



Delft University of Technology

Lager-brewing yeasts in the era of modern genetics

Gorter de Vries, Arthur R.; Pronk, Jack T.; Daran, Jean Marc G.

DOI

[10.1093/femsyr/foz063](https://doi.org/10.1093/femsyr/foz063)

Publication date

2019

Document Version

Final published version

Published in

FEMS Yeast Research

Citation (APA)

Gorter de Vries, A. R., Pronk, J. T., & Daran, J. M. G. (2019). Lager-brewing yeasts in the era of modern genetics. *FEMS Yeast Research*, 19(7), Article foz063. <https://doi.org/10.1093/femsyr/foz063>

Important note

To cite this publication, please use the final published version (if applicable). Please check the document version above.

Copyright

Other than for strictly personal use, it is not permitted to download, forward or distribute the text or part of it, without the consent of the author(s) and/or copyright holder(s), unless the work is under an open content license such as Creative Commons.

Takedown policy

Please contact us and provide details if you believe this document breaches copyrights. We will remove access to the work immediately and investigate your claim.

MINIREVIEW

Lager-brewing yeasts in the era of modern genetics

Arthur R. Gorter de Vries[†], Jack T. Pronk[§] and Jean-Marc G. Daran^{*,‡}

Department of Biotechnology, Delft University of Technology, Van der Maasweg 9, 2629 HZ Delft, The Netherlands

*Corresponding author: Department of Biotechnology, Delft University of Technology, Van der Maasweg 9, 2629 HZ Delft, The Netherlands.
Tel: +0031-1-52-78-24-12; E-mail: J.G.Daran@tudelft.nl

One sentence summary: *Saccharomyces pastorianus* is a hybrid yeast that has been domesticated since the 16th century. The review presents the slough of lager yeast research under the influence of genome science.

Editor: John Morrissey

[†]Arthur R. Gorter de Vries, <http://orcid.org/0000-0002-0841-6583>

[‡]Jean-Marc G. Daran, <http://orcid.org/0000-0003-3136-8193>

[§]Jack T. Pronk, <http://orcid.org/0000-0002-5617-4611>

ABSTRACT

The yeast *Saccharomyces pastorianus* is responsible for the annual worldwide production of almost 200 billion liters of lager-type beer. *S. pastorianus* is a hybrid of *Saccharomyces cerevisiae* and *Saccharomyces eubayanus* that has been studied for well over a century. Scientific interest in *S. pastorianus* intensified upon the discovery, in 2011, of its *S. eubayanus* ancestor. Moreover, advances in whole-genome sequencing and genome editing now enable deeper exploration of the complex hybrid and aneuploid genome architectures of *S. pastorianus* strains. These developments not only provide novel insights into the emergence and domestication of *S. pastorianus* but also generate new opportunities for its industrial application. This review paper combines historical, technical and socioeconomic perspectives to analyze the evolutionary origin and genetics of *S. pastorianus*. In addition, it provides an overview of available methods for industrial strain improvement and an outlook on future industrial application of lager-brewing yeasts. Particular attention is given to the ongoing debate on whether current *S. pastorianus* originates from a single or multiple hybridization events and to the potential role of genome editing in developing industrial brewing yeast strains.

Keywords: *Saccharomyces pastorianus*; strain improvement; hybrid heterosis; whole genome sequencing; genome editing

EMERGENCE AND INDUSTRIALIZATION OF LAGER BREWING

Beer brewing is tightly intertwined with human culture. Archaeological remains from the 12th millennium BC indicate that microbial fermentation of cereals may predate the agricultural revolution (Liu *et al.* 2018). Chemical archaeology and pictographic evidence show that beer brewing was customary as early as in the 4th millennium BC (Michel, McGovern and Badler 1992; Sicard and Legras 2011). Lager-style beer emerged only in 16th century Bavaria under the influence of novel regulations to

standardize the brewing process and to improve quality. For example, the well-known 'Reinheitsgebot' of 1516 restricted ingredients used for brewing to water, barley and hops (Hornsey 2003). When, in 1553, beer brewing was legally restricted to winter months, bottom-fermenting yeast emerged as a consequence of the lower fermentation temperatures (Unger 2004). In contrast to the top-fermenting yeasts used at higher temperatures for brewing ale-type beers, bottom-fermenting yeast form flocs that sediment at the end of the fermentation (Oliver and Colicchio 2011). Bottom-fermenting yeasts were initially used to brew a

Received: 22 June 2019; Accepted: 23 September 2019

© FEMS 2019. This is an Open Access article distributed under the terms of the Creative Commons Attribution Non-Commercial License (<http://creativecommons.org/licenses/by-nc/4.0/>), which permits non-commercial re-use, distribution, and reproduction in any medium, provided the original work is properly cited. For commercial re-use, please contact journals.permissions@oup.com

dark brown beer, which was stored to enable consumption during the summer months. This beer was designated as lager, in reference to the German 'lagern' which means 'to store' (Meussdoerffer 2009). In 1842, Bavarian brew master Josef Groll, working in the Bohemian city Pilsen, started brewing a pale style of lager beer with fruity Saaz-type hops, which became known as Pilsner beer (Meussdoerffer 2009). The advent of Pilsner coincided with rapid technological advances that enabled industrialization of beer brewing. The discovery that yeast is responsible for fermentation (Pasteur 1876) and the isolation of pure lager-brewing strains (Hansen 1883; Moritz and Morris 1891) enabled inoculation of beer fermentation processes with pure cultures, resulting in more consistent quality. Moreover, the invention of the steam engine and ammonia refrigeration enabled industrial mass production (Appel 1990; Poelmans and Swinnen 2011a). Finally, the invention of bottle production using iron molds, of crown corks and of beer filtration improved product stability and enabled exportation (Painter 1892; Kunze 2004; Lockhart 2007). As a result of these innovations, global beer production soared to 17.7 billion liters in 1899 (Michel 1899), and further increased to 193 billion liters in 2015, of which 89% was lager-type beer (Brickwedde et al. 2017).

THE LAGER-BREWING YEAST *SACCHAROMYCES PASTORIANUS*

Lager beers are fermented with *S. pastorianus* strains. These hybrids of *Saccharomyces cerevisiae* and *Saccharomyces eubayanus* have only been encountered in brewing-related contexts (Libkind et al. 2011). *S. cerevisiae* has a long history of use in bakery, wine fermentation and brewing of ale-type beers and has been intensively studied for well over a century (Gallone et al. 2016). In contrast, *S. eubayanus* was discovered only in 2011 (Libkind et al. 2011). First isolated in South America, *S. eubayanus* was subsequently isolated from oaks and other deciduous trees in North America, Asia and Oceania (Bing et al. 2014; Peris et al. 2014; Gayevskiy and Goddard 2016). Despite efforts of many European research groups, isolation of wild *S. eubayanus* strains has remained unsuccessful in Europe so far. While DNA from *S. eubayanus* was detected in samples from oak and spruce trees in Europe by ITS (Internal Transcribed Spacer) sequencing (Alsammar et al. 2018), this DNA does not prove the presence of wild *S. eubayanus* strains, as the DNA may also originate from hybrids such as *S. pastorianus* or *Saccharomyces bayanus*. Currently, Tibetan isolates of *S. eubayanus* have the highest degree of genetic identity to the *S. eubayanus*-derived genome sequences of *S. pastorianus* strains (Bing et al. 2014; Salazar et al. 2019). Based on this observation, trade along the Silk Road has been hypothesized to have enabled migration of *S. eubayanus* from Asia to the European birthplace of lager brewing (Bing et al. 2014). Alternatively, a now extinct or as yet undiscovered European *S. eubayanus* wild stock may be the ancestor of current *S. pastorianus* strains. In recent studies, hybrids between *S. cerevisiae* and *S. eubayanus* that were created in the laboratory were shown to outcompete their parental strains in lager-brewing related environments by combing the fermentative vigor of *S. cerevisiae* with the low temperature optimum of *S. eubayanus* (Hebly et al. 2015; Krogerus et al. 2015; Mertens et al. 2015). These observations are consistent with the emergence of *S. pastorianus* by spontaneous hybridization between an ale-brewing *S. cerevisiae* strain and a wild *S. eubayanus* contaminant, as well as with its subsequent dominance in lager-beer production. In this review, we will refer to lager yeast derived from spontaneous hybridization as

S. pastorianus and to laboratory-made lager hybrids as *S. cerevisiae* × *S. eubayanus*.

In contrast to the genomes of laboratory-made hybrids, *S. pastorianus* genomes are extensively aneuploid, with 45 to 79 chromosomes instead of the allopolyploid complement of 32 chromosomes (Fig. 1) (Dunn and Sherlock 2008; Nakao et al. 2009; Walther, Hesselbart and Wendland 2014; Van den Broek et al. 2015; Okuno et al. 2016). Based on genetic differences, two *S. pastorianus* subgroups were identified, Group 1 strains ('Saaz') and Group 2 strains ('Frohberg'), which show marked differences in chromosome copy numbers (Liti et al. 2005; Dunn and Sherlock 2008). While both groups have an approximately diploid *S. eubayanus* chromosome complement, the *S. cerevisiae* chromosome complement is incomplete in Group 1 strains and diploid or higher in Group 2 strains (Fig. 1) (Dunn and Sherlock 2008; Van den Broek et al. 2015; Okuno et al. 2016). Genome-sequence comparison revealed group-specific genes, substantial differences in subtelomeric regions and different frequencies of synonymous nucleotide variations between both groups (Liti et al. 2005; Baker et al. 2015; Monerawela et al. 2015). While Group 1 strains display superior growth kinetics at low temperatures, they generally show limited maltotriose utilization, resulting in an overall inferior brewing performance relative to Group 2 strains (Gibson et al. 2013b).

EVOLUTIONARY HISTORY OF *S. PASTORIANUS*: MULTIPLE HYBRIDIZATION EVENTS OR MAN-MADE POPULATION BOTTLENECKS?

Based on their phenotypic and genotypic differences, Group 1 and 2 strains were initially hypothesized to have emerged from two independent hybridization events (Fig. 2A) (Rainieri et al. 2006; Dunn and Sherlock 2008). Indeed, distinct haploid and diploid *S. cerevisiae* ancestors could explain the ploidy of Group 1 and 2 strains, respectively (Krogerus et al. 2016). However, identical recombinations between *S. cerevisiae* and *S. eubayanus* chromosomes were found at the ZUO1, MAT, HSP82 and XRN1/KEM1 loci in all Group 1 and 2 strains (Hewitt et al. 2014; Walther, Hesselbart and Wendland 2014; Okuno et al. 2016). When evolved under lager-brewing conditions, laboratory-made *S. cerevisiae* × *S. eubayanus* hybrids acquired a diverse range of interchromosomal recombinations, but these did not include those present in *S. pastorianus* strains. While differences between the parental genomes of *S. cerevisiae* × *S. eubayanus* hybrids and *S. pastorianus* may affect likelihood of individual recombinations, the diversity of recombinations obtained in individual *S. cerevisiae* × *S. eubayanus* isolates and the complete lack of recombinations shared with *S. pastorianus* indicate that recombination patterns emerge mostly serendipitously and point toward a common hybrid ancestry of all current *S. pastorianus* strains (Gorter de Vries et al. 2019b).

Two theories have been forwarded to reconcile the evidence for a common ancestry of Group 1 and Group 2 strains with their genetic differences (Fig. 2): (2B) Group 1 and 2 strains shared an initial hybridization event, with Group 2 strains resulting from a subsequent hybridization between the initial hybrid and a distinct *S. cerevisiae* strain, or (2C) Group 1 and 2 strains resulted from the same hybridization event involving a heterozygous *S. cerevisiae* ancestor, after which different paths of loss of heterozygosity and loss of genetic material caused the two Groups to diverge (Okuno et al. 2016). Long-read nanopore sequencing and comparative genome analysis indicated that the *S. cerevisiae* genetic material is highly similar in both groups, thereby

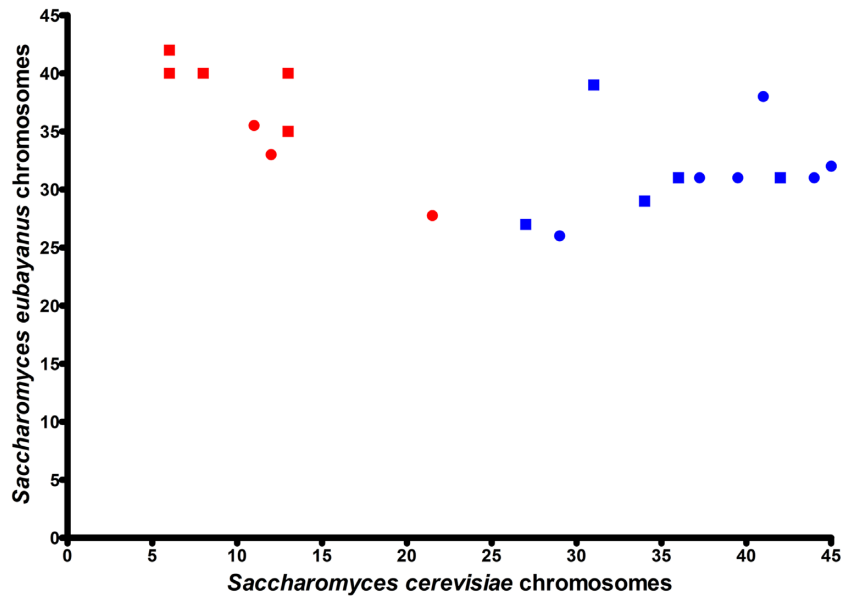


Figure 1. Estimated chromosome copy numbers in *S. pastorianus* strains as determined by whole-genome sequencing. Chromosome copy number estimates of various Group 1 (red) and Group 2 (blue) strains were estimated from short-read sequencing data published by Van den Broek et al. 2015 (circles) and Okuno et al. 2016 (squares) (Van den Broek et al. 2015; Okuno et al. 2016). For each strain, the estimated total number of chromosomes derived from *S. eubayanus* is plotted against the estimated total number of chromosomes derived from *S. cerevisiae*. Due to copy number differences within individual chromosomes, copy number estimates should be interpreted as indicative.

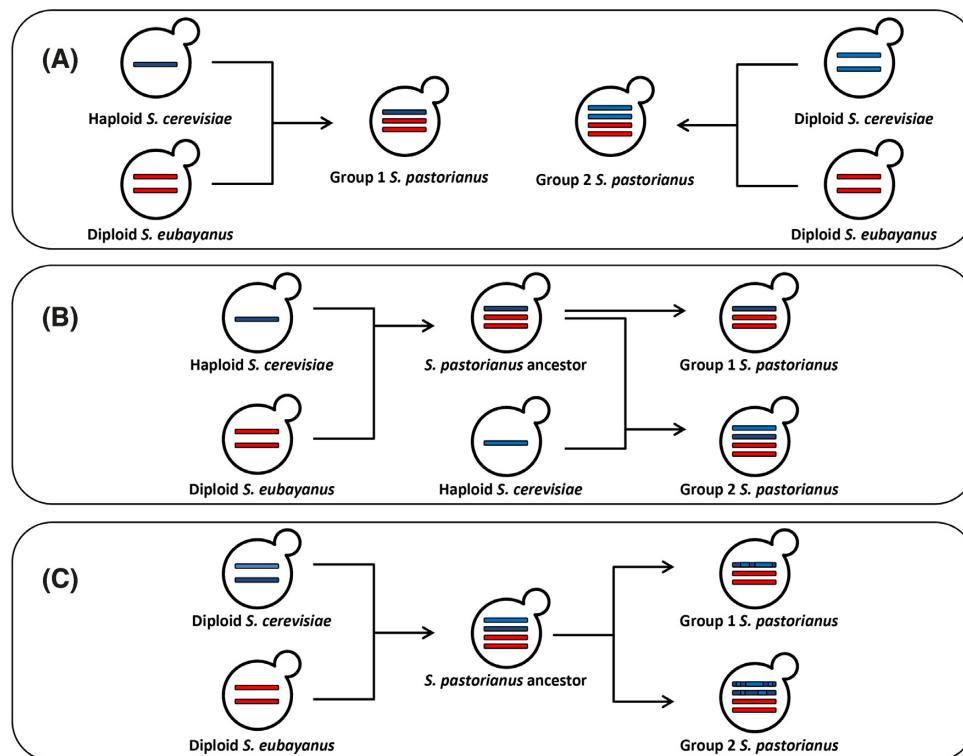


Figure 2. Theories formulated about the emergence of Group 1 and 2 *S. pastorianus* strains. (A) Emergence by two independent hybridizations (Dunn and Sherlock 2008). While both groups shared a similar *S. eubayanus* ancestor, Group 1 emerged from hybridization with a haploid *S. cerevisiae* while Group 2 emerged from a diploid *S. cerevisiae*. (B) Emergence by two successive hybridizations (Okuno et al. 2016). *S. pastorianus* emerged from an initial hybridization between a haploid *S. cerevisiae* and a diploid *S. eubayanus*. Group 1 strains evolved directly from this ancestor, while Group 2 strains emerged from a subsequent hybridization between the *S. pastorianus* ancestor and a haploid *S. cerevisiae* strain of different origin. (C) Emergence by a single hybridization followed by different evolutionary trajectories (Okuno et al. 2016; Salazar et al. 2019). *S. pastorianus* emerged from the hybridization of a heterozygous diploid *S. cerevisiae* strain and a mostly homozygous diploid *S. eubayanus* strain. Group 1 and 2 strains both evolved from this ancestor. However, Group 1 and Group 2 strains were affected differently by loss of heterozygosity and by loss of *S. cerevisiae* genome content. As a result, Group 2 strains are more heterozygous than Group 1 strains and their *S. cerevisiae* subgenomes differ despite common ancestry.

reducing the likelihood of multiple hybridization events (Salazar et al. 2019).

Domestication has been shown to stimulate rapid genetic adaptation and diversification in widely different genetic contexts (Arnold 2004; Bachmann et al. 2012; Gibbons et al. 2012; Gibbons and Rinker 2015; Gallone et al. 2016; Peter et al. 2018). In hybrids such as *S. pastorianus*, genetic plasticity is exacerbated by an increased incidence of (segmental) aneuploidy and loss of heterozygosity (Delneri et al. 2003; Pérez Través et al. 2014; Peris et al. 2017; Gorter de Vries et al. 2019b). Therefore, genetically divergent *S. pastorianus* populations likely emerged during the centuries of extensive subsequent batch cultivations across Europe. Due to the sterility of *S. pastorianus*, the absence of genetic admixture through sexual reproduction enabled genetic diversification even within yeast populations of individual breweries. However, the industry practice of replacing locally evolved brewing strains by strains from successful breweries, as illustrated by the Bavarian origin of the Carlsberg strain isolated by Hansen (Meussdoerffer 2009), is likely to have expanded successful populations at the expense of genetic diversity. Even narrower bottlenecks may have occurred when Hansen isolated the first Group 1 strain at Carlsberg in 1883 and Elion isolated the first pure Group 2 strain at Heineken in 1886 (Hansen 1883; Struyk 1928). These isolates likely spread as other European breweries increasingly implemented pure-culture brewing, thereby replacing previously used mixed starter cultures. Furthermore, in the 19th and early 20th centuries, small breweries commonly used yeast starter cultures sold by large breweries such as Carlsberg and Heineken, thereby further reducing the diversity of industrial strains (Mendlik 1937). Rather than reflecting different origins, the differences between Group 1 and 2 strains may therefore reflect genetic divergence during domestication, followed by severe population bottlenecks caused by anthropological selection (Fig. 2C).

COMPLEXITY OF *S. PASTORIANUS* GENOMES

S. pastorianus genomes are alloaneuploid, with varying, strain-dependent copy numbers of homologous and homeologous chromosomes. This chromosome copy number variation affects the phenotype due to two general mechanisms: (i) a general aneuploidy-associated stress response, encompassing growth defects, genetic instability and low sporulation efficiency, and (ii) chromosome-specific copy-number effects, resulting from the cumulative impact of copy number differences of individual genes harbored by the affected chromosomes (Gorter de Vries, Pronk and Daran 2017b). In *S. pastorianus*, genetic differences between the *S. cerevisiae* and *S. eubayanus* subgenomes present an additional degree of complexity (Fig. 3). During genome evolution, recombinations between both subgenomes can create new genetic complexity, for example by creating novel, hybrid open-reading frames (Fig. 3A) (Dunn et al. 2013; Hewitt et al. 2014; Brouwers et al. 2019b). Since gene complements of the two subgenomes differ (Salazar et al. 2017; Brickwedde et al. 2018), genes and gene products that do not occur together in either of the parental genomes can interact in hybrids to generate novel, difficult to predict phenotypes (Fig. 3B). For example, protein subunits encoded by different subgenomes can assemble into novel, chimeric protein complexes (Fig. 3C) (Piatkowska et al. 2013), while non-specificity of regulatory elements can cause cross-talk of transcriptional regulation networks (Fig. 3D) and of protein modification (Fig. 3E) (Tirosh et al. 2009; Vidgren and Gibson 2018). Moreover, functional differences between homeologous genes (Fig. 3F) (Yamagishi et al. 2010; Bolat et al.

2013), as well as gene dosage-effects (Fig. 3G) (Ogata, Kobayashi and Gibson 2013; Yao et al. 2013), can result in complex interactions. Expression levels of homeologous genes generally differ, resulting in stronger expression of one of the two versions (Fig. 3H) (Gibson et al. 2013a; He et al. 2014). Overall, understanding the complex interactions between subgenomes is critical, as they underlie the synergistic phenomenon of heterosis (Lippman and Zamir 2007; Chen 2013; Shapira et al. 2014), which enables hybrids such as *S. pastorianus* to outperform their parental species (Belloch et al. 2008; Heibly et al. 2015; Krogerus et al. 2016). For example, in *S. pastorianus*, interaction between maltotriose transporter genes from the *S. eubayanus* subgenome and the MAL regulator genes from the *S. cerevisiae* subgenome was shown to enable the trait of maltotriose utilization, which is critical to brewing performance (Brouwers et al. 2019a). The importance of subgenome interactions is consistent with the frequent loss of heterozygosity during evolution of *Saccharomyces* hybrids, since it facilitates elimination of non-beneficial genome content from the least adapted parental species (Smukowski Heil et al. 2017; Lancaster et al. 2019; Gorter de Vries et al. 2019b; Heil et al. 2019). The presence of mitochondrial DNA descending from *S. eubayanus* and the loss of mitochondrial DNA from *S. cerevisiae* in *S. pastorianus* strains may also have been beneficial for *S. pastorianus* strains (Rainieri et al. 2008; Baker et al. 2015; Okuno et al. 2016). Indeed, the loss of *S. cerevisiae* mtDNA was likely instrumental in the lager-brewing domestication process, as its replacement by *S. eubayanus* mtDNA enables improved growth at low temperatures (Baker et al. 2019).

Elucidation of the genetic complexity of *S. pastorianus* strains was initially limited by the accuracy of available genome assemblies (Brickwedde et al. 2017). The first *S. pastorianus* genome was published in 2009 and consisted of 25 Mbp divided over 3184 contigs (Nakao et al. 2009). While many more strains were sequenced since, short-read sequencing invariably yielded incomplete and fragmented genome assemblies with, at best, hundreds of contigs (Walther, Hesselbart and Wendland 2014; Van den Broek et al. 2015; Okuno et al. 2016). Short-read sequencing cannot resolve repetitive sequences, such as TY-transposons and paralogous genes within each subgenome, or homeologous gene pairs (Kim et al. 1998; Matheson, Parsons and Gammie 2017). As a result, subtelomeric regions, which are known hotspots of genetic plasticity and inter-strain diversity (Pryde, Huckle and Louis 1995; Liti et al. 2005; Brown, Murray and Verstrepen 2010; Bergström et al. 2014; Monerawela et al. 2015) and harbor many industrially-relevant genes (Teunissen and Steensma 1995; Denayrolles et al. 1997; Teste, François and Parrou 2010; Jordan et al. 2016), were poorly assembled.

Recent developments in long-read sequencing enabled the generation of chromosome-level *S. pastorianus* genome assemblies that include most telomeres (Salazar et al. 2019). *Saccharomyces* genome assemblies based on long-read sequencing typically capture up to 5% more genes than high-quality short-read assemblies (Goodwin et al. 2015; Giordano et al. 2017; Istace et al. 2017; Salazar et al. 2017; Brickwedde et al. 2018; Salazar et al. 2019). Such added genes were of particular interest due to their role in brewing-relevant traits; such as FLO genes involved in the calcium-dependent flocculation process that causes bottom fermentation of *S. pastorianus*, MAL genes encoding maltose and maltotriose transporters and hydrolases, and HXT genes encoding the uptake of glucose and other hexose sugars (Salazar et al. 2019). Despite the near-complete assembly of all its chromosomes, the first long-read *S. pastorianus* genome assembly captured only 23 Mbp of the 46 Mbp genome of strain CBS 1483 because assembled chromosomes were consensus

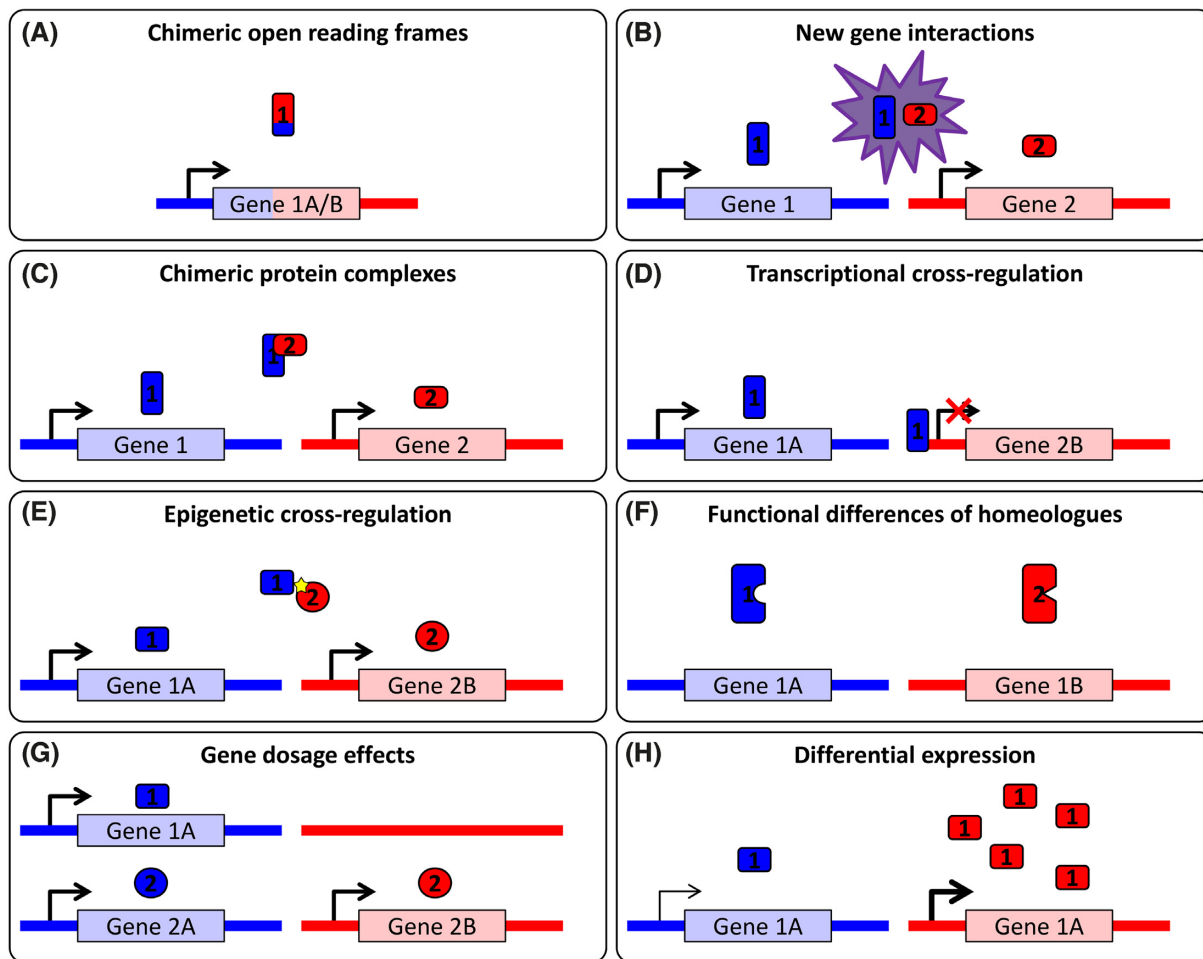


Figure 3. Mechanisms of subgenome interactions in hybrid organisms that can contribute to synergies between heterozygous genetic materials, a phenomenon referred to as heterosis. Components of the two subgenomes are shown in red and blue. (A) Generation of chimeric proteins due to recombinations within reading frames of (homeologous) genes from different subgenomes. (B) Interactions resulting from the simultaneous expression of subgenome-specific genes which were not expressed together in either parental genome. (C) Formation of chimeric protein complexes due to the assembly of subunits from different subgenomes. (D) Effects on transcription of genes from one subgenome by regulatory proteins from the other subgenome due to non-specificity of regulation. (E) Effects on the activity of proteins from one subgenome by regulatory proteins from the other subgenome due to non-specificity of regulation. (F) Functional differences between the homeologous genes of each subgenome, which can lead to subfunctionalization. (G) Effects due to differences in the relative copy number of different homeologous genes due to differences in gene composition of subgenomes. (H) Differences in transcription of homeologous genes, resulting in different contributions of each subgenome to the resulting phenotype.

sequences of all chromosomal copies, and intra-chromosomal variation of multi-copy chromosomes was not captured (Salazar et al. 2019). Nevertheless, alignment of short-read and long-read sequences allowed retrieval of sequence and structural heterozygosity (Okuno et al. 2016; Salazar et al. 2017; Salazar et al. 2019).

IMPROVEMENT STRATEGIES FOR LAGER-BREWING STRAINS

Industrial strain improvement typically relies on five pillars: exploration of existing diversity, mating, laboratory evolution, mutagenesis and selection and genome editing (Patnaik 2008; Steensels et al. 2014b). The complex genetics of *S. pastorianus* and, in particular, the lack of customer acceptance of genetic modification have restricted genetic modification for strain improvement of brewing yeasts (Gibson et al. 2017); therefore, development and potential of genetic modification are discussed in a separate section.

Compared to ale brewing *S. cerevisiae* strains, the genetic and phenotypic diversity of *S. pastorianus* is limited (Dunn and Sherlock 2008; Gibson et al. 2013b; Steensels et al. 2014a; Gallone et al. 2016; Okuno et al. 2016; Salazar et al. 2019). While diversity has been successfully expanded by crossing spores of an *S. pastorianus* strain with *S. cerevisiae* (Bilinski and Casey 1989; Sanchez, Solodovnikova and Wendland 2012), mating strategies are constrained by the low sporulation efficiency of alloaneuploid *S. pastorianus* strains (Gjermansen and Sigsgaard 1981; Liti, Barton and Louis 2006; Ogata et al. 2011; Santaguida and Amon 2015). As illustrated by the mating of a non-sporulating allopolyploid *S. bayanus* strain with beer-brewing *S. cerevisiae* strains (Sato et al. 2002), low sporulation efficiencies could be circumvented by using rare mating based on spontaneous or induced mating-type switching (Gunge and Nakatomi 1972; Alexander et al. 2016). Although labor- and time-intensive, non-sexual crossing methods such as spheroplast fusion can also be applied (Barney, Jansen and Helbert 1980).

The low mating efficiency of existing *S. pastorianus* strains was circumvented by mating different *Saccharomyces* species in

the laboratory to obtain novel *S. pastorianus*-like lager-brewing strains (Hebly et al. 2015; Krogerus et al. 2015). In addition to sharing the hybrid vigor of *S. pastorianus*, laboratory-made *S. cerevisiae* × *S. eubayanus* hybrids displayed phenotypic diversity depending on their ploidy and on the genetic background of parental strains (Mertens et al. 2015; Krogerus et al. 2016). Moreover, hybrids of *S. cerevisiae* with other cold-tolerant *Saccharomyces* species such as *S. arboricola*, *S. mikatae* and *S. uvarum* displayed similar fermentation performance at low temperature as *S. pastorianus* (Gonçalves et al. 2011; Nikulin, Krogerus and Gibson 2018). Laboratory hybrids are typically made by crossing strains with complementary selectable phenotypes and selecting hybrid cells which combined both phenotypes. In some cases, natural traits of the parental strains, such as growth at low temperature or the ability to utilize melibiose, can be used as selectable phenotypes (Sato et al. 2002). In the absence of such pre-existing selectable phenotypes, selectable genotypes can be introduced prior to mating. For example, uracil auxotrophy can be selected by growth in the presence of 5-fluoroorotic acid, lysine auxotrophy can be selected by growth in the presence of α -amino adipate and respiratory-deficient strains can be obtained by growth in the presence of ethidium analogues (Chattoo et al. 1979; Fukunaga et al. 1980; Boeke et al. 1987). After crossing strains with different auxotrophies or deficiencies, hybrids can be isolated by selection on appropriate media (Krogerus et al. 2016; Magalhães et al. 2017; Krogerus, Holmström and Gibson 2018). Alternatively, selectable phenotypes may be introduced using genome editing, for example by introducing genes conferring antibiotic resistance (Jimenez and Davies 1980; Gritz and Davies 1983; Goldstein and McCusker 1999). By combining an uncommon auxotrophy and an introduced antibiotic resistance gene in one parental strain, it can be crossed with a large array of other strains without requiring any additional pre-existing or introduced selectable phenotypes (Hebly et al. 2015), however GM status of such strains complicates industrial application.

The requirement for phenotypic and genetic markers can be completely circumvented by staining parental strains with fluorescent dyes prior to mating and, subsequently, sorting double-stained cells using fluorescence-activated cell sorting. Indeed, a recent study shows how hybrids could be obtained with this method without the use of any selectable phenotype (Gorter de Vries et al. 2019a). Such laboratory hybrids generally display increased evolvability, which can be beneficial for strain improvement, as illustrated by faster and superior evolution of ethanol tolerance in hybrids during laboratory evolution under high-ethanol conditions (Krogerus, Holmström and Gibson 2018). Despite their increased plasticity, cultivation of laboratory-made *S. cerevisiae* × *S. eubayanus* hybrids under lager-brewing conditions during >100 repeated batches demonstrated that genetic instability was far more limited than it is in *S. pastorianus* and that phenotypic deterioration only occurred after far more brewing cycles than are customary in the lager-brewing industry (Gorter de Vries et al. 2019b). Overall, laboratory-made hybrids show high potential for brewing applications (Krogerus et al. 2017).

Both *S. pastorianus* strains and laboratory-made lager-brewing hybrids can be further improved by laboratory evolution and/or mutagenesis and selection (Table 1). Generation of novel phenotypes can occur by spontaneous acquisition of mutations during growth. Alternatively, the mutation frequency can be increased by mutagenesis using irradiation (such as ultraviolet light) or by exposure to mutagenic compounds (such as ethyl methanesulfonate (EMS), methyl benzimidazole-2-ylcarbamate (MBC), N-methyl-N'-nitro-N-nitroso-guanidine

(MNNG)). Mutants of interest can be isolated by screening for desirable phenotypes, or by growth under conditions that confer a selective benefit to mutants with a desirable phenotype.

When growth under conditions favoring desired phenotypes is not only applied to select pre-existing mutants, but also to generate new mutants in the process, it is designated as laboratory evolution. This strategy has been successfully applied to select for lager-brewing-relevant phenotypes of *Saccharomyces* strains, including superior fermentation in 'high gravity' processes, increased ethanol tolerance, improved sugar utilization, increased performance under nutrient limitation, altered flocculation behavior and altered flavor profiles (Table 1). For an overview of relevant taste compounds in beer brewing and of relevant phenotypic properties of brewing yeast, we refer to recent reviews (Lodolo et al. 2008; Holt et al. 2019). Readers should keep in mind that strain improvement methods developed by commercial brewers are rarely published; therefore, the list in Table 1 is not exhaustive.

GENOME-EDITING TECHNIQUES IN *S. PASTORIANUS* AND THEIR POTENTIAL FOR INDUSTRIAL APPLICATION

Compared to the plethora of genome-editing techniques (also referred to as gene-, genetic- or genome engineering) in *S. cerevisiae* (DiCarlo et al. 2013; Nielsen et al. 2013; Jakočiūnas, Jensen and Keasling 2016; Nielsen and Keasling 2016), there are only very few accounts of targeted genome editing using cassette integration in *S. pastorianus* (Vidgren et al. 2009; Duong et al. 2011; Murakami et al. 2012; Bolat et al. 2013; Gorter de Vries et al. 2017a), supposedly due to limited homologous recombination efficiency (Gorter de Vries et al. 2017a). Even simple gene deletion studies were, until recently, complicated by the presence of several gene copies, which required repeated rounds of cassette insertion and marker removal. Instead, functional characterization often relied on expressing *S. pastorianus* genes in *S. cerevisiae* strains (Kobayashi et al. 1998; Yoshimoto et al. 1998; Kodama, Omura and Ashikari 2001; Salema-Oom et al. 2005; Bolat et al. 2013). While introduction of a double-strand break can drastically increase genome editing efficiency (Pâques and Haber 1999), Cas9 genome editing tools developed for *S. cerevisiae* were not immediately applicable in *S. pastorianus* strains (DiCarlo et al. 2013; Mans et al. 2015; Gorter de Vries et al. 2017a). However, polymerase-II-based expression of gRNAs flanked by self-cleaving ribozymes was successful in *S. pastorianus*, in laboratory-made *S. cerevisiae* × *S. eubayanus* hybrids and in both parental species (Gorter de Vries et al. 2017a; Brickwedde et al. 2018; Gorter de Vries et al. 2019b). While application of genetic modification (GM) to generate industrial strains is limited by customer acceptance issues (Akada 2002), non-GM strain improvement can also benefit from the prior application of efficient gene-editing techniques. The single-step deletion of all 9 copies of the *ATF1* and *ATF2* genes in *S. pastorianus* illustrated the potential of Cas9 to facilitate functional characterization by enabling fast and complete gene deletion (Gorter de Vries et al. 2017a). Furthermore, genome editing can be used to evaluate the desirability of mutations prior to the use of laborious non-GM techniques, as illustrated by the deletion of *FDC1* and *PAD1* genes in *S. eubayanus* prior to mutagenesis to obtain non-GM strains with low phenolic off-flavors (Diderich et al. 2018). In addition, when a phenotypic improvement is achieved through non-GM strain improvement methods such as laboratory evolution or mutagenesis, Cas9 can facilitate elucidation of the causal

Table 1. Non-GM mutagenesis, selection and/or laboratory evolution methods that resulted in lager-brewing-relevant phenotypic changes in *Saccharomyces* strains. For each method, the used *Saccharomyces* species, applied mutagenesis methods, applied selection and/or laboratory methods, and the selected phenotype are indicated. For mutagenesis methods, ultraviolet radiation (UV), ethyl methanesulfonate (EMS), methyl benzimidazole-2-ylcarbamate (MBC), N-methyl-N'-nitro-N-nitroso-guanidine (MNNG) are distinguished. RBS denotes the use of a repeated batch setup.

