

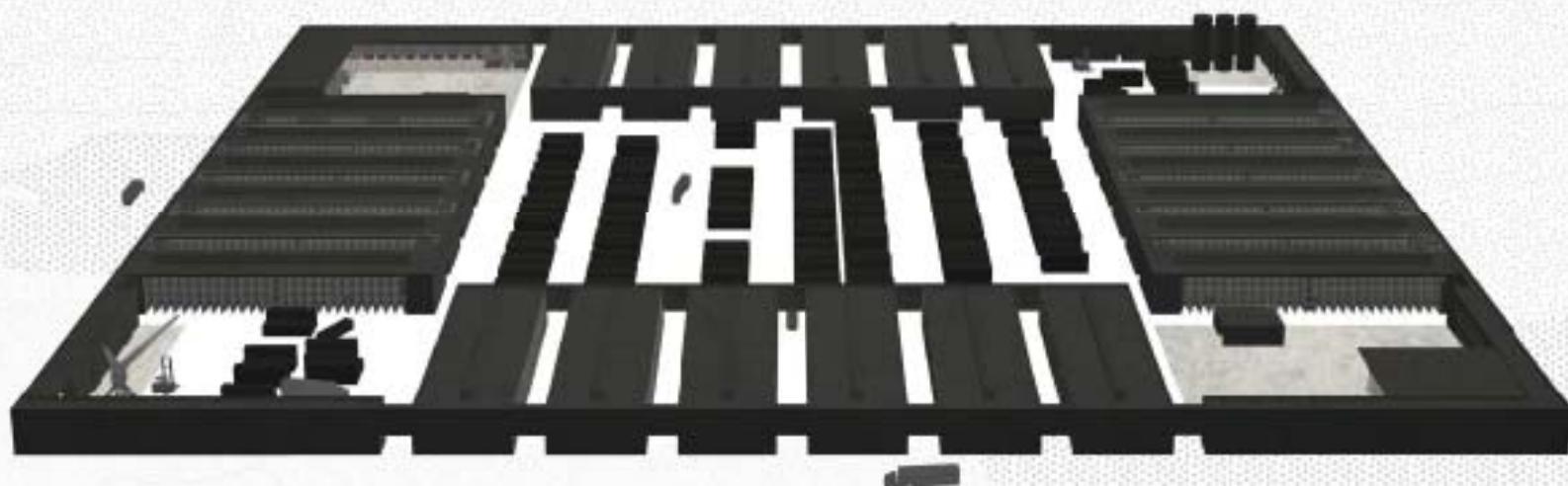


MAQUILAPOLIS
P5

27 january 2017

Niek van der Zwaag

MAQUILAPOLIS



THE BORDER





WHAT YOU THOUGHT OF

THE DONALD TRUMP INTERVIEW

TRUMP VOWS TO MAKE MEXICO PAY FOR BORDER WALL

CNN

9:20 AM ET

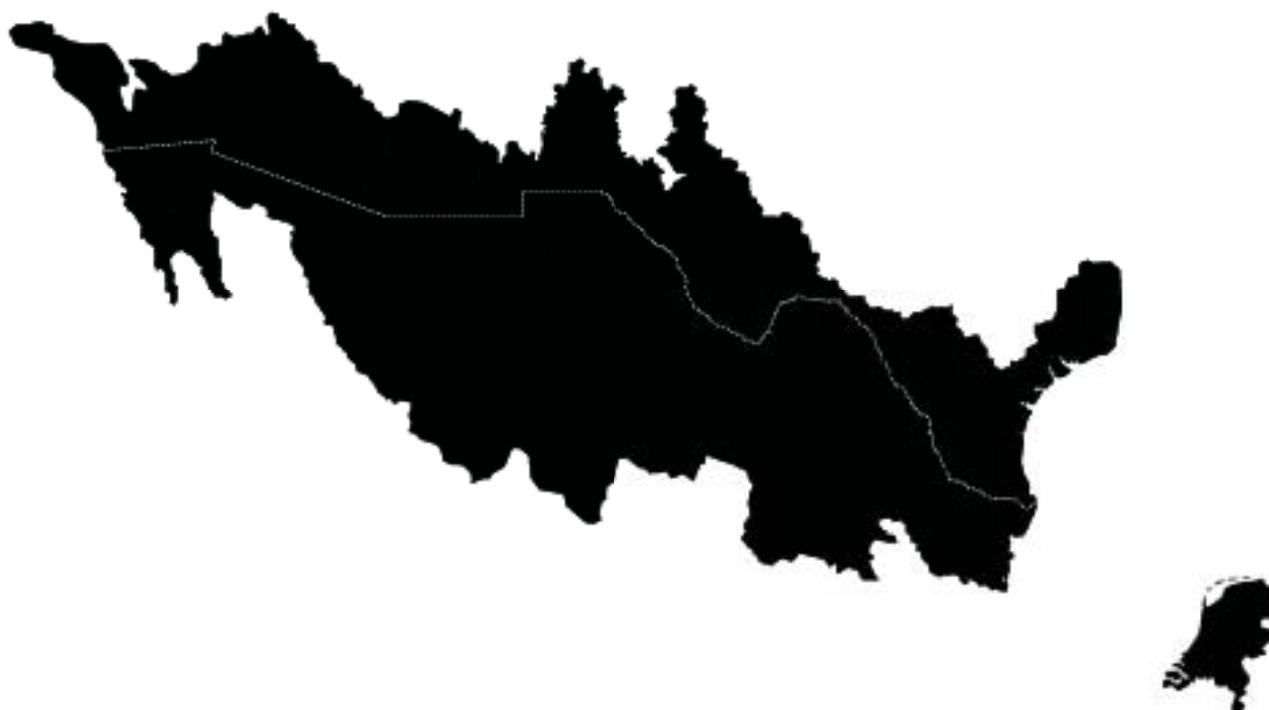
STATE OF THE UNION

WHAT WE THOUGHT OF

“...The US-Mexican border, like most borders, was established by violence – and its architecture is the architecture of violence...”

