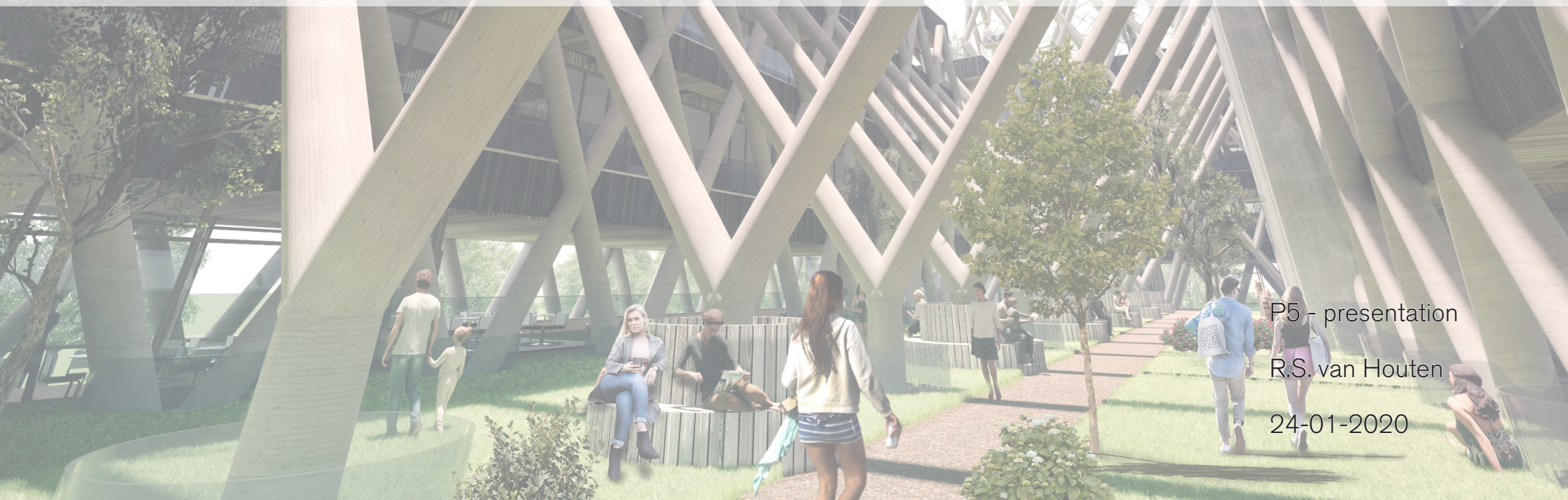


THE WOODEN WAFFLE

Zero-Waste Mass-Timber Residential High-Rise
A sustainable high-density housing solution



P5 - presentation

R.S. van Houten

24-01-2020

Contents

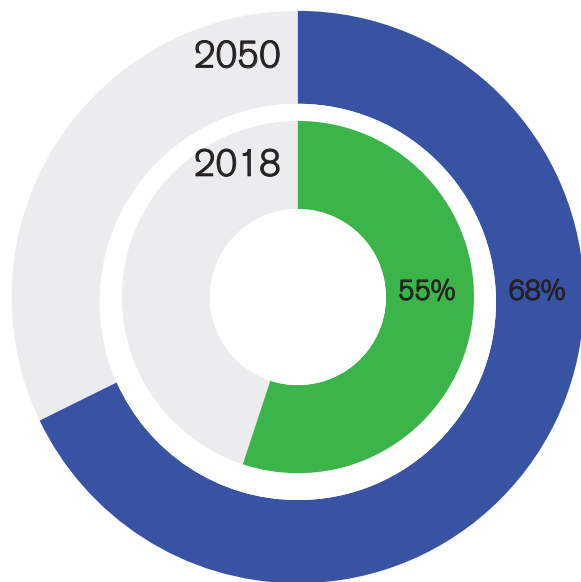
- Problem statement
- Context
- Goal of this study
- Architectural design
- Technical design
- Conclusion



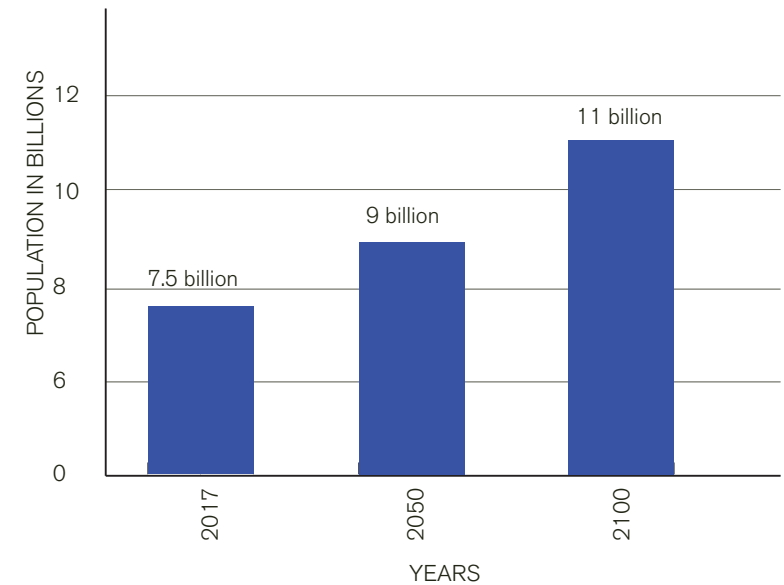
PROBLEM STATEMENT

Global urbanization

- More and more people live in cities *(The Open University, 2016)*
- 2.5 billion people will move to cities by 2050 *(United Nations, 2018)*
- New dwellings in urban areas needed



People living in urban areas *(United Nations, 2018)*



World population *(United Nations, 2017)*

Urbanization in the Netherlands

- 1 million new homes by 2030
- 100.000 new inhabitants by 2030 in Amsterdam (*Jongeneel, 2018*)
- Soaring prices in Amsterdam

Stijging huizenprijzen in Amsterdam (2013 - 2018)

De huizenprijzen in Amsterdam wijken sterk af van de rest van Nederland. Sinds 2016 maken Rotterdam en Den Haag een inhaalslag, maar Amsterdam blijft voorlopig veruit de duurste stad. Ook Europeanen kijken in Amsterdam anno 2018 de stad waar de prijzen het snelst stijgen. De prijs per vierkante meter is in 2018 ruim twee keer zo hoog als in de rest van Nederland. Vanaf het begin van de crisis in 2008 zijn de huizenprijzen in Amsterdam bovendien minder sterk gedaald. Sinds het dieptepunt in 2013 stijgen ze juist weer veel sneller dan in de rest van het land. In 2016 stegen de huizenprijzen in Amsterdam gemiddeld met bijna 23% ten opzichte van 2015. Wat kost een gemiddeld huis in Amsterdam? Hoe groot is het verschil met de rest van Nederland? En hoe komt het dat de huizen in Amsterdam zoveel duurder zijn?