Application	Strain	Mutagenesis	Selection and/or laboratory evolution	Selected phenotype	Reference
Substrate utilization	<i>S. cerevisiae</i>	MNNG mutagenesis	Differential staining with Triphenyltetrazolium chloride	Crabtree-negative mutants	(Böker-Schmitt, Francisci and Schweyen 1982)
	<i>S. cerevisiae</i>	-	Growth on solid medium with 2-deoxyglucose	Loss of glucose repression	(Jones, Russell and Stewart 1986)
	<i>S. cerevisiae</i>	-	Growth on solid medium with glucosamine	Loss of glucose repression	(Hockney and Freeman 1980)
	<i>S. eubayanus</i>	-	RBS cultivations on synthetic medium with maltose and traces of glucose	Maltose utilization	(Baker and Hittinger 2018)
	<i>S. pastorianus</i>	-	Chemostat cultivation on maltotriose enriched mock-wort	Maltotriose utilization	(Brickwedde et al. 2017)
	<i>S. eubayanus</i>	-	RBS cultivations on synthetic medium with maltotriose and traces of glucose	Maltotriose utilization	(Baker and Hittinger 2018)
	<i>S. eubayanus</i>	UV mutagenesis	RBS cultivations on synthetic medium with maltotriose and chemostat cultivation on maltotriose-enriched wort	Maltotriose utilization	(Brouwers et al. 2019b)
	<i>S. cerevisiae</i> × <i>S. uvarum</i>	-	Chemostat cultivation under ammonium limitation	Increased fitness under nitrogen limitation	(Dunn et al. 2013)
	<i>S. cerevisiae</i>	-	Chemostat cultivation under nitrogen limitation	Increased fitness under nitrogen limitation	(Hong and Gresham 2014)
	<i>S. cerevisiae</i> × <i>uvarum</i>	-	Chemostat cultivation under carbon-, phosphate- and sulfate limitation	Increased fitness under nutrient limitation	(Smukowski Heil et al. 2017)
Industrial performance	<i>S. cerevisiae</i>	-	Chemostat cultivation under carbon-, phosphate- and sulfate limitation	Increased fitness under nutrient limitation	(Gresham et al. 2008)
	<i>S. pastorianus</i>	UV mutagenesis	RBS cultivations on high-gravity wort	High gravity fermentation	(Blicek et al. 2007)
	<i>S. pastorianus</i>	EMS mutagenesis	Fed-batch cultivation on high-gravity wort	High gravity fermentation	(Huuskonen et al. 2010)
	<i>S. pastorianus</i>	UV and EMS mutagenesis	Growth on solid medium with high ethanol concentrations	High gravity fermentation	(Yu et al. 2012)
	<i>S. cerevisiae</i> × <i>eubayanus</i>	-	RBS cultivation with high ethanol concentrations	High gravity fermentation	(Krogerus, Holmström and Gibson 2018)
	<i>S. cerevisiae</i>	MBC mutagenesis	Batch cultivation in high gravity medium in the presence of ethanol	High gravity fermentation	(Zheng et al. 2014)

Table 1. Continued

Application	Strain	Mutagenesis	Selection and/or laboratory evolution	Selected phenotype	Reference
Off-flavor reduction	<i>S. cerevisiae</i>	–	Turbidostat cultivation with increasing ethanol concentrations	Increased ethanol tolerance	(Voordeckers et al. 2015)
	<i>S. cerevisiae</i>	–	RBS cultivations with increasing ethanol concentrations	Increased ethanol tolerance	(Dinh et al. 2008)
	<i>S. cerevisiae</i>	EMS mutagenesis	Turbidostat cultivation with increasing ethanol concentrations	Increased ethanol tolerance	(Stanley et al. 2010)
	<i>S. uvarum</i>	EMS mutagenesis	Turbidostat cultivation with increasing ethanol concentrations	Increased ethanol tolerance	(Brown and Oliver 1982)
	<i>S. cerevisiae</i>	–	Batch cultivations with intermittent exposure to 0.3–4.4 M of H ₂ O ₂ , 52 °C, 20–55 % ethanol and freeze/thawing cycles	Increased tolerance to oxidative-, temperature-, ethanol- and freezing-thawing stress	(Çakar et al. 2005)
	<i>S. pastorianus</i>	EMS mutagenesis	Repeated heat shocks at 55 °C	Increased heat shock tolerance	(James et al. 2008)
	<i>S. cerevisiae</i>	UV mutagenesis	Subjection to 200 freeze-thaw cycles	Increased freeze tolerance	(Teunissen et al. 2002)
	<i>S. cerevisiae</i> × <i>S. eubayanus</i>	–	RBS cultivations on wort	Increased flocculation	(Gortler de Vries et al. 2019b)
	<i>S. cerevisiae</i>	–	Chemostat cultivation	Increased flocculation	(Hope et al. 2017)
	<i>S. cerevisiae</i>	MNNG mutagenesis	RBS cultivation enriching for slow-sedimenting cells	Loss of flocculation	(Holmberg and Kielland-Brandt 1978)
	<i>S. pastorianus</i>	–	Batch cultivation in the presence of Ethidium Bromide	Loss of respiratory capacity	(Holmberg and Kielland-Brandt 1978)
	<i>S. cerevisiae</i> × <i>uvarum</i>	–	Chemostat cultivation at 15°C	Increased growth at low temperatures	(Heil et al. 2019)
	<i>S. cerevisiae</i>	–	RBS cultivation with sulfate	Increased glycerol production	(Kutyna et al. 2012)
	<i>S. cerevisiae</i>	–	Batch cultivation with S-methyl-L-cysteine	Increased thiol production	(Beida et al. 2016)
	<i>S. cerevisiae</i>	UV mutagenesis	Screening for lack of coloration on lead plates	Decreased H ₂ S production, increased SO ₂ production	(Chen et al. 2012)
	<i>S. pastorianus</i>	–	Growth on solid medium with ethionine, screening for coloration on lead plates	Increased SO ₂ production	(Yoshida et al. 2008)
	<i>S. cerevisiae</i>	UV mutagenesis	Growth on solid medium with cadmium	Increased glutathione production	(Chen et al. 2012)
<i>S. pastorianus</i>	UV mutagenesis	Growth on solid medium with disulfiram	Decreased acetaldehyde production	(Shen et al. 2014)	
<i>S. pastorianus</i>	EMS mutagenesis	RBS cultivation in the presence of chlorsulfuron	Decreased diacetyl production	(Gibson et al. 2018)	
<i>S. eubayanus</i>	UV mutagenesis	Screening for insensitivity to cinnamic acid	Decreased 4-vinyl guaiacol production	(Diderich et al. 2018)	

Table 1. Continued

Application	Strain	Mutagenesis	Selection and/or laboratory evolution	Selected phenotype	Reference
Flavor modulation	<i>S. cerevisiae</i>	UV mutagenesis	Growth on solid medium with cerulenin	Increased fatty-acid synthesis	(de Araújo Vicente et al. 2006)
	<i>S. pastorianus</i>	–	Growth on solid medium with 5,5,5-trifluoro-DL-leucine	Increased isoamyl alcohol and isoamyl acetate production	(Strejc et al. 2013)
	<i>S. cerevisiae</i>	EMS mutagenesis	Growth on solid medium with isoamyl monochloroacetate	Increased isoamyl acetate production	(Watanabe, Nagai and Kondo 1995)
	<i>S. cerevisiae</i>	–	RBS cultivation in the presence of 1-farnesylpyridinium	Increased isoamyl acetate production	(Hirooka et al. 2005)
	<i>S. cerevisiae</i>	EMS mutagenesis	Growth on solid medium with econazole	Increased isoamyl acetate production	(Asano et al. 1999)
	<i>S. cerevisiae</i>	–	Batch cultivation in the presence of 8 mM Cu ²⁺	Increased isoamyl acetate production	(Hirooka et al. 2010)
	<i>S. cerevisiae</i>	EMS mutagenesis	Growth on solid medium with isoamyl monofluoroacetate	Increased isoamyl acetate production	(Watanabe et al. 1993)
	<i>S. uvarum</i>	–	Growth on solid medium with 5,5,5-trifluoro-DL-leucine and fluoro-dl-phenylalanine	Increased isoamyl acetate and phenylethyl acetate	(Lee, Villa and Patino 1995)
	<i>S. cerevisiae</i>	–	Growth on solid medium with <i>p</i> -Fluoro-DL-phenylalanine	Increased β -phenethyl alcohol and β -phenethyl acetate production	(Fukuda et al. 1991)
	<i>S. pastorianus</i>	MNNG mutagenesis	Growth on solid medium with thiaioleucine	Increased 2-methyl-1-butanol production	(Kielland-Brandt, Petersen and Mikkelsen 1979)

mutations by enabling rapid reverse engineering (Gorter de Vries et al. 2019b).

Regardless of recent advances in genetic accessibility, the lager-brewing industry does not currently use GM yeast for lager beer brewing. Many countries and trade blocks, including important beer markets such as the EU and the USA, tightly regulate use of GM technology in the food and beverages industry (Sprink et al. 2016). Historically, regulation was technology based: methods to modify genomes by non-targeted methods such as UV mutagenesis and chemical mutagenesis were not regulated, while any mutation introduced by targeted genetic engineering was subject to specific legislation (Nevoigt 2008). Recently, regulation appeared to be moving toward product- and risk-based evaluation, in which the type of mutation introduced determines regulatory status (Conko et al. 2016; Sprink et al. 2016). For example, Japan regulates genetic engineering less strictly when no foreign DNA is introduced ('self-cloning'). Similarly, in the USA, GM foods which only harbor single-nucleotide changes that might also have arisen after non-targeted mutagenesis, have been introduced into the market (Hino 2002; Ledford 2016; Waltz 2016). However, similar developments toward product- and risk-based regulation were recently blocked by legislative courts in the European Union. As a consequence, updating the GM regulations in the EU will now require a considerable political process (Eriksson et al. 2018).

Since, in the EU, food products only need to be labeled and regulated as GM if they contain >0.9% GM biomass, removal of GM yeast by filtration could, in principle, obviate the need for labeling the resulting beer as a GM product (Pérez-Torrado, Querol and Guillamón 2015). Moreover, already in 1990, a lager-brewing strain engineered for dextrin utilization was approved and used to brew a low-caloric beer in the UK (Hammond 1995; Akada 2002). As illustrated by the commercial failure of this GM beer, the application of GM yeasts for beer brewing is precluded primarily by customer acceptance—or by producers' concerns about consumer acceptance—rather than by insurmountable regulatory hurdles (Ishii and Araki 2016). However, recent regulatory developments have resulted in successful commercialization of foods based on targeted genetic modification, particularly on the US market (Waltz 2016; Ishii and Araki 2017). Moreover, Lallemand (Montreal, Canada) is currently concluding trials with a brewing yeast engineered to produce lactic acid, called *Sourvisiae* (Rice 2019).

Despite the current absence of large-scale industrial application, many possible genetic engineering strategies for lager-brewing yeasts are available, based on insights gained from laboratory studies and from analysis of strains obtained by classical strain improvement. Such strategies could rapidly and efficiently improve a vast array of yeast characteristics, including substrate utilization, general brewing performance and energy requirements for cooling, off-flavor and flavor profiles and, moreover, enable the introduction of novel flavors (Table 2). The relatively permissive legislation and relatively high consumer acceptance in countries such as Brazil, USA, Japan and Argentina may enable industrial application of GM yeast for lager beer brewing in the near future (Mertens et al. 2019).

OUTLOOK

Recent progress in genome sequencing and genome editing technologies has yielded chromosome-level genome assemblies and improved our understanding of the complex hybrid genomes of *S. pastorianus*. Ongoing developments in chromosome copy haplotyping and emerging assembly algorithms for

haplotype phasing will further clarify the role of aneuploidy and heterozygosity in such genomes (Chin et al. 2016; He et al. 2018; Wenger et al. 2019). Furthermore, analogous to recent developments in *S. cerevisiae* and *S. eubayanus*, chromosome-level reference genomes will contribute to improved understanding of the complexity and plasticity of *S. pastorianus* genomes, and to simplifying and accelerating strain improvement strategies by mutagenesis and selection and/or laboratory evolution (Brickwedde et al. 2018; Mans, Daran and Pronk 2018; Brouwers et al. 2019b; Gorter de Vries et al. 2019b).

While the genetic diversity of *S. pastorianus* is limited by its reproductive isolation and, probably, by population bottlenecks during domestication, non-GM methods for the generation of interspecies hybrids create new opportunities to expand the diversity of lager-brewing strains (Mallet 2007; Mertens et al. 2015; Gallone et al. 2016; Nikulin, Krogerus and Gibson 2018; Salazar et al. 2019). Moreover, the emergence of Cas9 genome editing tools compatible with *S. pastorianus* enables the use of high-quality genome assemblies for functional characterization of genes (Gorter de Vries et al. 2017a), determination of targets for non-GM techniques (Diderich et al. 2018) and reverse engineering after non-GM strain improvement methods (Gorter de Vries et al. 2019b). Current developments in GM regulation outside the EU may lead to the direct applicability of genetically engineered strains, particularly when no heterologous DNA is introduced (Waltz 2016; Ishii and Araki 2017). Consolidations in the brewing industry during the 20th century have transformed brewing companies into international conglomerates with broad portfolios of beer brands (Poelmans and Swinnen 2011b; Howard 2014). Such conglomerates are unlikely to adopt GM yeasts for brewing, as customer acceptance backlash may not be restricted to a specific beer brand or customer market, but could result in decreasing sales of their entire brand portfolio over all markets. However, the 21st century saw a revitalization of the declining beer market, resulting in the emergence of many small new breweries, commonly referred to as craft- and micro-breweries (Carroll and Swaminathan 2000; Ellis and Bosworth 2015). Due to their small volumes and the presence of numerous competing beer brands, microbreweries generally strive toward clearly defined product identity to target highly specific customer segments (Thurnell-Read 2014; Maier 2016). GM-technology could be used to obtain characteristics which are popular in the microbrewery customer market, such as environmental sustainability and product uniqueness (Williams and Mekonen 2014; Carr 2017). For example, the use of GM yeast without diacetyl production could reduce the energy requirements of lager brewing by alleviating the need for lagering, which typically requires cooling during time periods of about two weeks (Duong et al. 2011). Similarly, introduction of genes for the production of hop flavors, could strongly reduce water, land and energy usage for hop production (Denby et al. 2018). The introduction of genes for the production of novel flavor compounds can generate novel products clearly distinct from other brands (Hansen et al. 2009), and fits into the recent commercial success of beers with fruity flavor additives, such as Radler or Shandy, which consist of beer mixed with non-alcoholic fruit-flavored beverages (Paixão 2015). While GM microbreweries could theoretically target progressive market segments with high GM acceptance specifically, technological and financial hurdles to generate and implement genetically modified yeast have been prohibitive. However, the development of efficient gene-editing tools has considerably lowered such hurdles and popularized genome editing, as illustrated in the extreme by the biohacking movement (Bennett et al. 2009; Yetisen 2018).

Table 2. Genetic engineering strategies that were successfully applied in *Saccharomyces* yeasts with potential application for the lager-brewing industry.

Application	Modification	Phenotype	Organism	Reference
Substrate utilization	AGT1 overexpression	Increased maltose and maltotriose utilization	<i>S. pastorianus</i>	(Vidgren et al. 2009)
	Heterologous gene expression	Increased β -glucan degradation	<i>S. pastorianus</i>	(Penttilä et al. 1987)
	Heterologous gene expression	Increased dextrin utilization	<i>S. pastorianus</i>	(Cole et al. 1988; Perry and Meaden 1988; Sakai et al. 1989)
	PUT4 overexpression	Increased proline assimilation	<i>S. pastorianus</i>	(Omura et al. 2005)
Industrial performance	GPD1 overexpression	Increased glycerol production, decreased ethanol production	<i>S. pastorianus</i>	(Nevoigt et al. 2002)
	FLO1, FLO5 or FLO11 overexpression	Increased flocculation	<i>S. cerevisiae</i>	(Govender et al. 2008)
	Stationary-phase FLO1 overexpression	Stationary-phase flocculation	<i>S. pastorianus</i>	(Verstrepen et al. 2001)
	PEP4 disruption	Improved foam stability	<i>S. cerevisiae</i>	(Liu et al. 2009)
	LEU1 overexpression	Improved high gravity fermentation	<i>S. pastorianus</i>	(Blieck et al. 2007)
	FKS1 disruption	Improved anti-staling of beer due to reduced yeast autolysis	<i>S. pastorianus</i>	(Wang et al. 2014)
	MET10 disruption MET14 and SSU1 overexpression	Increased SO ₂ Increased SO ₂	<i>S. pastorianus</i> <i>S. cerevisiae</i>	(Hansen and Kielland-Brandt 1996) (Donalies and Stahl 2002)
Off-flavor reduction	HOM3 overexpression, SKP2 disruption	Increased SO ₂ and decreased H ₂ S production	<i>S. pastorianus</i>	(Yoshida et al. 2008)
	CYS4 overexpression	Decreased H ₂ S production	<i>S. cerevisiae</i>	(Tezuka et al. 1992)
	NHS5 overexpression	Decreased H ₂ S production	<i>S. pastorianus</i>	(Tezuka et al. 1992)
	MXR1 disruption	Decreased dimethylsulfide production	<i>S. cerevisiae</i>	(Hansen 1999)
	ILV5 overexpression	Decreased diacetyl production	<i>S. cerevisiae</i>	(Omura 2008)
	ILV6 disruption	Decreased diacetyl production	<i>S. pastorianus</i>	(Duong et al. 2011)
	Heterologous gene expression	Increased diacetyl degradation	<i>S. pastorianus</i>	(Sone et al. 1988; Fujii et al. 1990; Blomqvist et al. 1991; Yamano et al. 1994a; Yamano, Tanaka and Inoue 1994b)
Flavor modulation	FDC1 disruption	Decreased 4-vinyl guaiacol production	<i>S. pastorianus</i>	(Mertens et al. 2019)
	LEU4 overexpression	Increased isoamyl acetate production	<i>S. cerevisiae</i>	(Hirata et al. 1992)
	ATF1 and ATF2 overexpression	Increased acetate ester production	<i>S. pastorianus</i>	(Verstrepen et al. 2003)
	ATF1 and ATF2 disruption	Decreased acetate ester production	<i>S. pastorianus</i>	(Verstrepen et al. 2003)
Introduction of new flavors	ALD3 disruption, ARO9 and ARO10 overexpression	Increased 2-phenylethanol production	<i>S. cerevisiae</i>	(Kim, Cho and Hahn 2014)
	Heterologous gene expression	Increased ethyl hexanoate production	<i>S. cerevisiae</i>	(Han et al. 2009)
	Heterologous gene expression	Hop monoterpene production	<i>S. cerevisiae</i>	(Denby et al. 2018)
	Heterologous gene expression	Hop lupulone production	<i>S. cerevisiae</i>	(Guo et al. 2019)
	Heterologous gene expression	β -ionone production	<i>S. cerevisiae</i>	(Beekwilder et al. 2014)
	Heterologous gene expression	Vanillin production	<i>S. cerevisiae</i>	(Hansen et al. 2009; Brochado et al. 2010)
	Heterologous gene expression	Valencene production	<i>S. cerevisiae</i>	(Asadollahi et al. 2008)
	Heterologous gene expression	Nootkatone production	<i>S. cerevisiae</i>	(Gavira et al. 2013)
	Heterologous gene expression	Raspberry ketone production	<i>S. cerevisiae</i>	(Beekwilder et al. 2007; Lee et al. 2016)

Overall, ongoing developments in genome sequencing, genome editing and interspecies hybridization methods are giving a new impulse to lager yeast strain improvement, and are likely to shape the lager beer market in the coming years.

ACKNOWLEDGMENTS

The authors would like to thank Marcel van den Broek and Dr Niels Kuijpers (Heineken Supply Chain B.V.) for their critical reading of the manuscript.

FUNDING

This work was performed within the BE-Basic R&D Program (<http://www.be-basic.org/>), which was granted an FES subsidy from the Dutch Ministry of Economic Affairs, Agriculture and Innovation (EL&I) (TKIBE01003 and TKIBE01001).

Conflicts of interest. None declared.

REFERENCES

- Akada R. Genetically modified industrial yeast ready for application. *J Biosci Bioeng* 2002;**94**:536–44.
- Alexander WG, Peris D, Pfannenstiel BT et al. Efficient engineering of marker-free synthetic allotetraploids of *Saccharomyces*. *Fungal Genet Biol* 2016;**89**:10–7.
- Alsammar HF, Naseeb S, Brancia LB et al. Targeted metagenomics approach to capture the biodiversity of *Saccharomyces* genus in wild environments. *Environ Microbiol Rep* 2018;**11**:206–14.
- Appel SK. Artificial refrigeration and the architecture of 19th-century American breweries. *IA J Soc Indust Archeol* 1990;**16**:21–38.
- Arnold ML. Natural hybridization and the evolution of domesticated, pest and disease organisms. *Mol Ecol* 2004;**13**:997–1007.
- Asadollahi MA, Maury J, Møller K et al. Production of plant sesquiterpenes in *Saccharomyces cerevisiae*: effect of ERG9 repression on sesquiterpene biosynthesis. *Biotechnol Bioeng* 2008;**99**:666–77.
- Asano T, Inoue T, Kurose N et al. Improvement of isoamyl acetate productivity in sake yeast by isolating mutants resistant to econazole. *J Biosci Bioeng* 1999;**87**:697–99.
- Bachmann H, Starrenburg MJ, Molenaar D et al. Microbial domestication signatures of *Lactococcus lactis* can be reproduced by experimental evolution. *Genome Res* 2012;**22**:115–24.
- Baker E, Wang B, Bellora N et al. The genome sequence of *Saccharomyces eubayanus* and the domestication of lager-brewing yeasts. *Mol Biol Evol* 2015;**32**:2818–31.
- Baker EP, Hittinger CT. Evolution of a novel chimeric maltotriose transporter in *Saccharomyces eubayanus* from parent proteins unable to perform this function. *PLoS Genet* 2018;**15**:e1007786.
- Baker EP, Peris D, Moriarty RV et al. Mitochondrial DNA and temperature tolerance in lager yeasts. *Sci Adv* 2019;**5**:eaav1869.
- Barney M, Jansen G, Helbert J. Use of spheroplast fusion and genetic transformation to introduce dextrin utilization into *Saccharomyces uvarum*. *J Am Soc Brew Chem* 1980;**38**:1–5.
- Beekwilder J, van Der Meer IM, Sibbesen O et al. Microbial production of natural raspberry ketone. *Biotechnol J* 2007;**2**:1270–9.
- Beekwilder J, van Rossum HM, Koopman F et al. Polycistronic expression of a β -carotene biosynthetic pathway in *Saccharomyces cerevisiae* coupled to β -ionone production. *J Biotechnol* 2014;**192**:383–92.
- Belda I, Ruiz J, Navascués E et al. Improvement of aromatic thiol release through the selection of yeasts with increased β -lyase activity. *Int J Food Microbiol* 2016;**225**:1–8.
- Belloch C, Orlic S, Barrio E et al. Fermentative stress adaptation of hybrids within the *Saccharomyces sensu stricto* complex. *Int J Food Microbiol* 2008;**122**:188–95.
- Bennett G, Gilman N, Stavrianakis A et al. From synthetic biology to biohacking: are we prepared? *Nat Biotechnol* 2009;**27**:1109.
- Bergström A, Simpson JT, Salinas F et al. A high-definition view of functional genetic variation from natural yeast genomes. *Mol Biol Evol* 2014;**31**:872–88.
- Bilinski CA, Casey GP. Developments in sporulation and breeding of brewer's yeast. *Yeast* 1989;**5**:429–38.
- Bing J, Han P-J, Liu W-Q et al. Evidence for a Far East Asian origin of lager beer yeast. *Curr Biol* 2014;**24**:R380–1.
- Blicek L, Toye G, Dumortier F et al. Isolation and characterization of brewer's yeast variants with improved fermentation performance under high-gravity conditions. *Appl Environ Microb* 2007;**73**:815–24.
- Blomqvist K, Suihko M-L, Knowles J et al. Chromosomal integration and expression of two bacterial α -acetolactate decarboxylase genes in brewer's yeast. *Appl Environ Microb* 1991;**57**:2796–803.
- Boeke JD, Trueheart J, Natsoulis G et al. 5-Fluoroorotic acid as a selective agent in yeast molecular genetics. *Methods Enzymol* 1987;**154**:164–75.
- Böker-Schmitt E, Francisci S, Schweyen R. Mutations releasing mitochondrial biogenesis from glucose repression in *Saccharomyces cerevisiae*. *J Bacteriol* 1982;**151**:303–10.
- Bolat I, Romagnoli G, Zhu F et al. Functional analysis and transcriptional regulation of two orthologs of ARO10, encoding broad-substrate-specificity 2-oxo-acid decarboxylases, in the brewing yeast *Saccharomyces pastorianus* CBS1483. *FEMS Yeast Res* 2013;**13**:505–17.
- Brickwedde A, Brouwers N, van den Broek M et al. Structural, physiological and regulatory analysis of maltose transporter genes in *Saccharomyces eubayanus* CBS 12357T. *Front Microbiol* 2018;**9**:1786.
- Brickwedde A, van den Broek M, Geertman J-MA et al. Evolutionary engineering in chemostat cultures for improved maltotriose fermentation kinetics in *Saccharomyces pastorianus* lager brewing yeast. *Front Microbiol* 2017;**8**:1690.
- Brochado AR, Matos C, Møller BL et al. Improved vanillin production in baker's yeast through in silico design. *Microb Cell Fact* 2010;**9**:84.
- Brouwers N, Brickwedde AGdV, Arthur R et al. The genome sequences of Himalayan *Saccharomyces eubayanus* revealed genetic markers explaining heterotic maltotriose consumption by hybrid *Saccharomyces pastorianus*. *Appl Environ Microb* 2019a;**AEM.01516**–19.
- Brouwers N, Gorter de Vries AR, van den Broek M et al. In vivo recombination of *Saccharomyces eubayanus* maltose-transporter genes yields a chimeric transporter that enables maltotriose fermentation. *PLoS Genet* 2019b;**15**:e1007853.
- Brown CA, Murray AW, Verstrepen KJ. Rapid expansion and functional divergence of subtelomeric gene families in yeasts. *Curr Biol* 2010;**20**:895–903.
- Brown S, Oliver S. Isolation of ethanol-tolerant mutants of yeast by continuous selection. *Appl Microbiol Biotechnol* 1982;**16**:119–22.

- Çakar ZP, Seker UO, Tamerler C et al. Evolutionary engineering of multiple-stress resistant *Saccharomyces cerevisiae*. *FEMS Yeast Res* 2005;5:569–78.
- Carr AM, Microbrewery consumer behavior. Ph.D. Thesis. University of Alabama Libraries 2017.
- Carroll GR, Swaminathan A. Why the microbrewery movement? Organizational dynamics of resource partitioning in the US brewing industry. *Am J Sociol* 2000;106:715–62.
- Chattoo BB, Sherman F, Azubalis DA et al. Selection of *lys2* mutants of the yeast *Saccharomyces cerevisiae* by the utilization of α -amino adipate. *Genetics* 1979;93:51–65.
- Chen Y, Yang X, Zhang S et al. Development of *Saccharomyces cerevisiae* producing higher levels of sulfur dioxide and glutathione to improve beer flavor stability. *Appl Biochem Biotechnol* 2012;166:402–13.
- Chen ZJ. Genomic and epigenetic insights into the molecular bases of heterosis. *Nat Rev Genet* 2013;14:471.
- Chin C-S, Peluso P, Sedlazeck FJ et al. Phased diploid genome assembly with single-molecule real-time sequencing. *Nat Methods* 2016;13:1050.
- Cole GE, McCabe PC, Inlow D et al. Stable expression of *Aspergillus awamori* glucoamylase in distiller's yeast. *Nat Biotechnol* 1988;6:417.
- Conko G, Kershen DL, Miller H et al. A risk-based approach to the regulation of genetically engineered organisms. *Nat Biotechnol* 2016;34:493.
- de Araújo Vicente M, Fietto LG, de Miranda Castro I et al. Isolation of *Saccharomyces cerevisiae* strains producing higher levels of flavoring compounds for production of 'cachaça' the Brazilian sugarcane spirit. *Int J Food Microbiol* 2006;108:51–9.
- Delneri D, Colson I, Grammenoudi S et al. Engineering evolution to study speciation in yeasts. *Nature* 2003;422:68.
- Denayrolles M, de Villechenon EP, Lonvaud-Funel A et al. Incidence of *SUC-RTM* telomeric repeated genes in brewing and wild wine strains of *Saccharomyces*. *Curr Genet* 1997;31:457–61.
- Denby CM, Li RA, Vu VT et al. Industrial brewing yeast engineered for the production of primary flavor determinants in hopped beer. *Nat Commun* 2018;9:965.
- DiCarlo JE, Norville JE, Mali P et al. Genome engineering in *Saccharomyces cerevisiae* using CRISPR-Cas systems. *Nucleic Acids Res* 2013;41:4336–43.
- Diderich JA, Weening SM, van den Broek M et al. Selection of *Pof⁻* *Saccharomyces eubayanus* variants for the construction of *S. cerevisiae* \times *S. eubayanus* hybrids with reduced 4-vinyl guaiacol formation. *Front Microbiol* 2018;9:1640.
- Dinh TN, Nagahisa K, Hirasawa T et al. Adaptation of *Saccharomyces cerevisiae* cells to high ethanol concentration and changes in fatty acid composition of membrane and cell size. *PLoS One* 2008;3:e2623.
- Donalies UE, Stahl U. Increasing sulphite formation in *Saccharomyces cerevisiae* by overexpression of *MET14* and *SSU1*. *Yeast* 2002;19:475–84.
- Dunn B, Paulish T, Stanbery A et al. Recurrent rearrangement during adaptive evolution in an interspecific yeast hybrid suggests a model for rapid introgression. *PLoS Genet* 2013;9:e1003366.
- Dunn B, Sherlock G. Reconstruction of the genome origins and evolution of the hybrid lager yeast *Saccharomyces pastorianus*. *Genome Res* 2008;18:1610–23.
- Duong C, Strack L, Futschik M et al. Identification of *Sc*-type *ILV6* as a target to reduce diacetyl formation in lager brewers' yeast. *Metab Eng* 2011;13:638–47.
- Ellis V, Bosworth G. Supporting rural entrepreneurship in the UK microbrewery sector. *Br Food J* 2015;117:2724–38.
- Eriksson D, Harwood W, Hofvander P et al. A welcome proposal to amend the GMO legislation of the EU. *Trends Biotechnol* 2018;36:1100–03.
- Fujii T, Kondo K, Shimizu F et al. Application of a ribosomal DNA integration vector in the construction of a brewer's yeast having alpha-acetolactate decarboxylase activity. *Appl Environ Microb* 1990;56:997–1003.
- Fukuda K, Watanabe M, Asano K et al. Isolation and genetic study of p-fluoro-dl-phenylalanine-resistant mutants overproducing β -phenethyl-alcohol in *Saccharomyces cerevisiae*. *Curr Genet* 1991;20:449–52.
- Fukunaga M, Yielding LW, Firth WJ, III et al. Petite induction in *Saccharomyces cerevisiae* by ethidium analogs: distinction between resting and growing cells. *Mutat Res* 1980;78:151–7.
- Gallone B, Steensels J, Prah T et al. Domestication and divergence of *Saccharomyces cerevisiae* beer yeasts. *Cell* 2016;166:1397–1410.
- Gavira C, Höfer R, Lesot A et al. Challenges and pitfalls of P450-dependent (+)-valencene bioconversion by *Saccharomyces cerevisiae*. *Metab Eng* 2013;18:25–35.
- Gayevskiy V, Goddard MR. *Saccharomyces eubayanus* and *Saccharomyces arboricola* reside in North Island native New Zealand forests. *Environ Microbiol Rep* 2016;18:1137–47.
- Gibbons JG, Salichos L, Slot JC et al. The evolutionary imprint of domestication on genome variation and function of the filamentous fungus *Aspergillus oryzae*. *Curr Biol* 2012;22:1403–09.
- Gibbons JG, Rinker DC. The genomics of microbial domestication in the fermented food environment. *Curr Opin Genet Dev* 2015;35:1–8.
- Gibson B, Londesborough J, Rautio J et al. Transcription of α -glucoside transport and metabolism genes in the hybrid brewing yeast *Saccharomyces pastorianus* with respect to gene provenance and fermentation temperature. *J I Brewing* 2013a;119:23–31.
- Gibson B, Geertman J, Hittinger C et al. New yeasts—new brews: modern approaches to brewing yeast design and development. *FEMS Yeast Res* 2017;17:fox038.
- Gibson B, Vidgren V, Peddinti G et al. Diacetyl control during brewery fermentation via adaptive laboratory engineering of the lager yeast *Saccharomyces pastorianus*. *J Ind Microbiol Biotechnol* 2018;45:1103–12.
- Gibson BR, Storgårds E, Krogerus K et al. Comparative physiology and fermentation performance of Saaz and Froberg lager yeast strains and the parental species *Saccharomyces eubayanus*. *Yeast* 2013b;30:255–66.
- Giordano F, Aigrain L, Quail MA et al. De novo yeast genome assemblies from MinION, PacBio and MiSeq platforms. *Sci Rep* 2017;7:3935.
- Gjermansen C, Sigsgaard P. Construction of a hybrid brewing strain of *Saccharomyces carlsbergensis* by mating of meiotic segregants. *Carlsberg Res Commun* 1981;46:1.
- Goldstein AL, McCusker JH. Three new dominant drug resistance cassettes for gene disruption in *Saccharomyces cerevisiae*. *Yeast* 1999;15:1541–53.
- Gonçalves P, Valério E, Correia C et al. Evidence for divergent evolution of growth temperature preference in sympatric *Saccharomyces* species. *PLoS One* 2011;6:e20739.
- Goodwin S, Gurtowski J, Ethe-Sayers S et al. Oxford Nanopore sequencing, hybrid error correction, and de novo assembly of a eukaryotic genome. *Genome Res* 2015;25:1750–6.
- Gorter de Vries AR, Groot PA, Broek M et al. CRISPR-Cas9 mediated gene deletions in lager yeast *Saccharomyces pastorianus*. *Microb Cell Fact* 2017a;16:222.

- Gorter de Vries AR, Pronk JT, Daran J-MG. Industrial relevance of chromosomal copy number variation in *Saccharomyces* yeasts. *Appl Environ Microb* 2017b;83:e03206–16.
- Gorter de Vries AR, Koster CC, Weening SM et al. Phenotype-independent isolation of interspecies *Saccharomyces* hybrids by dual-dye fluorescent staining and fluorescence-activated cell sorting. *Front Microbiol* 2019a;10:871.
- Gorter de Vries AR, Voskamp MA, van Aalst ACA et al. Laboratory evolution of a *Saccharomyces cerevisiae* × *S. eubayanus* hybrid under simulated lager-brewing conditions. *Front Genet* 2019b;10:242.
- Govender P, Domingo JL, Bester MC et al. Controlled expression of the dominant flocculation genes *FLO1*, *FLO5*, and *FLO11* in *Saccharomyces cerevisiae*. *Appl Environ Microb* 2008;74:6041–52.
- Gresham D, Desai MM, Tucker CM et al. The repertoire and dynamics of evolutionary adaptations to controlled nutrient-limited environments in yeast. *PLoS Genet* 2008;4:e1000303.
- Gritz L, Davies J. Plasmid-encoded hygromycin B resistance: the sequence of hygromycin B phosphotransferase gene and its expression in *Escherichia coli* and *Saccharomyces cerevisiae*. *Gene* 1983;25:179–88.
- Gunge N, Nakatomi Y. Genetic mechanisms of rare matings of the yeast *Saccharomyces cerevisiae* heterozygous for mating type. *Genetics* 1972;70:41–58.
- Guo X, Shen H, Liu Y et al. Enabling heterologous synthesis of lupulones in the yeast *Saccharomyces cerevisiae*. *Appl Biochem Biotechnol* 2019;188:1–11.
- Hammond JR. Genetically modified brewing yeasts for the 21st century. Progress to date. *Yeast* 1995;11:1613–27.
- Han S-Y, Pan Z-Y, Huang D-F et al. Highly efficient synthesis of ethyl hexanoate catalyzed by CALB-displaying *Saccharomyces cerevisiae* whole-cells in non-aqueous phase. *J Mol Catal B Enzym* 2009;59:168–72.
- Hansen EC. Recherches sur la physiologie et la morphologie des ferments alcooliques. V. methodes pour obtenir des cultures pures de *Saccharomyces* et de microorganismes analogues. *Compt Rend Trav Lab Carlsberg* 1883;2:92–105.
- Hansen EH, Møller BL, Kock GR et al. De novo biosynthesis of vanillin in fission yeast (*Schizosaccharomyces pombe*) and baker's yeast (*Saccharomyces cerevisiae*). *Appl Environ Microb* 2009;75:2765–74.
- Hansen J, Kielland-Brandt MC. Inactivation of *MET10* in brewer's yeast specifically increases SO_2 formation during beer production. *Nat Biotechnol* 1996;14:1587.
- Hansen J. Inactivation of *MXR1* abolishes formation of dimethyl sulfide from dimethyl sulfoxide in *Saccharomyces cerevisiae*. *Appl Environ Microb* 1999;65:3915–19.
- He D, Saha S, Finkers R et al. Efficient algorithms for polyploid haplotype phasing. *BMC Genomics* 2018;19:110.
- He Y, Dong J, Yin H et al. Monitoring of the production of flavour compounds by analysis of the gene transcription involved in higher alcohol and ester formation by the brewer's yeast *Saccharomyces pastorianus* using a multiplex RT-qPCR assay. *J I Brewing* 2014;120:119–26.
- Hebly M, Brickwedde A, Bolat I et al. *S. cerevisiae* × *S. eubayanus* interspecific hybrid, the best of both worlds and beyond. *FEMS Yeast Res* 2015;15:fov005.
- Heil CS, Large CR, Patterson K et al. Temperature preference biases parental genome retention during hybrid evolution. 2019;15:e1008383.
- Hewitt SK, Donaldson IJ, Lovell SC et al. Sequencing and characterisation of rearrangements in three *S. pastorianus* strains reveals the presence of chimeric genes and gives evidence of breakpoint reuse. *PLoS One* 2014;9:e92203.
- Hino A. Safety assessment and public concerns for genetically modified food products: the Japanese experience. *Toxicol Pathol* 2002;30:126–8.
- Hirata D, Aoki S, Watanabe K-I et al. Stable overproduction of isoamyl alcohol by *Saccharomyces cerevisiae* with chromosome-integrated multicopy *LEU4* genes. *Biosci Biotechnol Biochem* 1992;56:1682–3.
- Hirooka K, Yamamoto Y, Tsutsui N et al. Improved production of isoamyl acetate by a sake yeast mutant resistant to an isoprenoid analog and its dependence on alcohol acetyltransferase activity, but not on isoamyl alcohol production. *J Biosci Bioeng* 2005;99:125–29.
- Hirooka K, Ogita A, Fujita KI et al. Isolation of a copper-resistant sake yeast mutant with improved flavour compound production. *J I Brewing* 2010;116:261–4.
- Hockney RC, Freeman RF. Gratuitous catabolite repression by glucosamine of maltose utilization in *Saccharomyces cerevisiae*. *Microbiology* 1980;121:479–82.
- Holmberg S, Kielland-Brandt MC. A mutant of *Saccharomyces cerevisiae* temperature sensitive for flocculation. Influence of oxygen and respiratory deficiency on flocculence. *Carlsberg Res Commun* 1978;43:37–47.
- Holt S, Miks MH, de Carvalho BT et al. The molecular biology of fruity and floral aromas in beer and other alcoholic beverages. *FEMS Microbiol Rev* 2019;43:fuy041.
- Hong J, Gresham D. Molecular specificity, convergence and constraint shape adaptive evolution in nutrient-poor environments. *PLoS Genet* 2014;10:e1004041.
- Hope EA, Amorosi CJ, Miller AW et al. Experimental evolution reveals favored adaptive routes to cell aggregation in yeast. *Genetics* 2017;206:1153–67.
- Hornsey IS, *A History of Beer and Brewing*. Cambridge: Royal Society of Chemistry, 2003.
- Howard PH. Too big to ale? Globalization and consolidation in the beer industry. *The Geography of Beer*. New York: Springer, 2014, 155–65.
- Huuskonen A, Markkula T, Vidgren V et al. Selection from industrial lager yeast strains of variants with improved fermentation performance in very-high-gravity worts. *Appl Environ Microb* 2010;76:1563–73.
- Ishii T, Araki M. Consumer acceptance of food crops developed by genome editing. *Plant Cell Rep* 2016;35:1507–18.
- Ishii T, Araki M. A future scenario of the global regulatory landscape regarding genome-edited crops. *GM Crops Food* 2017;8:44–56.
- Istace B, Friedrich A, d'Agata L et al. De novo assembly and population genomic survey of natural yeast isolates with the Oxford Nanopore MinION sequencer. *Gigascience* 2017;6:1–13.
- Jakočiūnas T, Jensen MK, Keasling JD. CRISPR/Cas9 advances engineering of microbial cell factories. *Metab Eng* 2016;34:44–59.
- James TC, Usher J, Campbell S et al. Lager yeasts possess dynamic genomes that undergo rearrangements and gene amplification in response to stress. *Curr Genet* 2008;53:139–52.
- Jimenez A, Davies J. Expression of a transposable antibiotic resistance element in *Saccharomyces*. *Nature* 1980;287:869.
- Jones R, Russell I, Stewart G. The use of catabolite derepression as a means of improving the fermentation rate of brewing yeast strains. *J Am Soc Brew Chem* 1986;44:161–6.
- Jordan P, Choe J-Y, Boles E et al. Hxt13, Hxt15, Hxt16 and Hxt17 from *Saccharomyces cerevisiae* represent a novel type of polyol transporters. *Sci Rep* 2016;6:23502.
- Kielland-Brandt MC, Petersen JGL, Mikkelsen JD. Mutants in the biosynthesis of isoleucine in a non-mating, non-sporulating

- brewing strain of *Saccharomyces carlsbergensis*. *Carlsberg Res Commun* 1979;**44**:27–36.
- Kim B, Cho BR, Hahn JS. Metabolic engineering of *Saccharomyces cerevisiae* for the production of 2-phenylethanol via Ehrlich pathway. *Biotechnol Bioeng* 2014;**111**:115–24.
- Kim JM, Vanguri S, Boeke JD et al. Transposable elements and genome organization: a comprehensive survey of retrotransposons revealed by the complete *Saccharomyces cerevisiae* genome sequence. *Genome Res* 1998;**8**:464–78.
- Kobayashi O, Hayashi N, Kuroki R et al. Region of Flo1 proteins responsible for sugar recognition. *J Bacteriol* 1998;**180**:6503–10.
- Kodama Y, Omura F, Ashikari T. Isolation and characterization of a gene specific to lager brewing yeast that encodes a branched-chain amino acid permease. *Appl Environ Microb* 2001;**67**:3455–62.
- Krogerus K, Magalhães F, Vidgren V et al. New lager yeast strains generated by interspecific hybridization. *J Ind Microbiol Biotechnol* 2015;**42**:769–78.
- Krogerus K, Arvas M, De Chiara M et al. Ploidy influences the functional attributes of de novo lager yeast hybrids. *Appl Microbiol Biotechnol* 2016;**100**:7203–22.
- Krogerus K, Magalhães F, Vidgren V et al. Novel brewing yeast hybrids: creation and application. *Appl Microbiol Biotechnol* 2017;**101**:65–78.
- Krogerus K, Holmström S, Gibson B. Enhanced wort fermentation with de novo lager hybrids adapted to high-ethanol environments. *Appl Environ Microb* 2018;**84**:e02302–317.
- Kunze W. *Technology Brewing & Malting*. Berlin: VLB, 2004.
- Kutyna DR, Varela C, Stanley GA et al. Adaptive evolution of *Saccharomyces cerevisiae* to generate strains with enhanced glycerol production. *Appl Microbiol Biotechnol* 2012;**93**:1175–84.
- Lancaster SM, Payen C, Heil CS et al. Fitness benefits of loss of heterozygosity in *Saccharomyces* hybrids. *Genome Res* 2019;**29**:1685–92.
- Ledford H. Gene-editing surges as US rethinks regulations. *Nature* 2016;**532**:158.
- Lee D, Lloyd ND, Pretorius IS et al. Heterologous production of raspberry ketone in the wine yeast *Saccharomyces cerevisiae* via pathway engineering and synthetic enzyme fusion. *Microb Cell Fact* 2016;**15**:49.
- Lee S, Villa K, Patino H. Yeast strain development for enhanced production of desirable alcohols/esters in beer. *J Am Soc Brew Chem* 1995;**53**:153–6.
- Libkind D, Hittinger CT, Valério E et al. Microbe domestication and the identification of the wild genetic stock of lager-brewing yeast. *Proc Natl Acad Sci USA* 2011;**108**:201105430.
- Lippman ZB, Zamir D. Heterosis: revisiting the magic. *Trends Genet* 2007;**23**:60–6.
- Liti G, Peruffo A, James SA et al. Inferences of evolutionary relationships from a population survey of LTR-retrotransposons and telomeric-associated sequences in the *Saccharomyces sensu stricto* complex. *Yeast* 2005;**22**:177–92.
- Liti G, Barton DB, Louis EJ. Sequence diversity, reproductive isolation and species concepts in *Saccharomyces*. *Genetics* 2006;**174**:839–50.
- Liu L, Wang J, Rosenberg D et al. Fermented beverage and food storage in 13,000 y-old stone mortars at Raqefet Cave, Israel: investigating Natufian ritual feasting. *J Archaeol Sci* 2018;**21**:783–93.
- Liu XF, Wang ZY, Wang JJ et al. Expression of GAI gene and disruption of PEP4 gene in an industrial brewer's yeast strain. *Lett Appl Microbiol* 2009;**49**:117–23.
- Lockhart B. The origins and life of the export beer bottle. *Origins* 2007;**49**:49–58.
- Lodolo EJ, Kock JL, Axcell BC et al. The yeast *Saccharomyces cerevisiae*—the main character in beer brewing. *FEMS Yeast Res* 2008;**8**:1018–36.
- Magalhães F, Krogerus K, Vidgren V et al. Improved cider fermentation performance and quality with newly generated *Saccharomyces cerevisiae* × *Saccharomyces eubayanus* hybrids. *J Ind Microbiol Biotechnol* 2017;**44**:1203–13.
- Maier T. Sources of microbrewery competitiveness in the Czech Republic. *Agrs* 2016;**8**:14.
- Mallet J. Hybrid speciation. *Nature* 2007;**446**:279.
- Mans R, van Rossum HM, Wijsman M et al. CRISPR/Cas9: a molecular Swiss army knife for simultaneous introduction of multiple genetic modifications in *Saccharomyces cerevisiae*. *FEMS Yeast Res* 2015;**15**:fov004.
- Mans R, Daran J-MG, Pronk JT. Under pressure: evolutionary engineering of yeast strains for improved performance in fuels and chemicals production. *Curr Opin Biotechnol* 2018;**50**:47–56.
- Matheson K, Parsons L, Gammie A. Whole-genome sequence and variant analysis of W303, a widely-used strain of *Saccharomyces cerevisiae*. *G3 (Bethesda)* 2017;**7**:2219–26.
- Mendlik F. Some aspects of the scientific development of brewing in Holland. *J I Brewing* 1937;**43**:294–300.
- Mertens S, Steensels J, Saels V et al. A large set of newly created interspecific yeast hybrids increases aromatic diversity in lager beers. *Appl Environ Microb* 2015;**80**:18202–14.
- Mertens S, Gallone B, Steensels J et al. Reducing phenolic off-flavors through CRISPR-based gene editing of the FDC1 gene in *Saccharomyces cerevisiae* × *Saccharomyces eubayanus* hybrid lager beer yeasts. *PLoS One* 2019;**14**:e0209124.
- Meusdoerffer FG. A comprehensive history of beer brewing. *Handbook of Brewing: Processes, Technology, Markets*. Weinheim: Wiley-VCH, 2009, 1–42.
- Michel C. *Geschichte des Bieres von der ältesten Zeit bis zum Jahre*. Ausburg: Verlagsbuchhandlung Gebrüder Reichel, 1899.
- Michel RH, McGovern PE, Badler VR. Chemical evidence for ancient beer. *Nature* 1992;**360**:24.
- Monerawela C, James TC, Wolfe KH et al. Loss of lager specific genes and subtelomeric regions define two different *Saccharomyces cerevisiae* lineages for *Saccharomyces pastorianus* Group I and II strains. *FEMS Yeast Res* 2015;**15**:fou008.
- Moritz ER, Morris GH. *A Text-Book of the Science of Brewing*. London: Spon, 1891.
- Murakami N, Miyoshi S, Yokoyama R et al. Construction of a URA3 deletion strain from the allotetraploid bottom-fermenting yeast *Saccharomyces pastorianus*. *Yeast* 2012;**29**:155–65.
- Nakao Y, Kanamori T, Itoh T et al. Genome sequence of the lager brewing yeast, an interspecies hybrid. *DNA Res* 2009;**16**:115–29.
- Nevoigt E, Pilger R, Mast-Gerlach E et al. Genetic engineering of brewing yeast to reduce the content of ethanol in beer. *FEMS Yeast Res* 2002;**2**:225–32.
- Nevoigt E. Progress in metabolic engineering of *Saccharomyces cerevisiae*. *Microbiol Mol Biol Rev* 2008;**72**:379–412.
- Nielsen J, Larsson C, van Maris AJA et al. Metabolic engineering of yeast for production of fuels and chemicals. *Curr Opin Biotechnol* 2013;**24**:398–404.
- Nielsen J, Keasling JD. Engineering cellular metabolism. *Cell* 2016;**164**:1185–97.

- Nikulin J, Krogerus K, Gibson B. Alternative *Saccharomyces* inter-species hybrid combinations and their potential for low-temperature wort fermentation. *Yeast* 2018;**35**:113–27.
- Ogata T, Shikata-Miyoshi M, Tadami H et al. Isolation of meiotic segregants from a bottom fermenting yeast. *J I Brewing* 2011;**117**:199–205.
- Ogata T, Kobayashi M, Gibson BR. Pilot-scale brewing using self-cloning bottom-fermenting yeast with high *SSU1* expression. *J I Brewing* 2013;**119**:17–22.
- Okuno M, Kajitani R, Ryusui R et al. Next-generation sequencing analysis of lager brewing yeast strains reveals the evolutionary history of interspecies hybridization. *DNA Res* 2016;**23**:67–80.
- Oliver G, Colicchio T. *The Oxford Companion to Beer*. New York: Oxford University Press, 2011.
- Omura F, Fujita A, Miyajima K et al. Engineering of yeast Put4 permease and its application to lager yeast for efficient proline assimilation. *Biosci Biotechnol Biochem* 2005;**69**:1162–71.
- Omura F. Targeting of mitochondrial *Saccharomyces cerevisiae* *Ilv5p* to the cytosol and its effect on vicinal diketone formation in brewing. *Appl Microbiol Biotechnol* 2008;**78**:503–13.
- Painter W. Bottle-Sealing Device. Specification Forming Part of Letters Patent No. 468,226. Washington, DC: US Patent Office. <http://www.uspto.gov>, USA, 1892.
- Paixão SMCN, Sagres radler case study: attracting non-beer consumers to the beer category. Ph.D. Thesis. Católica-Lisbon School of Business & Economics 2015.
- Pâques F, Haber JE. Multiple pathways of recombination induced by double-strand breaks in *Saccharomyces cerevisiae*. *Microbiol Mol Biol Rev* 1999;**63**:349–404.
- Pasteur L. *Études sur la Bière: ses Maladies, Causes qui les Provoquent, Procédé Pour la Rendre Inaltérable*. Paris: Gauthier-Villars, 1876.
- Patnaik R. Engineering complex phenotypes in industrial strains. *Biotechnol Prog* 2008;**24**:38–47.
- Penttilä M, Suihko M, Lehtinen U et al. Construction of brewer's yeasts secreting fungal endo- β -glucanase. *Curr Genet* 1987;**12**:413–20.
- Pérez-Torrado R, Querol A, Guillamón JM. Genetic improvement of non-GMO wine yeasts: strategies, advantages and safety. *Trends Food Sci Technol* 2015;**45**:1–11.
- Pérez Través L, Lopes CA, Barrio E et al. Study of the stabilization process in *Saccharomyces* intra- and interspecific hybrids in fermentation conditions. *Int Microbiol* 2014;**17**:213–24.
- Peris D, Sylvester K, Libkind D et al. Population structure and reticulate evolution of *Saccharomyces eubayanus* and its lager-brewing hybrids. *Mol Ecol* 2014;**23**:2031–45.
- Peris D, Moriarty RV, Alexander WG et al. Hybridization and adaptive evolution of diverse *Saccharomyces* species for cellulosic biofuel production. *Biotechnol Biofuels* 2017;**10**:78.
- Perry C, Meaden P. Properties of a genetically-engineered dextrin-fermenting strain of brewer's yeast. *J I Brewing* 1988;**94**:64–7.
- Peter J, De Chiara M, Friedrich A et al. Genome evolution across 1,011 *Saccharomyces cerevisiae* isolates. *Nature* 2018;**556**:339.
- Piatkowska EM, Naseeb S, Knight D et al. Chimeric protein complexes in hybrid species generate novel phenotypes. *PLoS Genet* 2013;**9**:e1003836.
- Poelmans E, Swinnen JF. From monasteries to multinationals (and back): a historical review of the beer economy. *J Wine Econ* 2011a;**6**:196–216.
- Poelmans E, Swinnen JF. *A Brief Economic History of Beer*. Oxford, UK: Oxford University Press, 2011b.
- Pryde FE, Huckle TC, Louis EJ. Sequence analysis of the right end of chromosome XV in *Saccharomyces cerevisiae*: an insight into the structural and functional significance of sub-telomeric repeat sequences. *Yeast* 1995;**11**:371–82.
- Rainieri S, Kodama Y, Kaneko Y et al. Pure and mixed genetic lines of *Saccharomyces bayanus* and *Saccharomyces pastorianus* and their contribution to the lager brewing strain genome. *Appl Environ Microb* 2006;**72**:3968–74.
- Rainieri S, Kodama Y, Nakao Y et al. The inheritance of mtDNA in lager brewing strains. *FEMS Yeast Res* 2008;**8**:586–96.
- Rice C. Sourvisiae™: a bioengineered brewing yeast for easy, fast, reproducible sour beer production. ASBC-ASEV Joint Symposium: Yeast and Fermented Beverage Flavor. Sonoma County, CA, 2019.
- Sakai K, Fukui S, Yabuuchi S et al. Expression of the *Saccharomyces diastaticus* STA1 gene in brewing yeasts. *J Am Soc Brew Chem* 1989;**47**:87–91.
- Salazar AN, Gorter de Vries AR, van den Broek M et al. Nanopore sequencing enables near-complete de novo assembly of *Saccharomyces cerevisiae* reference strain CEN.PK113-7D. *FEMS Yeast Res* 2017;**17**:fox074.
- Salazar AN, Gorter de Vries AR, van den Broek M et al. Nanopore sequencing and comparative genome analysis confirm lager-brewing yeasts originated from a single hybridization. *bioRxiv* 603480, 2019. doi: <https://doi.org/10.1101/551234>
- Salema-Oom M, Pinto VV, Gonçalves P et al. Maltotriose utilization by industrial *Saccharomyces* strains: characterization of a new member of the α -glucoside transporter family. *Appl Environ Microb* 2005;**71**:5044–9.
- Sanchez RG, Solodovnikova N, Wendland J. Breeding of lager yeast with *Saccharomyces cerevisiae* improves stress resistance and fermentation performance. *Yeast* 2012;**29**:343–55.
- Santaguida S, Amon A. Short- and long-term effects of chromosome mis-segregation and aneuploidy. *Nat Rev Mol Cell Biol* 2015;**16**:473.
- Sato M, Kishimoto M, Watari J et al. Breeding of brewer's yeast by hybridization between a top-fermenting yeast *Saccharomyces cerevisiae* and a cryophilic yeast *Saccharomyces bayanus*. *J Biosci Bioeng* 2002;**93**:509–11.
- Shapira R, Levy T, Shaked S et al. Extensive heterosis in growth of yeast hybrids is explained by a combination of genetic models. *Heredity* 2014;**113**:316.
- Shen N, Wang J, Liu C et al. Domesticating brewing yeast for decreasing acetaldehyde production and improving beer flavor stability. *Eur Food Res Technol* 2014;**238**:347–55.
- Sicard D, Legras J-L. Bread, beer and wine: yeast domestication in the *Saccharomyces sensu stricto* complex. *C R Biol* 2011;**334**:229–36.
- Smukowski Heil CS, DeSevo CG, Pai DA et al. Loss of heterozygosity drives adaptation in hybrid yeast. *Mol Biol Evol* 2017;**34**:1596–612.
- Sone H, Fujii T, Kondo K et al. Nucleotide sequence and expression of the *Enterobacter aerogenes* alpha-acetolactate decarboxylase gene in brewer's yeast. *Appl Environ Microb* 1988;**54**:38–42.
- Sprink T, Eriksson D, Schiemann J et al. Regulatory hurdles for genome editing: process-vs. product-based approaches in different regulatory contexts. *Plant Cell Rep* 2016;**35**:1493–506.
- Stanley D, Fraser S, Chambers PJ et al. Generation and characterisation of stable ethanol-tolerant mutants of *Saccharomyces cerevisiae*. *J Ind Microbiol Biotechnol* 2010;**37**:139–49.
- Steensels J, Meersman E, Snoek T et al. Large-scale selection and breeding to generate industrial yeasts with superior aroma production. *Appl Environ Microb* 2014a;**80**:6965–75.

- Steensels J, Snoek T, Meersman E et al. Improving industrial yeast strains: exploiting natural and artificial diversity. *FEMS Microbiol Rev* 2014b;**38**:947–95.
- Strejc J, Širíšřtřová L, Karabín M et al. Production of alcohol-free beer with elevated amounts of flavouring compounds using lager yeast mutants. *J I Brewing* 2013;**119**:149–55.
- Struyk AP. Onderzoekingen over de alcoholische gisting. Ph.D. Thesis. University of Technology Delft, Delft 1928.
- Teste M-A, François JM, Parrou J-L. Characterization of a new multigene family encoding isomaltases in the yeast *Saccharomyces cerevisiae*: the IMA family. *J Biol Chem* 2010;**285**:26815–24.
- Teunissen A, Steensma H. The dominant flocculation genes of *Saccharomyces cerevisiae* constitute a new subtelomeric gene family. *Yeast* 1995;**11**:1001–13.
- Teunissen A, Dumortier F, Gorwa M-F et al. Isolation and characterization of a freeze-tolerant diploid derivative of an industrial baker's yeast strain and its use in frozen doughs. *Appl Environ Microb* 2002;**68**:4780–7.
- Tezuka H, Mori T, Okumura Y et al. Cloning of a gene suppressing hydrogen sulfide production by *Saccharomyces cerevisiae* and its expression in a brewing yeast. *J Am Soc Brew Chem* 1992;**50**:130–3.
- Thurnell-Read T. Craft, tangibility and affect at work in the microbrewery. *Emot Space Soc* 2014;**13**:46–54.
- Tirosh I, Reikhav S, Levy AA et al. A yeast hybrid provides insight into the evolution of gene expression regulation. *Science* 2009;**324**:659–62.
- Unger RW. *Beer in the Middle Ages and the Renaissance*. Philadelphia: University of Pennsylvania Press, 2004.
- Van den Broek M, Bolat I, Nijkamp J et al. Chromosomal copy number variation in *Saccharomyces pastorianus* evidence for extensive genome dynamics in industrial lager brewing strains. *Appl Environ Microb* 2015;**83**:e03206–16.
- Verstrepen K, Derdelinckx G, Delvaux F et al. Late fermentation expression of FLO1 in *Saccharomyces cerevisiae*. *J Am Soc Brew Chem* 2001;**59**:69–76.
- Verstrepen KJ, Van Laere SD, Vanderhaegen BM et al. Expression levels of the yeast alcohol acetyltransferase genes ATF1, Lg-ATF1, and ATF2 control the formation of a broad range of volatile esters. *Appl Environ Microb* 2003;**69**:5228–37.
- Vidgren V, Huuskonen A, Virtanen H et al. Improved fermentation performance of a lager yeast after repair of its AGT1 maltose and maltotriose transporter genes. *Appl Environ Microb* 2009;**75**:2333–45.
- Vidgren V, Gibson B. Trans-regulation and localization of orthologous maltose transporters in the interspecies lager yeast hybrid. *FEMS Yeast Res* 2018;**18**:foy065.
- Voordeckers K, Kominek J, Das A et al. Adaptation to high ethanol reveals complex evolutionary pathways. *PLoS Genet* 2015;**11**:e1005635.
- Walther A, Hesselbart A, Wendland J. Genome sequence of *Saccharomyces carlsbergensis*, the world's first pure culture lager yeast. *G3 (Bethesda)* 2014;**4**:783–93.
- Waltz E. Gene-edited CRISPR mushroom escapes US regulation. *Nature* 2016;**532**:293.
- Wang J-J, Xu W-N, Li J et al. Absence of fks1p in lager brewing yeast results in aberrant cell wall composition and improved beer flavor stability. *World J Microbiol Biotechnol* 2014;**30**:1901–8.
- Watanabe M, Tanaka N, Mishima H et al. Isolation of sake yeast mutants resistant to isoamyl monofluoroacetate to improve isoamyl acetate productivity. *J Biosci Bioeng* 1993;**76**:229–31.
- Watanabe M, Nagai H, Kondo K. Properties of sake yeast mutants resistant to isoamyl monochloroacetate. *J Biosci Bioeng* 1995;**80**:291–3.
- Wenger AM, Peluso P, Rowell WJ et al. Highly-accurate long-read sequencing improves variant detection and assembly of a human genome. *bioRxiv* 519025, 2019.
- Williams AG, Mekonen S. Environmental performance of traditional beer production in a micro-brewery. In: *Proceedings of the 9th International Conference on Life Cycle Assessment in the Agri-Food Sector (LCA Food 2014)*, San Francisco, CA, 8–10 October, 2014. pp. 1535–1540. American Center for Life Cycle Assessment, 2014.
- Yamagishi H, Ohnuki S, Nogami S et al. Role of bottom-fermenting brewer's yeast KEX2 in high temperature resistance and poor proliferation at low temperatures. *J Gen Appl Microbiol* 2010;**56**:297–312.
- Yamano S, Kondo K, Tanaka J et al. Construction of a brewer's yeast having α -acetolactate decarboxylase gene from *Acetobacter aceti* ssp. *xylinum* integrated in the genome. *J Biotechnol* 1994a;**32**:173–8.
- Yamano S, Tanaka J, Inoue T. Cloning and expression of the gene encoding α -acetolactate decarboxylase from *Acetobacter aceti* ssp. *xylinum* in brewer's yeast. *J Biotechnol* 1994b;**32**:165–71.
- Yao H, Gray AD, Auger DL et al. Genomic dosage effects on heterosis in triploid maize. *Proc Natl Acad Sci USA* 2013;**110**:2665–9.
- Yetisen AK. Biohacking. *Trends Biotechnol* 2018;**36**:744–7.
- Yoshida S, Imoto J, Minato T et al. Development of bottom-fermenting *Saccharomyces* strains that produce high SO₂ levels, using integrated metabolome and transcriptome analysis. *Appl Environ Microb* 2008;**74**:2787–96.
- Yoshimoto H, Fujiwara D, Momma T et al. Characterization of the ATF1 and Lg-ATF1 genes encoding alcohol acetyltransferases in the bottom fermenting yeast *Saccharomyces pastorianus*. *J Biosci Bioeng* 1998;**86**:15–20.
- Yu Z, Zhao H, Li H et al. Selection of *Saccharomyces pastorianus* variants with improved fermentation performance under very high gravity wort conditions. *Biotechnol Lett* 2012;**34**:365–70.
- Zheng D-Q, Chen J, Zhang K et al. Genomic structural variations contribute to trait improvement during whole-genome shuffling of yeast. *Appl Microbiol Biotechnol* 2014;**98**:3059–70.