Noam Chomsky
2005

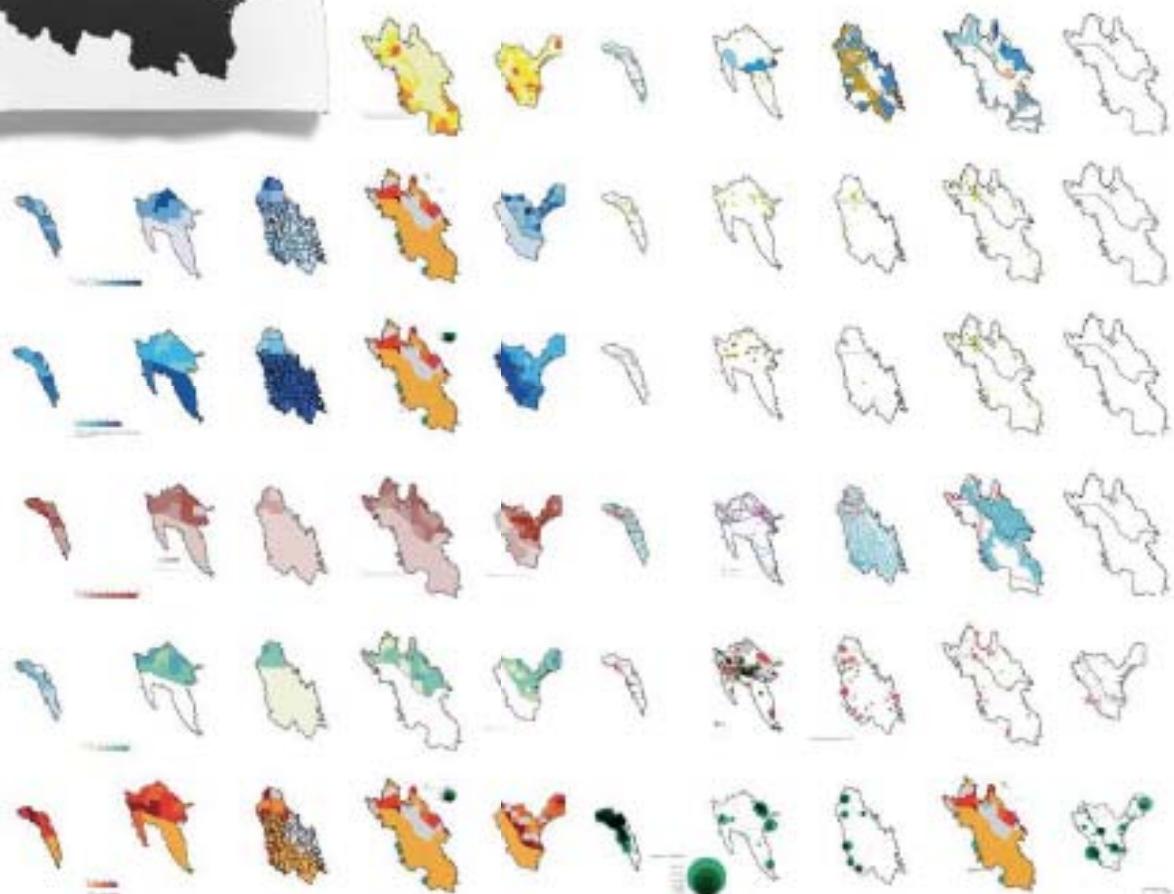
THE BORDER REGION



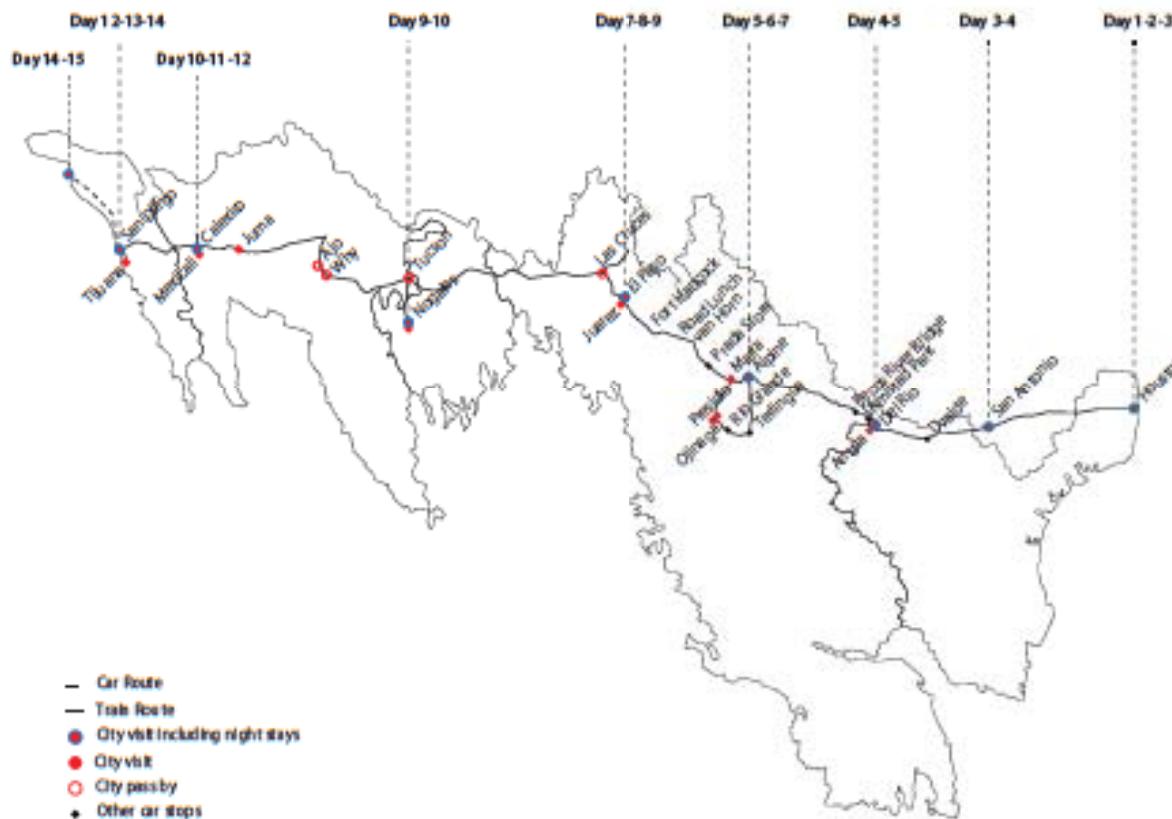
BOORREGIONS



THE ATLAS



THE TRIP



THE REALITY



THE REALITY



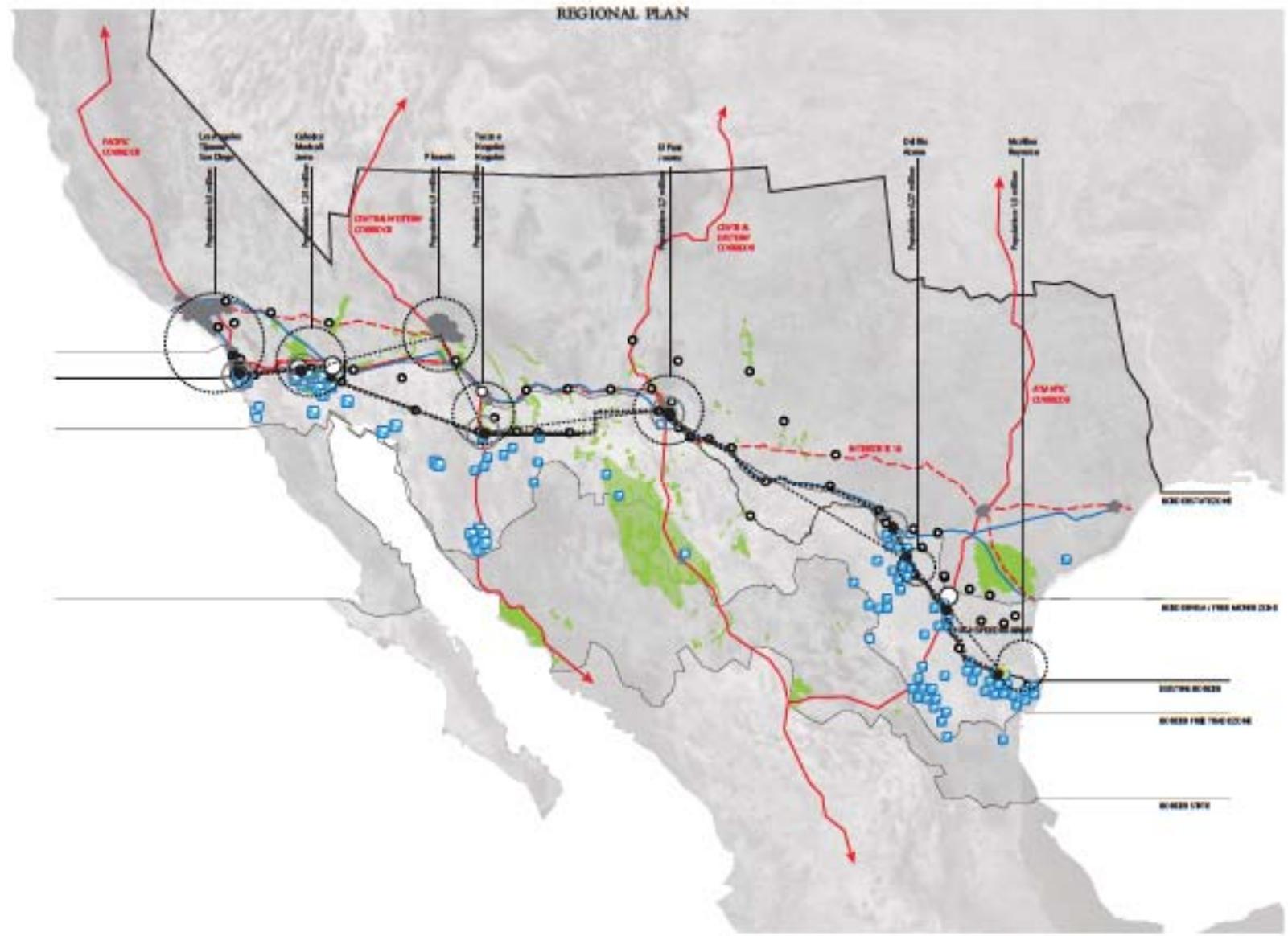
THE REALITY



AMBITION

TO MAKE APPARENT THE UNDERLYING SYSTEM OF VIOLENCE
AGAINST MEXICAN LABORERS

JURGIONAL PLAN



THE BORDER FREE TRADE ZONE



MAQUILADORA



ON THE INSIDE



NAFTA



SPECIAL ECONOMIC ZONE

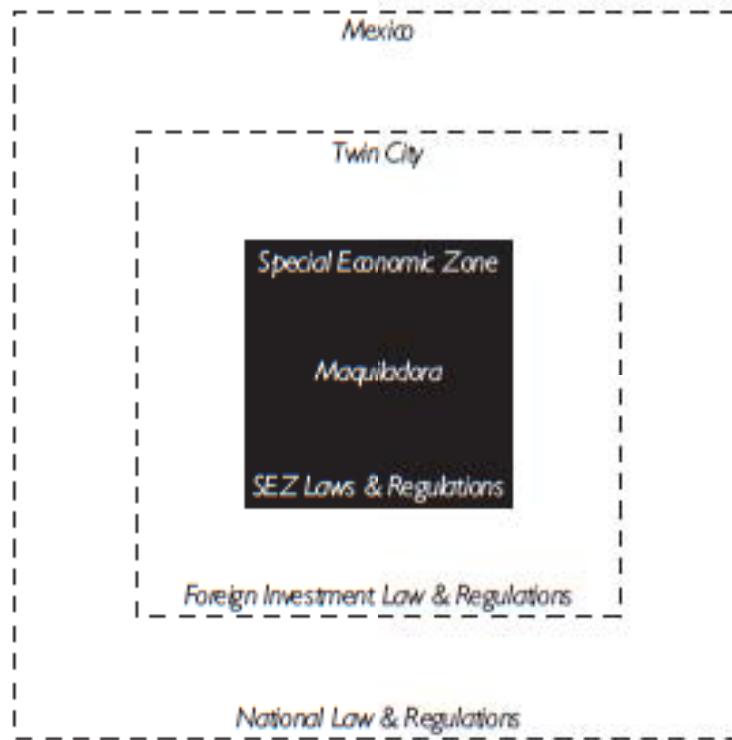


SPECIAL ECONOMIC ZONE

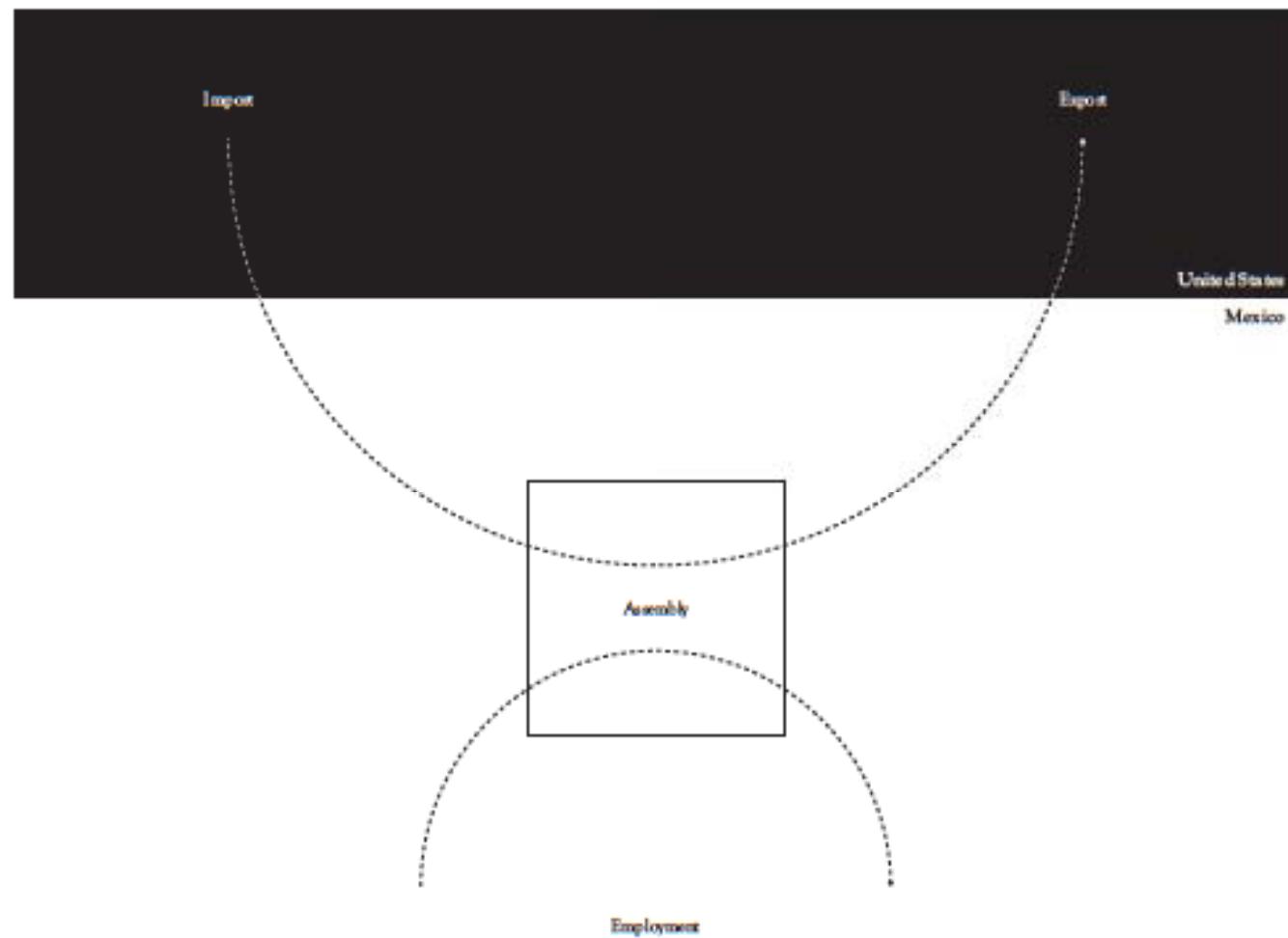
Demarcated geographic areas contained within a country's national boundaries where the rules of business are different from those that prevail in the national territory. These differential rules principally deal with investment conditions, international trade and customs, taxation, and the regulatory environment; whereby the zone is given a business environment that is intended to be more liberal from a policy perspective and more effective from an administrative perspective than that of the national territory.

The World Bank

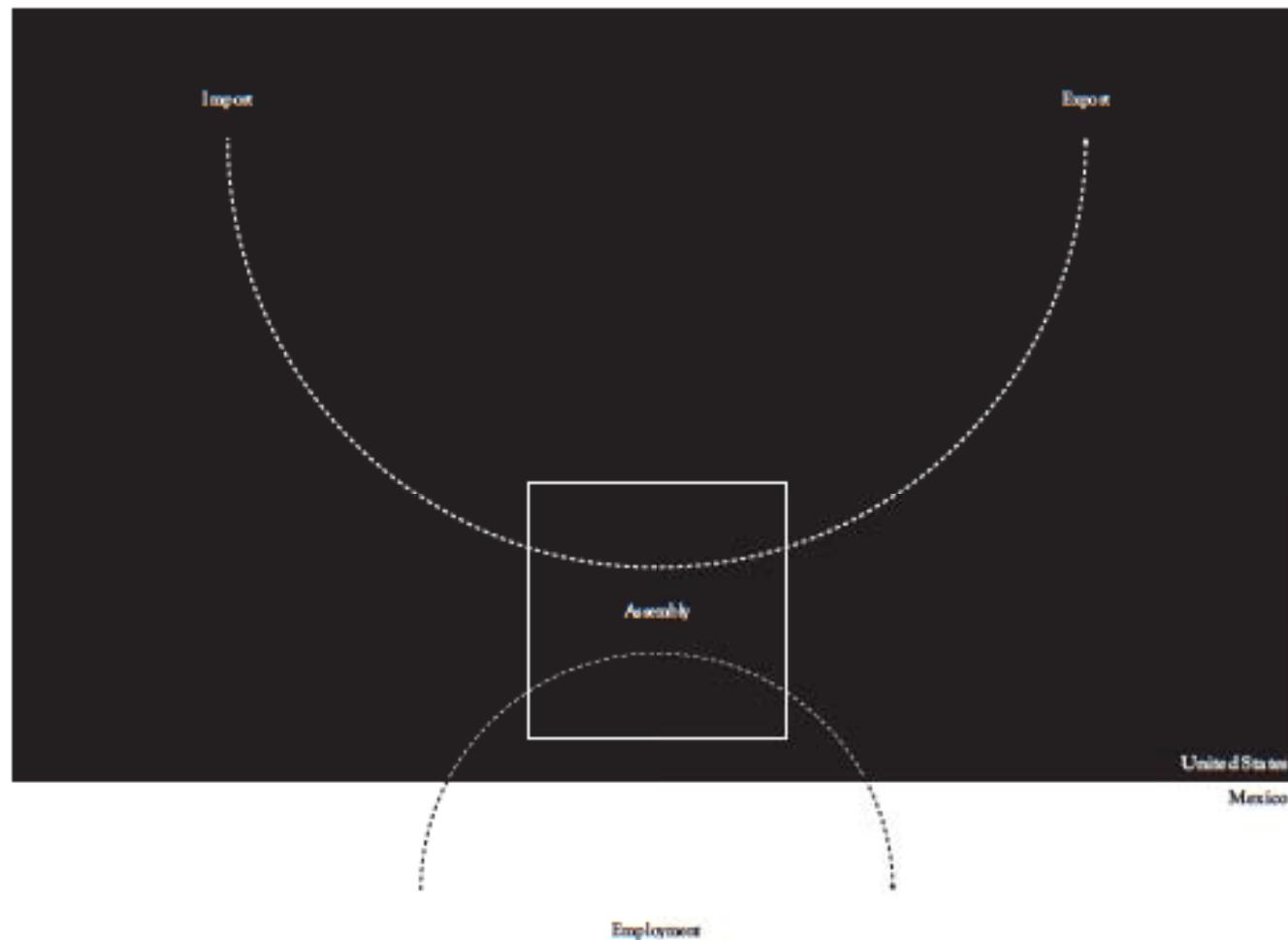
LAW & REGULATIONS



APPARENT SITUATION



ACTUAL SITUATION



COLONIZATION OF THE BORDER



American Progress
by John Gast, 1872

ARCHITECTURE OF VIOLENCE

“...The US-Mexican border, like most borders, was established by violence – and its architecture is the **architecture of violence...**”

PROBLEM STATEMENT

How can we address the systematic violence
against, and exploitation of, Mexican laborers
imposed through the Maquiladora apparatus?

A DAY IN THE LIFE



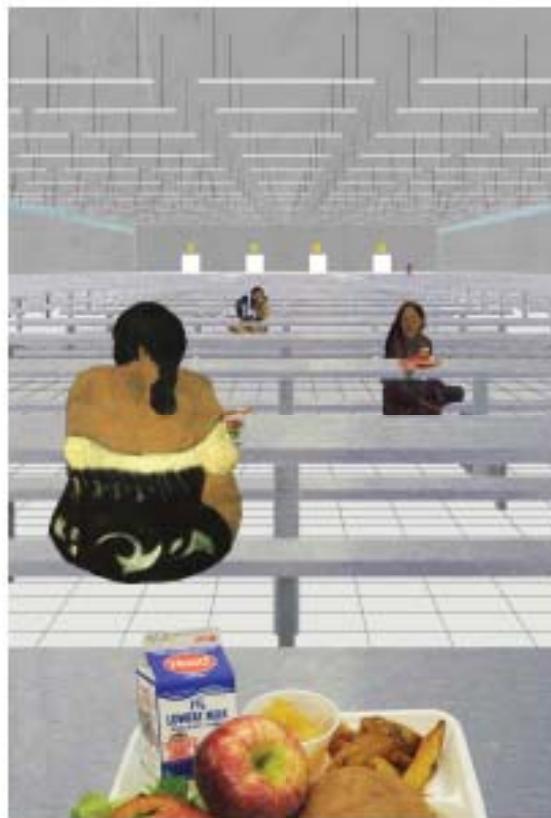
I always wake up a little before the bell rings. The universal alarm clock that signals the start of another day in this place. Four minutes might not seem like much, but it gives me the time to get ready for the day to come. I run over the important things in my mind. Where am I working? What's my station? Who are my neighbors on the line?

A DAY IN THE LIFE



When I get out of the bathroom the hallway is crowded and there's shouting everywhere in all kinds of accents – it feels like we're trying to make up for the utter alienation that was there before.

A DAY IN THE LIFE



The tile floor and steel tables lined the length of the space. I never counted how many tables there were, but it must have been dozens, more than a 100 perhaps.

A DAY IN THE LIFE



The machine's light would jump to green and the line began to move. Popular Mexican music would start playing out of the speakers for 15 minutes to freshen the minds of the girls - the managers argued this would make us more efficient. In the morning hours the line manager and supervisors were particularly strict, not tolerating any talking or joking. We worked silently until lunch.

INSTITUTION

“[A] total institution may be defined as a place of residence and work where a large number of like-situated individuals, cut off from the wider society for an appreciable period of time, together lead an enclosed, formally administered round of life.”

Asylums
Irving Goffman (1961)

WHICH INSTITUTIONS



hospitals



prisons



work houses



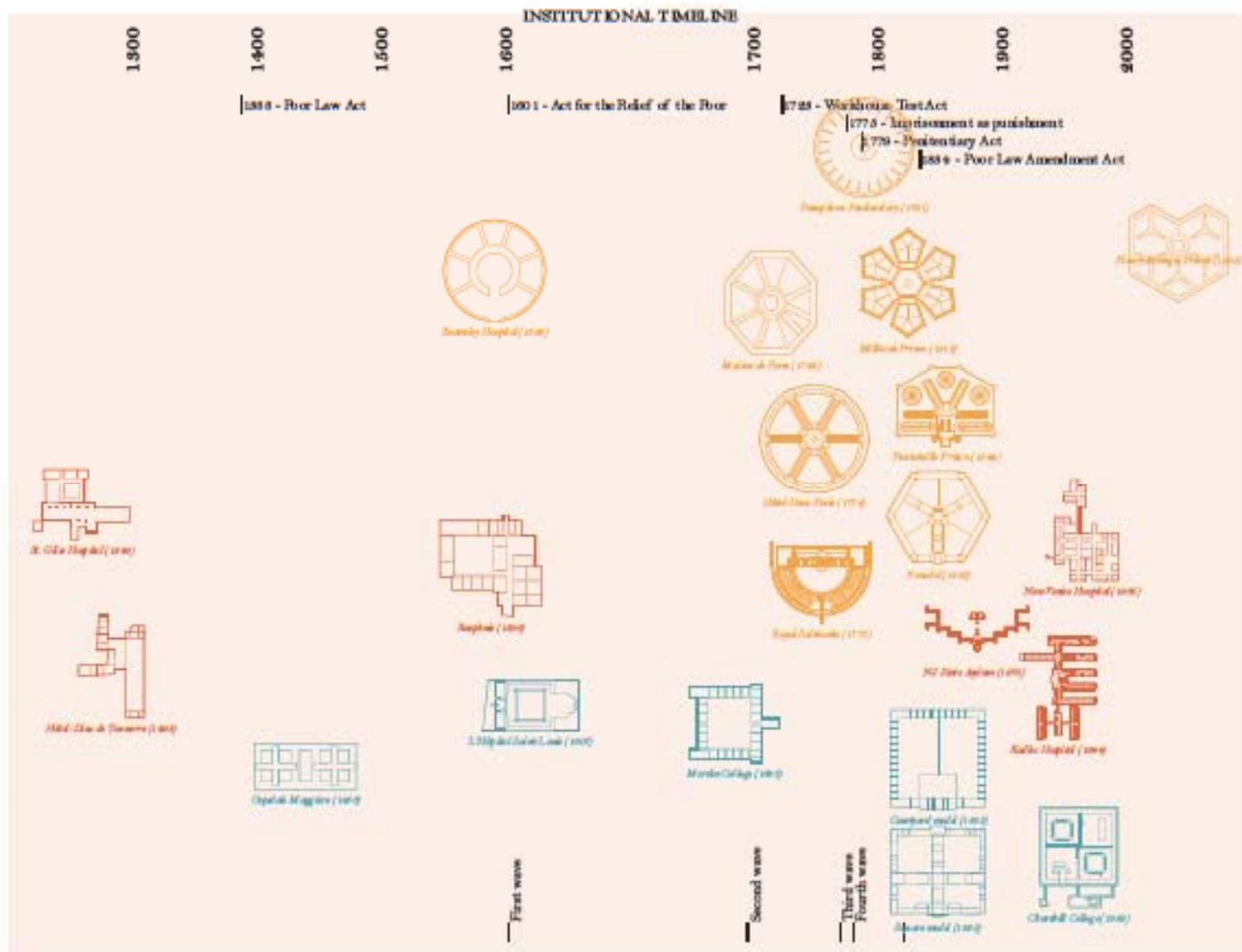
insane asylums

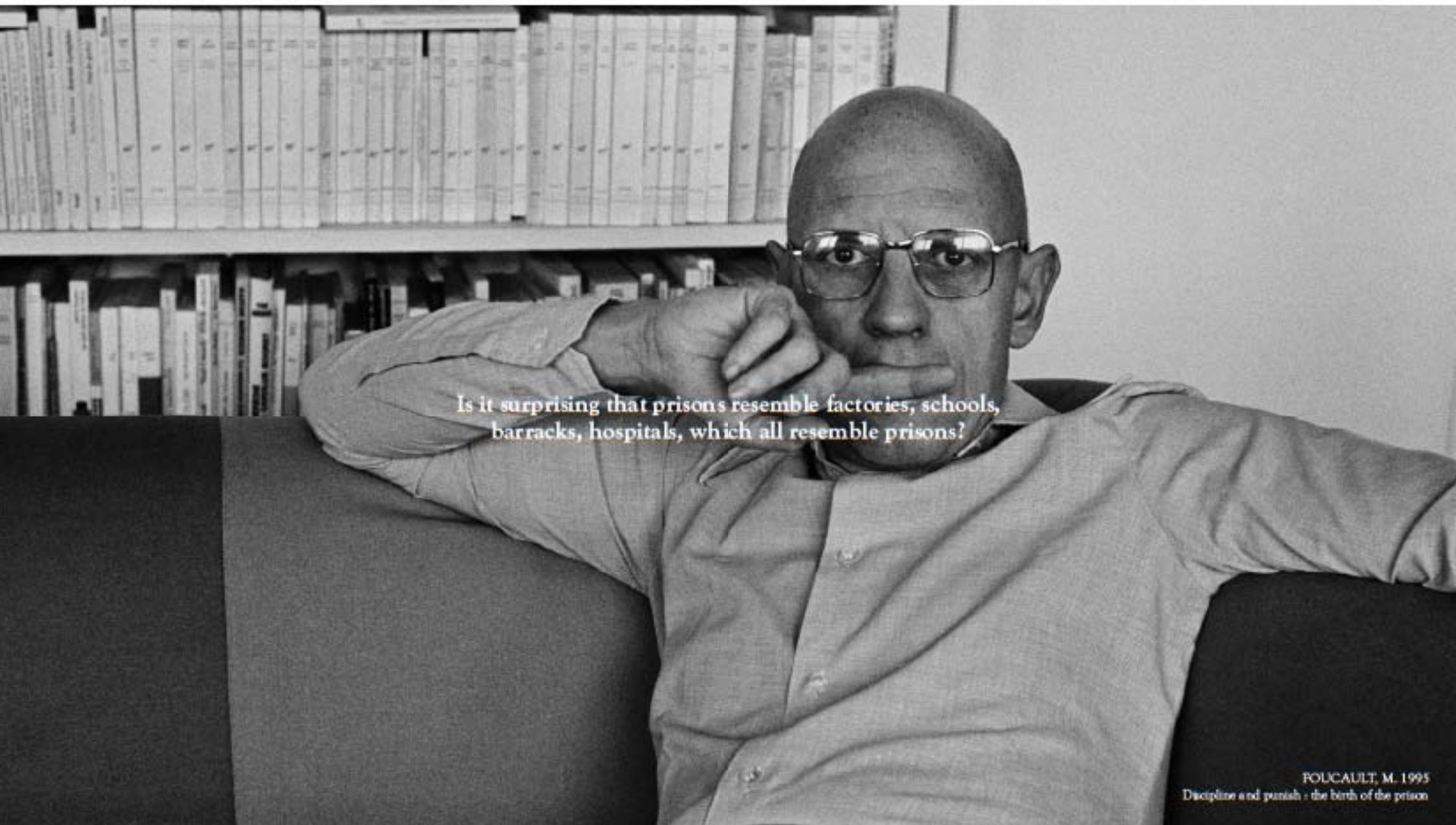
monastery

barracks

schools

factories

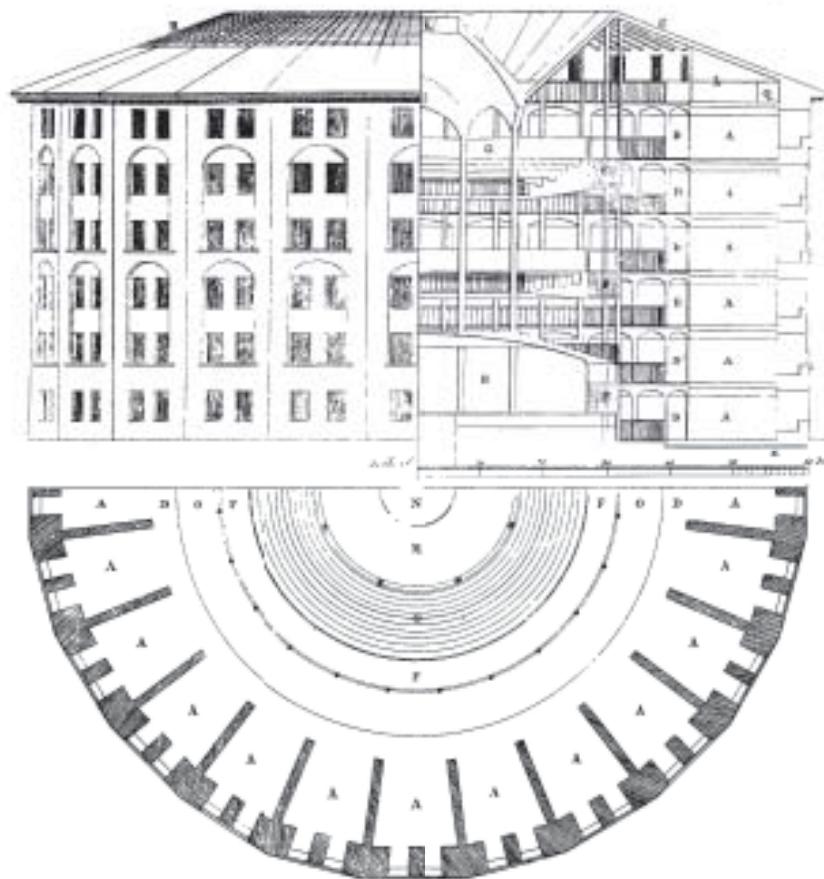




Is it surprising that prisons resemble factories, schools,
barracks, hospitals, which all resemble prisons?

FOUCAULT, M. 1995
Discipline and punish : the birth of the prison

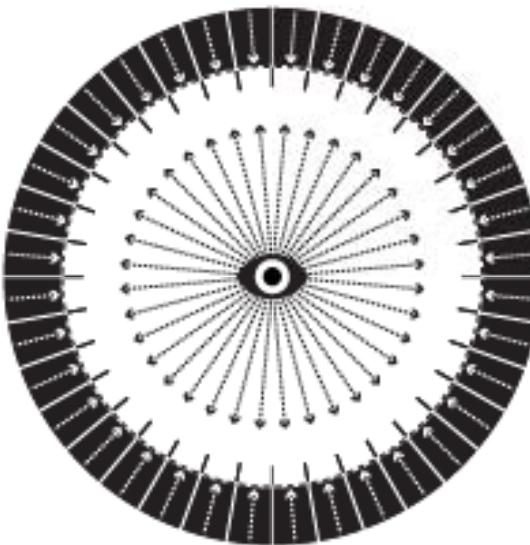
THE PANOPTICON



TECHNIQUES OF POWER

Individualization

The Cell; controlling absence and presence of the individual; allowing for supervision of conduct and to always be able to assess, judge and calculate its qualities.



Programming

Imposing an obligatory rhythm, controlling not only time but every single movement and action.

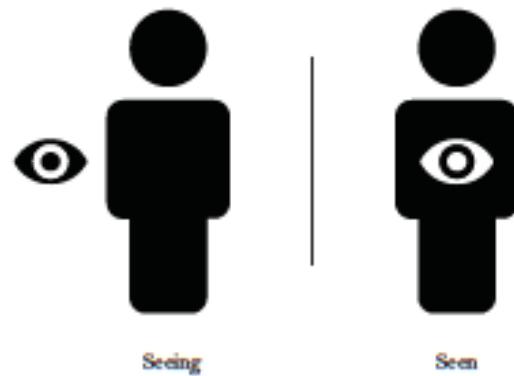
Normalization

Individual actions are placed within a field of comparison, measuring in quantitative terms and hierarchizing on abilities, skill and 'nature'.

Hierarichal vision

To make it possible to know individuals and carry the effects of power right to them; a perfect eye which nothing would escape from.

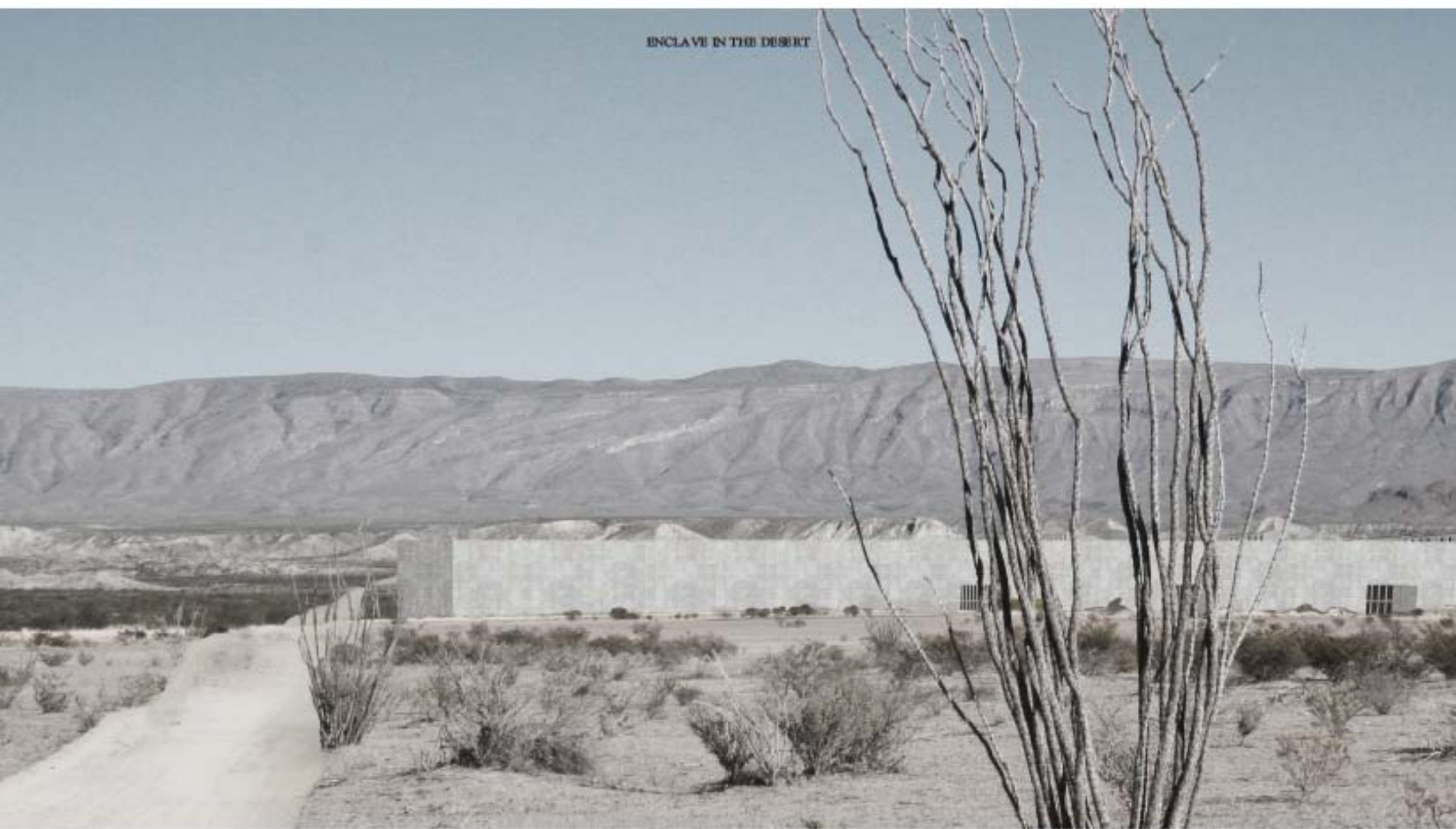
INTERNALIZATION OF VISION



DESIGN INTENTION

It could be built.

ENCLAVE IN THE DESERT



SELLING A PRODUCT



The
Borderplex
Alliance

M Maquilapolis
Ciudad Juárez
St. Teresa, CH



job security

proper housing

sending money back to family

CRUELTY

A REPRODUCABLE PRODUCT



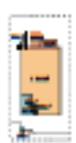
MAQUILADORA CASE STUDY



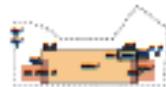
MAQUILADORA CASE STUDY



1
CUCAPM Industrial Park



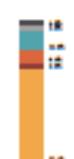
2
Intermax Campus I



3
Queretaro Industrial Park



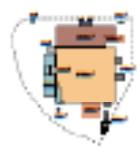
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CUCAPM Industrial Park



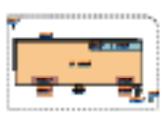
2
Intermax Campus I



3
Queretaro Industrial Park



4
Intermax Industrial Park



5
Oriente Industrial Park



6
Chihuahua Industrial Complex



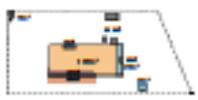
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Intermax Industrial Park



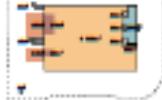
5
Oriente Industrial Park



6
Chihuahua Industrial Complex



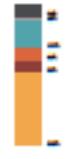
7
Ejido Monclova Rojas



8
Sur Industrial Park



9
Torrelol Industrial Park



7
Ejido Monclova Rojas

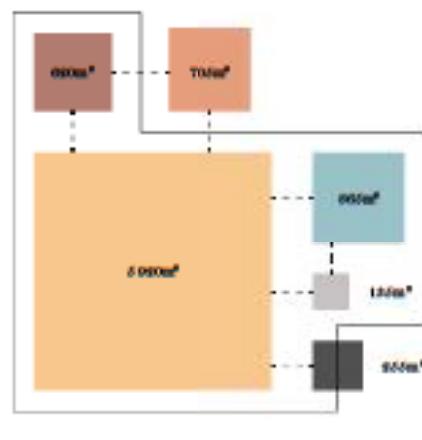


8
Sur Industrial Park



9
Torrelol Industrial Park

AVERAGE MAQUILADORA

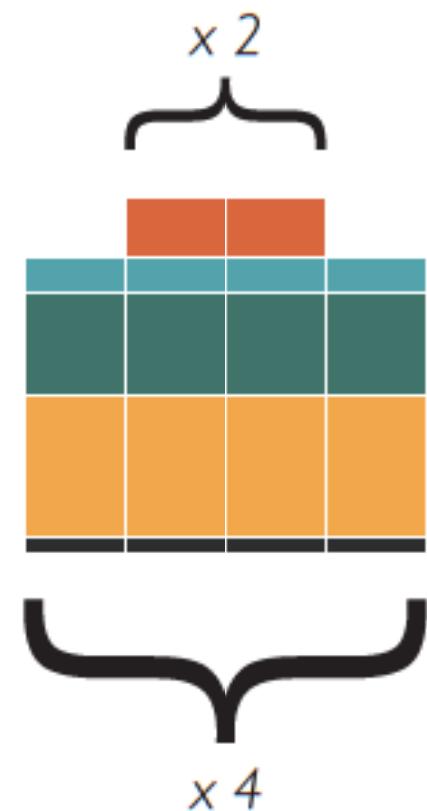


- | | |
|-----------------|-------------|
| ■ Production | ■ Office |
| ■ Loading zone | ■ Restrooms |
| ■ Loading docks | ■ Services |

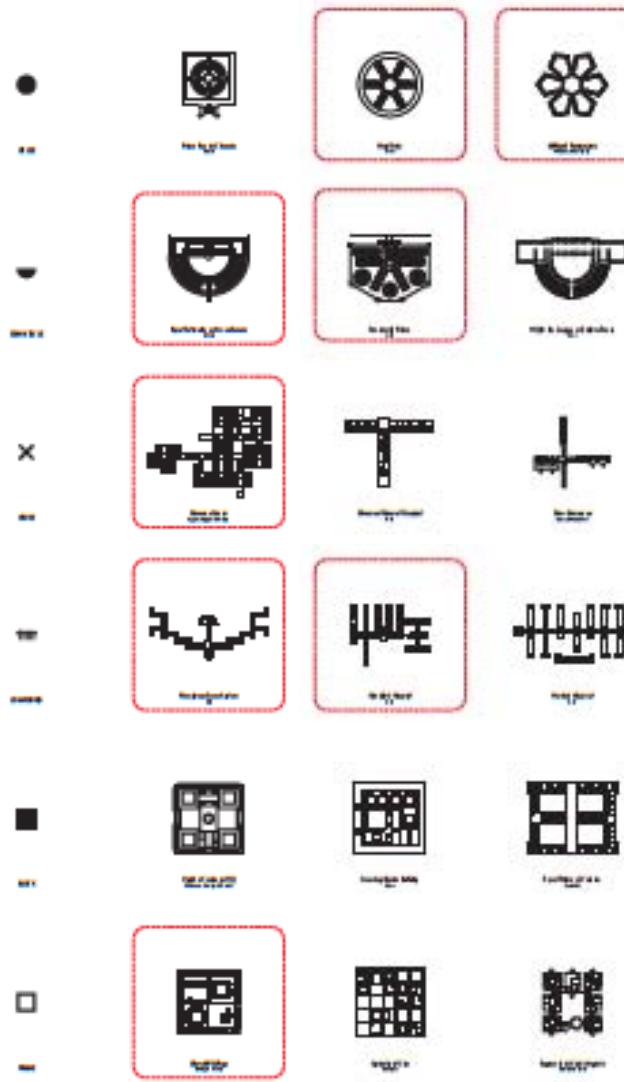
ECONOMY OF SCALE

Manufacturing employees									
Headcount									
	Employee count	Hours	Wage/Hour (USD)	Labor costs/Hour	mln	Employee count	Hours	Wage/Hour (USD)	Labor costs/Hour
Manufacturing									
Ang. Site manager	1	8500	\$12	\$102.00					
Ang. Production supervisor	1	8500	\$12	\$102.00					
Machine operator supervisor	40	8500	\$12	\$102.00					
Machine operator	40	8500	\$12	\$102.00					
Direct Production in Manufacturing									
Total Direct Production in Manufacturing	496					616		280.00	
Machine Operator in Manufacturing	48	5	2.00	\$10.00	96.00	54	5	4.20	213.60
Quality Control in Manufacturing	48	5	2.44	\$12.20	115.52	60	5	4.23	253.80
Material Handler in Manufacturing	4	5	2.75	\$13.75	13.75	10	5	3.47	57.75
Machine Operator	2	5	4.25	\$21.25	10.625	9	5	57.00	513.00
Indirect Production in Manufacturing									
Total Indirect Production in Manufacturing	228					266		2.20	
Shift Leader	1	40	\$12.00	\$192.00	192.00	1	40	\$12.00	96.00
Controller	1	40	\$12.45	\$199.20	199.20	1	40	\$12.45	99.20
Shift Lead	1	40	\$12.45	\$199.20	199.20	1	3.5	\$12.45	49.20
Production Manager	4	40	\$12.00	\$192.00	192.00	6	3.5	\$12.00	21.00
Production Supervisor	5	40	\$12.00	\$192.00	192.00	6	3.5	\$12.00	21.00
Quality Control Officer	3	40	\$12.00	\$192.00	192.00	6	3.5	\$12.00	21.00
Production Lead	2	40	\$12.00	\$192.00	192.00	3	3.5	\$12.00	10.50
Quality Control Lead	2	40	\$12.00	\$192.00	192.00	3	3.5	\$12.00	10.50
Shift Lead Quality Control	1	40	\$12.00	\$192.00	192.00	1	3.5	\$12.00	4.50
Supplier Quality Engineer	2	40	\$12.00	\$192.00	192.00	3	3.5	\$12.00	10.50
Logistics	4	40	\$12.00	\$192.00	192.00	8	3.5	\$12.00	28.00
Overall	4	40	\$12.00	\$192.00	192.00	26	3.5	\$12.00	91.00
Administrative									
Total Admin and HR Functions	68					69		3.50	
Manager of Business Services	1	40	\$12.00	\$192.00	192.00	2	3.5	\$12.00	7.00
Manager of Services	1	40	\$12.00	\$192.00	192.00	4	3.5	\$12.00	14.00
Accounting Clerk	4	40	\$12.00	\$192.00	192.00	4	3.5	\$12.00	14.00
Bookkeeper	10	40	\$12.00	\$192.00	192.00	10	3.5	\$12.00	40.00
Human Resources Manager	1	40	\$12.00	\$192.00	192.00	3	3.5	\$12.00	10.50
Human Resources Assistant	4	40	\$12.00	\$192.00	192.00	6	3.5	\$12.00	21.00
Controller of Administration	1	40	\$12.00	\$192.00	192.00	1	3.5	\$12.00	4.50
Controller of Financial Department	1	40	\$12.00	\$192.00	192.00	1	3.5	\$12.00	4.50
Controller of Financing Department	1	40	\$12.00	\$192.00	192.00	1	3.5	\$12.00	4.50
Controller of Environmental Services	1	40	\$12.00	\$192.00	192.00	1	3.5	\$12.00	4.50
Controller of IT Department	1	40	\$12.00	\$192.00	192.00	1	3.5	\$12.00	4.50
TOTAL	884		\$1,000.00	\$8,227,281.20		333.6		\$3,246,832.80	\$333.60
Other									
Average:						32	32.00	32.00	
Median:						32	32.00	32.00	

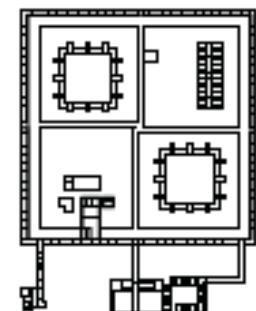
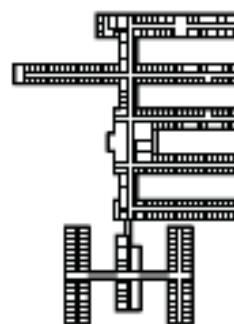
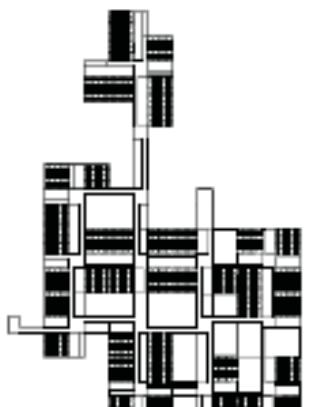
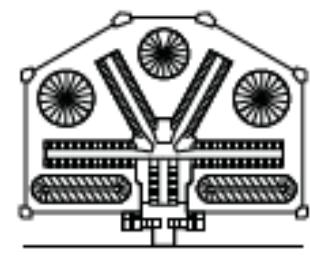
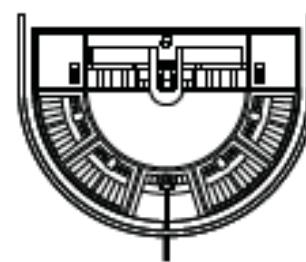
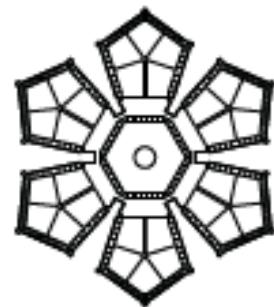
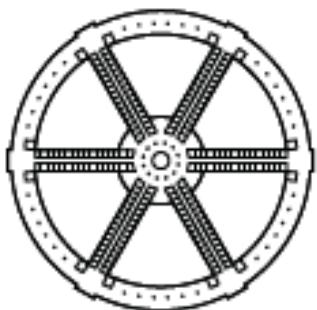
ECONOMY OF SCALE



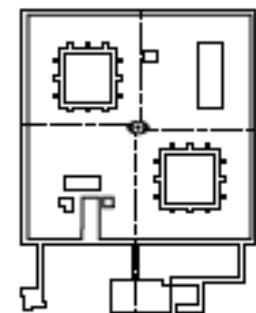
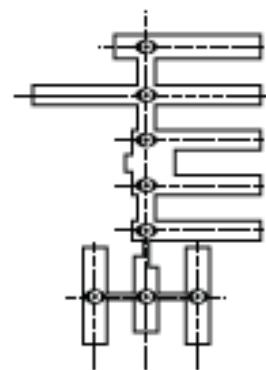
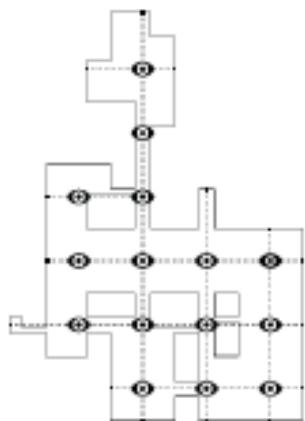
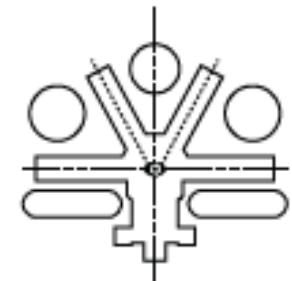
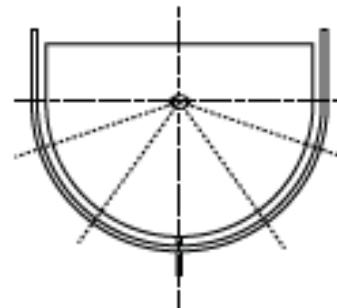
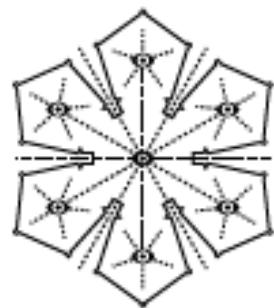
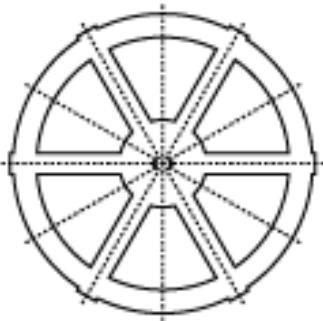
INSTITUTIONS CASE STUDY



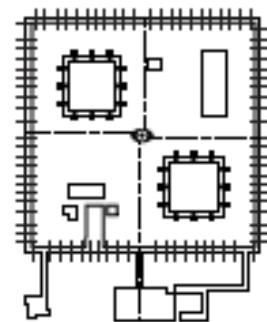
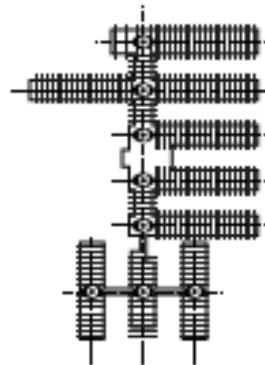
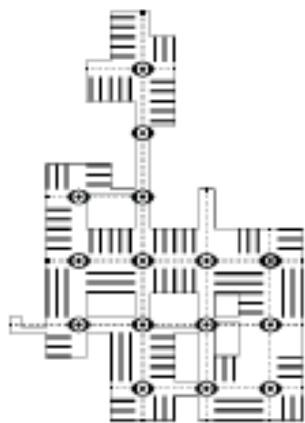
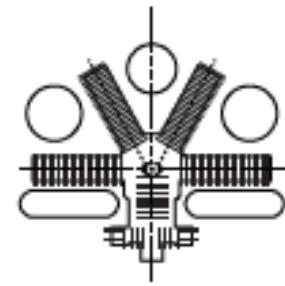
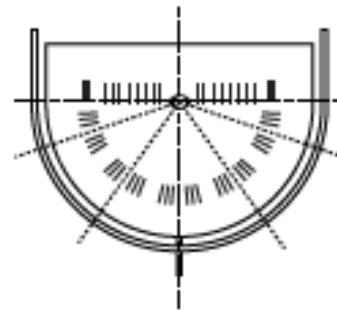
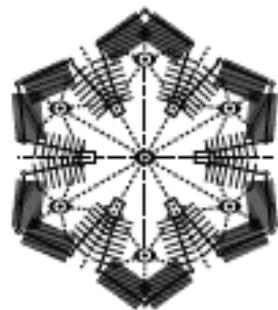
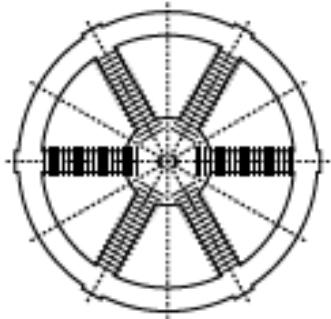
INSTITUTIONS CASE STUDY



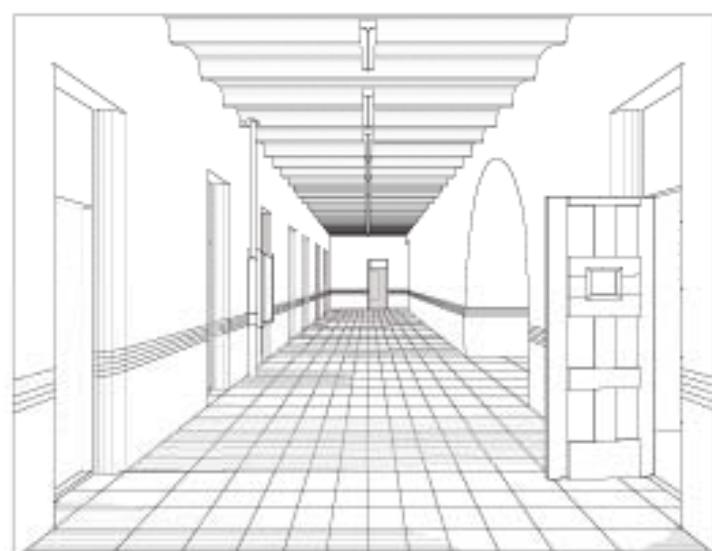
VISION



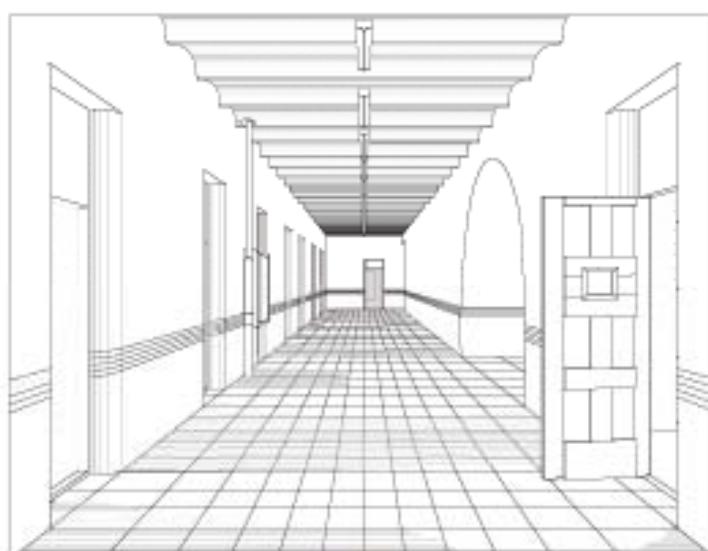
VISION AND CELL ORIENTATION



THE CORRIDOR



THE CORRIDOR



asylum



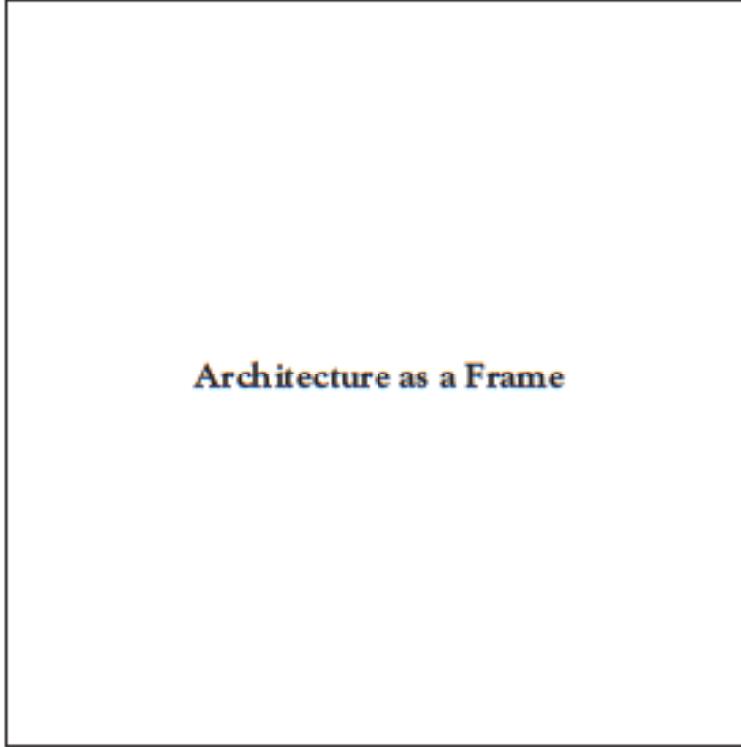
prison



hospital

**Exploitation is as much a consequence of an Architecture as it is of those who use it.
Here then Architecture is a backdrop, allowing certain forms of control and
relations of power to exist; it enables.**

URBAN CONCEPT



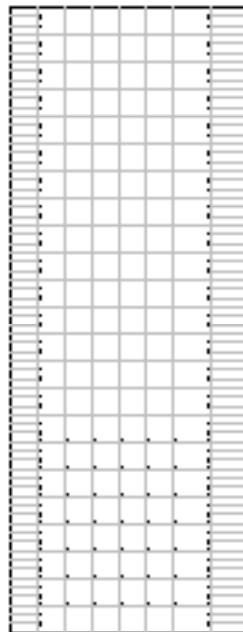
Architecture as a Frame

Limiting space and defining it

Denoting inside v. outside

Specific v. Generic

FRAMING AS INDEX

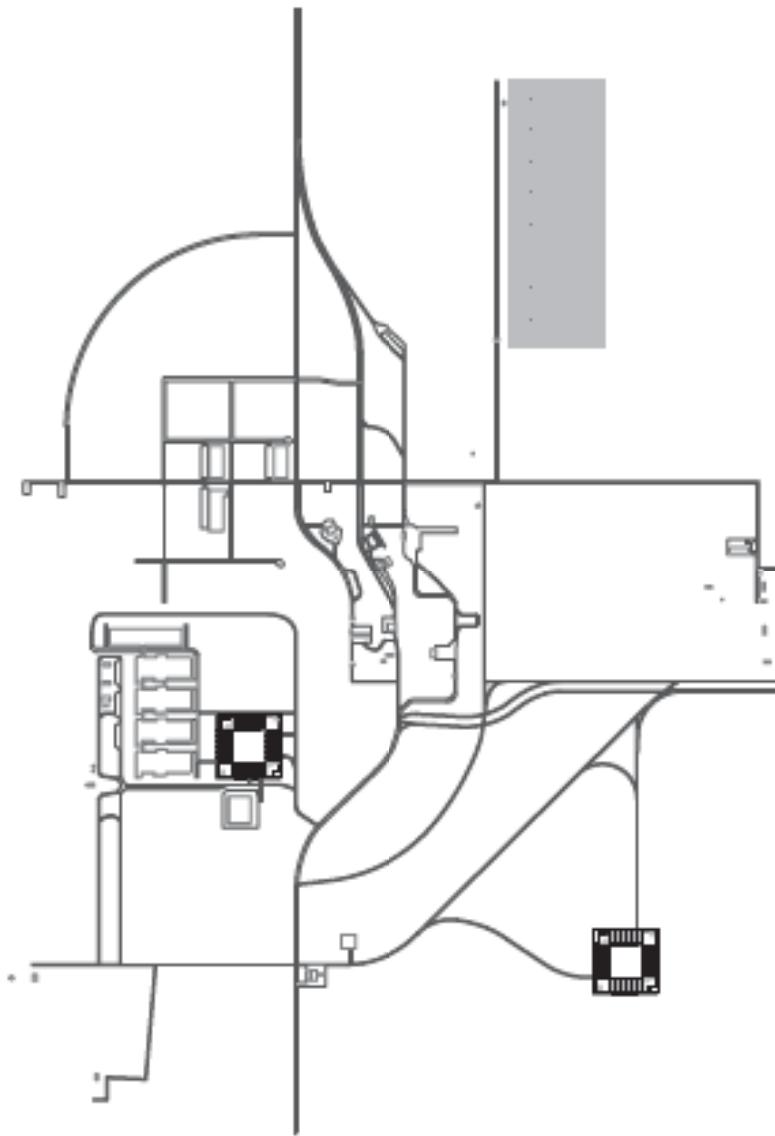


Chrysler Tank Arsenal
Detroit, 1940

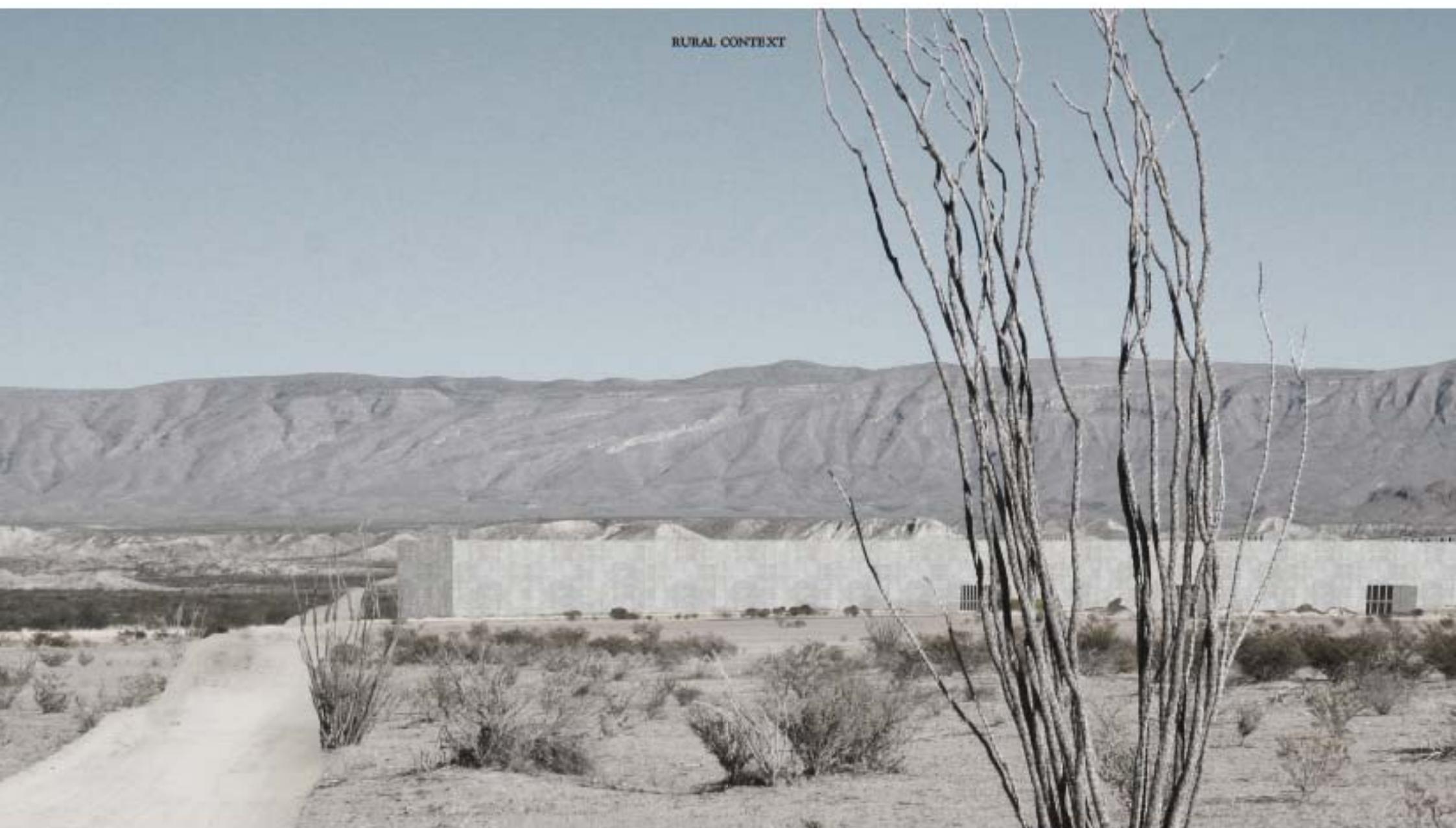
URBAN CONCEPT

Architecture as a state of Exception

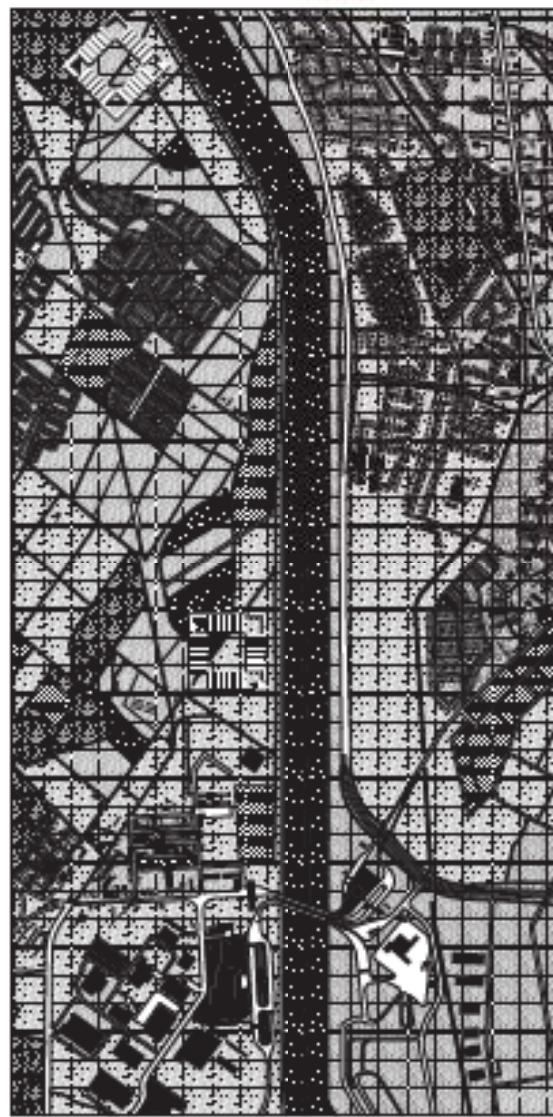
RURAL CONTEXT



RURAL CONTEXT



URBAN CONTEXT





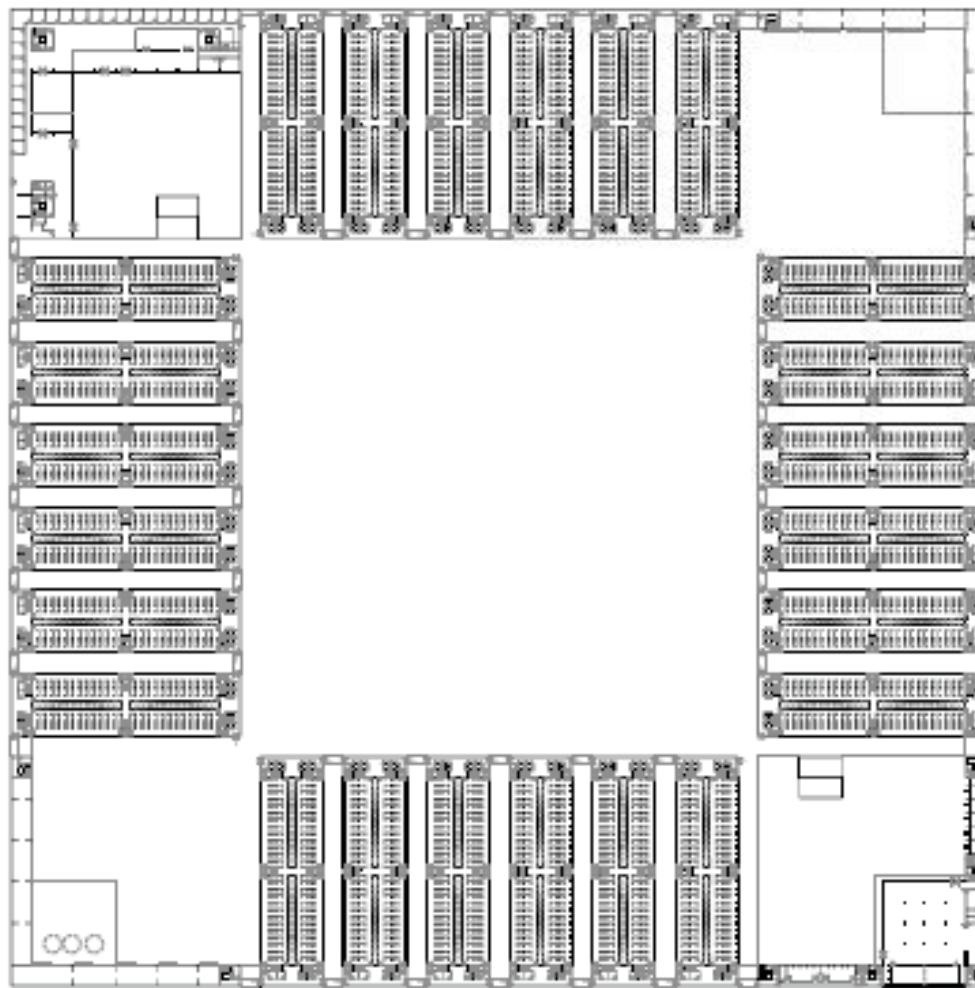
URBAN CONTEXT



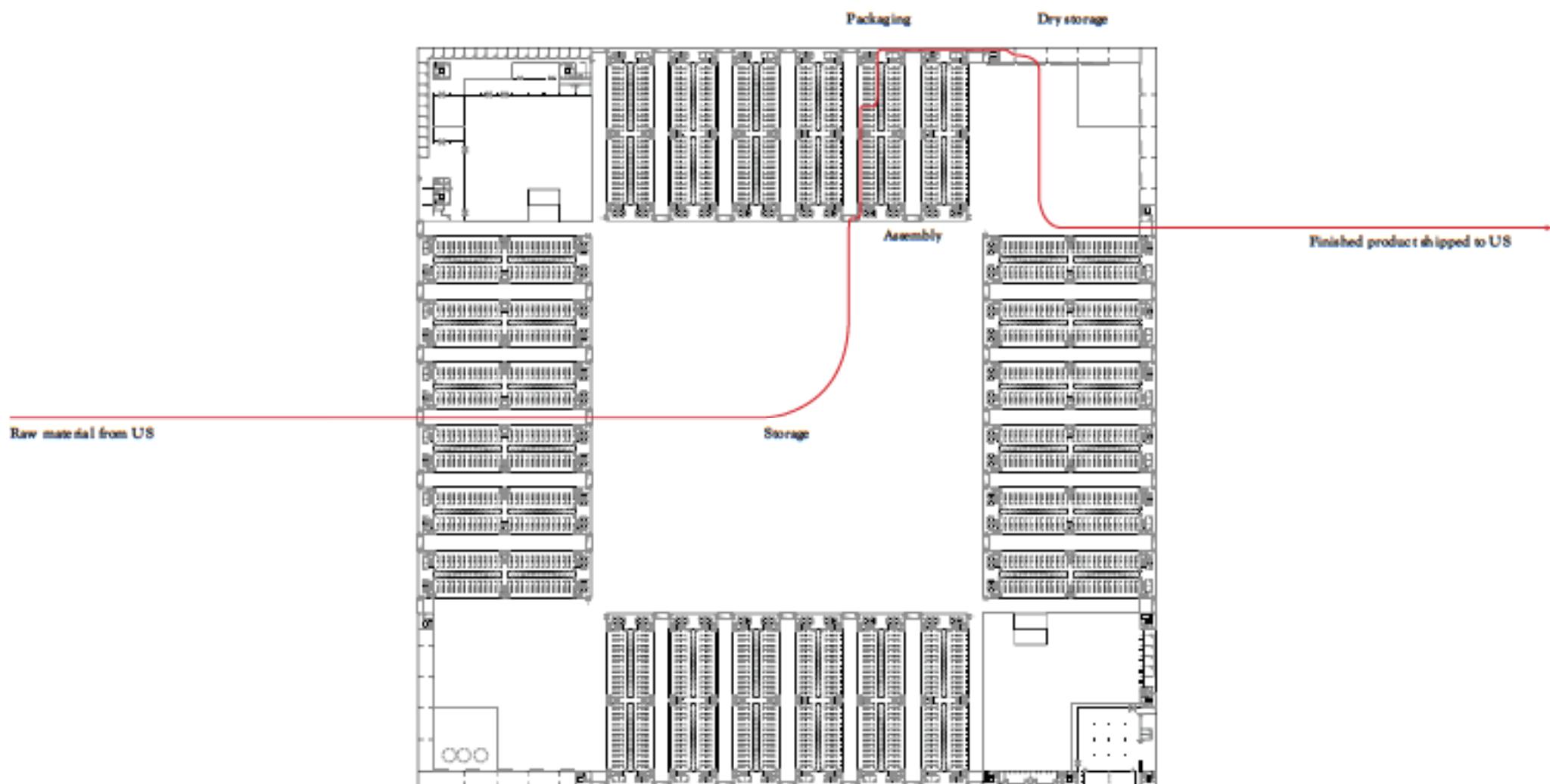
GE imagination at work



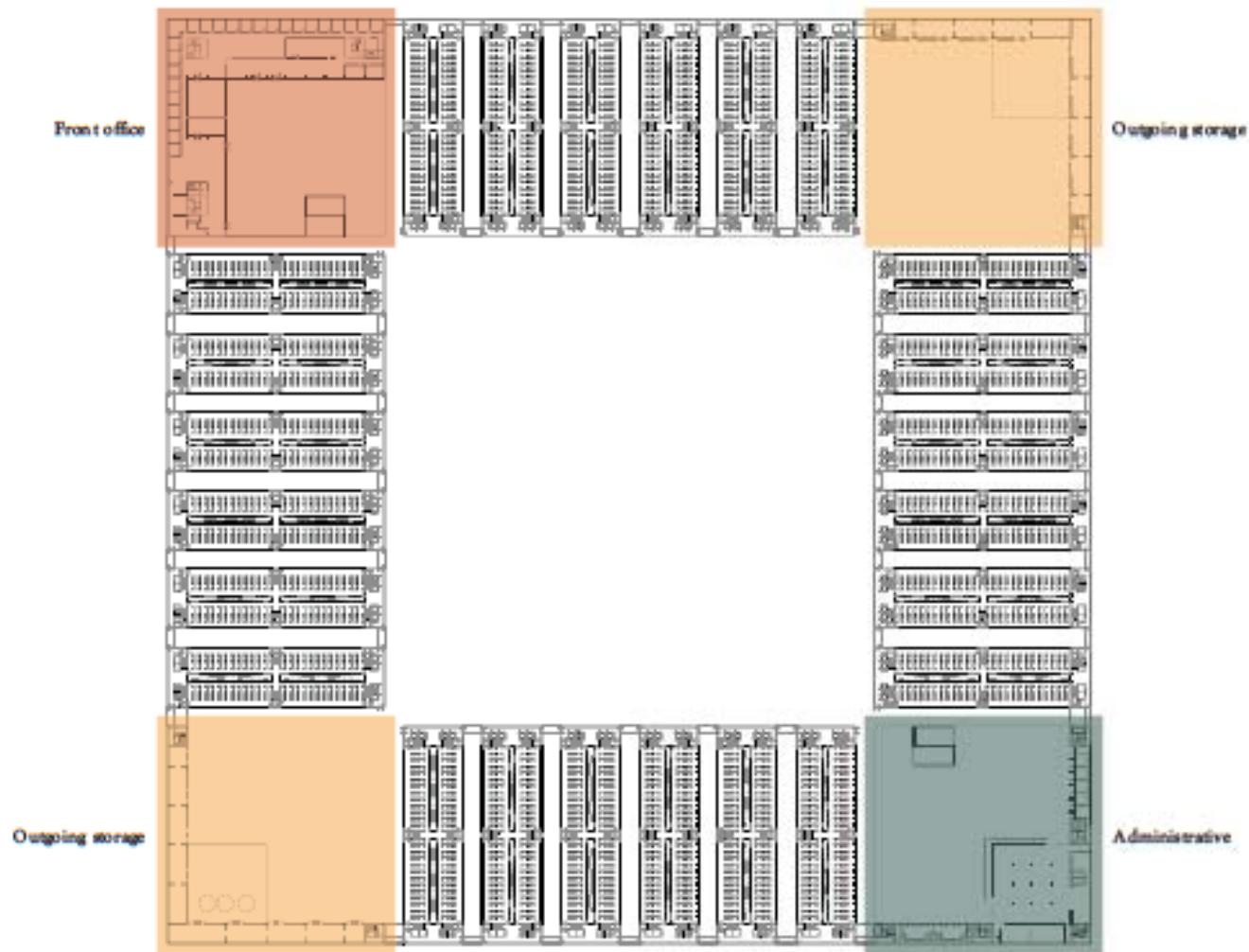
MASTER PLAN



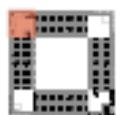
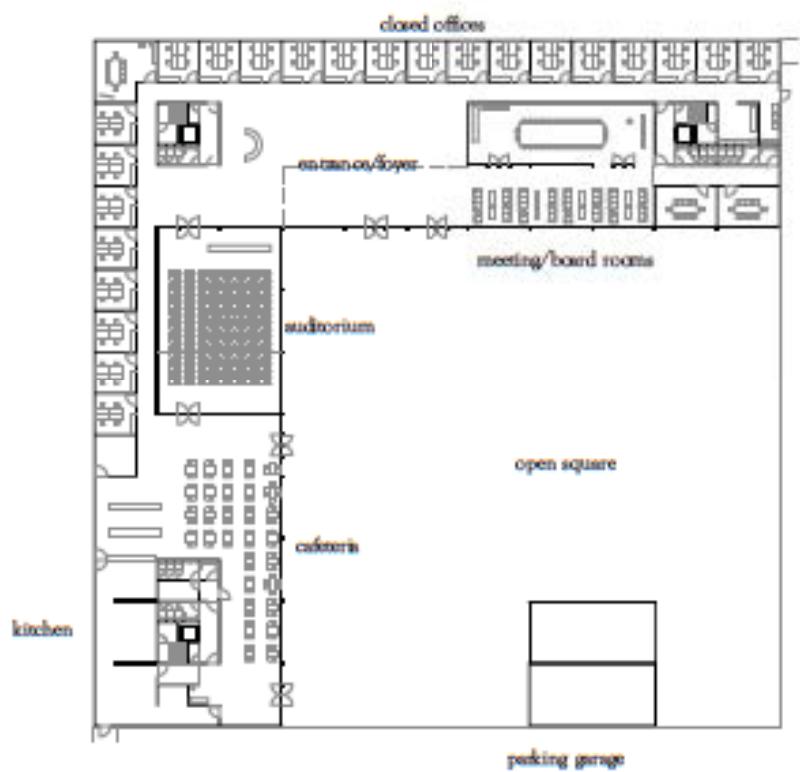
MATERIAL FLOW



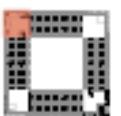
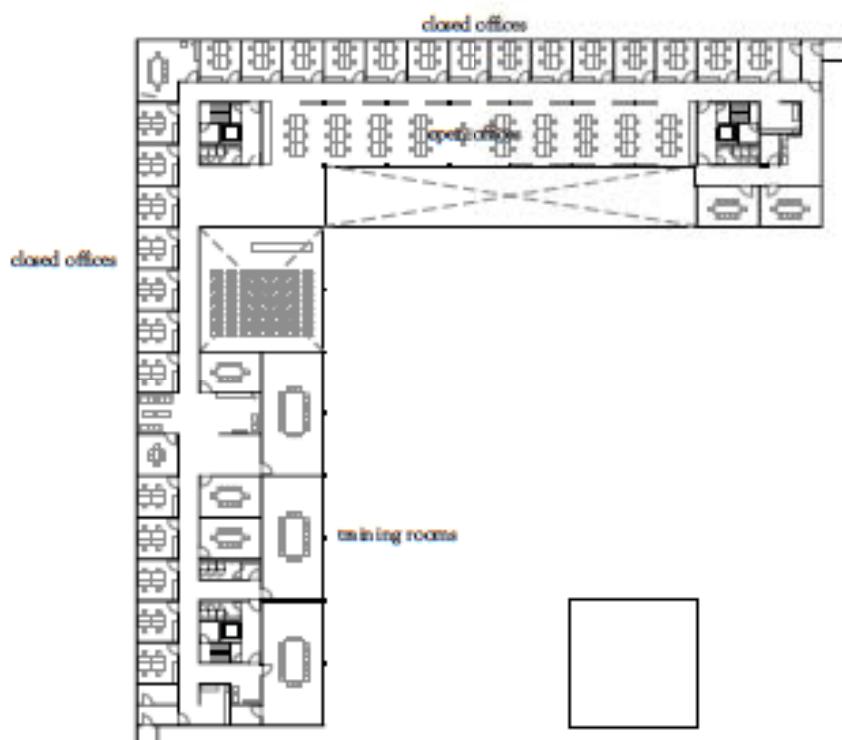
PROGRAMMATIC ELEMENTS



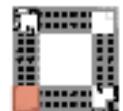
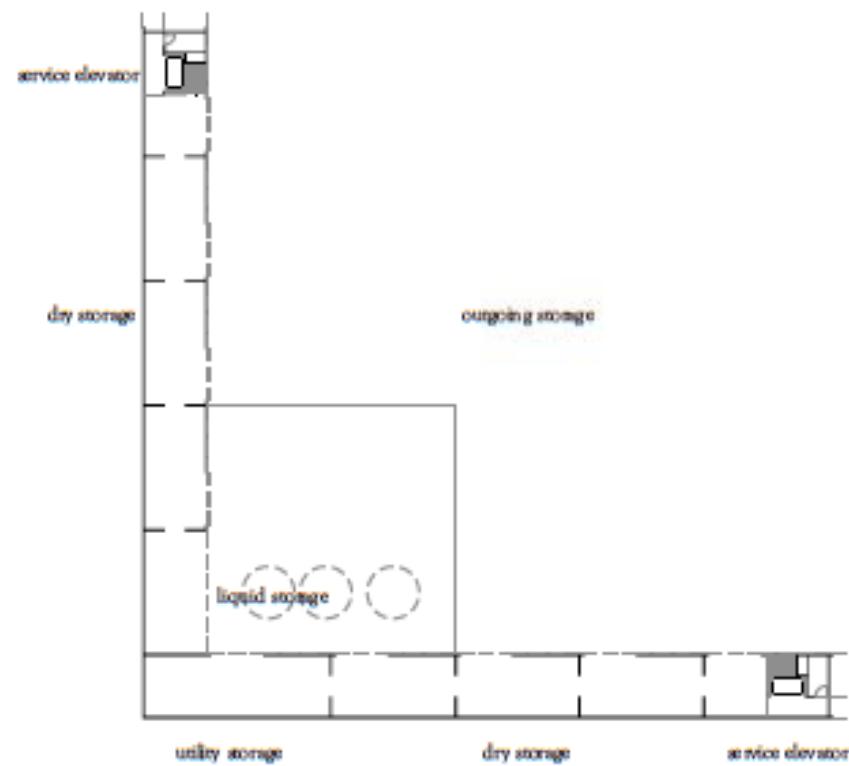
FRONT OFFICE, GROUND FLOOR



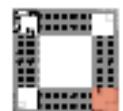
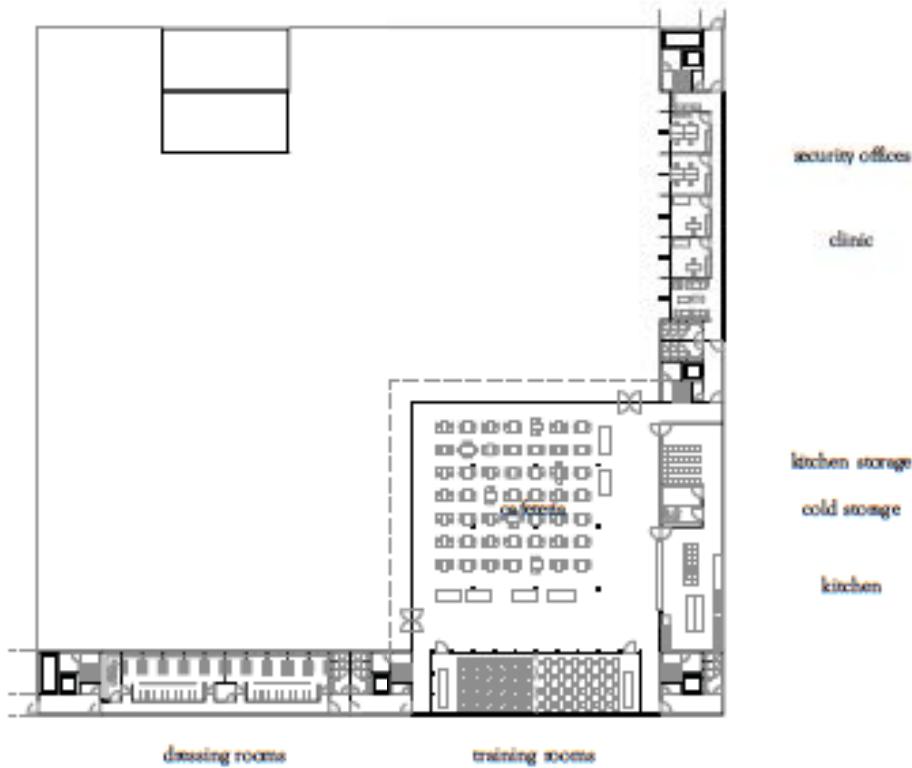
FRONT OFFICE, FIRST FLOOR



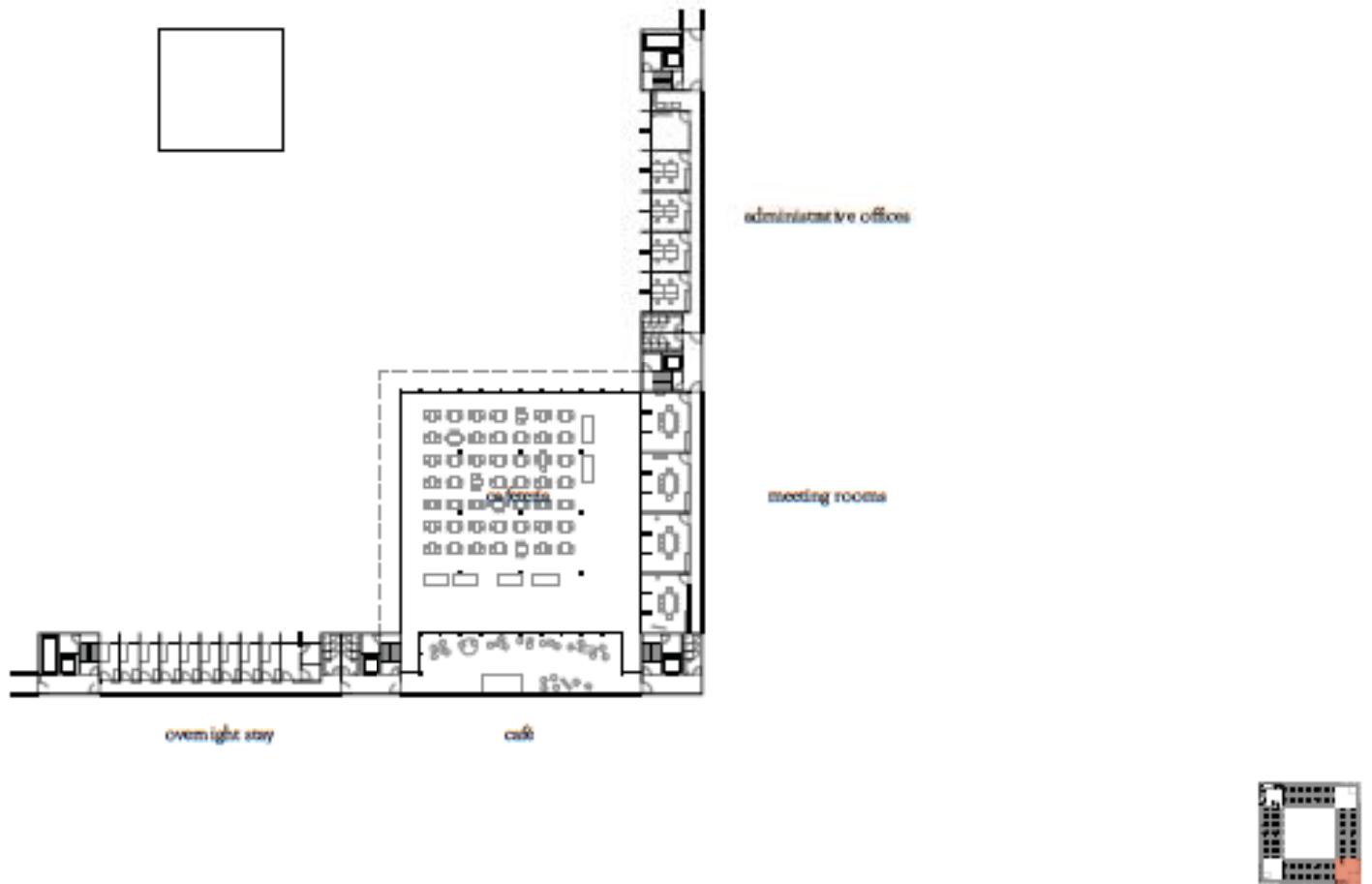
OUTGOING STORAGE



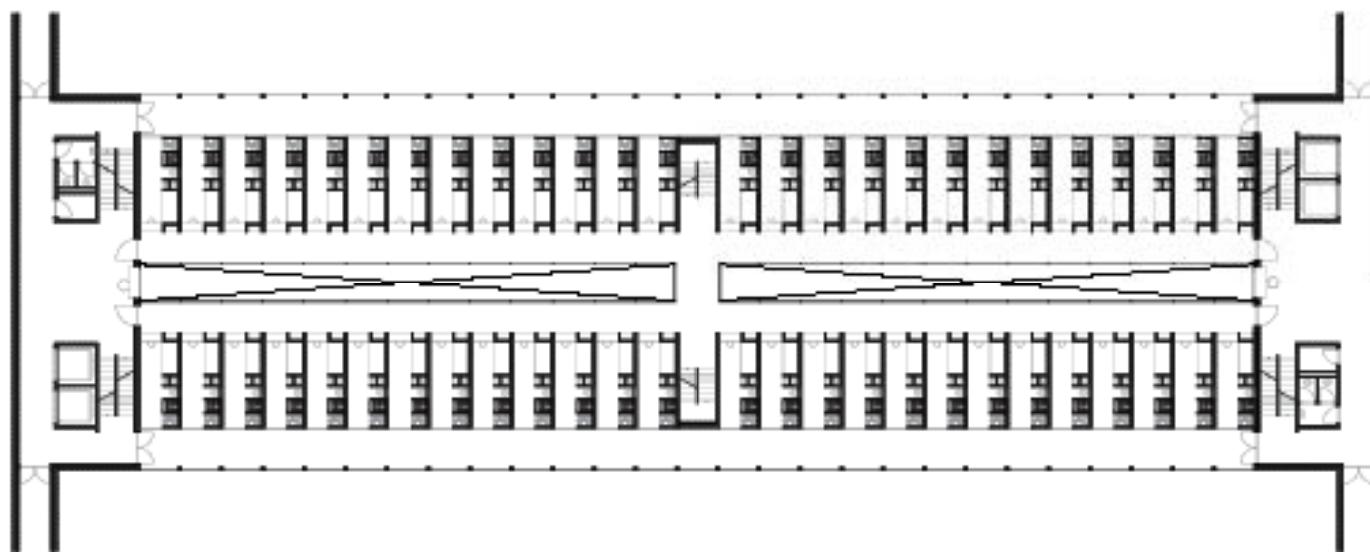
ADMINISTRATIVE



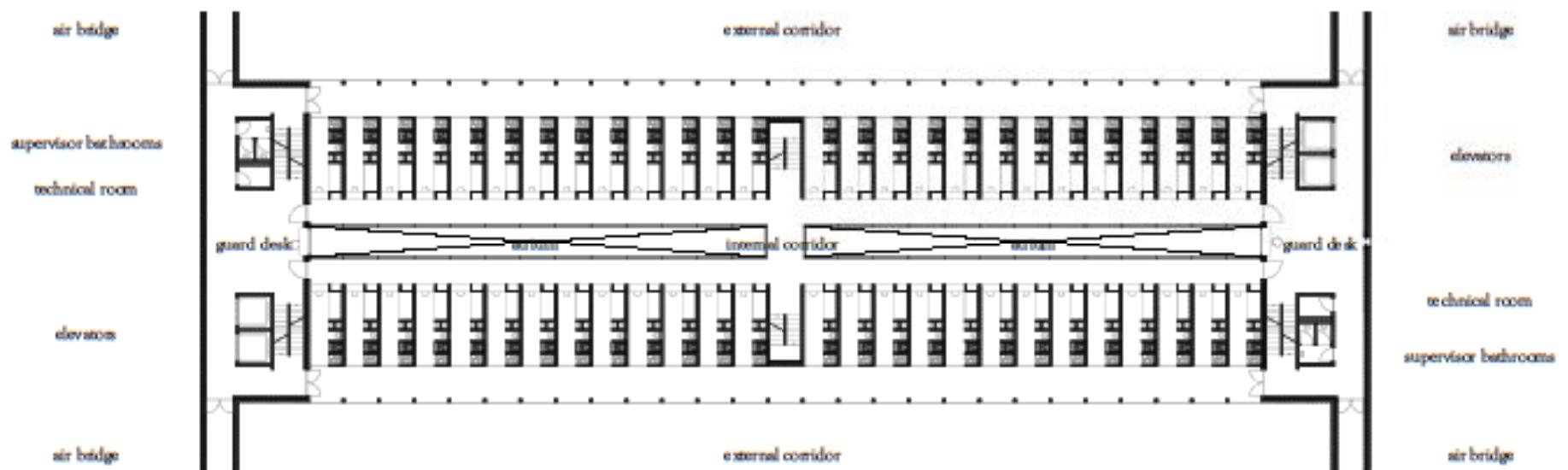
ADMINISTRATIVE



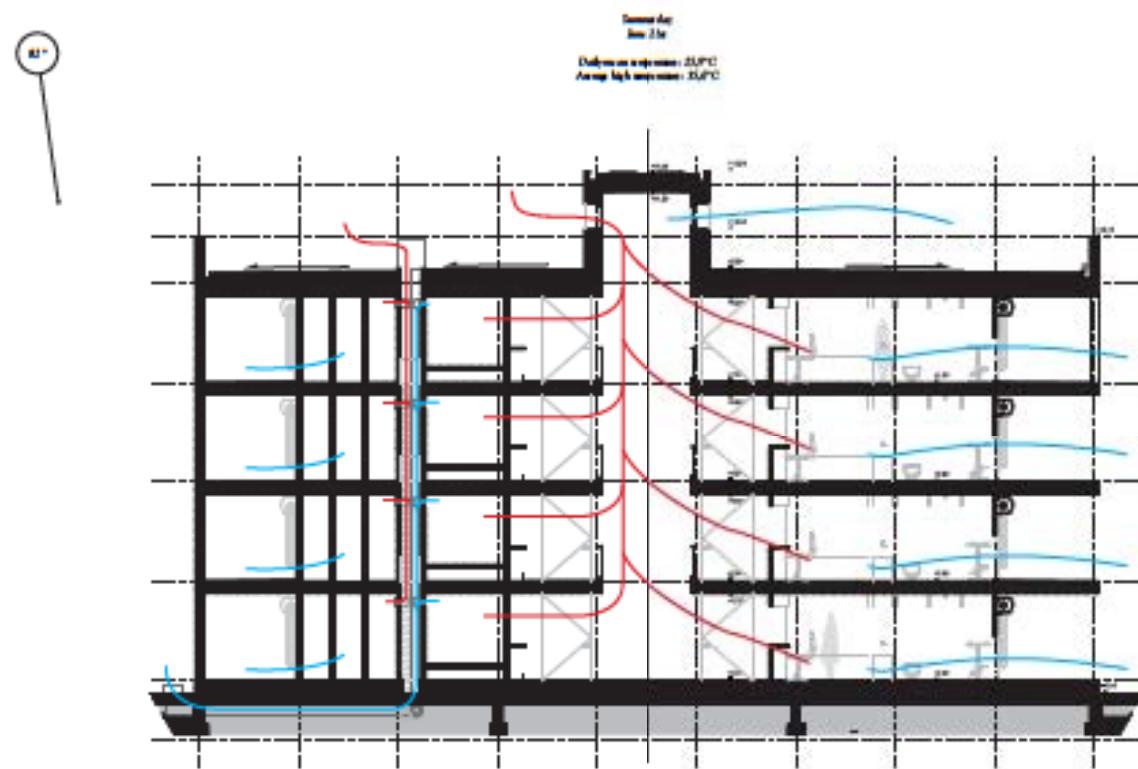
PLAN SINGLE BLOCK



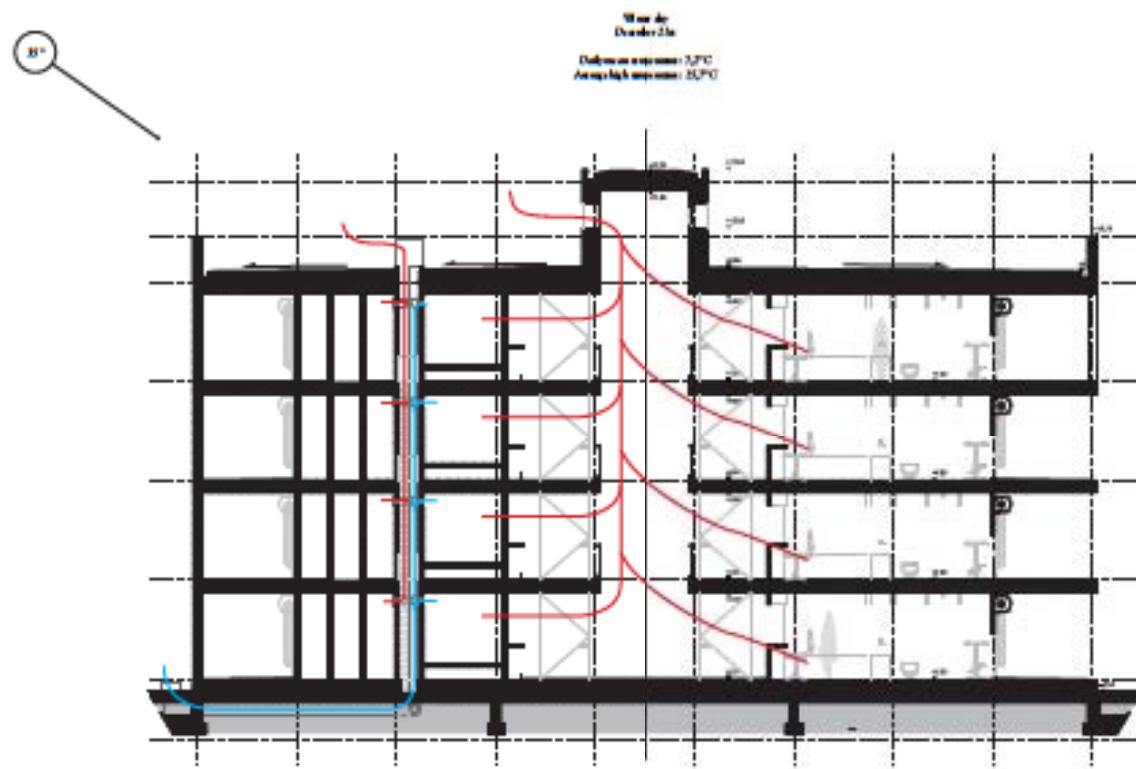
PLAN SINGLE BLOCK



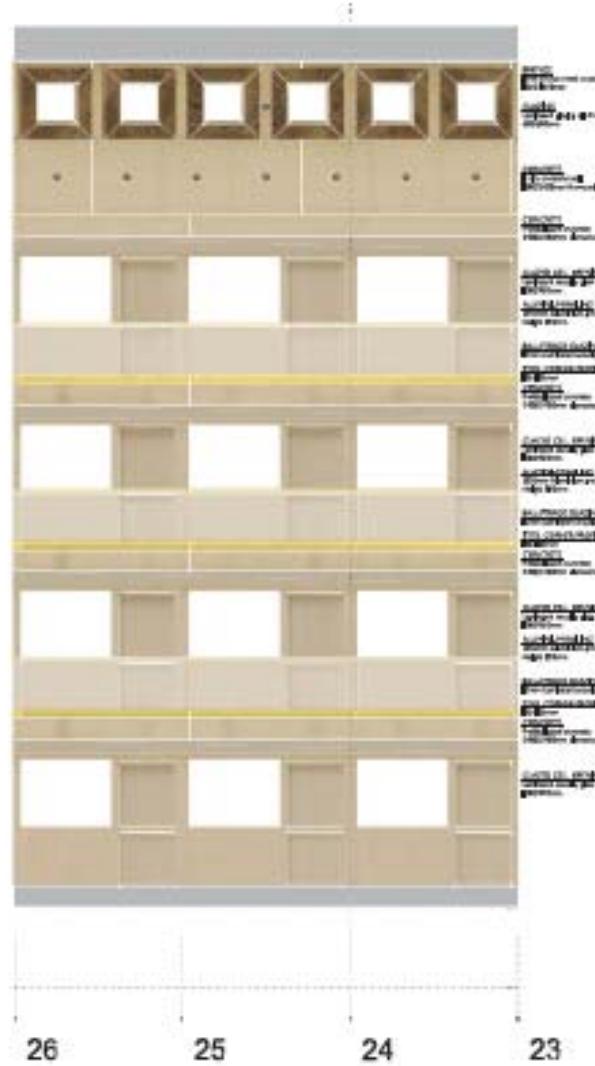
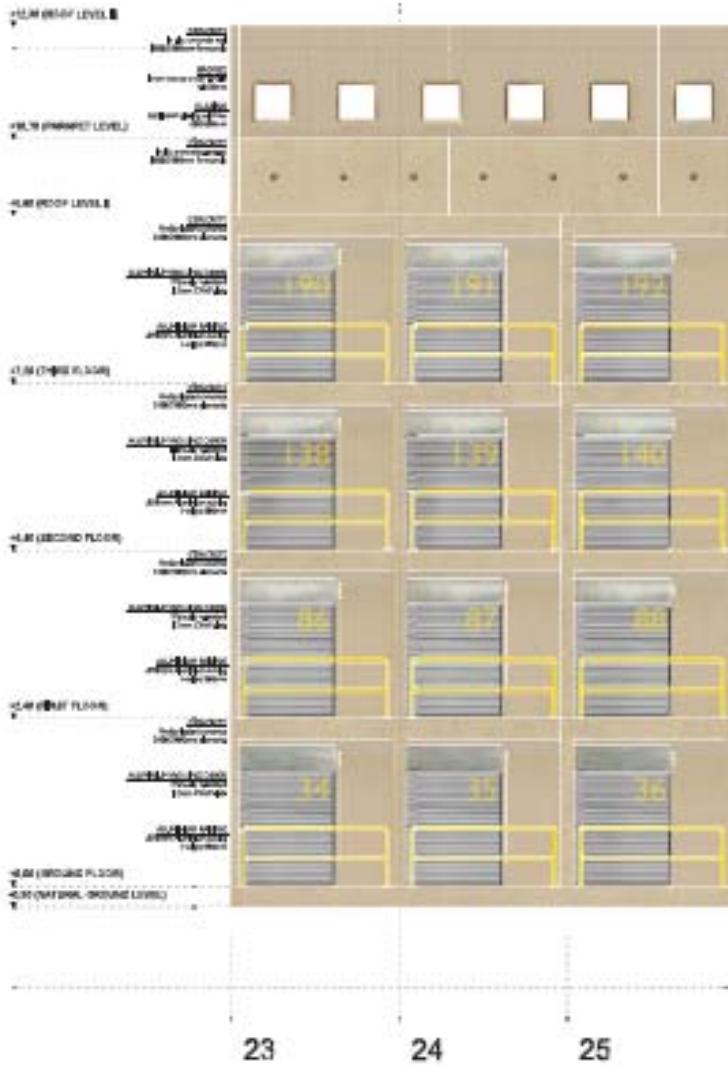
OPEN V. CLOSED AS CLIMATIC DESIGN



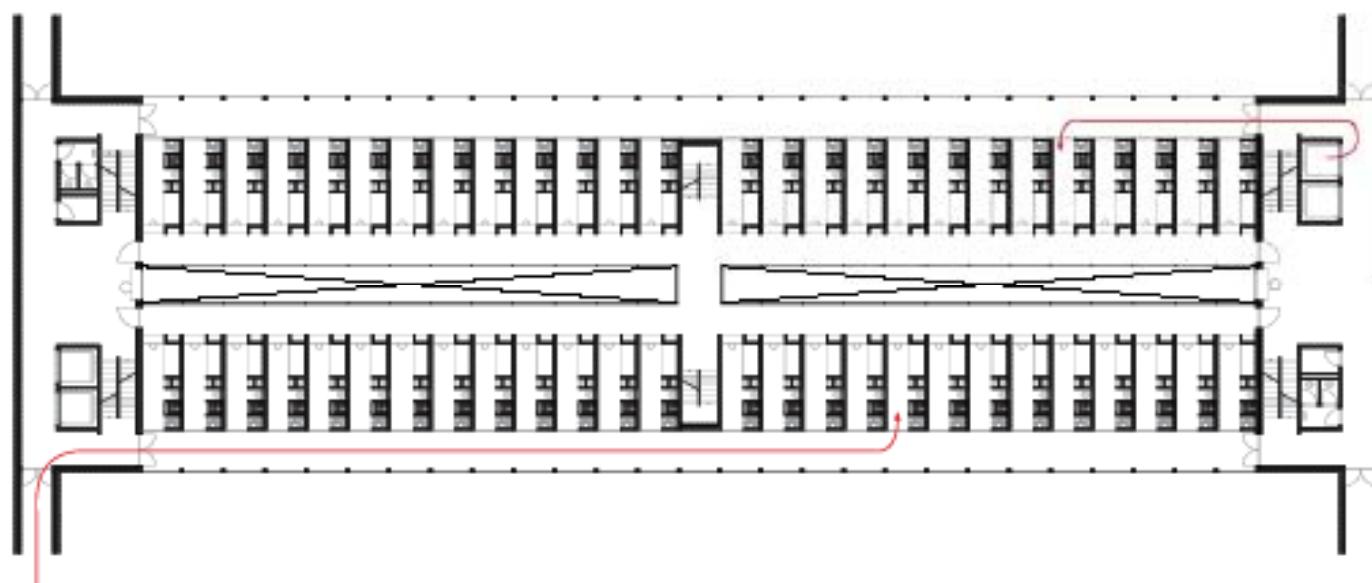
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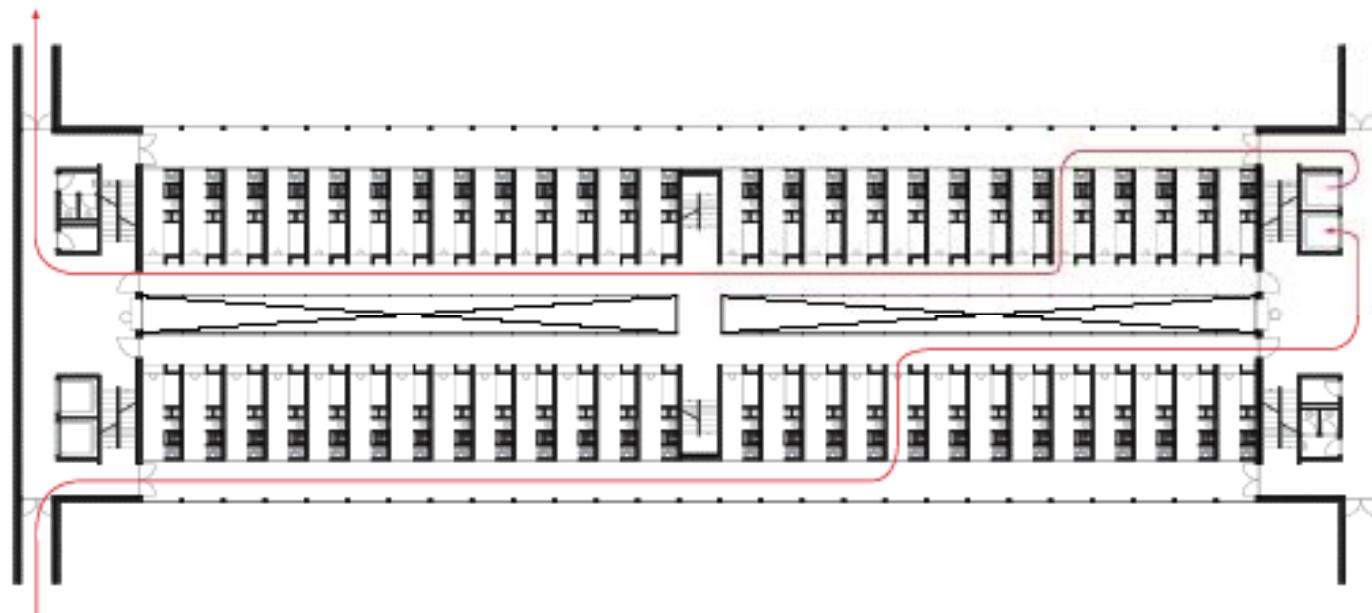
MATERIALIZATION



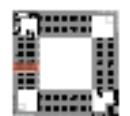
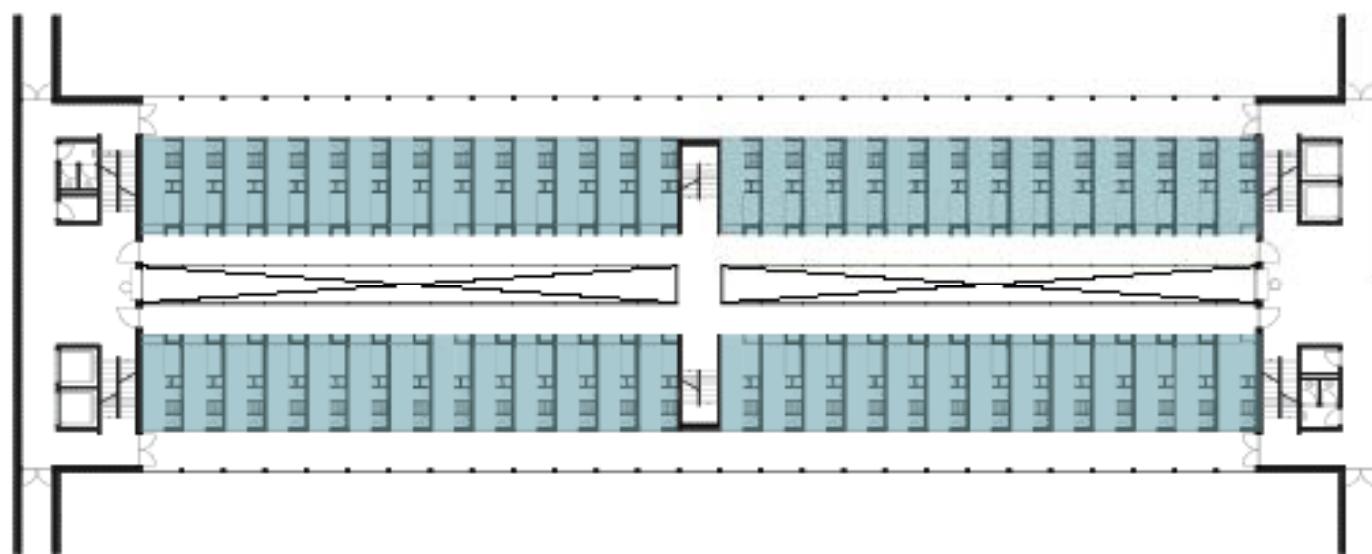
LABORER FLOW



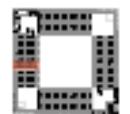
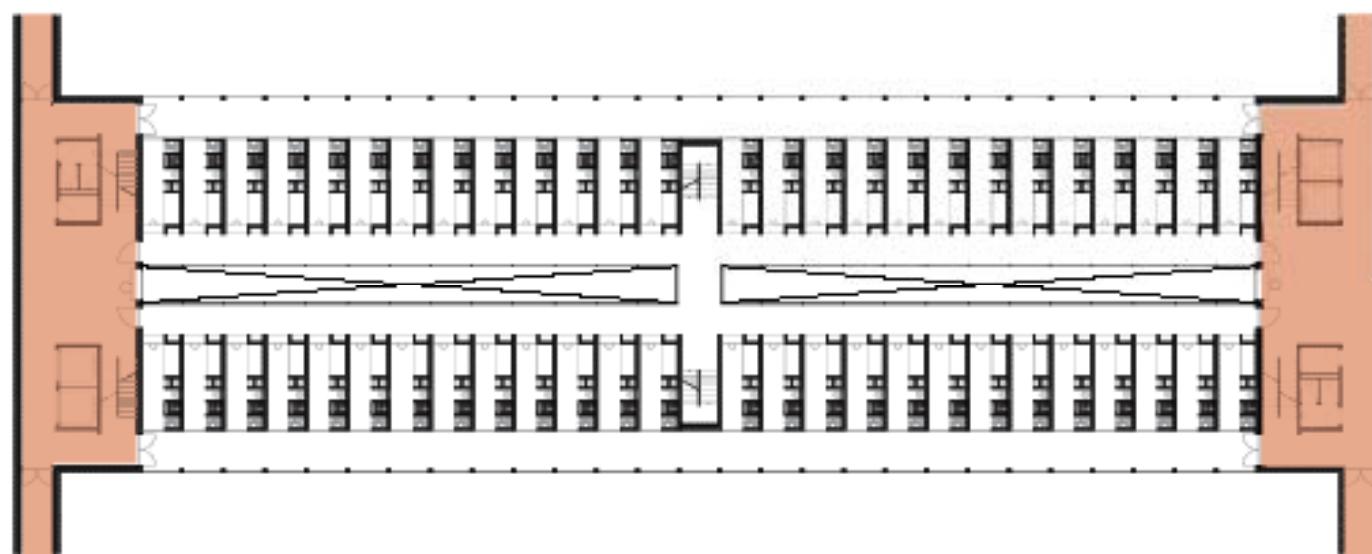
MATERIAL FLOW



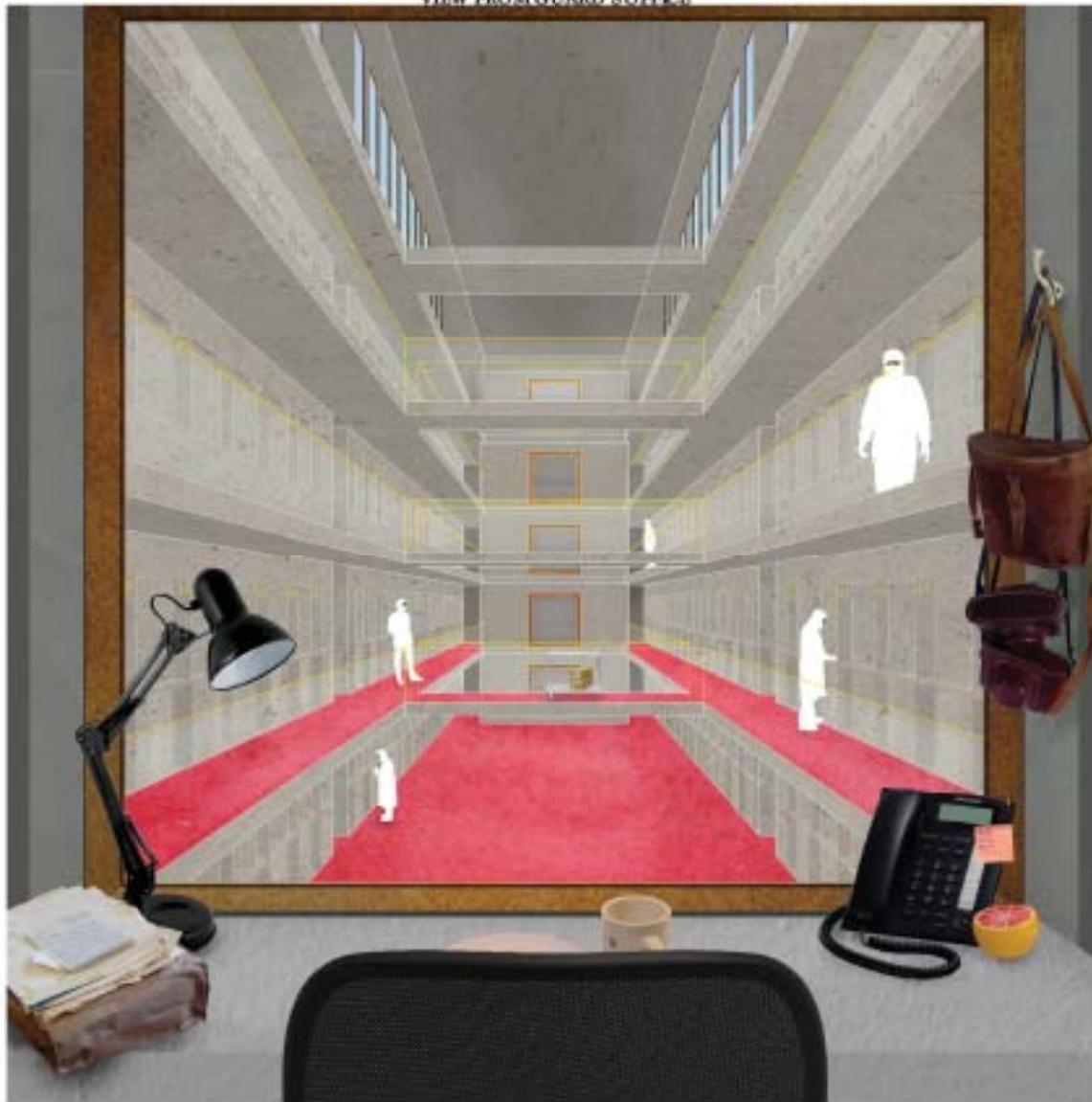
LABORERS



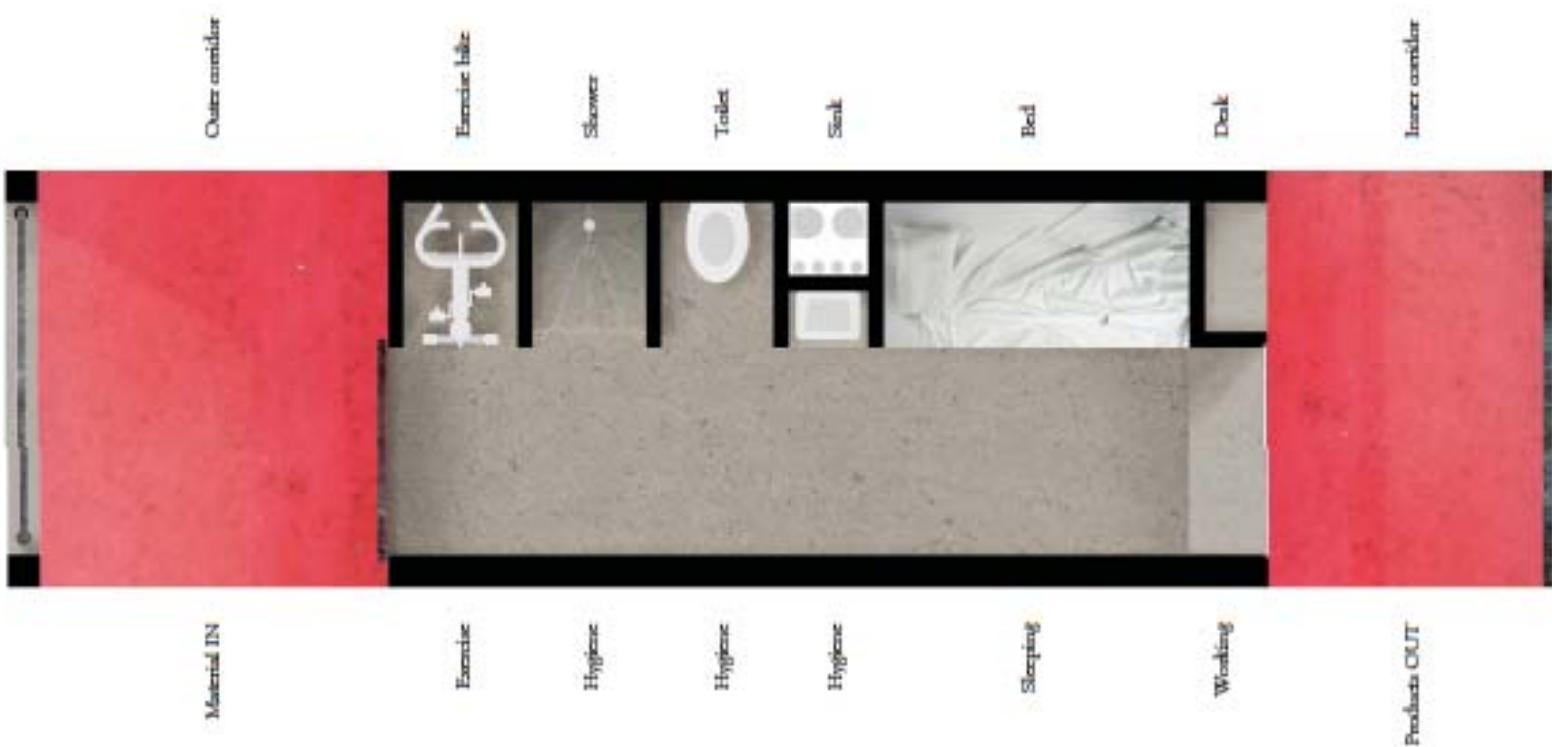
SUPERVISORS



VIEW FROM GUARD'S OFFICE



THE CELL



INTERIOR VIEW OF THE CELL

