

2021-2022 Aistė Mankutė 4918851 Adapting 20th Century Heritage Heritage & Architecture | TU Delft BUILDING TECHNOLOGY 1 | 96



Project:

Activating the "glass box"

The post-war International style office building's contribution to the future densification challenges of the city centre of Rotterdam

Keywords: post-war reconstruction, authenticity, open plan, densification, adaptability for future uses, active plinth, urban agriculture, Open Building.

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Delft | The Netherlands | 2022

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1. Design Strategy



Energy producing building

(generating solar energy, water collection, sustainable materials)

Open Building principles (access floors, high storey height, adaptability)

Insulating & Improving

(more efficient heating and ventilation system, strenghtening the existing elements where needed)

Starting points: technical scale

2. Climate design



Climate design winter situation

+60°C water from the electrical boiler

water is extra heated in electrical boiler

+40°C water from the heat pump

*connected to shared large-scale open system (hot & cold storage located off-site)



Climate design summer situation

Air Handling Unit for **indoor farm**

Air Handling Unit for **restaurant**, **cooking school**, **bike parking**, **laundry**

*connected to shared large-scale open system (hot & cold storage located off-site)



Building technology Ventilation strategy Iongitudinal section

SC 1:250 9|96











Building technology Ventilation strategy 2 plans





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Building technology Ventilation strategy plans

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apartments: -

air quality regulations - IDA2 400<x<600 ppm, 45 m3/u.pers. 2 x 45 = 90 m3/h - amount of air speed - 2,5 m/s duct size - 100 mm

kitchen: -

air quality regulations - IDA2 400<x<600 ppm, 45 m3/u.pers. 34 m2 kitchen 3,4 x 45 = 153 m3/h - amount of air speed - 3-4 m/s duct size - 125 mm

per floor:

2x kitchens: 2 x 153 = 306 m3/h - amount of air 12 x apartments: 12 x 90= 1080 m3/h - amount of air

Total: 1386 m3/h - amount of air

duct size - 355 mm



B Fire dampers are placed when the duct is crossing fire compartment wall

Building technology Ventilation strategy plan of the 2nd floor



Building technology Heating system

+60°C water from the electrical boiler

water is extra heated in electrical boiler

+40°C water from the heat pump

*connected to shared large-scale open system (hot & cold storage located off-site)



Building technology Heating system

(hot & cold storage k



Building technology Heating system basement plan_1:100



Climate design



Climate design energy balance in the building

grid electricity from renewable sources

3. Interventions & Structure



Interventions diagrams existing building



- 5th floor



- windows holes are made in existing floors

new cores introduced inside the existing ones



new post & beam timber structure



new foundation going in between the old foundation



CLT floor slabs laid on the beams





Building technology

9 3291 7427 7427 7427 5373 -(T3) -(T2) T \succ ħΤ $\overline{}$ 1072 2300 × T.C (T.F) T.G T.D (T.E) T.B T.A







Building technology slabs & span directions in plans

4. Facades



Facade







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Building technology assembling of the modules in section



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"rock" facade





"rock" facade detail 1

- 10 mm linoleum flooring from recycled waste materials - 50 mm rigid wood fibre impact sound insulation - 280 mm cross-laminated timber floor (spaning 7,4 m



"rock" facade detail 2

- 30x30 vertical timber batten facade cladding

- 30x30 horizontal timber batten facade cladding

- 150x60 mm timber batten facade structure filled with 150mm soft wood fibre thermal insulation



"rock" facade detail 3

in the ends fixed through the aluminum framing




Fragment "extrovert" facade





"extrovert" facade fragment 1



"extrovert" facade fragment 2



"extrovert" facade detail 1

- < 60 mm air cavity for better PV panel performance - Horizontal aluminium rainscreen cladding fixing system, screwed to vertical timber battens

- 30x30 mm vertical timber batten framework

- 150 mm rigid wood fiber thermal insulation - 150x60 mm timber batten facade structure filled with 150 mm soft wood fibre thermal insulation

> SC 1:5 **40** | 96



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- 150 mm rigid wood fiber thermal insulation - 150x60 mm timber batten facade structure filled with 150 mm soft wood fibre thermal insulation

system, screwed to vertical timber battens - 30x30 mm vertical timber batten framework

- < 60 mm air cavity for better PV panel performance - Horizontal aluminium rainscreen cladding fixing

"extrovert" facade detail 2



"extrovert" facade detail 3

- 20 mm Recycled plastic board cladding - 30x30 mm Vertical timber batten facade cladding

- 80 mm rigid wood fiber thermal insulation - 200x60 timber batten facade structure filled with 200 mm soft wood fibre thermal insulation



Old & New connection fragment 1

Double HR++ glass windows Glulam diagonal beam

Recycled plastic railing cap

Glulam diagonal beam Glass railing Recycled plastic terrace boards

Damp proof/ vapour membrane Breather membrane

solid steel framework railing with recycled plastic cladding existing cast-in-place concrete

80mm rigid wood fiber insulation 150mm soft wood fiber insulation





Designing for material recovery



demountable prefab concrete elements for cores



demountable prefab CLT elements



adaptable and reusible partitioning systems



Recycled plastic boards can be recycled again





modular facade elements

4.4 Materials

raised floor for dry disassembly of installations

(as it was in the existing building)





https://neufert-cdn.archdaily.net/uploads/photo/image/281030/full_Solarlab.dk-SolarFacade-7.jpg?v=1634589376 https://neufert-cdn.archdaily.net/uploads/photo/image/281054/full_Solarlab.dk-Sequins-2.jpeg?v=1634589717

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"extrovert" facade Satin finish PV Building Integrated PhotoVoltaics (BIPV)





- UV & weather resistant
- do not rot
- do not require maintenance
- can be recycled again

https://www.filcris.co.uk/cms-files/5715/5715db2e6b825_large.jpghttps://neufert-cdn.archdaily.net/uploads/photo/image/281054/full_Solarlab.dk-Sequins-2.jpeg?v=1634589717

"rock" facade dark brown recycled plastic panels

5. Floor plans





Existing building plans_old & new







(.A

(T.B)

T.C

T.D

(T.E)

(T.F)

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New tower plans











New tower plans

2 luxurious apartments (aprox.170 m²) 9 Luuu Ö T.A T.D T.B (T.G (T.C T.E (T.F)

Adaptability for different functions

Indoor farm



Office space

T.A

T.C

T.B

T.D



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(T.F)

(T.E

Co-living apartments



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Open Building principles apartments

Open Building principles Office





6. How to change the function?

Changing the function of a storey residential to office









Changing the function of a storey Co-living apartments





Step 1: removing the STUFF layer



Step by step disassembly Co-living apartments





Step 2: removing the SERVICES layer



the limit : the installations in the raised floor are difficult to dismantle, for drastic change of function can require partial re-flooring allowance for change: the floor under the top layer is made for dry disassembly, ceiling installation are quite easily dismantled

Step by step disassembly Co-living apartments



Step 3: removing the SPACE PLAN layer



Step by step disassembly



Step 4: adding the SPACE PLAN layer



Step by step assembly Office



Step 5: adding the SERVICE layer



Step by step assembly Office

SERVICE layer

Co-living apartments

Office space



Ventilation





Plumbing ducts



Step 6: adding the STUFF layer



the limit : electric heater might be needed in the former balcony place to avoid condensation on the windows allowance for change: the floor can be re-done in that area to implement the floor heating

Step by step disassembly Office

7. Is it feasible?

Building is located in the Horeca cluster

- indoor urban farm reduces food miles and food supply chain for the restaurants, +job opportunities
- +**shop** locally grown food for citizens, profit, job opportunities
- cooking school cooks are always needed in this sector--> social mobility (gaining profession), +profit, job opportunities
- **restaurant** high quality nutricious meal service, supports street's identity attractive for visitors, +profit, job opportunities

co-living apartments

- social mobility (networking & support, central location in city), +
- economically & socially efficient accommodation -> co-living (saves space, energy, improves _ well-being),
 - apartments with less than 43 m2 in area do not need parking saves space & money profit

Is it feasible? explanation of the proposed program

	-		-
Sale	housing in old building	in Witte de Withstraat 5,8 K €/m ² 4,7 K €/m ² 6,2 K €/m ² approx 5 K €/m ² in Blaak street 3,9 K €/m ²	appro
	housing in newly-built tower nearby	6,5 K €/m² 6,9 K €/m² approx 6,7 K €/m²	appro
	office space	in 1877 building 5,07 K €/m²	appro
Rental	housing in centre	approx. 50 €/m²/month	approx
	office space, centre	approx. 150 €/m²/year	approx
	retail with showroom	approx. 300 €/m²/year	appro

existing building - 3.357 m2 Typical building floor approx. 565 m2 plot - 568 m2

Is it feasible? Financial feasibility

ox 29 000 000 €

ox 38 860 000 €

ox 29 000 000 €

x. 290 000 €/m²/month

x. 870 000 €/m²/year

x. 1 740 000 €/m²/year

Estimation of new project: approx. 5800 m2

source for estimations: https://www.funda.nl/ 69 | 96

Construction costs:

Generally, **1200 €/m² for renovation can be considered as a good average**, excluding the architect's fee. (2021)

New construction: 2500 €/m² at a minimum - no marble floors or automated windows.

https://www.iamexpat.nl/housing/real-estate-news/estimating-costs-renovating-your-home https://www.quora.com/How-do-I-estimate-the-construction-cost-in-the-Netherlands-I-am-looking-at-a-high-level-estimate-The-land-area-is-180-m2-and-the-construction-

area-is-300-m2#:~:text=lt%20will%20be%20about%202500e,marble%20floors%20or%20automated%20windows.

Preliminary estimation:

Construction costs approx. 2000 €/m2

existing building part - 6 (floors) x 565 m2 (typical floor) = 3 390 m2 new tower building part - 8 (floors) x 300 m2 (typical floor) = 2 400 m2 = approx. 5800 m2

Total: 2000 € x 5800 = approx. 11 600 000 €

Is it feasible? Financial feasibility



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Is it feasible?

Overall planning

What are the risks?



1.Requires changing maximum building height in the zoning

hight-rise Rotterdam centre is allready being developed close to the site

2. Functions proposed will not be profitable enough Building will be easily adaptible for new functions







3. The site can be challenging for construction works - closely surrounded by neighbouring buildings

> the construction site will have to be carefully planned, neighbours informed

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8. The most impactful reference projects





https://www.youtube.com/watch?v=-mvMIS44Vwc&t=1560s

3D section detail of a storey showing the floor elements



Raised floor SAWA building by Mei architects and planners, 2022 (start of construction)





Horizontal section, west/south facade Scale 1:20

- a 450/600 mm glulam post
- b 30mm Douglas fir partition wall, fire-retardant impregnation
- c 450/250 mm glulam post
- d 600/250 mm glulam post



Raised floor *Patch22* building by Lemniskade Projects, 2016



lation

slab









Tower on top Fenix I, Rotterdam





Tower on top De Karel Doorman, Rotterdam

De Karel Doorman was constructed on top of the Ter Meulen store, originally built in 1948. To construct the additional floors, a lightweight alternative to traditional multistory framing was approached. The building utilizes two reinforced concrete cores inserted into the existing structure, a framework of steel columns and beams, a wooden floor system topped with 55mm of concrete and a wooden exterior wall clad with a glass facade. The resulting structure's floors weigh 250 kilograms per square meter, one fifth of the weight of a standard high-rise apartment building constructed entirely of reinforced concrete. **Recessed tower**

The new residential building is recessed in relation to the shopping centre's building line, which ensures that seen from the street the Ter Meulen building - which is home to fashion shops onc more - has retained much of its former character.

Light-weight construction

The new construction has been placed on the pillars and foundations of the existing building. This was made possible by releasing extra load capacity in the existing building in combination with an extremely light-weight new construction of steel and wood that is five times lighter than traditional construction methods for apartment buildings. This had the additional advantage that the building could be manufactured in large prefabricated elements, which could be lifted and fitted straight from the truck. This eliminated the need for a large building site which is a considerable advantage in the city centre. The apartments have a wooden facade with galleries on the outsides and a second skin of tempered glass. The glass is covered with a screen print consisting of small dots that hide the loggias and galleries from view.

Architect: Royal Haskoning DHV Height: 70.5 m Floors: 22 --> 16 added Source: https://www.skyscrapercenter.com/building/de-karel-doorman/5562 https://www.metsawood.com/global/news-media/references/Pages/16-floors-extension-with-Kerto.aspx





Flexibility

The apartment building has sixteen floors and 114 apartments. The apartments are distributed over seven adjoining floors, topped by two towers with nine and six floors. Between these towers, at a height of 40 metres, there is a sheltered rooftop garden. The size of the apartments varies from 45 to 124 square metres. The selected building method based on steel columns, gypsum partition walls and wooden floors is not only light, but also very flexible. Even during construction some of the apartments were split in separate units while others were combined.

Sustainability

By choosing to 'top up' the building we prevented demolition and the need to remove 15,000 tonnes of concrete from the city centre. In addition, the available space is used intensively which contributes to sustainable urban development. The flexibility to split up or join apartments also makes the building more future-proof. The light-weight construction materials can be recycled and have a low impact on the environment, for example during transportation. Galleries and loggias with a width of 2.4 metres prevent the apartments from heating up too much as a result of direct sunlight. The apartments are also connected to the district heating network.

Tower on top De Karel Doorman, Rotterdam





2

The analyses of the load bearing system of the existing building

Available data. The **existing building was well documented**: gravity load calculations and stability calculations, concrete dimension and reinforcement calculations and drawings of reinforcement were available. Also the pile plan, **the geotechnical survey and advice and a report on the installation and testing of a test pile were available, together with a calendering drawing of the installation of the piles**.

Existing load bearing system. The load bearing system was completely cast-in-situ concrete. The columns and beams did provide the lateral stability of the building through rigid frame action. The column grid was 8 x 10 meters. Because of the rigid frame action the columns are almost similar in dimension on all floors: round 850 mm in the basement to round 800 in the 2nd floor. The intended compression strength of the columns was 250 kgf/cm2, which can be compared to a C14/17 strength according to Eurocode. The main beams are 600 x 850 mm with an intended compression strength of 200 kg/cm2.

Existing Foundation.

The foundation was designed with reinforced prefabricated concrete piles, with a shaft dimension of **square 380 mm and a + shaped pile tip of 760 mm**. The calendering showed that there had been a great amount of **soil densification** due to the installation of the piles: in a group of 8 piles the last 25 blows on the pile caused a settlement of 200 mm in the first, down to only 40 mm in the last pile of the group. This was **a strong in-dication that the bearing capacity of the piles was much larger than the originally intended** 70 tons (or 900 kN according to present codes).

Tests. First inspections (visual and with a Schmidt Hammer) indicated that the quality of the construction and thus the concrete strength was very good. In combination with experience and literature the first starting point was a present concrete strength of C28/35 for the columns. In a later stage cylinders were drilled and tested from 18 different columns, giving a real concrete strength of even 40,9 N/mm2.

To be able to **recalculate the capacity of the existing piles as accurate as possible new cone penetration tests (CPT's) were made**, inside the building right next to the pile groups, thus measuring the soil densification: the load bearing capacity according to present codes was 1.600 up to 2.00 0 kN.

Structural design of the new apartment block

Load bearing capacity of the existing building. The solution for the challenge to place the 16 stories truly on top of the existing building was found by separating the horizontal loads from the vertical, for the new expansion as well as for the existing building: 2 concrete stability cores were added (for staircases, elevators and ducts) with a section of 7 by 9 meters and wall thickness of 0,4 meters. These were not only used for the new building, but also the floors of the existing building were rigidly connected to the new stability cores.

In the existing building the structural load bearing system thus changed from a system with rigid frame action, with bending moments in the beams and columns caused by horizontal loads, to a system with supported columns, only having to carry vertical loads (see Figure 5).

Tower on top De Karel Doorman, Rotterdam







Tower on top WTC office tower, Rotterdam

Hybrid construction Concrete and steel facade.

The tower protrudes through the hall and is set on its own foundations. At the bottom the columns go through the hall floor and rest on the large concrete slab (which also serves as a top parking floor). The carrying construction under the hall floor had to be reorganized. The columns end just above the roof of the hall. The "thick box" acts like a table for the rest of the tower.

The tower itself was developed as a building box principle around the solid core. This core was made on site with the sliding formwork. Prefab TT plates protrude from the core to the facade as floor panels for the office floors. There are T-shaped fork beams installed for laying the floor beams. In the facade the steel floors are accomodated in steel box profiles.

Architect: Rob van Erk. Height: 93 m Floors: 25 --> 20 added





floor, columns, facade mounting "thick box" is archive

parking garage entrances and exits



Prefab TT plates



LA TORRE VELASCA

Où comment BBPR opéra le détournement des concepts modernes.



1958 Architects : BBPR

The tower's stone material and supporting struts that add stability to the projecting section not only further its resemblance to Italy's medieval defense towers, but also mimic some of the Gothic features of its surrounding structures.





Tower on top Torre Velasca, Milan, Italy



Timber construction HAUT in Amterdam



HAUT **GEVELS**



The development site of HAUT beside the River Amstel did not simply go to the highest bidder. In assessing offers, the municipality of Amsterdam also weighed both architectural quality and sustainability. The selected proposal is for a twentyone-floor residential tower in timber, one of the tallest such structures in the world. The innovative project will help to put timber back on the world map as a structural building material.

SUSTAINABILITY - In contrast to concrete and steel, the production of timber causes no carbon emissions. Timber actually stores carbon. Moreover, timber is renewable if harvested from sustainable production forestry. HAUT is an example of innovative sustainability in other ways, too. The building is fitted with solar panels on the roof and facade, a cold source in the ground, sensor-controlled installations with low-temperature floor heating and cooling, nesting boxes for birds and bats, charging points for shared electric cars, and a rooftop garden with rainwater storage.

HYBRID TIMBER - The load-bearing structure of HAUT is made of cross-laminated timber (CLT) panels, which are manufactured off-site, ensuring low waste production and fast and clean on-site assemblage. There are no standard building regulations for high-rise timber construction. The design team therefore invested considerable time and energy in technical innovation and safety. The floors and walls are constructed in timber, but a structure made completely of timber in wet and windy Amsterdam would have been impossible. Consequently, the foundations, basement, and core are made of concrete.

HAUTE ARCHITECTURE - A benefit of timber construction is that it offers a warm feel and allows for a high level of customization, or bespoke "haute architecture." CLT panels are easily adaptable, offering first buyers a choice in the size of their apartment, the number of floors, the layout, and the positioning of double-height spaces, loggias, and balconies. Unlike most timber buildings, only the inner walls of HAUT are load-bearing, which allows for large floor-to-ceiling windows in the facade. The irregular pattern of balconies and the pronounced, double-height spaces facing the River Amstel make HAUT's architecture distinctive.

by: Team V Architecture with Lingotto, Nicole Maarsen, ARUP and brand partner NLE 2016-2022 https://teamv.nl/en/projects/haut/



BETON

HOUT







Timber construction International House in Sydney

Architect: Tzannes Architects Structural Engineer: Lendlease DesignMake Source: DETAIL structure 4/2018

https://inspiration.detail.de/international-house-in-sydney-114722.html



hybrid beam manufactured from spruce glued laminated timber (GLT) with internal laminations of beech laminated veneer lumber (LVL).

open plan office with unclad glued laminated timber (GLT) beams and columns and cross laminated timber (CLT) walls and ceilings

FACADE shading + adaptability

GSW Headquarters, Berlin by sauerbruch hutton Realization: 1999

A low-energy building emerged, which not only offers an exemplary working environment in its passive control of energy consumption, but also aims to improve the immediate well-being of its inhabitants through an architecture in which the value of sensuous space is rediscovered.

https://www.sauerbruchhutton.de/en/project/gsw







The Copenhagen International School by C.F. Møller Architects Realization: 2017

The distinctive exterior of the school building is covered in 12,000 solar panels, each individually oriented to create a sequin-like effect, and provides more than half of the school's yearly electricity use. The solar cells covers a total surface of 6,048 square meters, making it one of Denmark's largest building-integrated solar power plants, capable of producing more than 200 MWh per year.

https://www.archdaily.com/879152/copenhagen-international-school-nordhavn-cf-moller





9. Existing building







LEGEND:	
	load-bearing wall
===	reinforced concrete beam
	extra reinforced concrete
	span direction /reinforcement



structure











LEGEND:		
	load-bearing wall	
	reinforced concrete beam	
	extra reinforced concrete	
	span direction /reinforcement	



structure

Physical conditions of the WdW25:



Physical conditions of the WdW25:





- typical floor height (1st-4th floors, floor to floor) 3,5 m
- higher ground floor (floor to floor)- 3,675 m
- basement height (floor to GF floor) 2,975 m

- the load-bearing column stucture allows open plan flexibility



plan changes over time

92 | 96 2 floor



plan changes over time

10. Guideleines for the tower extension

Different options of possible structure



Figure: Different possible methods of how the tower can be built on top of the existing structure shown in section + arguments about each of the method.

Rules for the high-rise in Rotterdam

HOOGBOUWVISIE <u>2019.</u>



HIGH BUILD VISION 2019.

The former Police station building now reaches 20,7m height (or 23,7m including the installation room on top of the 5th floor) and to reach 50m (the second level in the city centre) 7 additional floors could be added.



High-rise buildings are considered to be higher than 70 metres. In this high-rise vision, a maximum height of approximately 250 meters is set for the city center along the city axis. For the other areas where highrise buildings are made possible, the maximum height is 150 meters.

The plinth must be transparent and vertically articulated and have multiple spaces (with doors) to do justice to the city at eye level. In addition, the height of the substructure depends on the so-called Rotterdam layer. This Rotterdam layer can differ per area and is the average building height in an area, usually between 15 and 25 metres.

CHAPTER 1: CITY IN TRANSITION

CHAPTER 2: CITY

• Expansion high-rise zone

High-rise zone

• Height

Safety

Substrate

 Densification of the city • 5 perspectives for Rotterdam



CHAPTER 3: STREET

 Ground scraper Rotterdam layer Cultural history Architecture Appearance Program and plinth Wind Sun

CHAPTER 4: BUILDING







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