[Huizenmarkt Nederland in de lift](#)
[Huizenprijzen Amsterdam in 2017 met bijna 13,5% gestegen](#)
[Huizenmarkt Amsterdam overvocht](#)
[Waarom zijn de huizen in Amsterdam zo duur?](#)
[Voorspellingen voor 2018 en 2019](#)

Huizenmarkt Nederland in de lift

Sinds het dieptepunt in 2013 zit de huizenmarkt weer in de lift. Het CBS meldde in augustus 2016 dat de huizenmarkt de grootste prijsstijging doormaakt in 12 jaar. En die stijging zit door: bestaande koopwoningen zijn in 2017 gemiddeld 7,6% duurder geworden (bron: NVM). Volgens de Nederlandse Vereniging van Makelaars wordt deze stijging voor een groot deel veroorzaakt door een tekort aan koopwoningen. Vergelijken met het dieptepunt in 2013 zijn de huizenprijzen in Nederland anno 2018 gestegen met 26%. De sterke stijging komt grotendeels voor rekening van een aantal grote steden en groeiregio's daar omheen.

Amsterdam goed voor een kwart

Er zijn grote verschillen op de woningmarkt in Nederland. Zo stijgen de prijzen in grote steden en de Randstad veel harder dan in de rest van Nederland. Zo kwam bijvoorbeeld een kwart van de stijging in het 2e kwartaal van 2016 (4-4%) voor rekening van Amsterdam. Zonder Amsterdam was de prijsstijging over het 2e kwartaal 3,4% geweest.

Huizenprijzen Amsterdam in 2017 met bijna 13,5% gestegen

Ook de gemiddelde transactieprijzen van alle verkochte woningen laat zien dat Amsterdam een veel sneller herstel kende dan de rest van Nederland en eind 2015 sloven het prijsniveau van 2008 al. Tussen 2008 en 2013 daalden de huizenprijzen in Amsterdam met 17%. In 2016 stegen de huizenprijzen in een jaar tijd met ruim 23%. In 2017 kwam daar nog eens 13,5% bij.

RTLnieuws

Nieuws Economie Sport Entertainment Tech Lifestyle EditieNL Uitzendingen

Geld en Werk

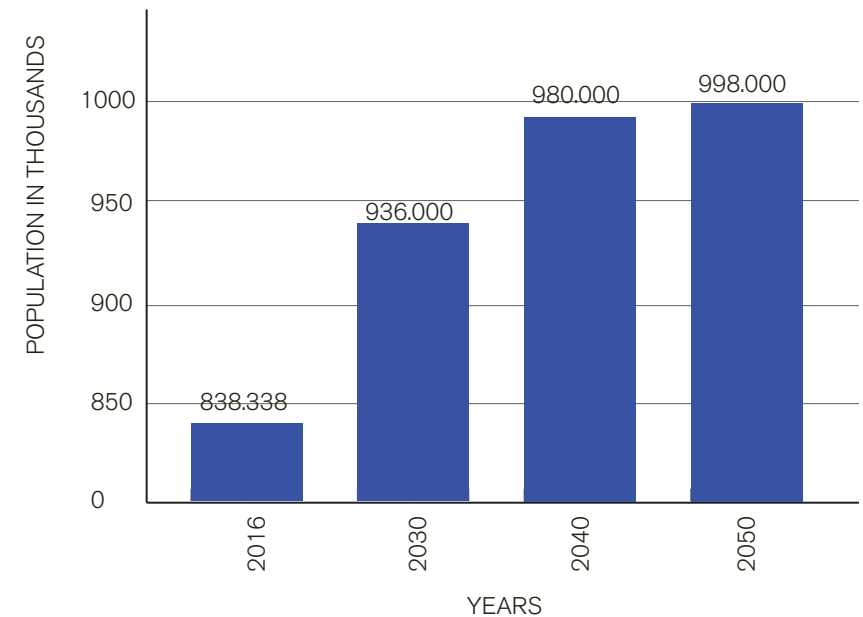
'Bouwsector wil 1 miljoen nieuwe woningen bouwen tot 2030'

17 mei 2018 07:23
Aangepast: 17 mei 2018 17:30



Er moeten honderdduizenden huizen gebouwd worden komende jaren.

De bouwsector wil tot 2030 een miljoen nieuwe huizen bouwen. Dat plan van de brancheorganisatie van projectontwikkelaars wordt donderdag aangeboden aan het ministerie van Binnenlandse Zaken.



Number of people living in Amsterdam (*OIS Gemeente Amsterdam, 2016*)

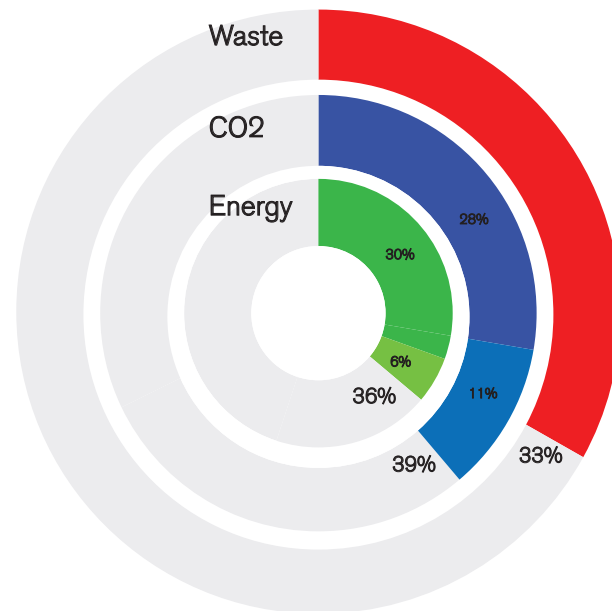
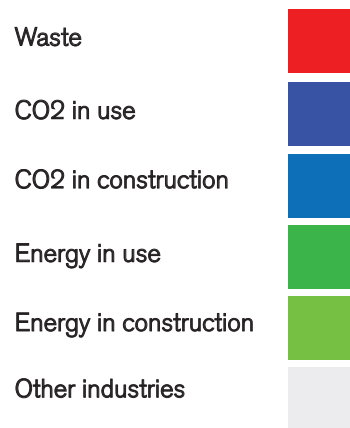
Building industry and environment

2017

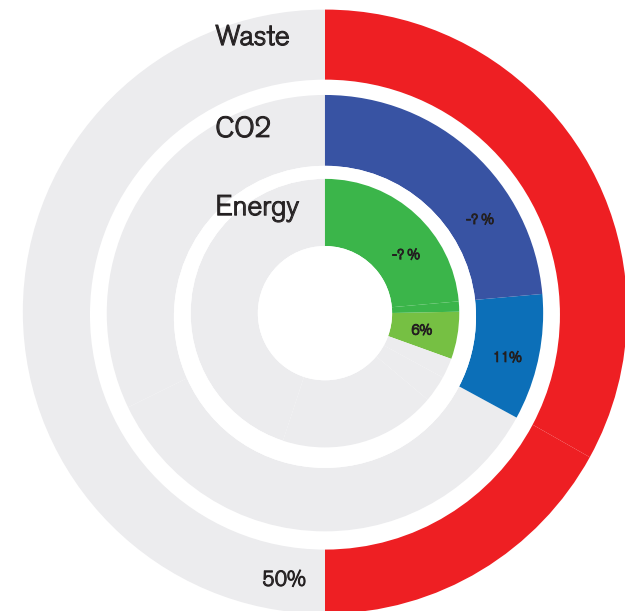
- Construction and demolition waste: 1.3 billion tons per year *(Redling, 2018)*

2025

- Use-phase of buildings more efficient
- Drastic increase in construction and demolition waste: from 1.3 to 2.2 billion tons per year *(Redling, 2018)*



Building industry in 2017 compared to other sectors *(United Nations Environment, 2017)*



Building industry in 2025 compared to other sectors *(Redling, 2018)*

The housing shortage (in Amsterdam) has to be solved. The current building methods do not take the end of life of buildings into consideration in the design, wasting building resources.

This is not sustainable.



CONTEXT

Construction and demolition waste

- Heterogeneous mixture
- Uneconomical to separate
- Non-recyclable materials
- Demolition biggest contributor
- Loss of resources
- Resource depletion

(de Lange & van Houten, 2016)



Design for Zero-Waste

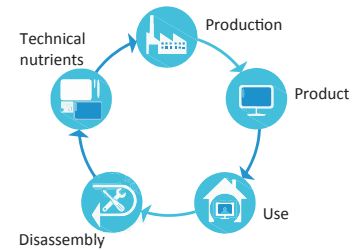
Primary requirements

1



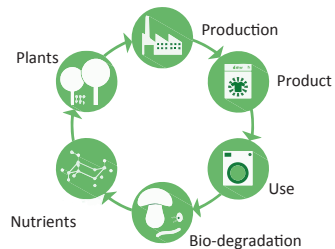
0 kg waste during all (de)construction phases of the building

2B



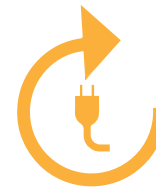
Metallic and synthetic (and all man-made) materials must remain in the technosphere cycle

2A



Natural materials must remain in the biological cycle

3



Reuse of materials should be made possible in such a way that invested/embodied energy is maintained as much as possible, or can easily be increased

(de Lange & van Houten, 2016)





Design for Zero-Waste

Secondary requirements




LEGEND

- 1
 - 2A
 - 2B
 - 3
 - RED
 - BLUE
 - GREEN
- Number corresponds to primary zero-waste demands numbers
- Hard demand
- Strong suggestion
- Suggestion





MATERIALS

- 2A
2B  Used materials must come from a sustainable, reusable source, respecting embodied energy
- 1
2A
2B  No polluting, toxic or hazardous materials are used
- 2A
2B  Used materials should be identifiable after the lifetime use in a building or component to allow for reuse
- 1
2A
2B  The amount of different materials used should be kept to a minimum









CONNECTIONS

- 1
2A
2B  Inseparable connections must be avoided, unless if it is made out of the same material
- 1
2A
2B  The amount of different connectors and connections should be kept to a minimum
- 3  Joints, connectors and components have to withstand repeated use

COMPONENTS

- 1  The amount of (different types of) components should be minimized
- 2A
2B
3  Provide permanent identification of component types
- 3  Design for maximum standardization or repetition
- 3  Design multi-functionable components to integrate systems

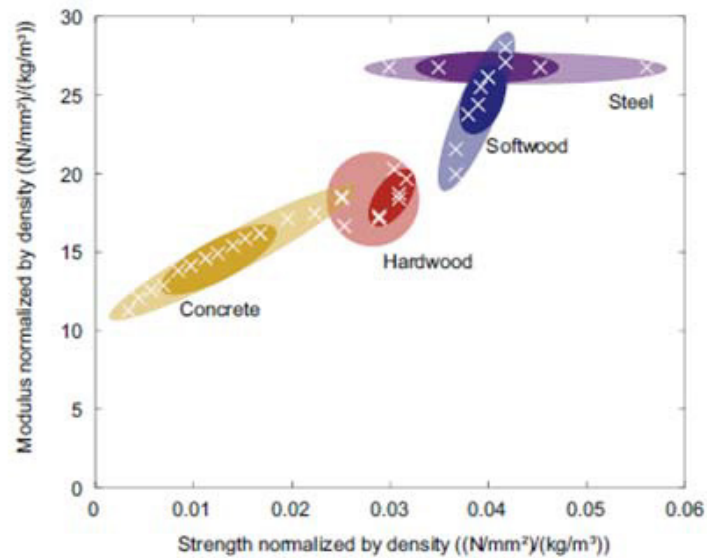
ASSEMBLY AND DISASSEMBLY

- 1
2A
2B
3  The complete structure, connections and components should be designed for disassembly without the use of destructive methods
- 1
3  Methods of disassembly should be made clear permanently
- 1  The hierarchy of the building should respect the expected lifespan of the individual parts
- 1  Means on handling and locating components during assembly and disassembly should be provided
- 1  No specialized tools should be developed or used for (dis)assembling the building
- 1
3  Modularity and an open building system should be used
- 1
3  The most reusable parts should be the most accessible
- 1
2A
2B  The system designed should be able to be prefabricated

(de Lange & van Houten, 2016)

Mass-Timber

- Engineered material
- Re-growable resource
- Performs structurally comparable to steel and concrete
- Lightweight (ca. 600 kg/m³)



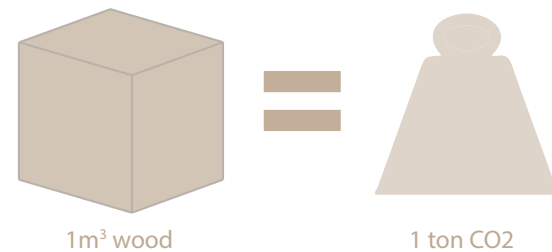
Performance of timber compared to steel and concrete
(Ramage et al., 2017, p. 348)



Cross laminated timber panels
(Natural Resources Canada, 2019)

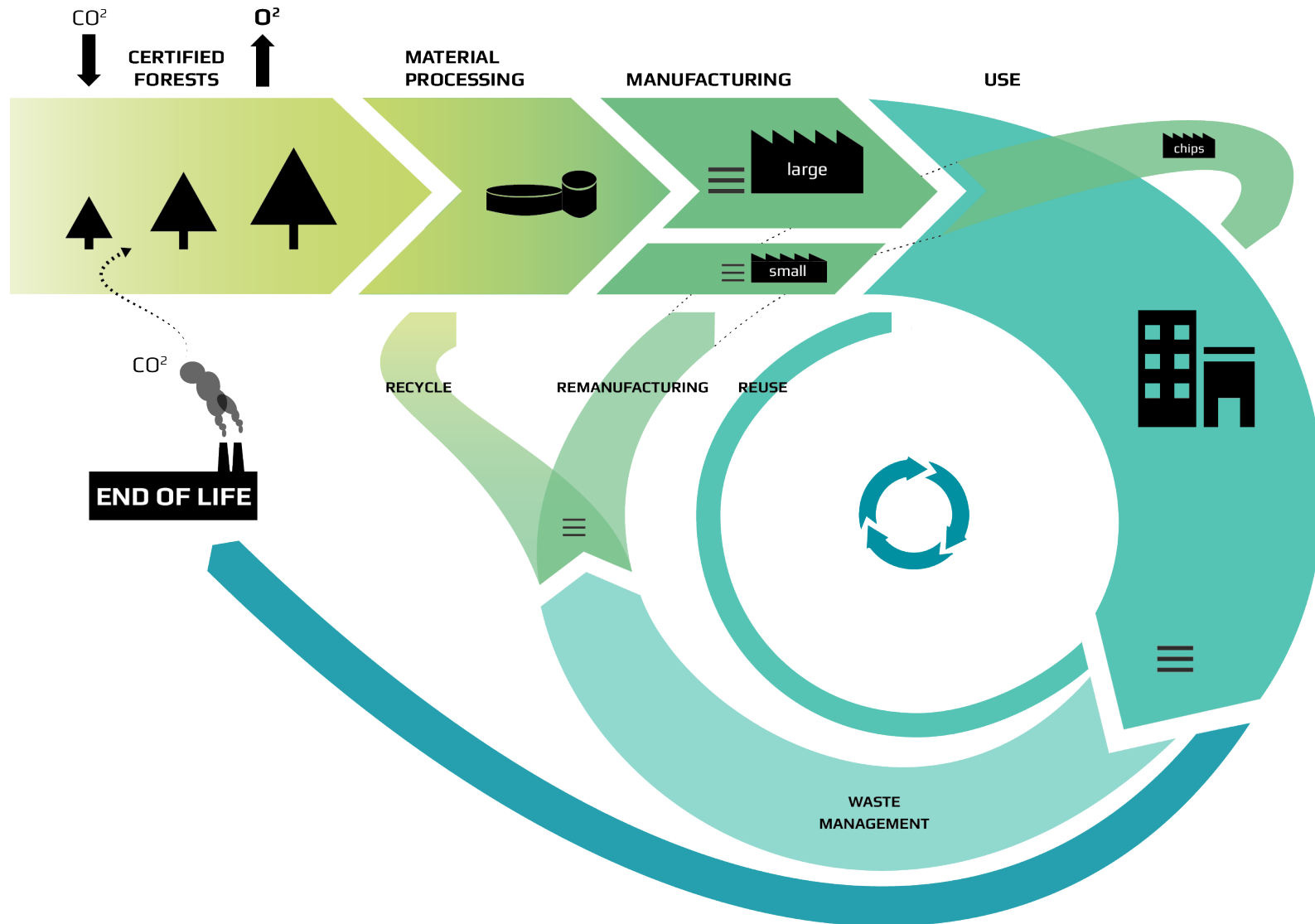


Glulam beams
(Anthony Forest Products Company LLC, 2019)



Carbon sequestration (Green, 2017)

Life cycle of timber

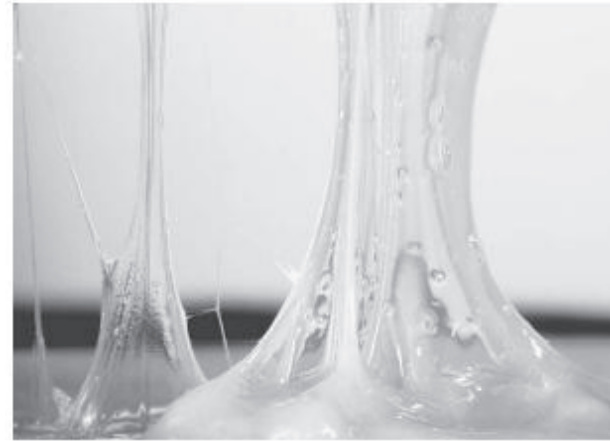


Struiksma, A.F., Smilde, J.A. van Houten, R.S. (2015).

Lamination

Adhesives

- Fingerjoints
- Small part of total volumetric weight
- Synthetic material
- Not fully recyclable
- Bio-resins in the future



Lamination with adhesives



Mechanical lamination with nails (*ThinkWood, 2017*)

Mechanical lamination

- Screws or nails
- Dowels



Mechanical lamination with hardwood dowels (*Rombach*)

Durability

Moisture

Molds

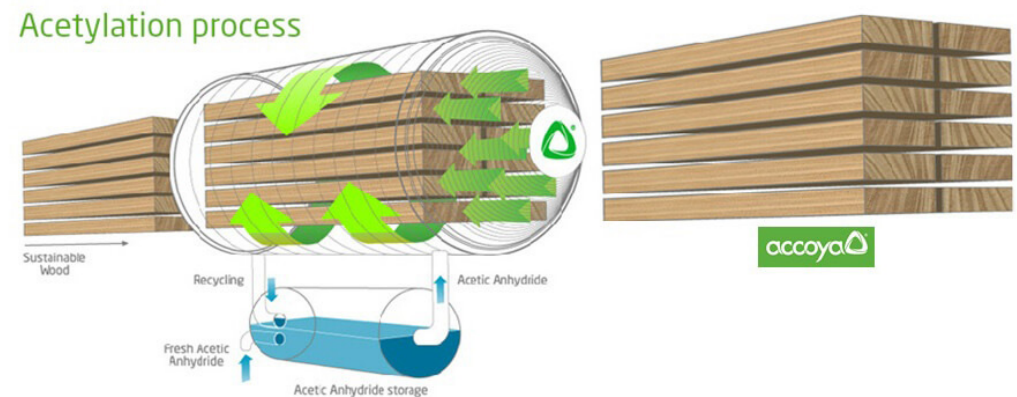
Biodegradation

Traditional treatments:

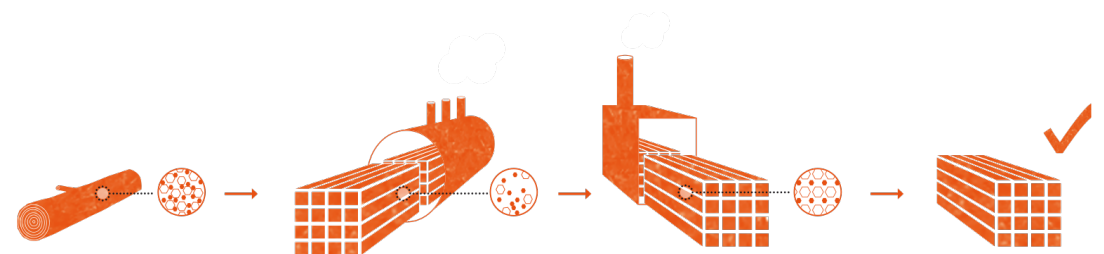
- Chemical impregnation

Zero-Waste Treatments

- Acetylation (*Accoya*)
- Hydro-thermal modification (*Platowood*)
- Biopolymers (*Nobelwood*)
- Charring (*Houzz*)



Schematic representation of the acetylation process (*Accoya*)

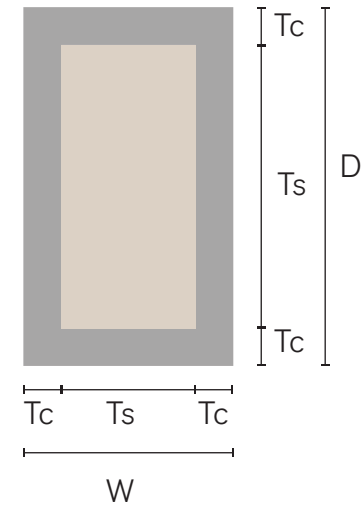


Schematic representation of hydrothermal modification (*Platowood*)

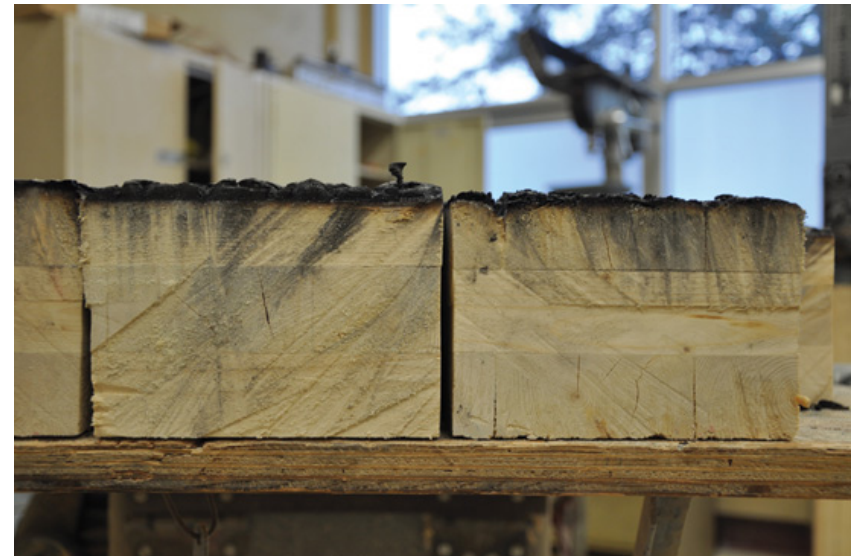
Fire

- Charring
- Keeps strength in higher temperatures
- Encapsulation
- Sprinkler system

D = total depth
 W = Total width
 T_c = charring thickness
 T_s = structural thickness



Charring rate (Green, 2017)



Mass- Timber products

- Boards
- Veneers
- Strands

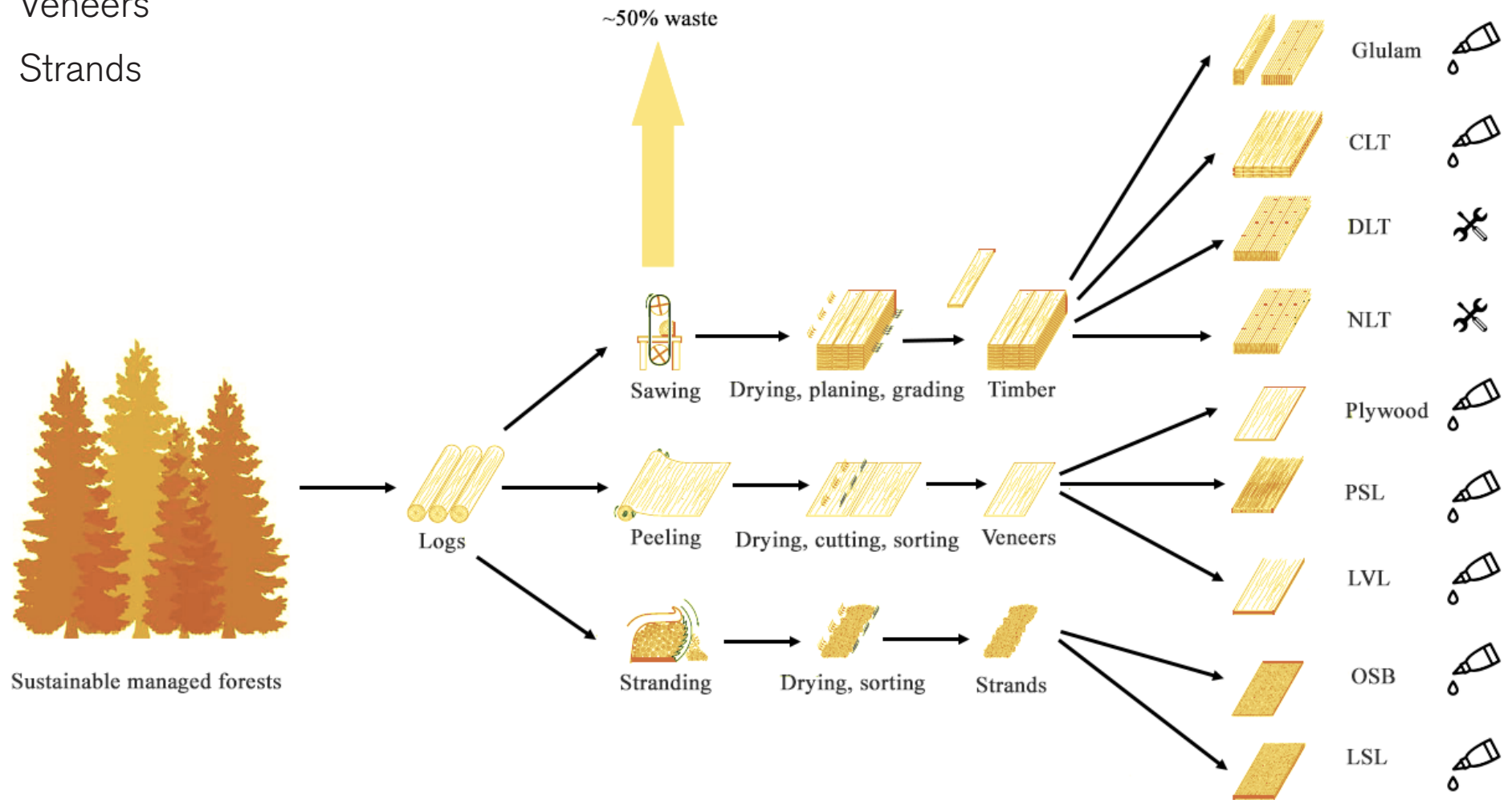
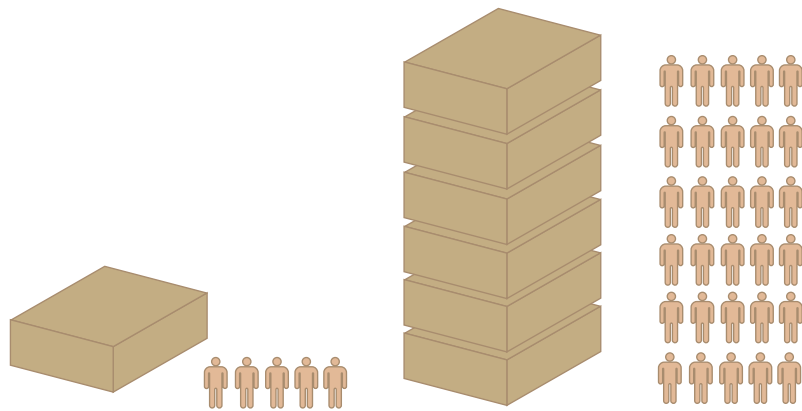


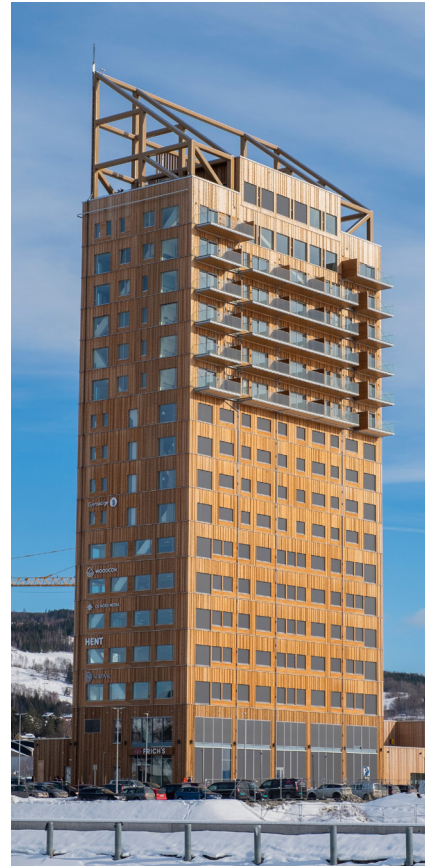
Illustration based on image from Ramage et al. (2017, p. 344)

Building tall

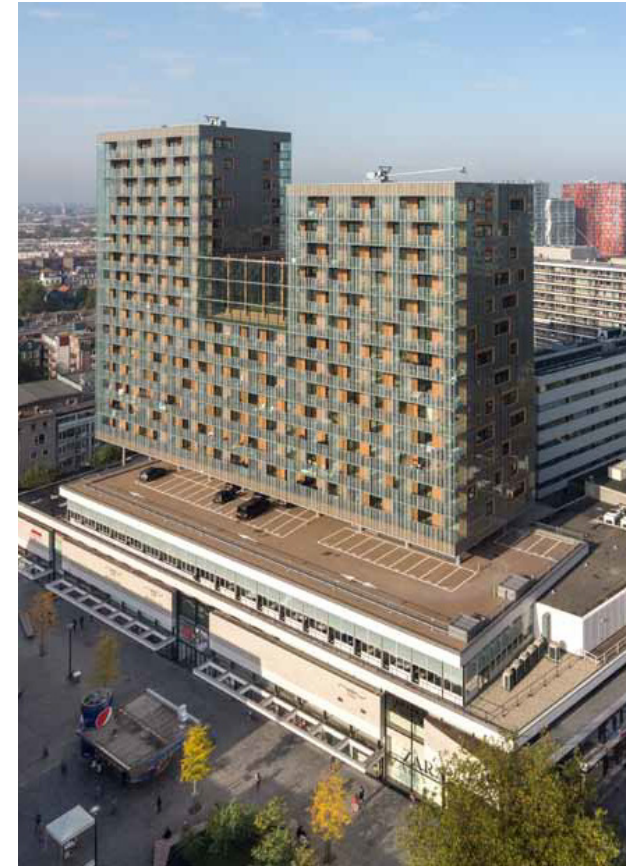
- Increase density
- Efficient use of space
- Mass-timber high-rises
- Extension of existing buildings



High rises create more space on the same footprint



Mjøstårnet, Brumenddal in Norway
(Block, 2019)



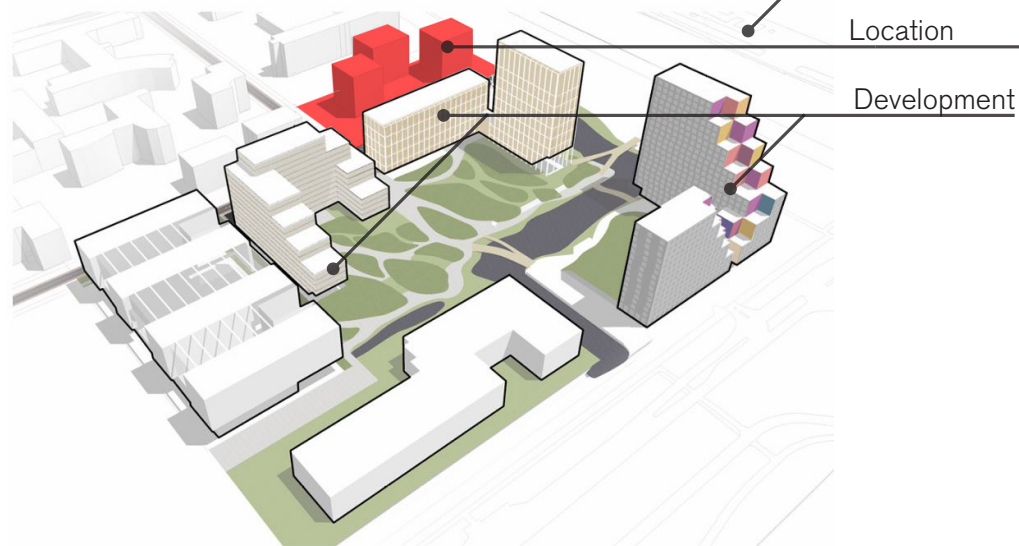
Karel Doorman, Rotterdam
(Ibelings & van Tilburg, 2013).

How can zero-waste mass-timber high-rise buildings contribute to sustainable densification (of Amsterdam)?

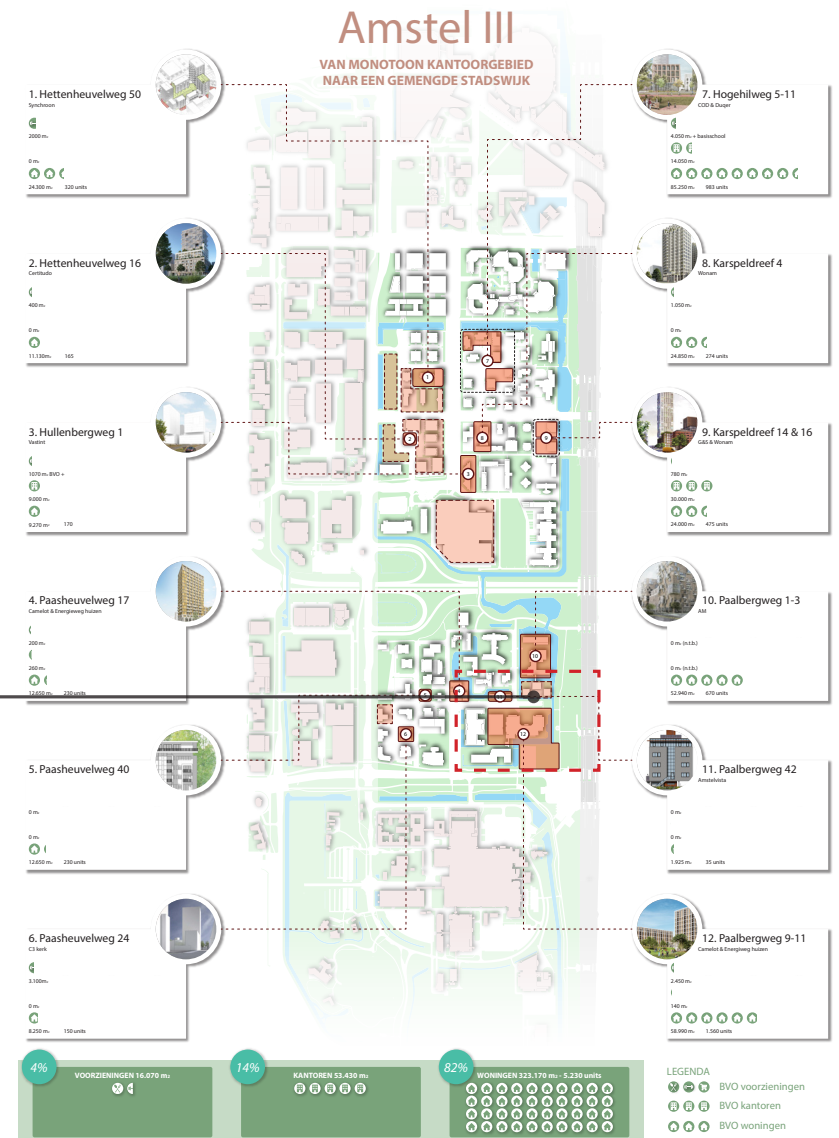
The goal of this study is to explore the possibilities of sustainable densification in cities using zero-waste timber high-rises.

Site

- Amstel III
- Redevelopment
- Mix of work and living
- Extension of existing buildings
- Average household 1.5-2.0
- Students & starters
- Sustainable



(OZArchitect, 2016)



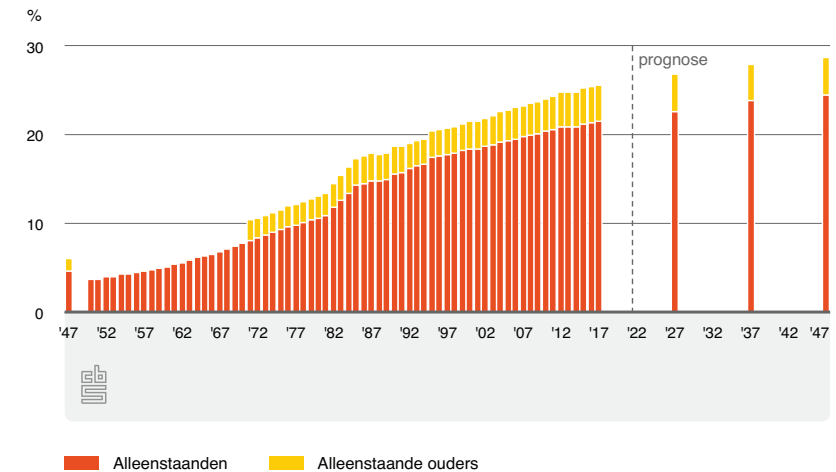
(Gemeenteraad Amsterdam, 2017)

Target group

- Singles & starters
- Micro-apartments
- Character of building - address
- Privacy
- Volume vs square footage
- Quality of shared spaces

(Architectuurcentrum Amsterdam)

Alleenstaanden en alleenstaande ouders in meerderjarige bevolking*



* Uitgezonderd personen in instellingen. Minderjarige alleenstaanden en alleenstaande ouders meegeteld. 1947 bevolking 20 jaar en ouder.

Demographics of singles as percentage (CBS, 2018)

Het Parool
Nederland | Wereld | Kunst & Media | Sport | Columns & Opinie

Aantal alleenstaanden groeit: straks 1 op 4 volwassenen alleen

Het aantal alleenstaanden neemt explosief toe. Nog nooit waren er zo veel alleenstaanden in Nederland. Sinds 2013 is het aantal alleenstaandenhuishoudens in Amsterdam met 6,4 procent gestegen.

Hanneke van Houwelingen 25 juni 2018, 15:11

de Volkskrant
Columns & Opinie | Video | Wetenschap | Mensen | De Gids | Cultuur & Media

Wonen op 40 vierkante meter rukt op: de microwoning is in opkomst

Onder druk van hoge huren en huizenprijzen gaat de stadsbewoner weer kleiner wonen. Projectontwikkelaars spelen met de bouw van microwoningen slim in op deze vraag naar 'betaalbaar'. Het eenkamerappartement van minder dan 40 vierkante meter rukt op in de Randstad, al roept het wonen in zulke 'hokken' ook weerstand op.

Marc van den Eerenbeemt 18 maart 2017, 14:00

BUSINESS INSIDER NEDERLAND | TRENDING | ONDERNEMEN | TECH | FINANCE | POLITIEK

HOME » ARCHIEF » 'SINGLE EN STARTER OP HUIZENMARKT KANSLOOS IN GROTE STEDEN'

'Single en starter op huizenmarkt kansloos in grote steden'

05 Jul 2016



ARCHITECTURAL DESIGN

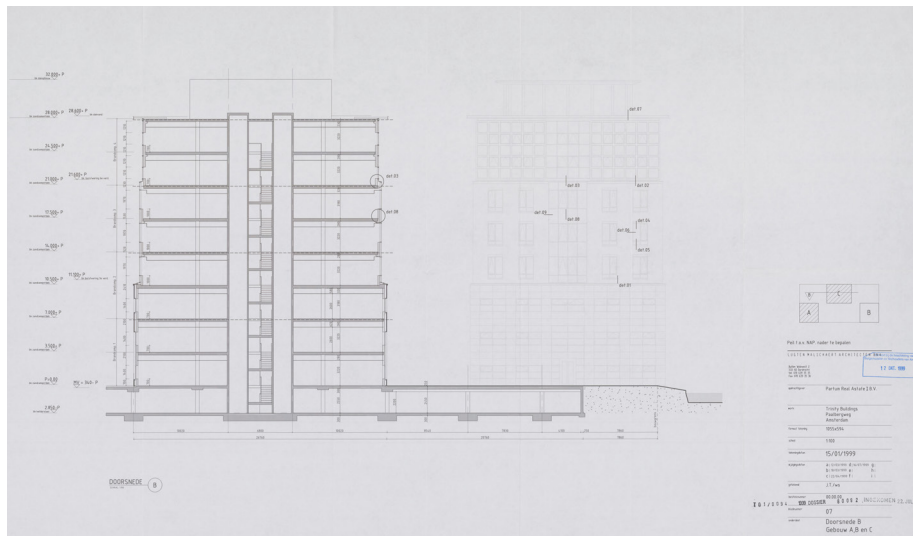
Design

- 98m tall
- 355 apartments
- Closed building block with cut outs
- Shared, public and commercial functions in plinth
- Public parks on the 1st, 5th and 11th floor
- 13 storeys with apartments

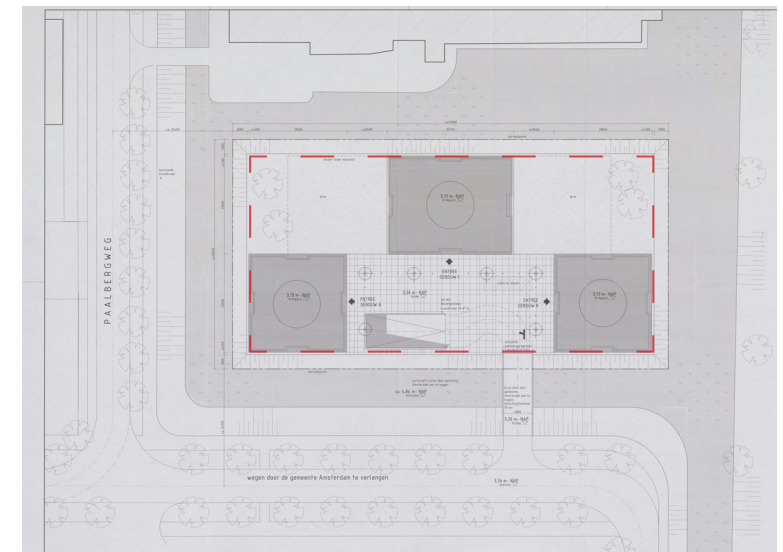


Trinity Buildings

- 3 towers of roughly 20x20m
- Concrete core of 7x7m
- Load bearing prefab concrete facade
- 8 Storeys, 32m high
- Office space
- Parking garage



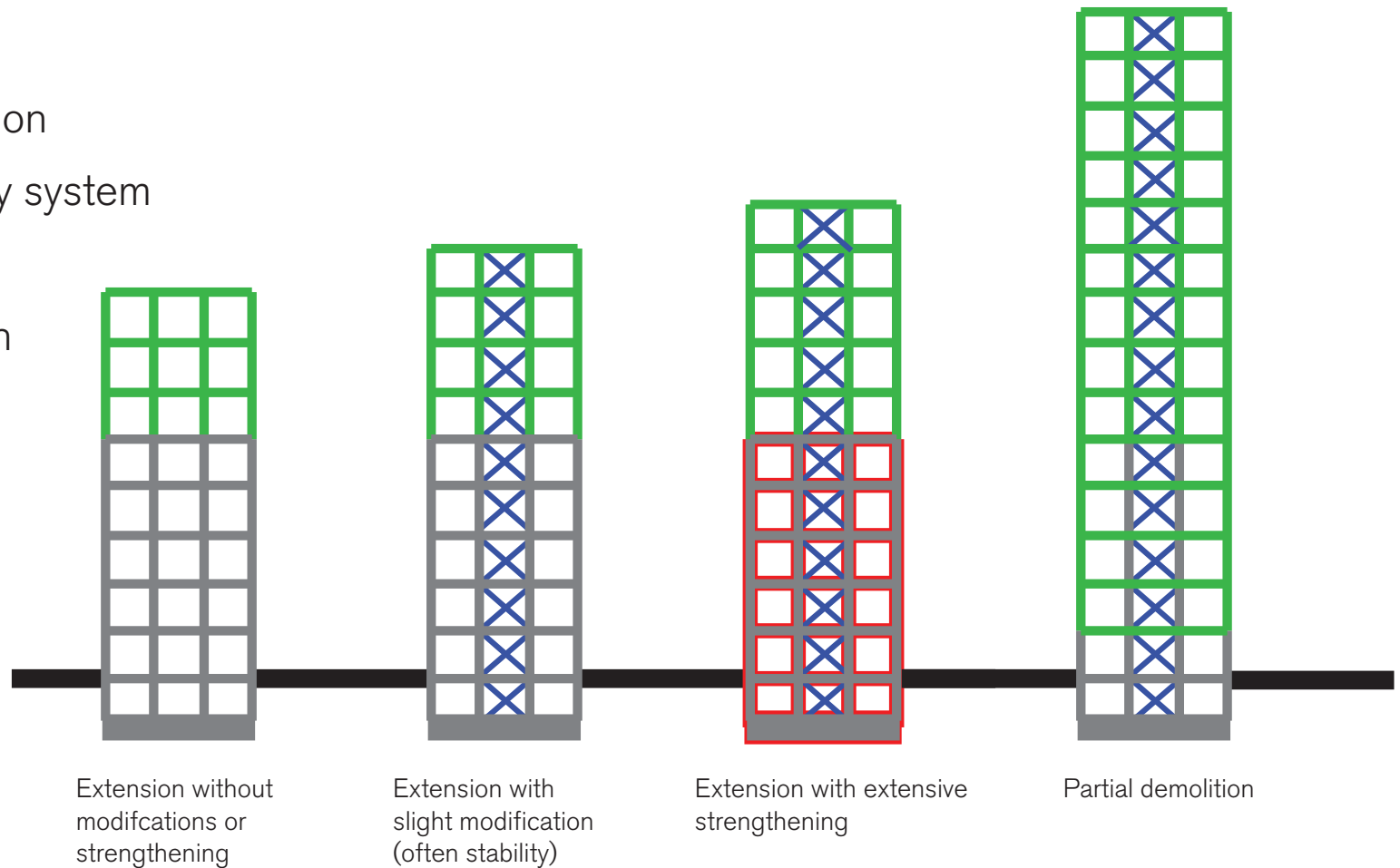
Section



Site

Extension methods

- Recalculation
- Concrete becomes stronger over time
- Soil compaction
- Change of function
- