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Experimental and numerical study on behaviour of square steel tube confined reinforced concrete stub columns after fire exposure

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Abstract:

The behaviour of square steel tube confined reinforced concrete columns after fire exposure was studied experimentally and numerically in this paper. Eighteen stub columns were first heated following the ISO 834 standard fire including both heating and cooling phases, and were subsequently loaded to failure after cooling to ambient temperature. Failure modes, temperatures in specimens, axial load versus deformation curves and strains in steel tube were monitored and discussed. A finite element model was developed using the sequentially coupled thermal-stress analysis method and was validated against tests found in literatures and this study . Parametric study was performed to identify influences of key parameters, where are heating time, cross-sectional dimension, strengths of materials, steel tube to concrete area ratio and reinforcement ratio, on residual capacity and compressive stiffness. Finally, a simplified method is proposed for predicting residual cross-sectional capacity and compressive stiffness of square steel tube confined reinforced concrete columns after fire exposure.

Key words: square steel tube confined reinforced concrete; compressive stiffness; post-fire; residual capacity; test; numerical simulation

Nomenclature

A_b	cross-sectional area of reinforcing bars
A_c	cross-sectional area of concrete core
A_s	cross-sectional area of steel tube
B	width of square section
d_b	diameter of bars
EA	compressive stiffness of column
E_b	Young's modulus of reinforcement at ambient temperature
E_{bT}	Young's modulus of reinforcement after fire exposure
E_c	Young's modulus of concrete at ambient temperature
E_{cT}	Young's modulus of concrete after fire exposure
E_s	Young's modulus of steel at ambient temperature
E_{sT}	Young's modulus of steel after fire exposure
f_b	yield strength of reinforcement at ambient temperature
f_{bu}	ultimate tensile strength of reinforcement
f_{bT}	yield strength of reinforcement after fire exposure
f_{ck}	characteristic concrete strength, $f_{ck}=0.67 f_{cu}$
f_{cu}	concrete cube strength
$f_{cu,28}$	concrete cube strength at 28 days
$f_{cu,test}$	concrete cube strength at the test day of the specimens
f_c'	concrete cylinder strength
f_{cT}'	concrete cylinder strength after fire exposure
f_{iT}'	concrete tensile strength after fire exposure
f_{su}	ultimate tensile strength of structural steel
f_y	yield strength of steel at ambient temperature
f_{yT}	yield strength of steel after fire exposure
k	factor accounting for the delay of temperature rise of concrete
L	length of column
N_y	yield load of composite column

N_u	ultimate capacity of composite column
t_h	heating time to the maximum fire temperature
t_s	wall thickness of the steel tube
T	temperature
T_{max}	the maximum temperature achieved during the heating and cooling phases
α_b	ratio of reinforcement, $\alpha_b=A_b/A_c$
α_s	steel tube to concrete area ratio, $\alpha_s=A_s/A_c$
ϵ_{bf}	percentage elongation at fracture of reinforcement
ϵ_{sf}	percentage elongation at fracture of structural steel
μ_Δ	ductility index
ν_s	Poisson's ratio of structural steel
ζ	confinement factor, $\zeta=f_y A_s/f_{ck} A_c$
σ_v	longitudinal stress in steel tube
σ_h	transverse stress in steel tube
σ_z	equivalent stress in steel tube, $\sigma_z = \frac{\sqrt{2}}{2} \sqrt{(\sigma_v - \sigma_h)^2 + \sigma_v^2 + \sigma_h^2}$
Δ_y	displacement at yield load
Δ_u	displacement at ultimate load
$\Delta_{0.85}$	displacement at $0.85N_u$ after peak load

1 **1. Introduction**

2 Steel tube confined reinforced concrete (STCRC) column is a kind of composite member possessing
3 high load-bearing performance and excellent seismic resistance. It resembles concrete-filled steel
4 tubular (CFST) column in appearance. Differs to CFST column, a key feature of the STCRC column
5 is the discontinuity of the steel tube at beam to column joints. It is therefore that the steel tube is
6 pressure free from the longitudinal force and applies a considerable radial constraint to the concrete
7 which consequently increases the strength as well as the ductility of the concrete. Local buckling of
8 steel tube also can be delayed or avoided which enables the application of thin-walled steel tube in
9 STCRC columns. If the same amount of steel is used in the STCRC column as that in CFST column,
10 most of steel could be used to bear axial load and bending moment in the form of reinforcing bars
11 embedded in concrete sustain c for the STCRC column, and thus a better fire performance than the
12 CFST column can be expected. The STCRC column to reinforced concrete (RC) beam joints
13 resemble that in reinforced concrete structures, which avoids the complexity of CFST column to RC
14 beam joints. Typical square STCRC columns in practice are shown in Fig.1 [1].

15 In order to prevent brittle shear failure and improve deformability of reinforced concrete stub
16 columns, Tomii et al. [2, 3] first proposed the STCRC column in 1985. To date, extensive researches
17 have been carried out on the static and seismic performance of this kind of column. Sakino et al. [4],
18 Han et al. [5], Liu and Zhou [6], Yu et al. [7], Gan [8], Liu et al. [9, 10], Zhou et al. [11] and Wang
19 and Liu [1] studied the behaviours of circular or square STCRC stub columns or slender columns
20 under axial or eccentric compression. It was found that lateral confining stress provided by the steel
21 tube greatly enhances the load-bearing capacity and ductility of this kind of member. Aboutaha et al.
22 [12], Han et al. [13], Zhou and Liu [14] and Liu et al. [15] investigated seismic resistance of
23 rectangular, circular or square STCRC columns or STCRC column to RC beam joints. These studies
24 reveal that ductility of STCRC columns decreases with increase of axial load ratio. However, they
25 exhibit higher flexural capacity, higher ductility and greater ability to dissipate energy than RC
26 columns, especially when subjected to high compressive load levels. The authors investigated the
27 behaviours of circular STCRC columns after fire exposure, including cross-section behaviour [16],
28 buckling behaviour [17] and behaviour under combined compression and bending [18]. It was found

29 that heating time and cross-sectional dimension have significant influence on load-bearing capacity
30 and compressive stiffness. Although some crushing occurred in concrete, the concrete remained
31 largely intact due to the confinement of the outer steel tube [17], which prevented falling off of the
32 concret cover and then reinforcing bars were maintained at low temperatures. Strength of steel
33 recovers partially after cooling to room temperature while the strength of concrete after exposure is
34 unrecoverable, thus confinement effect enhances relatively and more ductile behaviour is observed
35 after fire exposure. STCRC columns after fire exposure have good residual performance and
36 possibility of rehabilitation. Square shaped steel tube confined reinforced concrete columns are
37 already applied in engineering practice in China, such as the project shown in Fig.1. Different to
38 circular STCRC columns, the square section provides non-uniform confinement to concrete, which
39 results in different performance from circular columns. However, no study related on post-fire
40 behaviour of this kind of column is available. Therefore the subject of this paper focuses on the
41 post-fire behaviour of square STCRC columns.

42 Eighteen square STCRC stub columns were heated following the ISO 834 standard fire curve
43 including both heating and cooling phases. After cooling to room temperatures, these columns were
44 axially loaded to failure. Temperatures in fire furnace and in specimens, axial load-deformation
45 curves and strains of steel tube were recorded. Failure modes were observed and discussed. The
46 sequentially coupled thermal-stress analysis method was adopted to develop a finite element model,
47 which was validated against this test and related tests in literatures. Influences of key parameters on
48 the residual capacity and compressive stiffness of the square STCRC column were studied, including
49 heating time, cross-sectional dimension, steel tube to concrete area ratio, reinforcement ratio and
50 strengths of materials. Finally, a simplified design method was recommended for evaluating the
51 cross-section capacity and compressive stiffness of square STCRC columns after fire exposure.

52 **2. Experimental investigation**

53 **2.1 Specimens**

54 The investigation includes an experimental study on 18 square steel tube confined reinforced
55 concrete (STCRC) columns. Variables in the test include heating time ($t_h=0\text{min}$, 45min, 90min) and
56 cross-section dimension ($B=200\text{mm}$ and 250mm, where B is the width of the square section). The

57 steel tube to concrete area ratio α_s ($\alpha_s = A_s/A_c$, where A_s and A_c are the cross-section area of steel
58 tube and concrete, respectively) was 3.70% and 3.62% respectively for specimen with a section
59 width of 200 mm and 250 mm. The reinforcement ratio α_b ($\alpha_b = A_b/A_c$, where A_b is the cross-section
60 area of reinforcing bars) was 4.17%. Lengths of specimens were three times widths of cross section,
61 to ensure the stub column behaviour and avoid the end effect. Specifications of the specimens are
62 outlined in Table 1. A general view and layout of reinforcing bars are shown in Fig.2.

63 Steel sheets were cold-formed into U sections and then seam welded to square sections, as shown in
64 Fig.2. Hot-rolled ribbed bars are used for the longitudinal reinforcing bars and hot-rolled plain bars
65 are used as stirrups. Eight longitudinal reinforcing bars were tied with 8 mm stirrups at 200 mm
66 intervals. The concrete cover from external surface of the concrete to outer perimeter of the
67 longitudinal reinforcing bars was 25 mm. The end plates welded to these columns were 10 mm thick.
68 Two strips with a width of 10 mm were cut from the outer steel tube after casting concrete, 50 mm
69 away from each end, to simulate the break of steel tube at beam to column joints in practice. Then
70 two gaps were introduced, which can be used as vent holes for releasing water vapor during heating
71 process. Details of the specimens are illustrated in Fig.2.

72 In order to measure cross-section temperatures during the heating process, four additional specimens
73 were specially fabricated. According to cross-section dimensions and heating time, these specimens
74 are referred as S200-45min, S200-90min, S250-45min and S250-90min, respectively. The steel tube,
75 reinforcing bars, stirrups and concrete of these four columns were the same as other corresponding
76 specimens. Temperatures across the section of these specimens were measured with 1 mm K type
77 thermocouples. Layouts of thermocouples are shown in Fig.3.

78 **2.2 Material properties**

79 Table 2 presents tensile coupon test results of steel tube before and after fire exposure, which were
80 tested according to ISO 6892-1 [19]. In Table 2, E_s is elastic modulus, f_y is yield strength, f_{su} is
81 ultimate strength, ν_s is Poisson's ratio and ε_{sf} is percentage elongation at fracture. Fire exposure
82 results in decrease of both elastic modulus and strength. Fig.4 presents measured stress-strain
83 relationship curves. These curves are close to the idealised elastic-perfectly plastic stress-strain
84 relationship up to 3.0% strain for both the unexposed and exposed condition, which is far more than

85 the strain of steel tube during testing. Hence the idealised elastic-perfectly plastic stress-strain
86 relationship model was employed in finite element analysis. The properties of reinforcing bars
87 obtained from tensile coupon test are given in Table 3, where d_b is the diameter, E_b is the elastic
88 modulus, f_b is the yield strength, f_{bu} is the ultimate tensile strength and ε_{sf} is the percentage
89 elongation at fracture.

90 Ready-mixed concrete was used to cast the specimens in this study. 150 mm × 150 mm × 150 mm
91 concrete cubes and 150 mm × 150 mm × 300 mm concrete prisms were casted with the same batch
92 of concrete as these specimens to measure the concrete cube strength and elastic modulus,
93 respectively. The measured compressive strength and elastic modulus are given in Table 4, in which
94 $f_{cu,28}$ is the cube strength after curing for 28 days, $f_{cu,test}$ and $E_{c,test}$ are the cube strength and elastic
95 modulus on the day of testing specimens, respectively, ν_c is the Poisson's ratio of concrete.

96 **2.3 Test setup and procedure**

97 The square STCRC columns were unloaded during heating process since it is a more conservative
98 condition for evaluating residual strength of concrete [20-22] and concrete members [23] after fire
99 exposure. The heating test was conducted in a furnace built at Harbin Institute of Technology, which
100 can be used for testing columns, beams and slabs under combined structural and fire loading. Details
101 of the furnace are described in [16]. The ISO 834 standard fire curve including both heating and
102 cooling phases [24] was employed in the test. To prevent heat from being transferred into specimens
103 via end plates, ceramic fibre blankets were attached to both ends of these specimens. Furnace
104 temperatures and temperatures of steel tube, reinforcing bars and concrete were measured during the
105 heating process.

106 After cooling to room temperature, these square STCRC columns were tested using a 5000 kN
107 hydraulic compression machine. A load cell and four linear variable displacement transducers
108 (LVDTs) were used to measure the axial load level and axial displacement, respectively. To ensure a
109 uniform compression was applied on these columns, data of these LVDTs were monitored at the
110 early stages of loading. Strain gauges were placed on the outer surface of steel tube in longitudinal
111 direction and transverse direction, at the mid-height and at the edge of the top break of steel tube, to
112 measure the longitudinal and transverse strains. Axial load, axial deformation and strains of steel

113 tube were measured during the loading process.

114 **2.4 Test results and discussions**

115 Typical failure modes of these specimens and the failure modes of inner concrete are presented in
116 Fig.6. The unexposed specimens and the exposed specimens with heating time of 45 min were failed
117 by shear failure, which means confinement of outer steel tube cannot fully prevent shear failure of
118 the inner concrete in these columns. However, outward buckling of steel tube and concrete crushing
119 were observed in specimens with heating time of 90 min, indicating a more ductile behavior.
120 Deterioration of concrete strength caused by high temperature is irreversible, whereas partial strength
121 of steel recovers after cooling to room temperature, therefore the corresponding confinement effect
122 enhances relatively after fire exposure.

123 The measured furnace temperatures agree well with the ISO 834 standard fire curve during the whole
124 heating process (including heating and cooling phases) [24], as shown in Fig.7, which proved the
125 accuracy of the fire furnace. Furnace temperature was controlled to decrease at a rate of 10.417 °C
126 /min to 200 °C during the cooling phase, after which no cooling curve is specified in the ISO 834
127 standard [24]. The measured cooling rate was pretty low after cooling down lower than 200 °C,
128 which can be attributed to the heat emitted from the insulation materials of the furnace and
129 specimens.

130 The measured temperatures of steel tube, reinforcing bars and concrete at different locations along
131 the height and cross-section are presented in Fig.8. The temperatures of corresponding
132 thermocouples at different heights, e.g., 1 and 6, 5 and 10, 2 and 7, 3 and 8, 4 and 9, confirming
133 temperature uniformities along the specimen length.

134 The peak temperatures decrease from the outer surface to the concrete centre, whereas the
135 corresponding time increases significantly. Take the specimen S200-45min for example, the peak
136 temperatures and corresponding time of steel tube, reinforcing bar and concrete centre are 757 °C
137 45min, 392 °C 80 min and 338 °C 150 min, respectively. This can be explained by the high thermal
138 capacity of the concrete. Due to 2-D heat transfer at the cross-section corner, temperatures of the
139 reinforcing bars at corner are higher than those of other reinforcing bars, as shown in Fig.8.
140 Temperatures of some points are missing in Fig.8 since these thermocouples broken in the

141 preparation of specimens, including thermocouple 7, 8, 11, 14 of specimen S200-90 min and
142 thermocouple 3, 4, 14 of specimen S250-90 min.

143 Axial load - displacement curves are illustrated in Fig.9. The axial load - displacement curve is
144 almost linear till 0.8 times of the peak load, followed by a decreased stiffness to the peak load, after
145 that the load decreases gradually. The compressive stiffness EA , the yield load N_y and the peak load
146 N_u , the displacement at the yield load Δ_y , the displacement at the peak load Δ_u , the displacement
147 at $0.85N_u$ after the peak load $\Delta_{0.85}$ and the ductility index μ_Δ ($\mu_\Delta = \Delta_{0.85} / \Delta_y$) are given in Table 5.
148 The yield load and corresponding displacement were determined according to the method described
149 in [16].

150 The influences of heating time on the load-bearing capacity, compressive stiffness and ductility index
151 of square STCRC columns are shown in Fig.10. Both the load-bearing capacity and compressive
152 stiffness decrease with the increase of heating time, whereas the ductility index increases
153 correspondingly. The reduction of load-bearing capacity reaches 17.59% and 47.28% for specimens
154 with heating time of 45 min and 90 min respectively relative to that of the unexposed specimens,
155 whereas the corresponding stiffness of these specimens decreases by 38.95% and 55.68%,
156 respectively. It reveals that the deterioration of compressive stiffness is more severe than the
157 load-bearing capacity, which consists with test results of concrete material after exposure to high
158 temperatures [25]. The ductility index increases by 12.04% and 30.56% for specimens with heating
159 time of 45 min and 90 min respectively relative to that of the unexposed specimens, which can be
160 explained by the enhancement of confinement effect after exposure. Since steel strength was
161 recovered partially after cooling to room temperature while the degradation of concrete was
162 irreversible after exposure, therefore confinement effect of steel tube to concrete increases relatively.

163 The measured longitudinal and transverse strains of steel tube during loading process were used to
164 capture the development of stresses. The elastic-perfectly plastic stress-strain relationship model was
165 employed for the steel tube. Typical axial load versus steel stress curves for unexposed and exposed
166 specimens are shown in Fig.11, in which σ_h is the transverse stress, σ_v is the longitudinal stress, and

167 σ_z is the equivalent stress ($\sigma_z = \frac{\sqrt{2}}{2} \sqrt{(\sigma_v - \sigma_h)^2 + \sigma_v^2 + \sigma_h^2}$). As shown in Fig.11 (a) and (b), the

168 longitudinal stresses are close to the transverse stresses in steel tube for unexposed specimen. The

169 reason is that the bond and friction between steel tube and concrete transferred axial load to the steel
170 tube, which is different from the pure confine condition as expected. The longitudinal stresses of
171 steel tube in specimens after fire exposure are much lower than corresponding transverse stresses
172 (Fig.11 (c) to (f)), which means the steel tube in these specimens is more effective to provide
173 confinement effect to concrete. This phenomenon may be explained by the reduction of the bond
174 strength between the steel tube and concrete after fire exposure [26].

175 **3. Finite element analysis**

176 The sequentially coupled thermal-stress analysis method was employed to develop a finite element
177 (FE) model using program ABAQUS to further study behaviours of square STCRC columns after
178 fire exposure. Firstly pure heat transfer analysis was performed to obtain thermal profiles and then
179 temperature results were read into a stress analysis.

180 **3.1 Heat transfer analysis**

181 Steel tube, concrete and reinforcing bars were modeled using 4-node quadrilateral shell heat transfer
182 elements (DS4), 8-node linear brick heat transfer elements (DC3D8) and 2-node link heat transfer
183 elements (DC1D2), respectively. Thermal properties of steel and concrete were defined using models
184 proposed by Lie [27], which has been successfully applied by the authors for simulation of circular
185 STCRC columns [16-18]. The influence of moisture evaporation was taken into consideration by
186 modifying the specific heat of concrete and the content of water was taken as 5% by weight.

187 Heat is transferred from fire to outer surface of columns via convection and radiation, and then
188 finally to columns by conduction. The ISO 834 standard fire curve [24] was defined as thermal load,
189 which includes both heating and cooling phases. A convective coefficient of $25\text{W}/(\text{m}^2\text{K})$ and a
190 resultant emissivity of 0.5 were employed in this study. Thermal resistance at the interface between
191 steel tube and concrete was taken as $0.01 (\text{m}^2\text{K})/\text{W}$ [28-30].

192 **3.2 Stress analysis**

193 In order to import temperature results efficiently and correctly, meshes of the stress analysis model
194 remained the same as those of thermal analysis model. However, elements were changed to be stress
195 analysis elements. Steel tube, concrete and reinforcing bars were modeled using 4-node shell
196 elements with reduced integration (S4R), 8-node linear brick elements with reduced integration

197 (C3D8R) and 2-node linear truss elements (T3D2), respectively.

198 The interfacial behaviour between steel tube and concrete was simulated using the surface to surface
199 contact, with Coulomb friction model in the tangential direction and hard contact in the normal
200 direction. The friction coefficient was taken as 0.3. The bond strength at the interfacial surface was
201 taken as 0.15 MPa for the square STCRC columns, regardless of exposed or unexposed columns [26].
202 Reinforcing bars were embedded in the concrete.

203 The corner zone of the cold-formed steel section possesses higher yield strength than the flat zone
204 due to the strain hardening behaviour [31]. Since the square hollow sections used in STCRC columns
205 had pretty large width to thickness ratios, the area ratios of the corner zone to the whole section were
206 relative small which approximately turn out to be 3%. Finite element analysis results showed that the
207 strain hardening behaviour has negligible influence on the bearing capacity of square STCRC
208 columns. Therefore the strain hardening effect of corner zone was not considered in latter analysis.

209 The elastic-perfectly plastic stress-strain relationship model was employed for structural steel and
210 reinforcing bars. The residual elastic modulus of structural steel and reinforcing bars after fire
211 exposure can be calculated as [32]:

$$212 \quad E_{sT} = \begin{cases} E_s & T_{\max} \leq 500^\circ\text{C} \\ [1 - 1.30 \times 10^{-4} (T_{\max} - 500)] E_s & T_{\max} > 500^\circ\text{C} \end{cases} \quad (1)$$

213 where E_s and E_{sT} are the elastic modulus of unexposed and exposed structural steel, respectively,
214 T_{\max} is the maximum temperature achieved during the exposure. For reinforcing bars, E_s and E_{sT} in
215 Eq.(1) need to be substituted by E_b and E_{bT} respectively.

216 The residual yield strength of structural steel and reinforcing bars after fire exposure are determined
217 as follows [32]:

$$218 \quad f_{yT} = \begin{cases} f_y & T_{\max} \leq 500^\circ\text{C} \\ [1 - 2.33 \times 10^{-4} (T_{\max} - 500) - 3.88 \times 10^{-7} (T_{\max} - 500)^2] f_y & T_{\max} > 500^\circ\text{C} \end{cases} \quad (2)$$

$$219 \quad f_{bT} = \begin{cases} f_b & T_{\max} \leq 500^\circ\text{C} \\ [1 - 5.82 \times 10^{-4} (T_{\max} - 500)] f_b & T_{\max} > 500^\circ\text{C} \end{cases} \quad (3)$$

220 where f_y and f_{yT} are the yield strength of unexposed and exposed structural steel, respectively, f_b and
221 f_{bT} are the yield strength of unexposed and exposed reinforcing bars, respectively.

222 The model of concrete compressive stress-strain relationship proposed by Han et al. [33] is used in
 223 this study, which is a general stress-strain relationship model that has been widely used for
 224 simulation of square shaped concrete-filled steel tubular columns [33-36]. The equations are given as
 225 follows:

$$226 \quad y = \begin{cases} 2x - x^2 & x \leq 1 \\ \frac{x}{\beta_0(x-1)^n + x} & x > 1 \end{cases} \quad (4)$$

227 in which $x = \varepsilon / \varepsilon_0$, $y = \sigma / \sigma_0$, $\xi = f_y A_s / f_{ck} A_c$, $\sigma_0 = f'_c$, $\varepsilon_0 = \varepsilon'_c + 800\xi^{0.2} \times 10^{-6}$,
 228 $\varepsilon'_c = (1300 + 12.5f'_c) \cdot 10^{-6}$, $\beta_0 = (f'_c)^{0.1} / (1.2\sqrt{1+\xi})$, where A_s is the cross-sectional area of steel, A_c is
 229 the cross-sectional area of concrete, f'_c is the concrete cylinder strength, f_{ck} is the characteristic
 230 concrete strength ($f_{ck} = 0.67 f_{cu}$, in which f_{cu} is the concrete cube strength), E_c is the elastic modulus
 231 and $E_c = 4700\sqrt{f'_c}$ N/mm² [37].

232 The residual elastic modulus E_{cT} , the residual compressive strength f'_{cT} and corresponding strain ε'_{cT}
 233 of concrete after exposure are determined as follows [38]:

$$234 \quad E_{cT} = E_c \frac{f'_{cT} / \varepsilon'_{cT}}{f'_c / \varepsilon'_c} \quad (5)$$

$$235 \quad f'_{cT} = \frac{f'_c}{1 + 2.4(T_{\max} - 20)^6 \times 10^{-17}} \quad (6)$$

$$236 \quad \varepsilon'_{cT} = \varepsilon'_c [1 + (1500T_{\max} + 5T_{\max}^2) \times 10^{-6}] \quad (7)$$

237 The stress-strain relationship in tension was assumed to be linear before and after the peak stress [16],
 238 given as follows:

$$239 \quad \sigma = \begin{cases} E_{cT} \varepsilon & \varepsilon \leq \varepsilon_{cr} \\ f'_{tT} \left(\frac{\varepsilon - \varepsilon_{tu}}{\varepsilon_{cr} - \varepsilon_{tu}} \right) & \varepsilon_{cr} < \varepsilon \leq \varepsilon_{tu} \\ 0 & \varepsilon > \varepsilon_{tu} \end{cases} \quad (8)$$

240 where $f'_{tT} = 0.1f'_{cT}$, $\varepsilon_{cr} = f'_{tT} / E_{cT}$, $\varepsilon_{tu} = 15\varepsilon_{cr}$.

241 **3.3 Verification of the FE model**

242 The FE models were validated against the test results in this study. FE prediction and test results in
243 terms of temperature distribution in specimens are shown in Fig.12, proving that the FE model could
244 accurately predict the development of temperature in this kind of column. The measured and
245 predicted average maximum temperatures in the specimens are compared in Table 6, in which d is
246 the distance from the point of temperature measurement to the outer surface of the steel tube. The FE
247 model yields pretty good predictions of the peak temperature attained during the exposure process.
248 Fig.13 presents the FE predictions and test results of load - axial displacement curves. The FE model
249 was also validated against the unexposed square STCRC columns tested by Gan [8] and Liu et al. [9],
250 as shown in Fig.14. The FE model generally yields good predictions, whereas there are some
251 discrepancies between predictions and test results of stiffness for some specimens in Fig.13. These
252 discrepancies may be due to measurement errors in this test. The FE predictions and test results of
253 load-bearing capacities of the specimens are compared in Fig.15. The mean of the ratio of the FE to
254 test results is 1.008 and corresponding standard deviation is 0.054, which confirms that the FE model
255 can capture response of the square STCRC columns accurately.

256 **4. Parametric studies and design recommendation**

257 Parametric studies were performed to further investigate influences of parameters on the residual
258 behaviour of square STCRC columns after fire exposure, including heating time t_h , width of square
259 section B , yield strengths of structural steel f_y , yield strengths of reinforcing bar f_b and concrete
260 strength f_c , steel tube to concrete area ratio α_s and reinforcement ratio α_b . These parameters were
261 varied as: $t_h=0 - 180$ min, $B=200 - 2000$ mm, $f_c'=24 - 50$ N/mm², $f_y=235 - 420$ N/mm², $f_b=335 - 500$
262 N/mm², $\alpha_s=2.0\% - 4.0\%$, $\alpha_b=2.0\% - 5.0\%$.

263 Influences of these parameters on the residual cross-sectional capacity of square STCRC columns are
264 shown in Fig.16. Load-bearing capacity declines with increasing heating time, whereas it increases
265 significantly with increasing cross-sectional dimension. And Load-bearing capacity increases with
266 the increase of material strengths, steel tube to concrete area ratio and reinforcement ratio.

267 Similar to cross-sectional capacity, the compressive stiffness also decreases with increase of heating
268 time, whereas it increases significantly with increasing cross-sectional dimension, as shown in Fig.17.

269 Degradation of compressive stiffness is more severe than load-bearing capacity for columns after
 270 exposure.

271 A design method was proposed by Wang [39] for calculating cross-sectional capacity of square
 272 STCRC columns at room temperature, given as follows:

$$273 \quad N_u = f_{cc}A_c + f_bA_b \quad (9)$$

274 where f_{cc} is the compressive strength of confined concrete and it can be calculated by Eq.(11), f_b is
 275 the yield strength of reinforcement, A_c and A_b are area of concrete and reinforcing bars, respectively.

$$276 \quad f_{cc} = f_c' + 5.1f_{el} \quad (10)$$

277 where f_c' is the concrete cylinder strength, f_{el} is the effective confining stress and it can be obtained
 278 by:

$$279 \quad f_{el} = \frac{2k_s k_h t_s f_y}{B} \quad (11)$$

280 where B is the width of square section, t_s is the thickness of steel tube, f_y is the yield strength of steel
 281 tube, k_s is a reduction factor of transverse stress of square section, k_h is a factor accounting for
 282 variation of transverse stress of steel tube in vertical direction.

$$283 \quad k_s = -0.008 \frac{B}{t_s} - 0.090 \frac{f_y}{f_c'} + 0.036 \sqrt{\frac{Bf_y}{t_s f_c'}} + 0.95 \quad (12)$$

$$284 \quad k_h = -0.1 \frac{h_t}{B} + 1 \geq 0.5 \quad (13)$$

285 where h_t is the height of steel tube.

286 Consistent with the method above, a design method is proposed for evaluating cross-sectional
 287 capacity of square STCRC columns after fire exposure.

$$288 \quad N_{uT} = f_{ccT,eq}A_c + f_{bT}A_b \quad (14)$$

289 where $f_{ccT,eq}$ is the equivalent compressive strength of confined concrete after fire exposure and f_{bT} is
 290 yield strength of reinforcement after exposure.

$$291 \quad f_{ccT,eq} = f_{cT,eq}' + 5.1f_{elT} \quad (15)$$

292
$$f_{cT,eq}' = k \left[1 - \left(\frac{0.066}{B} - 0.007 \right) t_h \right] f_c' \quad (16)$$

293
$$f_{eIT} = \frac{2k_s k_h t_s f_{yT}}{B} \quad (17)$$

294
$$f_{yT} = (0.02t_h^2 - 0.15t_h + 1.0) f_y \quad (18)$$

295
$$f_{bT} = \begin{cases} f_b & t_h \leq 1.0 \\ (1.067 - 0.067t_h) f_b & 1.0 < t_h \leq 3.0 \end{cases} \quad (19)$$

296 where $f_{cT,eq}'$ is the equivalent compressive strength of concrete after exposure, f_{yT} and f_{bT} are yield
 297 strength of structural steel and reinforcement after exposure, respectively, t_h is heating time in hours
 298 and B is width of square section in meters, k is a parameter introduced to consider influence of delay
 299 of temperature rise in concrete, which is recommend to be 0.98 for exposed columns. The factor k
 300 equals to 1.0 for unexposed columns.

301 A design method is also proposed for calculating compressive stiffness of square STCRC columns,
 302 given as follows:

303
$$EA = E_{cT,eq} A_c + E_{bT} A_b \quad (20)$$

304
$$E_{cT,eq} = k \times \left[1 - (0.35 - 0.024t_h) \sqrt{\frac{t_h}{B}} \right] E_c \quad (21)$$

305
$$E_c = 4700 \sqrt{f_c'} \quad (22)$$

306
$$E_{bT} = \begin{cases} E_b & t_h \leq 1.0 \\ (1.015 - 0.015t_h) E_b & 1.0 < t_h \leq 3.0 \end{cases} \quad (23)$$

307 where $E_{cT,eq}$ is the equivalent elastic modulus of exposed concrete, E_{bT} is the elastic modulus of
 308 reinforcement, t_h is heating time in hours and B is width of square section in meters.

309 Comparisons of predicted residual cross-sectional capacity between FE results and design method
 310 are presented in Fig.18 (a), and compressive stiffness results are shown in Fig.18 (b). The mean of
 311 the ratio of design method to FE results according to residual capacity is 1.056 and corresponding
 312 standard deviation is 0.047, whereas the mean of the ratio of design method to FE results of
 313 compressive stiffness is 1.014 and corresponding standard deviation is 0.065.

314 The residual capacity and compressive stiffness of specimens tested in this study and literatures [8, 9]
315 were also predicted using recommended design method and are presented in Fig.19. The
316 recommended design method yields reasonable predictions for both residual cross-sectional capacity
317 and compressive stiffness, though there are some differences for the compressive stiffness.

318 **5. Conclusions**

319 Eighteen square STCRC stub columns were tested to study the fundamental performance of these
320 columns after fire exposure. Heating time (0 min, 45 min and 90 min) and cross-section dimension
321 ($B=200$ mm and 250 mm) were varied in the test. A FE model was established using program
322 ABAQUS and were employed to extend ranges of studied parameters. Influences of heating time,
323 cross-sectional dimension, material strengths, steel tube to concrete area ratio and reinforcement ratio
324 on load-bearing capacity and compressive stiffness were analysed and discussed. Based on
325 experimental and numerical results, a design method was proposed for evaluating residual
326 cross-sectional capacity and compressive stiffness of square STCRC columns after fire exposure.
327 The following conclusions can be drawn from this study:

328 (1) Failure modes of square STCRC columns may change after fire exposure. The unexposed and the
329 exposed columns with heating time of 45 min failed by shear failure, whereas the columns with
330 heating time of 90 min failed by outward buckling of steel tube and crushing of concrete in this test.

331 Degradation of concrete strength after exposure is irreversible, whereas steel strength could partially
332 recover after cooling to room temperature, and thus the effect of confinement of steel tube to concrete
333 increases relatively. Therefore ductility of columns enhances with increasing heating time and failure
334 modes changes.

335 (2) Longer heating time results in lower residual load-bearing capacity and compressive stiffness due
336 to the decrease of strength and elastic modulus after fire exposure. Reduction of stiffness is more
337 severe than that of load-bearing capacity, consistent with influences of elevated temperatures on
338 material properties. With increase of cross-sectional dimension, strengths of materials, steel tube to
339 concrete area ratio and reinforcement ratio, the load-bearing capacity and compressive stiffness
340 increases correspondingly.

341 (3) A design method was proposed for calculating residual cross-sectional capacity and compressive

342 stiffness of square STCRC columns after fire exposure, which can be used for damage evaluation of
343 this kind of column after fire exposure.

344 **6. Acknowledgements**

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348 **7. References**

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(a)



(b)

Fig.1 A typical building using STCRC columns [1]: (a) STCRC columns in the bottom three stories; (b) details of a STCRC column.

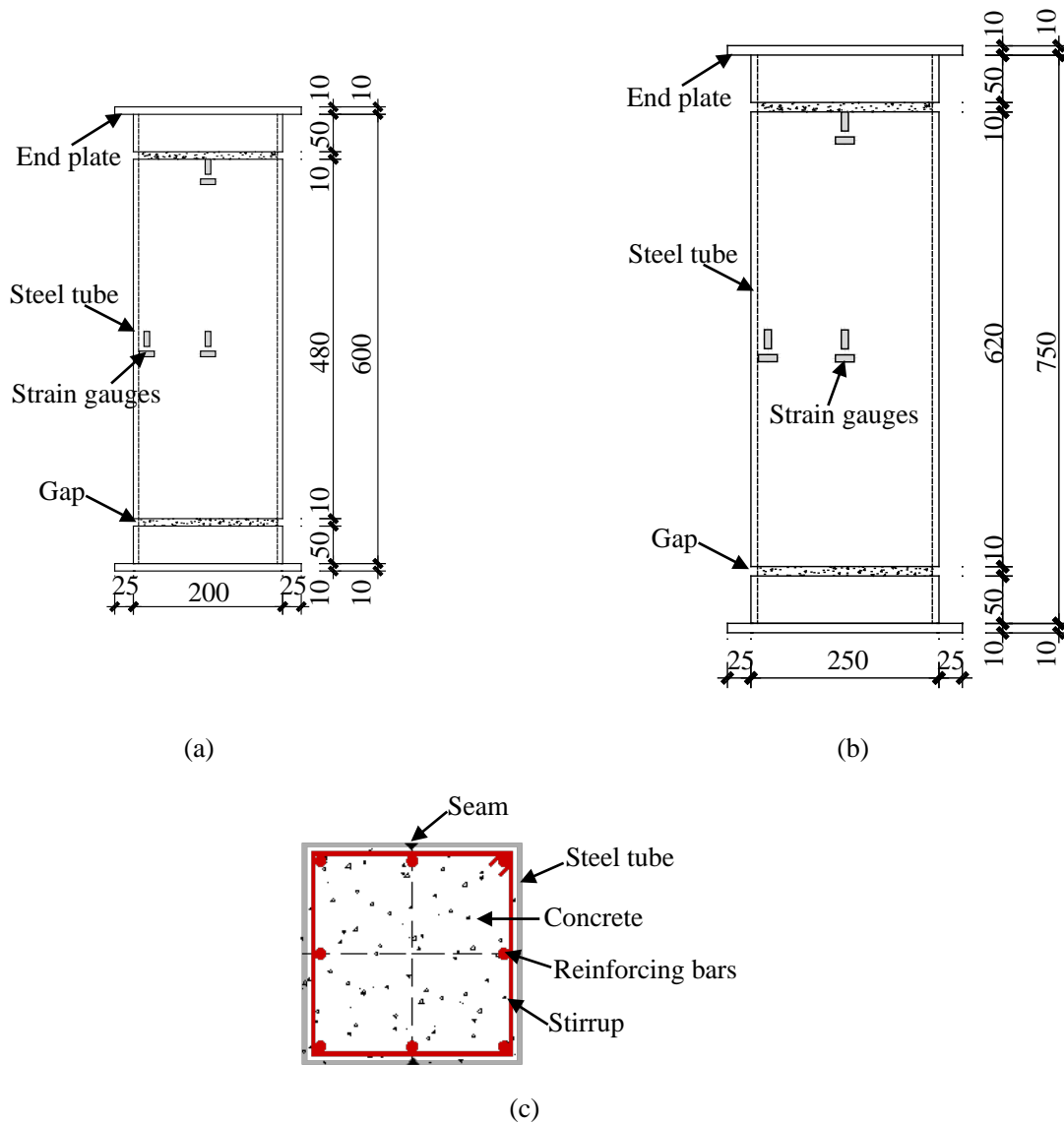


Fig.2 Details of specimens: (a) elevation of S200 specimen; (b) elevation of S250 specimen; and (c) cross-section (unit: mm).

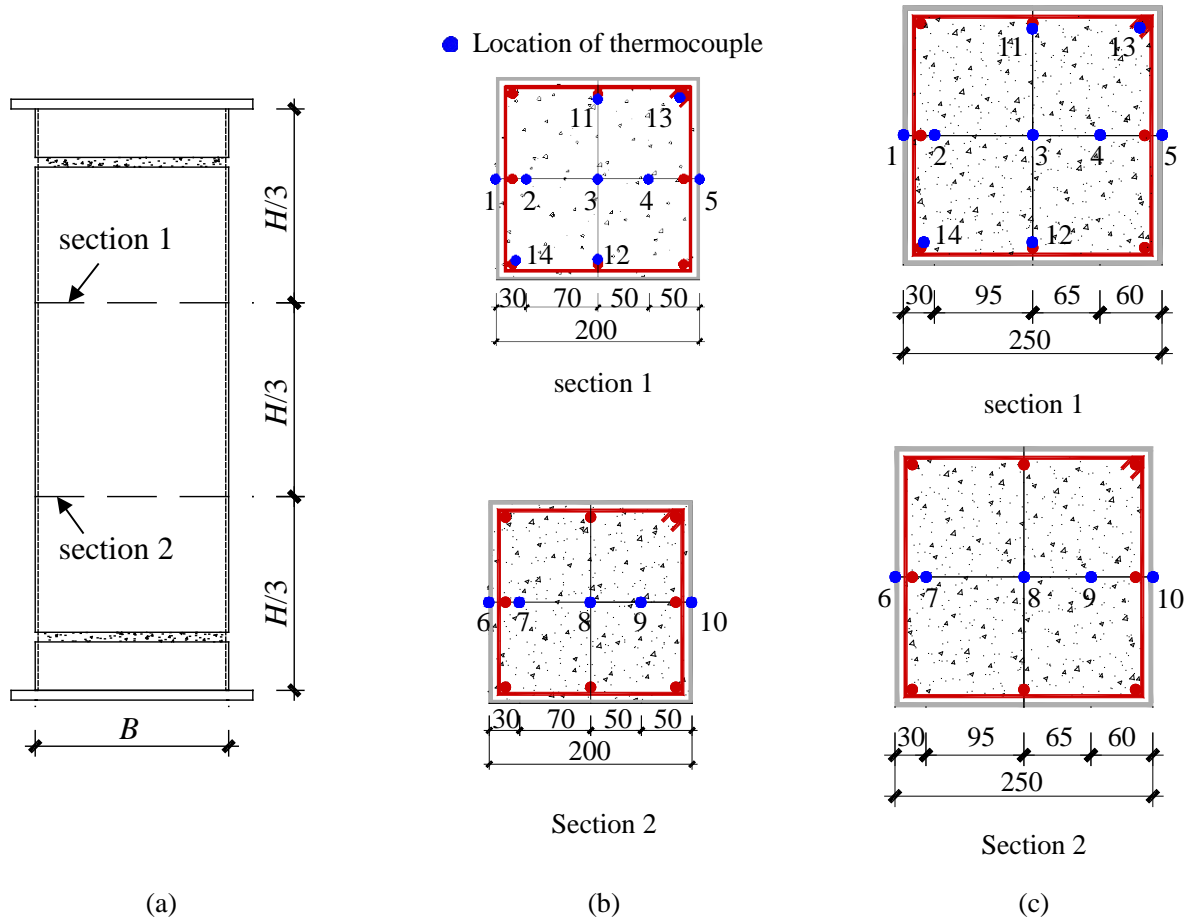
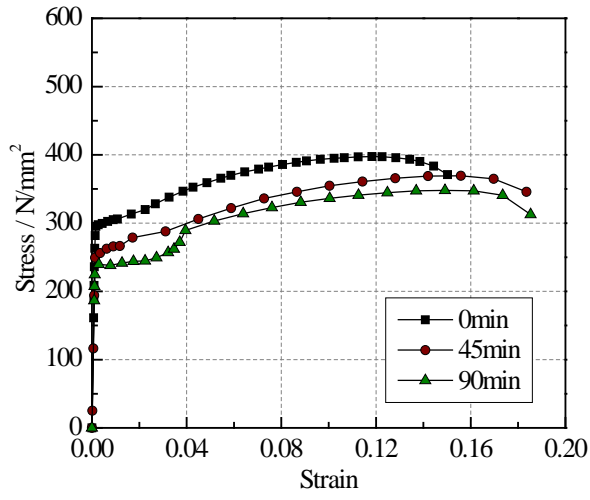
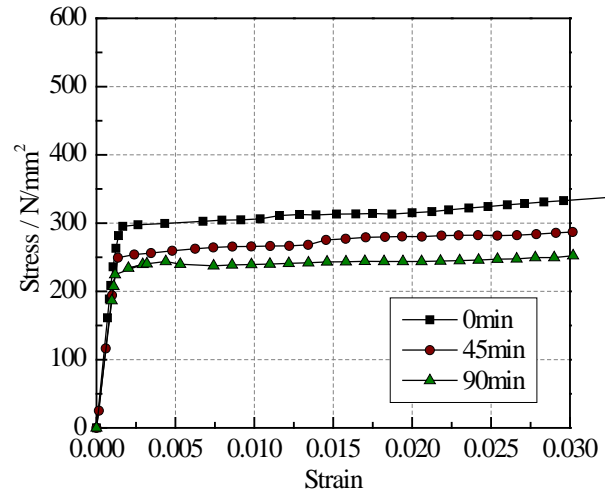


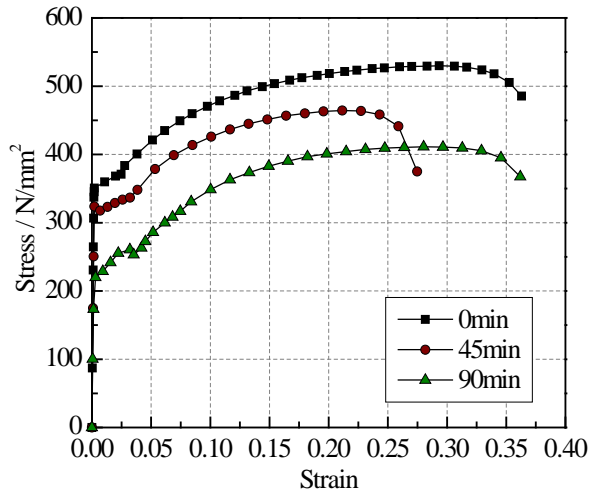
Fig.3 Layouts of thermocouples: (a) elevation; (b) S200-45min/90min; and (c) S250-45min/90min (unit: mm).



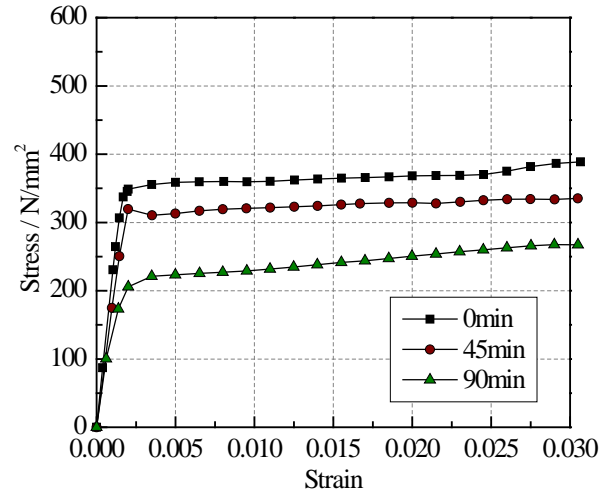
(a)



(b)

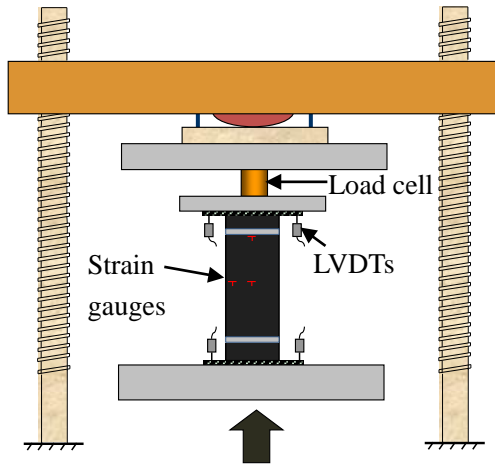


(c)



(d)

Fig.4 Stress-strain curves of steel tubes: (a) $t_s=1.75\text{mm}$; (b) partial enlargement of (a); (c) $t_s=2.20\text{mm}$; and (d) partial enlargement of (c).



- ⊕ Locations of LVDTs
- ▽ Locations of longitudinal & transverse strain gauges

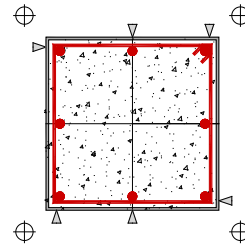
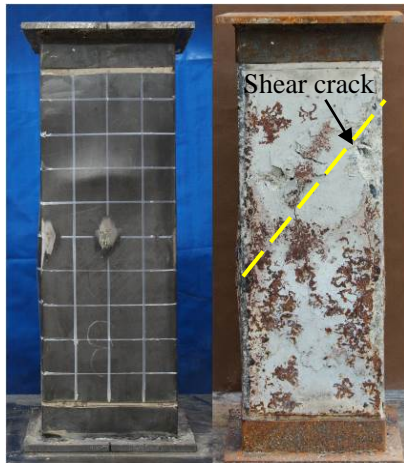
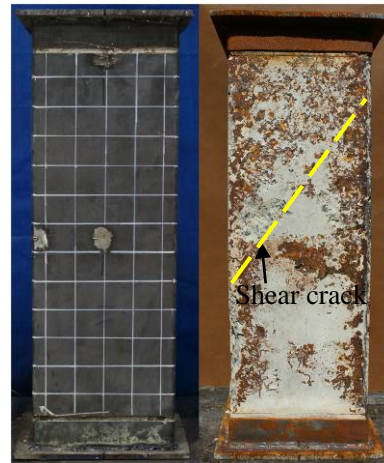


Fig.5 Layouts of instrumentations: (a) elevation; and (b) plan.



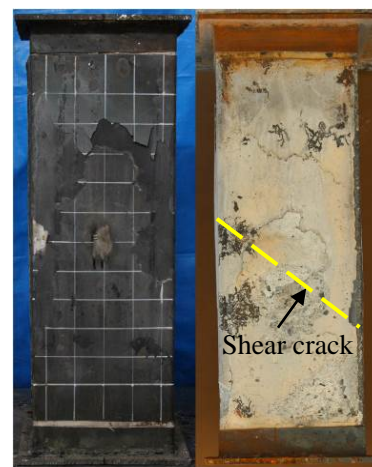
(a)



(b)



(c)



(d)

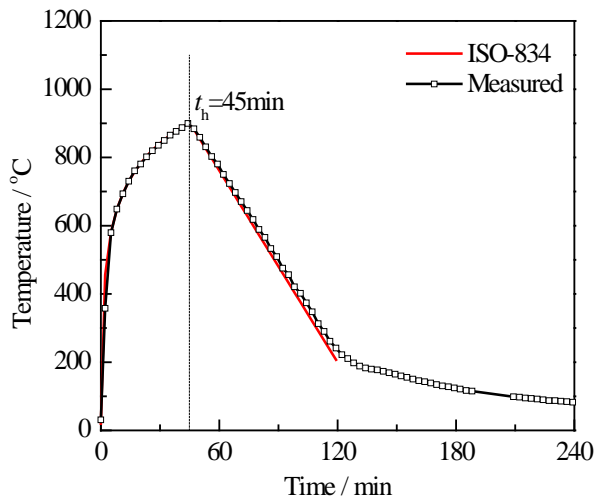


(e)

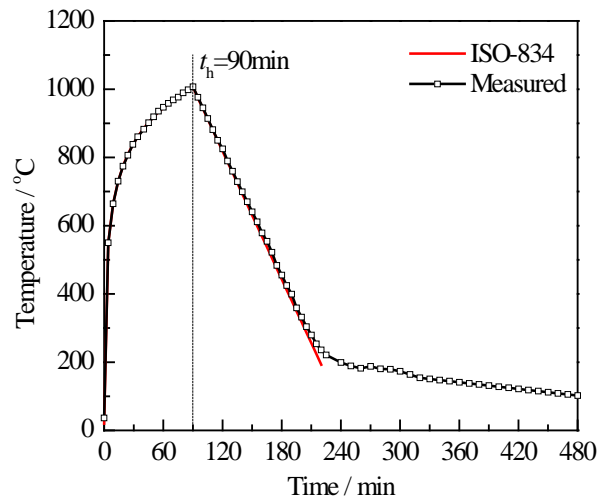


(f)

Fig.6 Typical failure modes of specimens: (a) S200-0; (b) S250-0; (c) S200-45; (d) S250-45; (e) S200-90; and (f) S250-90.

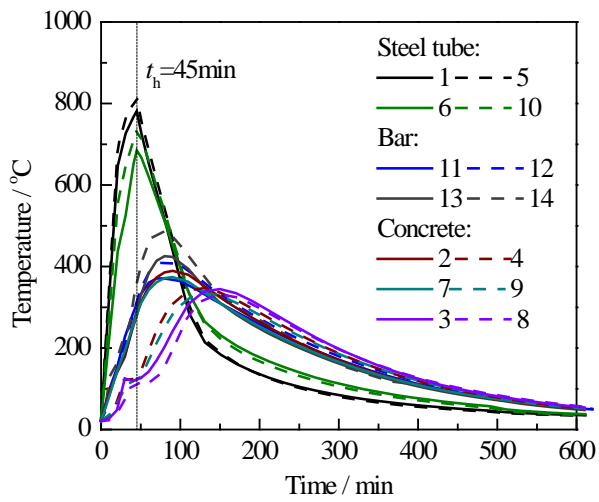


(a)

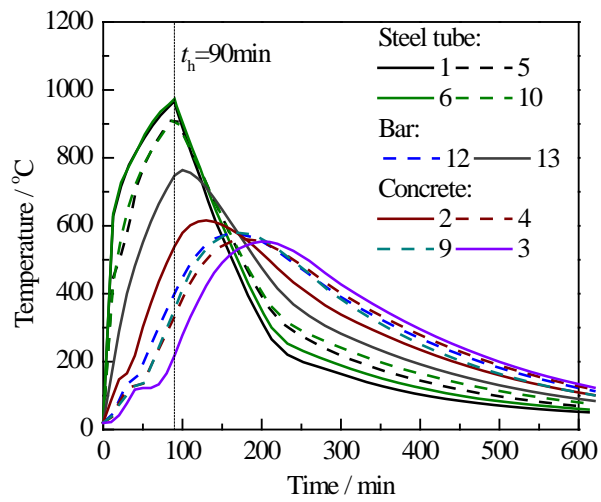


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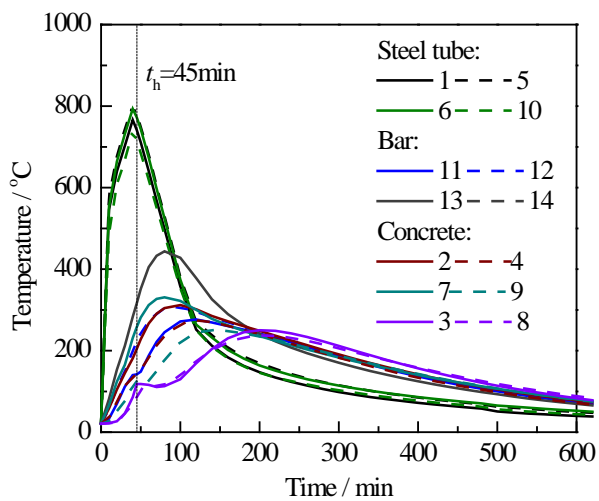
Fig.7 Comparisons between measured furnace temperature and ISO-834 standard fire curve: (a) 45min; and (b) 90min.



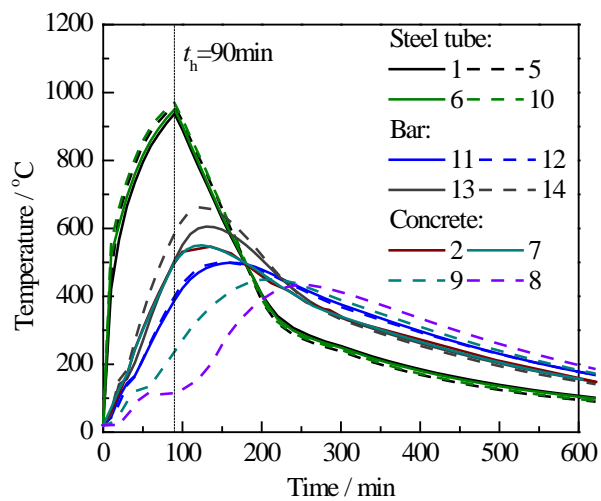
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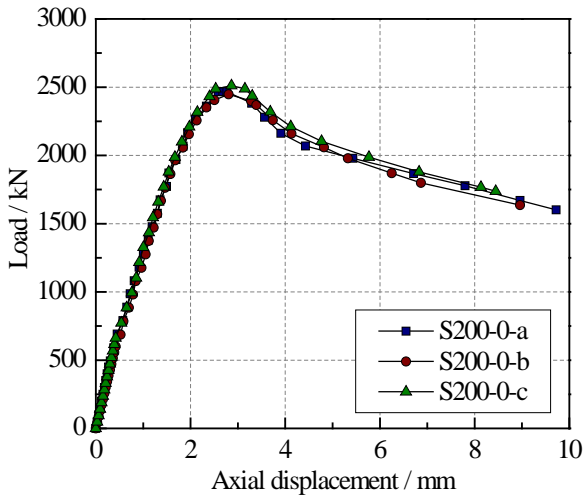


(c)

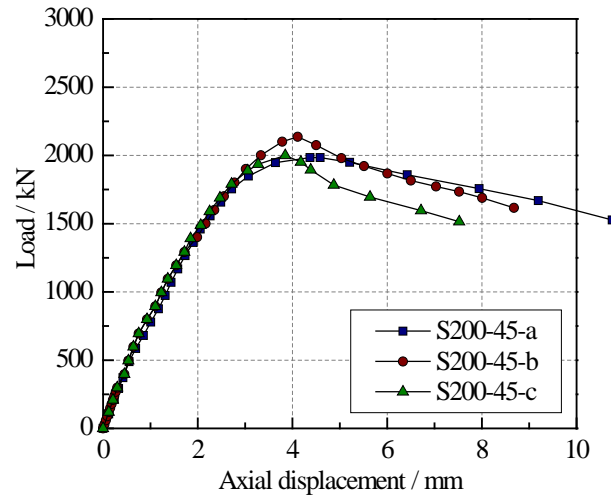


(d)

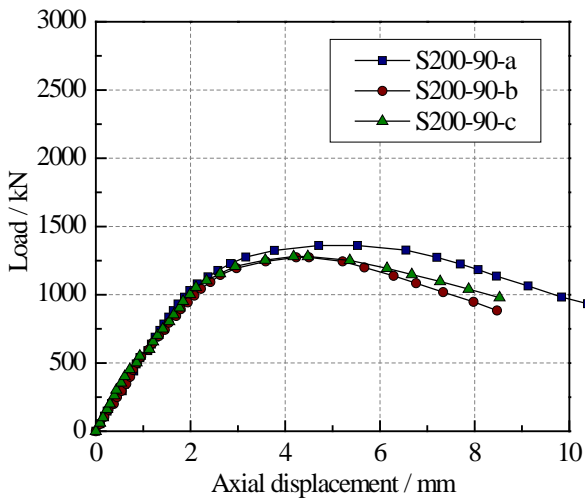
Fig.8 Measured cross-sectional temperatures of specimens: (a) S200-45min; (b) S200-90min; (c) S250-45min; and (d) S250-90min.



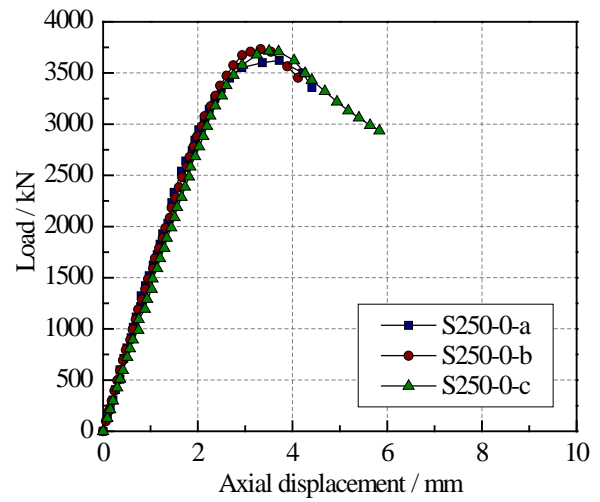
(a)



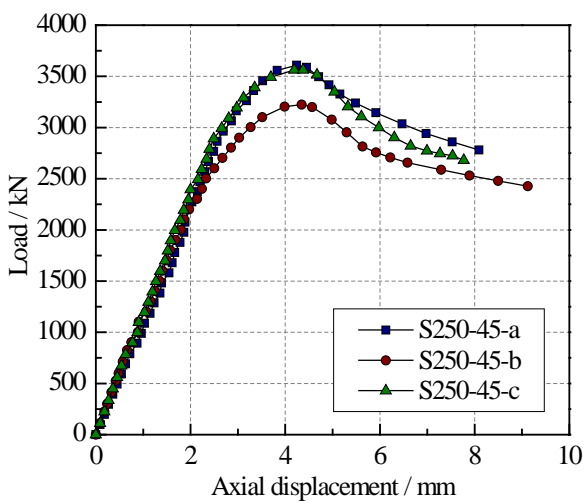
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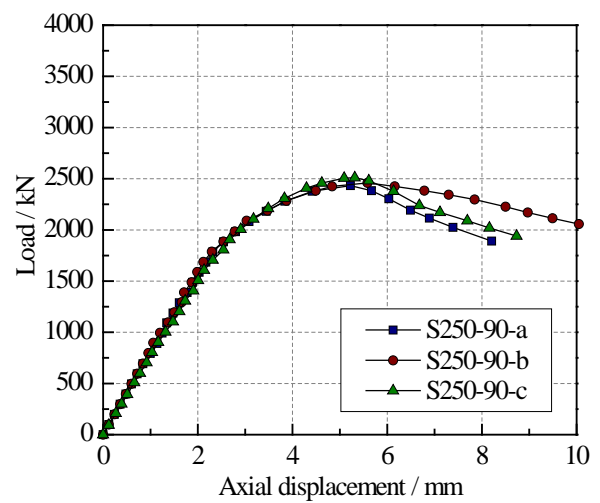
(c)



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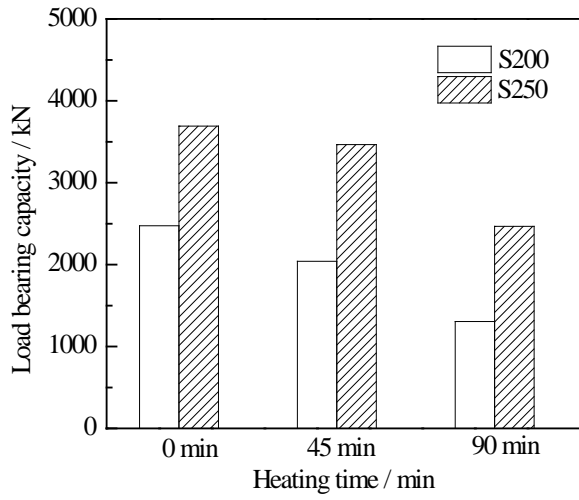


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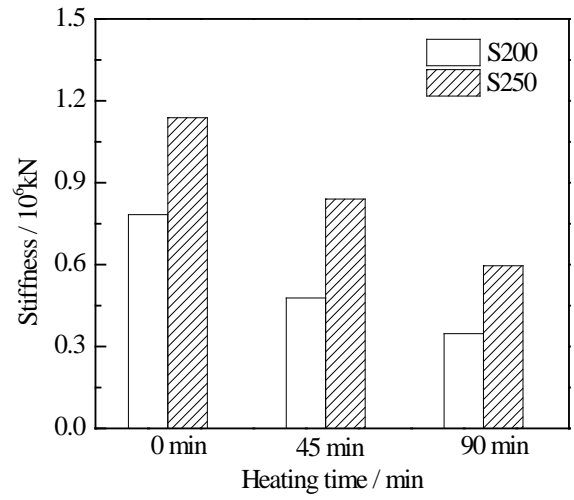


(f)

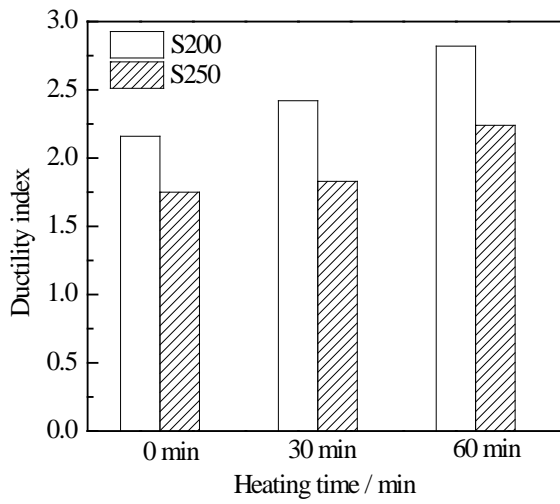
Fig.9 Axial load-displacement curves: (a) S200-0; (b) S200-45; (c) S200-90; (d) S250-0; (e) S250-45; and (f) S250-90.



(a)

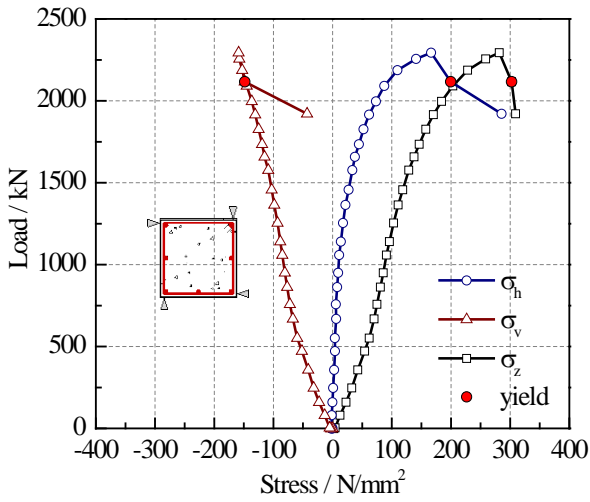


(b)

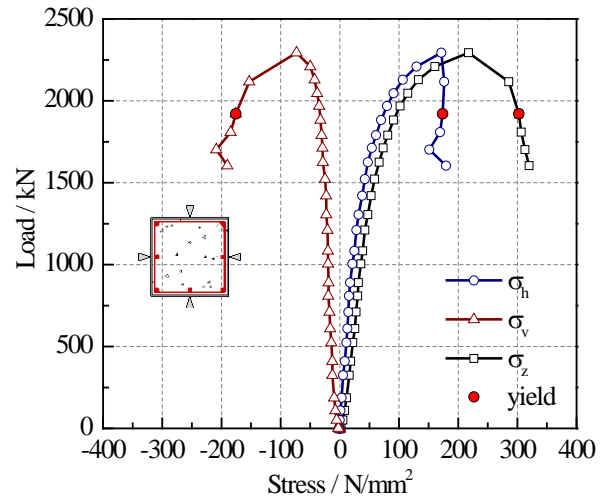


(c)

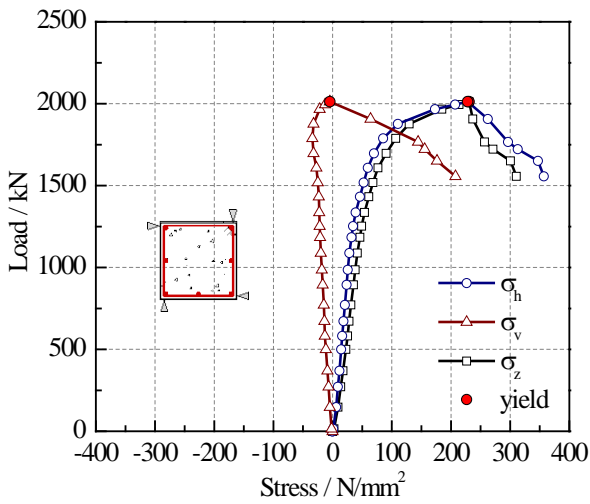
Fig.10 Influences of heating time on: (a) load bearing capacity; (b) stiffness; and (c) ductility index.



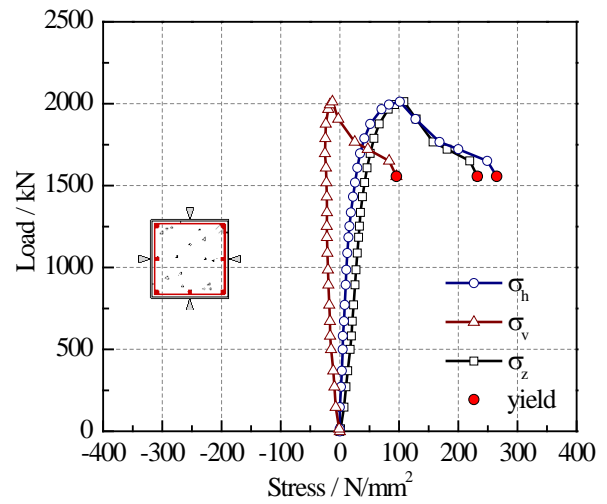
(a)



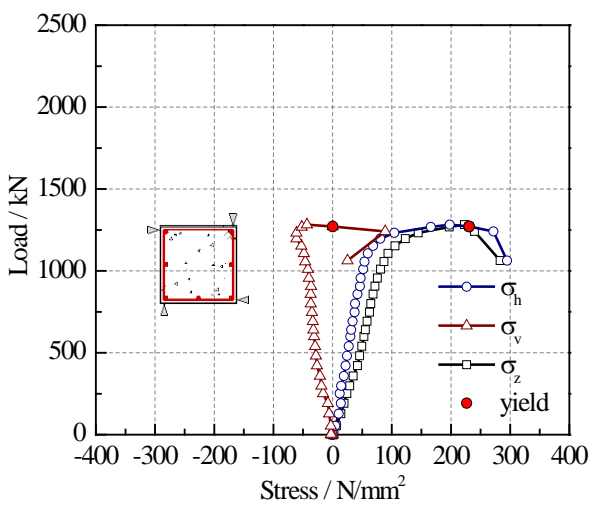
(b)



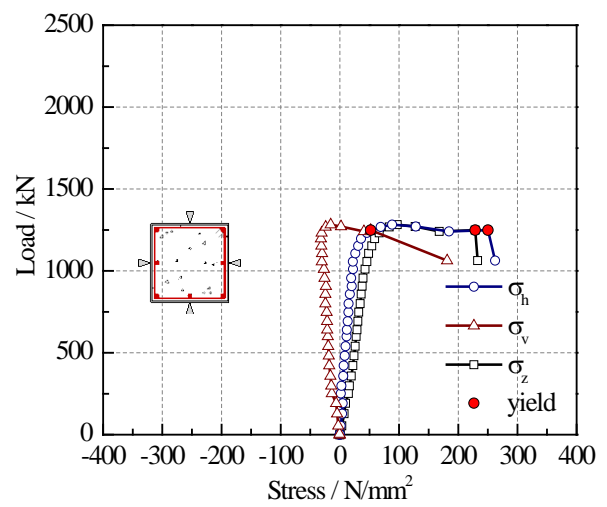
(c)



(d)

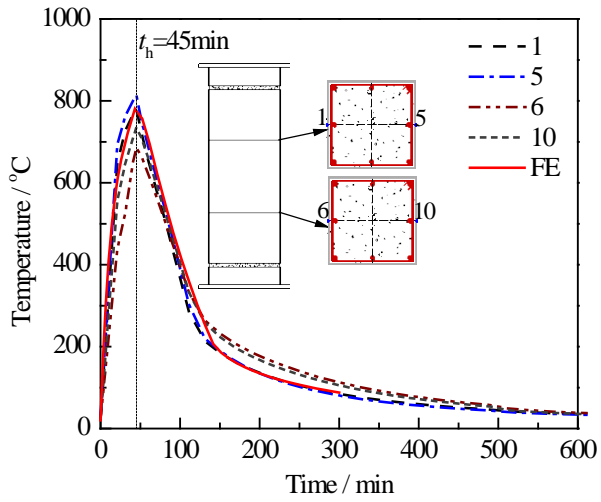


(e)

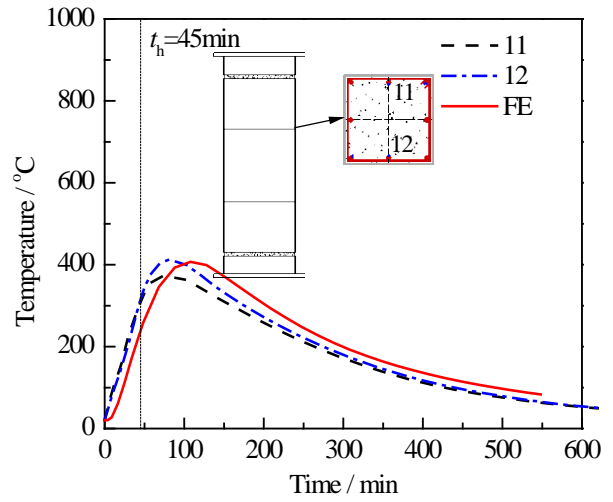


(f)

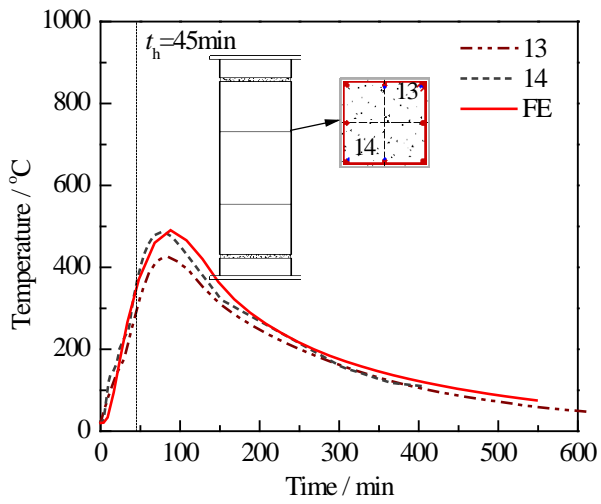
Fig.11 Axial load-steel tube stress curves: S200-0: (a) at corner; (b) middle; S200-45: (c) at corner; (d) middle; S200-90: (e) at corner; and (f) middle.



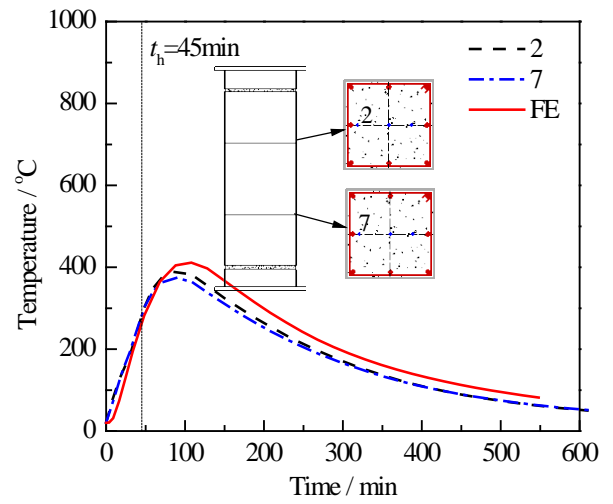
(a)



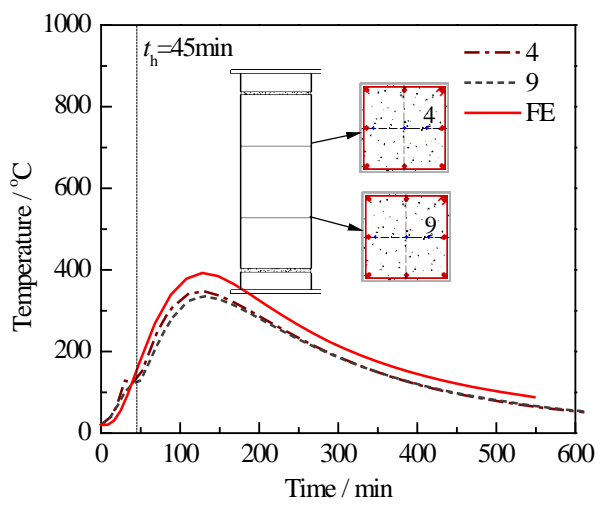
(b)



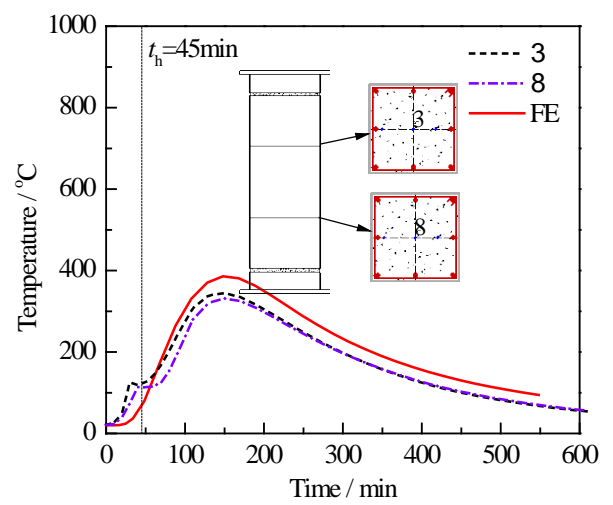
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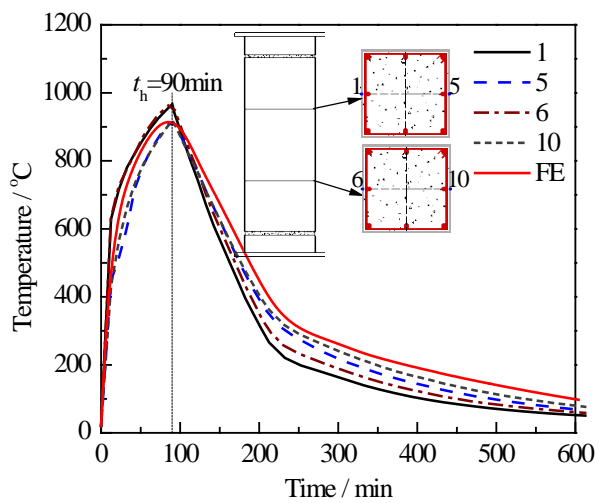
(d)



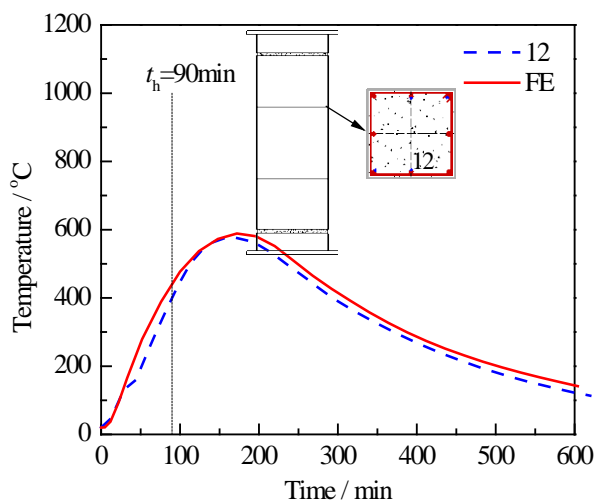
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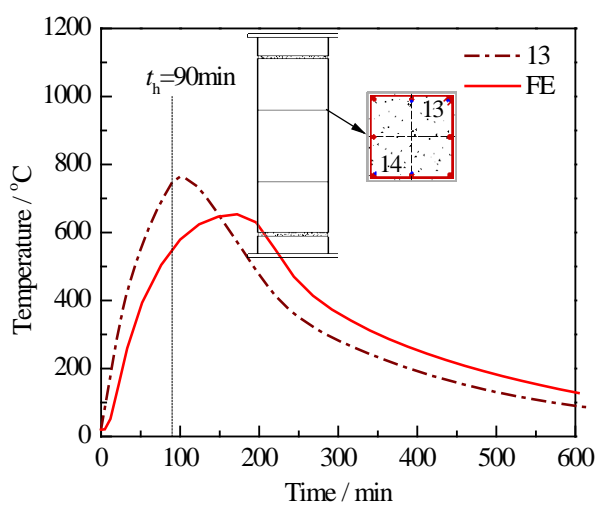
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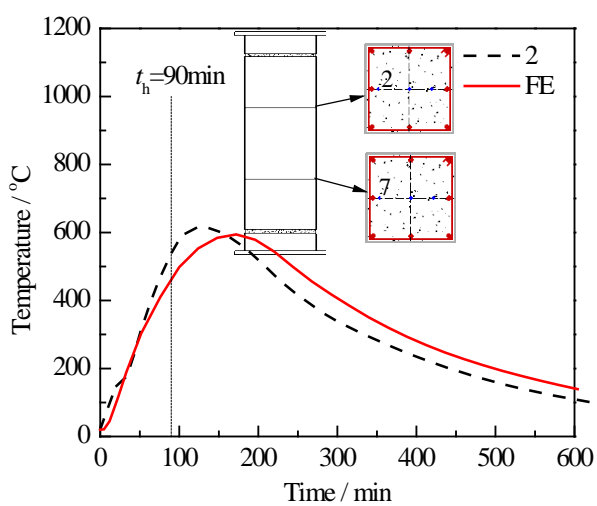
(g)



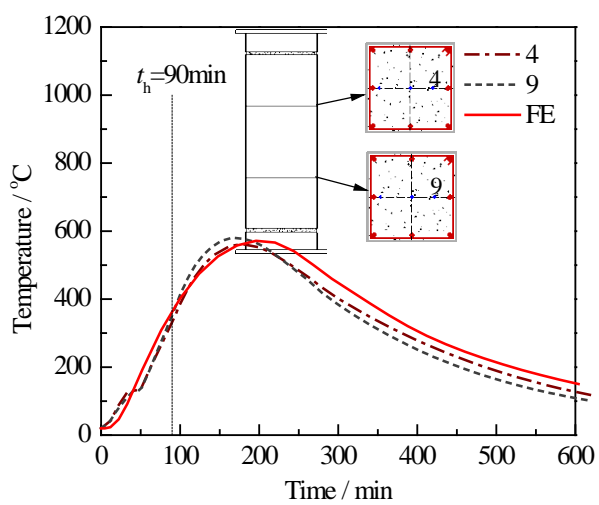
(h)



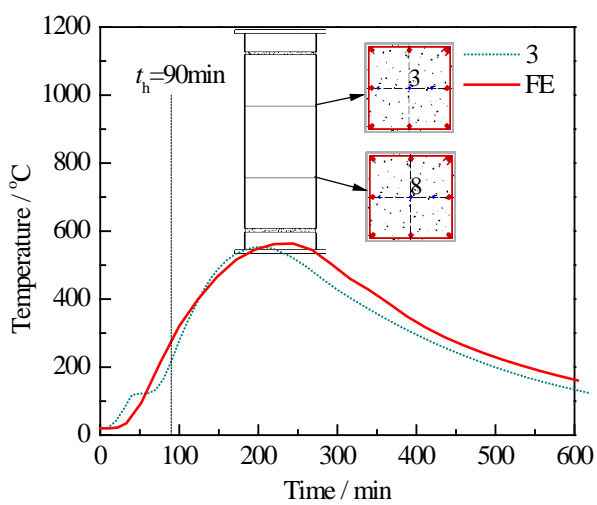
(i)



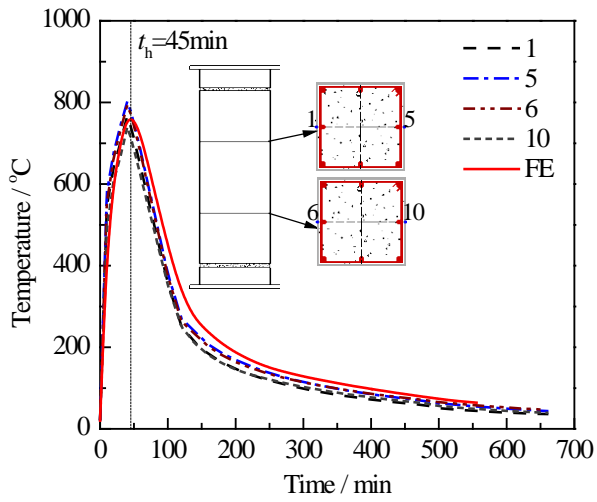
(j)



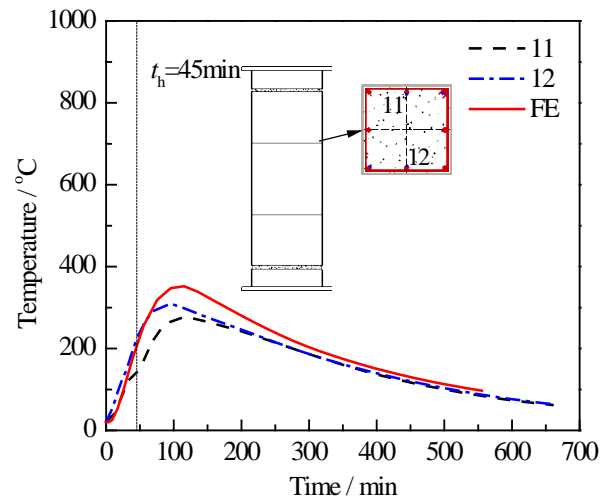
(k)



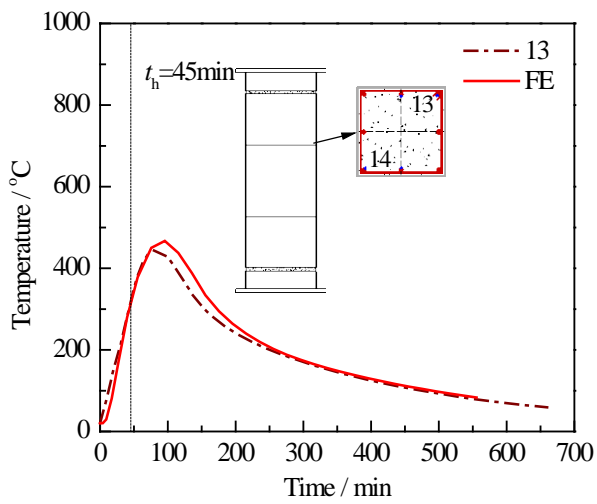
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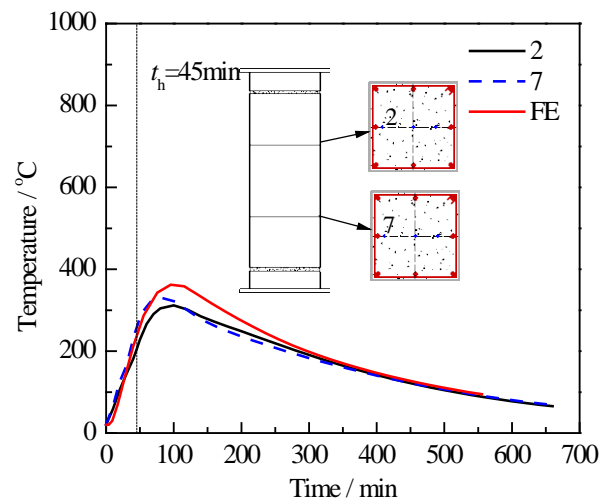
(n)



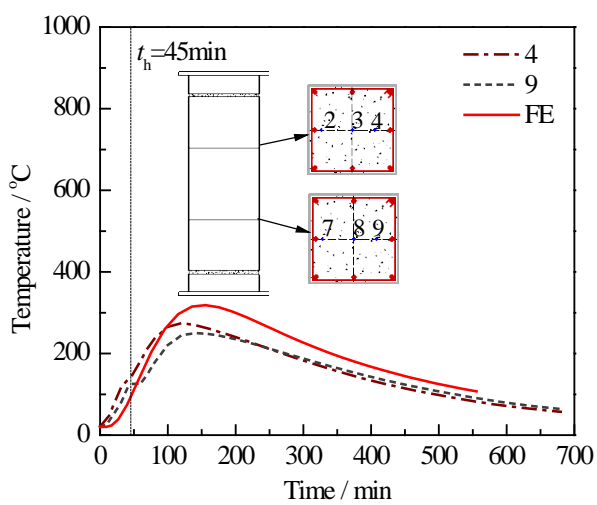
(o)



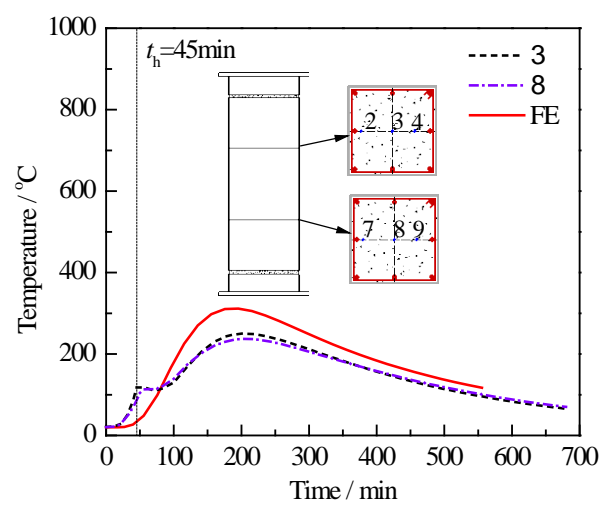
(p)



(q)



(r)



(s)

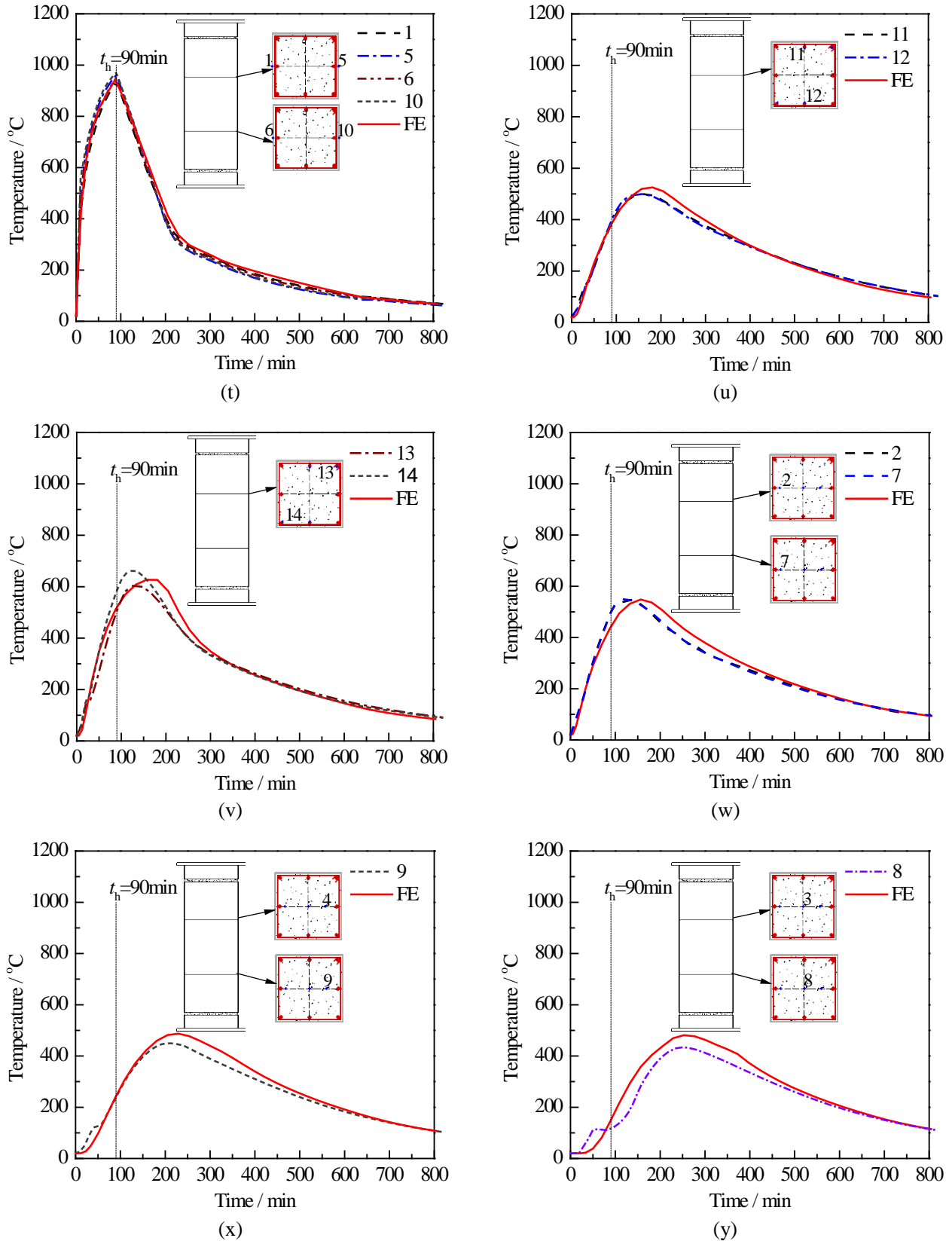
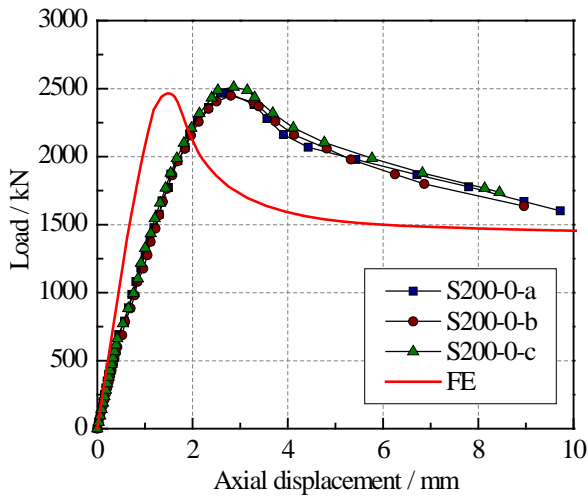
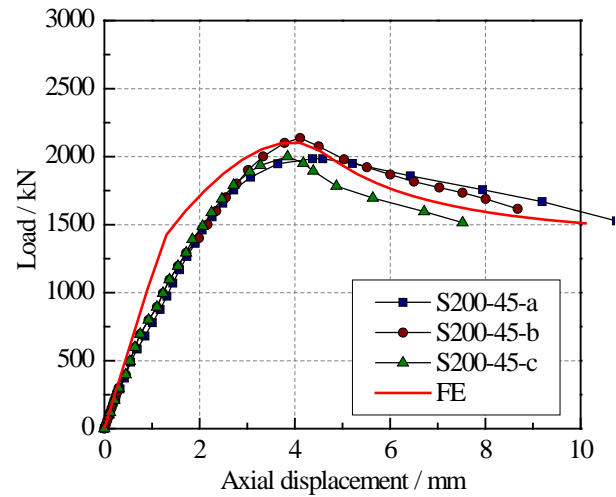


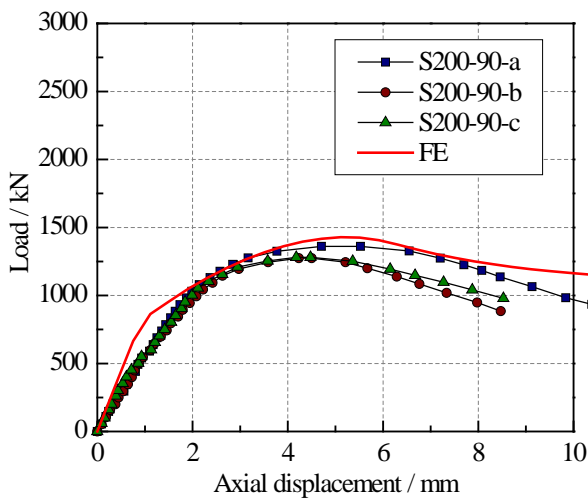
Fig.12 Measured and predicted cross-sectional temperatures of specimens: S200-45min: (a) steel tube; (b) and (c) reinforcement bars; (d) - (f) concrete; S200-90min: (g) steel tube; (h) and (i) reinforcement bars; (j) - (m) concrete; S250-45min: (n) steel tube; (o) and (p) reinforcement bars; (q) - (s) concrete; and S250-90min: (t) steel tube; (u) and (v) reinforcement bars; (w) - (y) concrete.



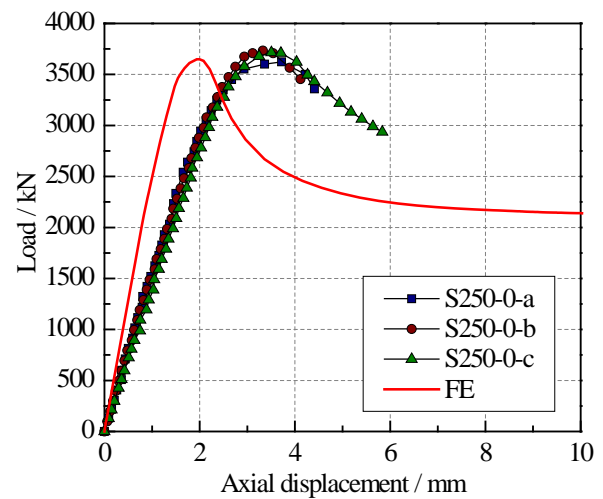
(a)



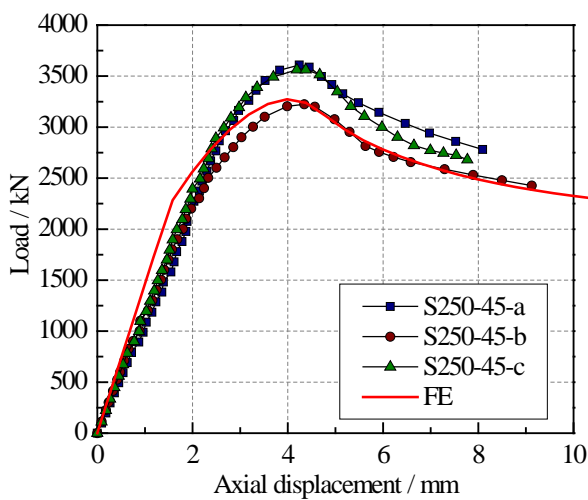
(b)



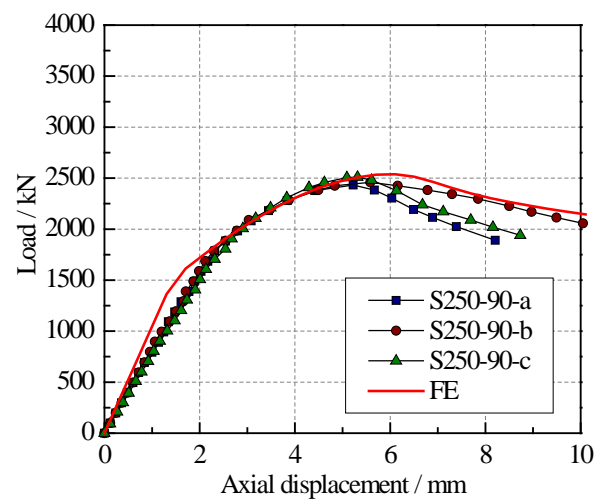
(c)



(d)

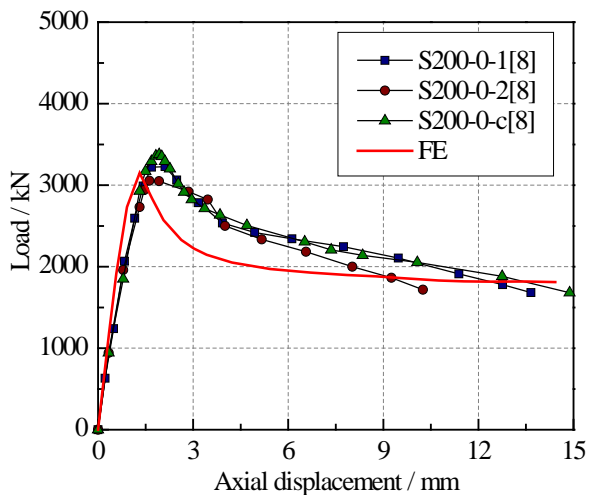


(e)

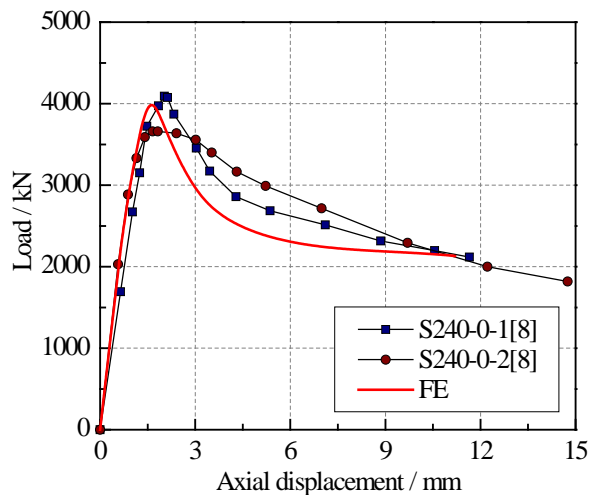


(f)

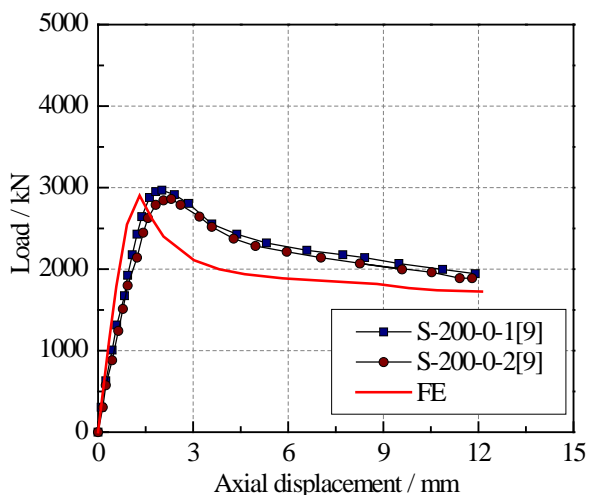
Fig.13 Comparisons of test and FE load - displacement curves of square STCRC stub columns after exposure: (a) S200-0; (b) S200-45; (c) S200-90; (d) S250-0; (e) S250-45; and (f) S250-90.



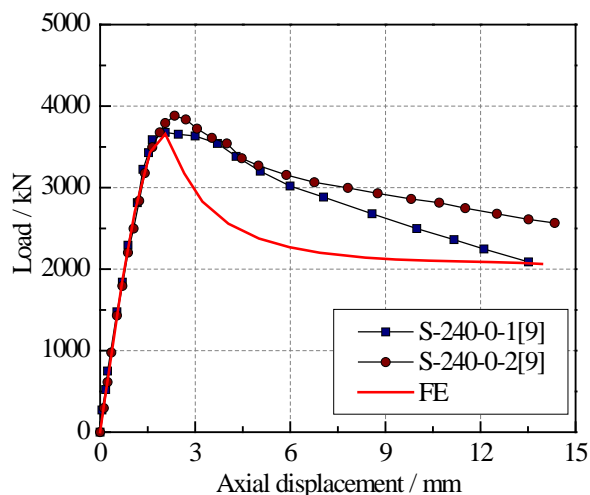
(a)



(b)



(c)



(d)

Fig.14 Comparisons of test and FE load - displacement curves of square STCRC stub columns at ambient temperature: (a) S200-0; (b) S240-0; (c) S-200-0; and (d) S-240-0.

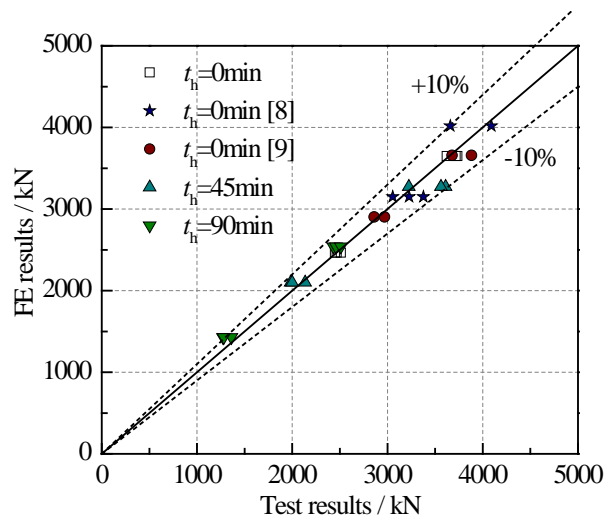
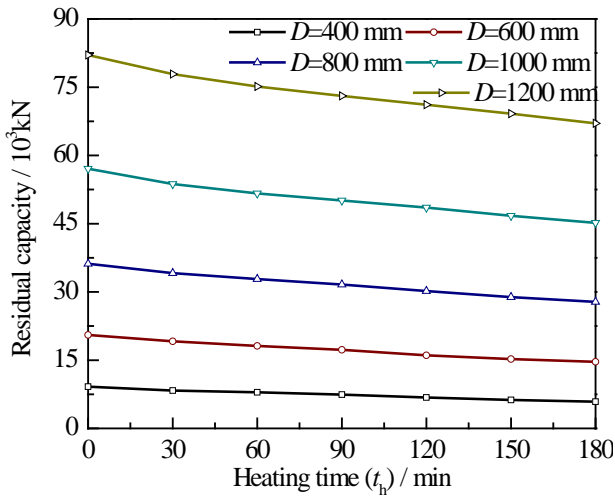
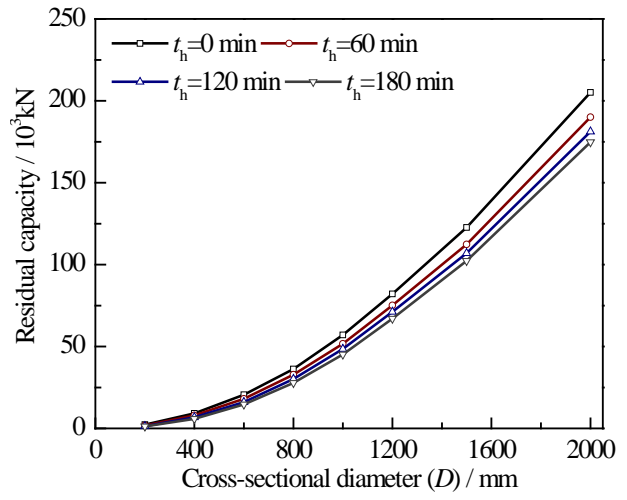


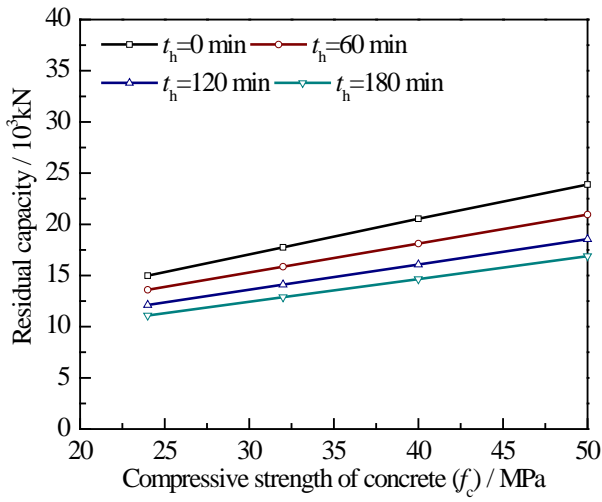
Fig.15 Comparisons of test and FE load - bearing capacities.



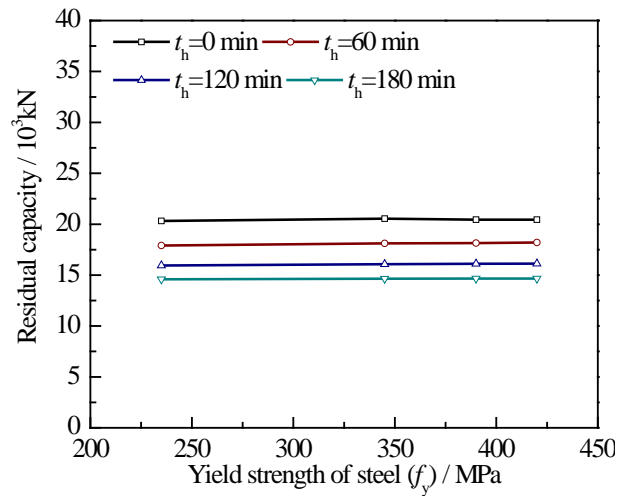
(a)



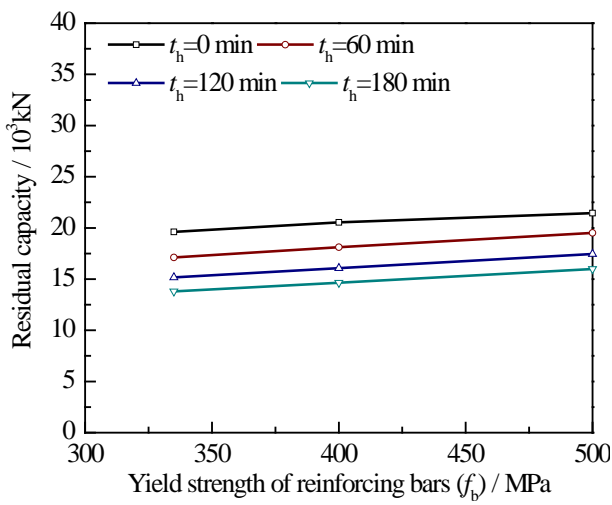
(b)



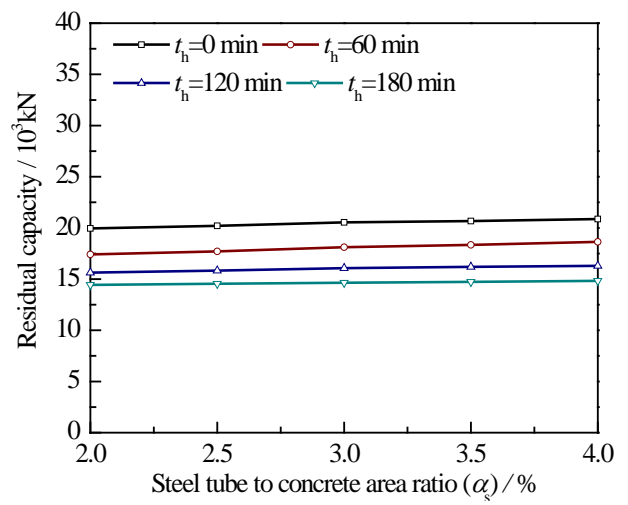
(c)



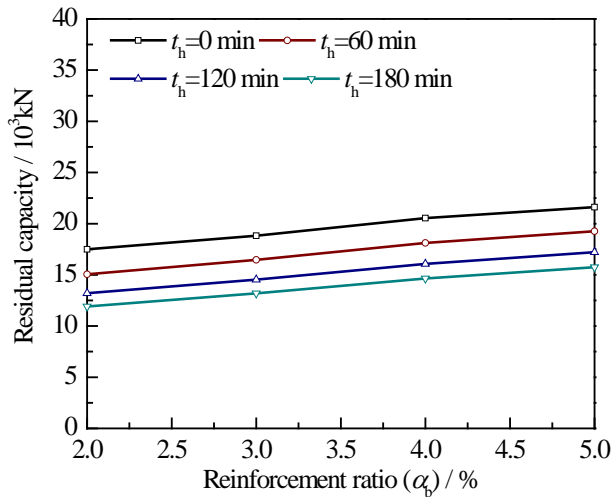
(d)



(e)

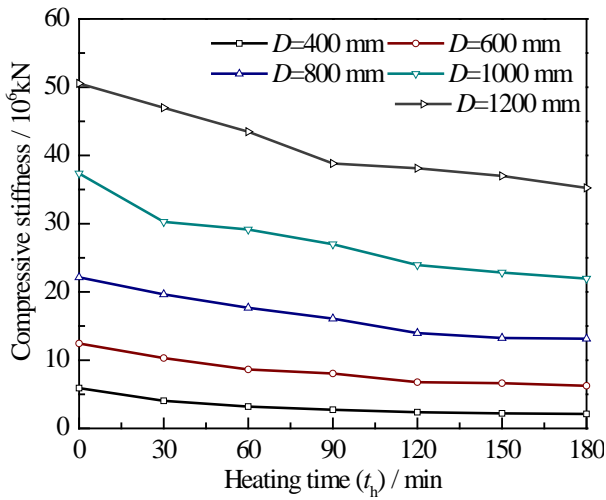


(f)

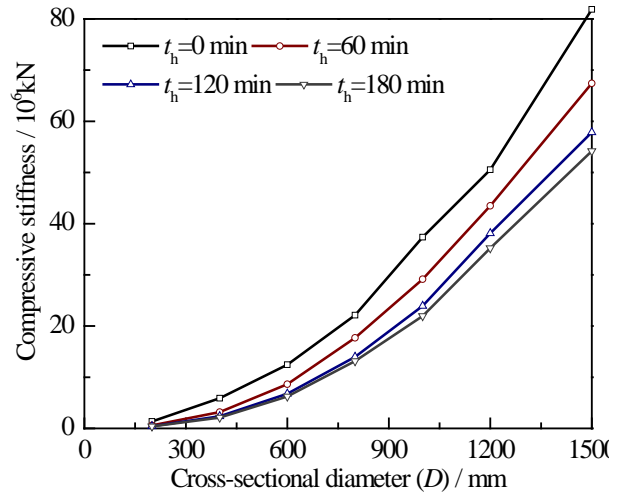


(g)

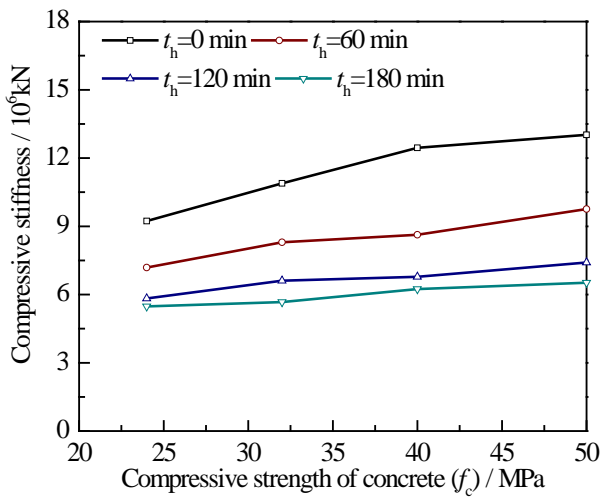
Fig.16 Influences of parameters on residual capacity: (a) heating time; (b) cross-sectional dimension; (c) compressive strength of concrete; (d) yield strength of steel; (e) yield strength of reinforcement; (f) steel ratio; and (g) reinforcement ratio.



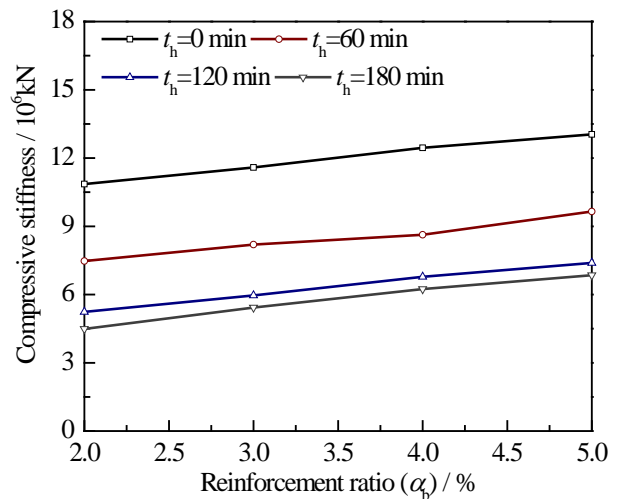
(a)



(b)

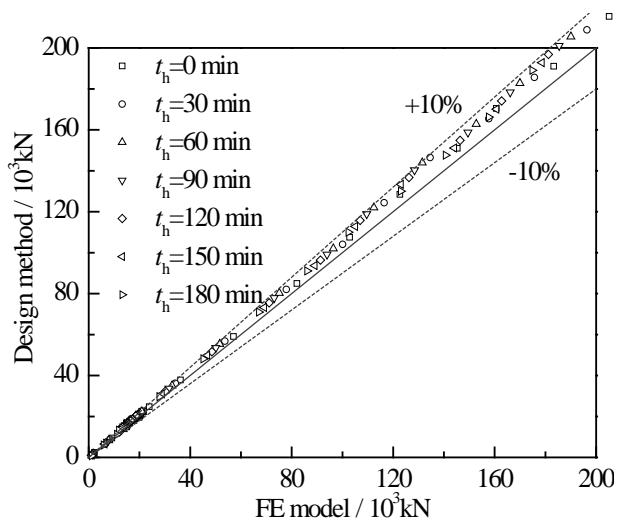


(c)

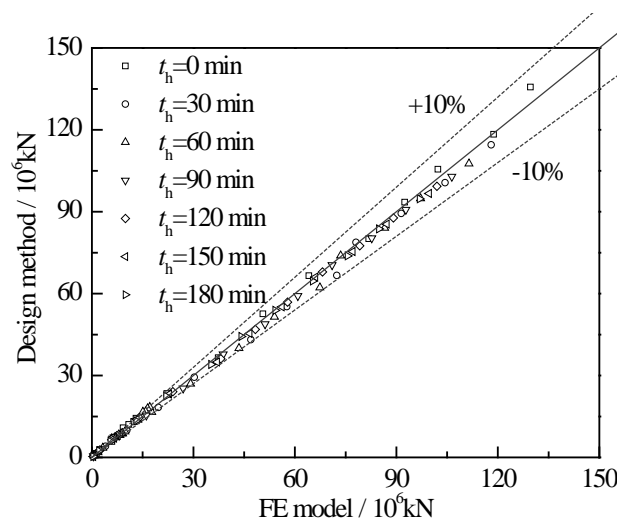


(d)

Fig.17 Influences of parameters on compressive stiffness: (a) heating time; (b) cross-sectional dimension; (c) compressive strength of concrete; and (d) reinforcement ratio.

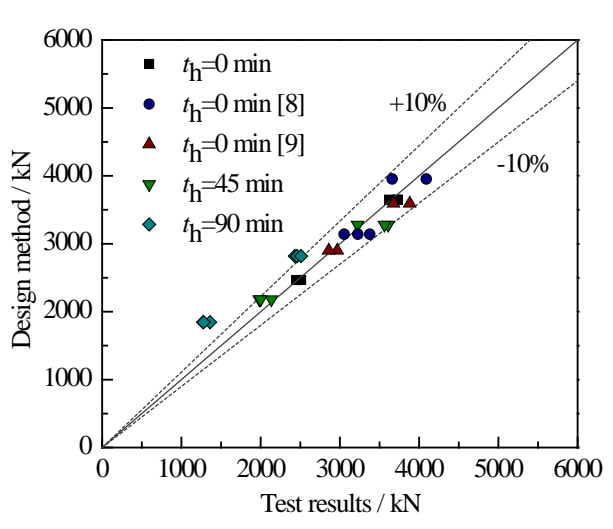


(a)

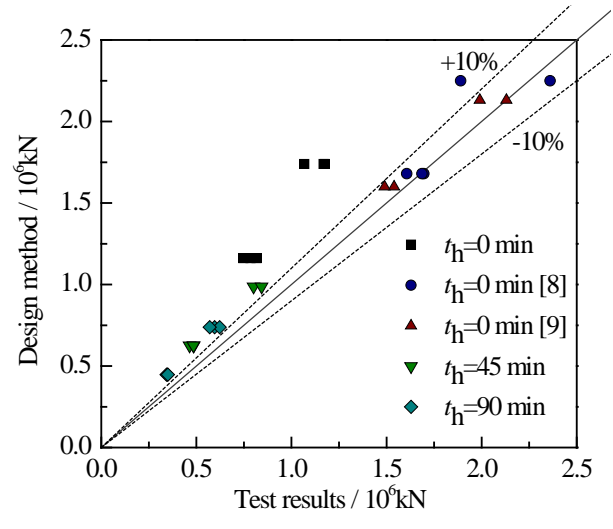


(b)

Fig.18 Comparisons of predicted residual capacity and compressive stiffness between the design method and FE model: (a) residual capacity; and (b) compressive stiffness.



(a)



(b)

Fig. 19 Comparisons between predicted and tested results of specimens: (a) residual capacity; and (b) compressive stiffness.

Table 1 Details of test specimens

Column no.	B (mm)		t_s (mm)		α_s (%)	L (mm)	Reinforcing bars	α_b (%)	t_h (min)	
	Nominal	Measured	Nominal	Measured						
S200-0-a	200	202	198	1.80	1.76	3.70	600	8B16	4.17	0
S200-0-b	200	200	197	1.80	1.74	3.70	600	8B16	4.17	0
S200-0-c	200	201	198	1.80	1.75	3.70	600	8B16	4.17	0
S200-45-a	200	201	197	1.80	1.75	3.70	600	8B16	4.17	45
S200-45-b	200	200	198	1.80	1.75	3.70	600	8B16	4.17	45
S200-45-c	200	201	196.5	1.80	1.74	3.70	600	8B16	4.17	45
S200-90-a	200	200	197.5	1.80	1.75	3.70	600	8B16	4.17	90
S200-90-b	200	201	198	1.80	1.73	3.70	600	8B16	4.17	90
S200-90-c	200	201	197.5	1.80	1.80	3.70	600	8B16	4.17	90
S250-0-a	250	251	248	2.20	2.22	3.62	750	8B20	4.17	0
S250-0-b	250	251	249	2.20	2.22	3.62	750	8B20	4.17	0
S250-0-c	250	251	247	2.20	2.22	3.62	750	8B20	4.17	0
S250-45-a	250	251	249	2.20	2.23	3.62	750	8B20	4.17	45
S250-45-b	250	251	249	2.20	2.21	3.62	750	8B20	4.17	45
S250-45-c	250	251	249	2.20	2.23	3.62	750	8B20	4.17	45
S250-90-a	250	252	248	2.20	2.22	3.62	750	8B20	4.17	90
S250-90-b	250	251	249	2.20	2.22	3.62	750	8B20	4.17	90
S250-90-c	250	250	249	2.20	2.22	3.62	750	8B20	4.17	90

Table 2 Ambient temperature properties of steel tube after fire exposure times of 0, 45 and 90 minutes

Nominal t_s (mm)	Measured t_s (mm)	t_h (min)	E_s (N/mm ²)	f_y (N/mm ²)	f_{su} (N/mm ²)	ν_s	ϵ_{sf} (%)
1.80	1.72	0	2.30×10^5	302.8	426.9	0.258	27.9
		45	1.75×10^5	233.0	364.5	0.271	39.2
		90	1.73×10^5	228.5	342.7	0.236	43.5
2.20	2.22	0	2.27×10^5	352.8	523.2	0.271	30.9
		45	1.79×10^5	314.6	463.2	0.239	35.7
		90	1.64×10^5	218.0	403.1	0.247	44.9

Table 3 Properties of longitudinal reinforcing bars

Steel type	Measured d_b (mm)	E_b (N/mm ²)	f_b (N/mm ²)	f_{bu} (N/mm ²)	ε_{bf} (%)
Hot-rolled ribbed	16.37	2.09×10^5	513.5	692.7	26.10
Hot-rolled ribbed	19.56	1.79×10^5	428.3	555.9	21.97

Table 4 Concrete cube strength and elastic modulus

Nominal f_{cu} (N/mm ²)	$f_{cu,28}$ (N/mm ²)	$f_{cu,test}$ (N/mm ²)	$E_{c,test}$ (N/mm ²)	ν_c
30	36.79	45.6	21940	0.190

Table 5 Experimental results of the specimens

Group no.	Column no.	EA (10^6 kN)	N_y (kN)	Δ_y (mm)	N_u (kN)	Δ_u (mm)	$\Delta_{0.85}$ (mm)	μ_Δ
S200	S200-0-a	0.817	2246.82	2.07	2466.86	2.58	4.27	2.06
	S200-0-b	0.747	2245.06	2.11	2447.94	2.80	4.67	2.21
	S200-0-c	0.785	2274.81	2.08	2511.00	2.86	4.58	2.20
	Averaged	0.783	2255.56	2.09	2475.27	2.75	4.51	2.16
	S200-45-a	0.464	1797.11	2.88	1984.43	4.37	8.94	3.10
	S200-45-b	0.486	1920.46	3.08	2136.02	4.11	6.51	2.11
	S200-45-c	0.485	1800.20	2.75	1999.48	3.85	5.60	2.04
	Averaged	0.478	1839.26	2.90	2039.98	4.11	7.02	2.42
	S200-90-a	0.347	1211.24	2.75	1360.44	4.71	8.30	3.02
	S200-90-b	0.343	1154.96	2.70	1273.86	4.50	6.78	2.51
	S200-90-c	0.350	1134.38	2.51	1280.30	4.48	7.37	2.94
	Averaged	0.347	1166.86	2.65	1304.87	4.56	7.48	2.82
S250	S250-0-a	1.169	3461.27	2.70	3622.67	3.72	-	-
	S250-0-b	1.176	3514.22	2.66	3733.73	3.33	-	-
	S250-0-c	1.068	3541.88	2.87	3715.50	3.51	5.03	1.75
	Averaged	1.138	3505.79	2.74	3690.63	3.52	5.03	1.75
	S250-45-a	0.801	3470.38	3.56	3609.64	4.24	6.31	1.77
	S250-45-b	0.843	2948.47	3.14	3223.79	4.35	6.02	1.92
	S250-45-c	0.875	3351.54	3.26	3561.99	4.19	5.88	1.80
	Averaged	0.840	3256.80	3.32	3465.14	4.26	6.07	1.83
	S250-90-a	0.596	2200.72	3.52	2432.47	5.22	7.15	2.03
	S250-90-b	0.622	2204.60	3.54	2458.58	5.58	9.72	2.75
	S250-90-c	0.570	2307.84	3.83	2510.46	5.31	7.38	1.93
	Averaged	0.596	2237.72	3.63	2467.17	5.37	8.08	2.24

Table 6 Comparisons between average measured maximum temperatures and predicted temperatures

Column no.	Location	Averaged $T_{\max,\text{test}}$ ($^{\circ}\text{C}$)	$T_{\max,\text{FE}}$ ($^{\circ}\text{C}$)	$T_{\max,\text{FE}} / T_{\max,\text{test}}$
S200-45min	Steel tube (1, 5, 6, 10)	757	808	1.07
	Bars (11, 12)	392	407	1.04
	Bars (13, 14)	456	491	1.08
	Concrete $d=30\text{mm}$ (2, 7)	382	412	1.08
	Concrete $d=50\text{mm}$ (4, 9)	342	393	1.15
	Concrete $d=100\text{mm}$ (3, 8)	338	386	1.14
S200-90min	Steel tube (1, 5, 6, 10)	947	957	1.01
	Bars (11, 12)	576	589	1.02
	Bars (13, 14)	764	653	0.85
	Concrete $d=30\text{mm}$ (2, 7)	615	595	0.97
	Concrete $d=50\text{mm}$ (4, 9)	570	572	1.00
	Concrete $d=100\text{mm}$ (3, 8)	554	564	1.02
S250-45min	Steel tube (1, 5, 6, 10)	777	804	1.03
	Bars (11, 12)	293	352	1.20
	Bars (13, 14)	444	468	1.05
	Concrete $d=30\text{mm}$ (2, 7)	321	363	1.13
	Concrete $d=60\text{mm}$ (4, 9)	262	318	1.21
	Concrete $d=125\text{mm}$ (3, 8)	243	312	1.28
S250-90min	Steel tube (1, 5, 6, 10)	957	950	0.99
	Bars (11, 12)	499	526	1.05
	Bars (13, 14)	634	630	0.99
	Concrete $d=30\text{mm}$ (2, 7)	548	548	1.00
	Concrete $d=60\text{mm}$ (4, 9)	450	487	1.08
	Concrete $d=125\text{mm}$ (3, 8)	436	481	1.10
Mean				1.064
Standard deviation				0.091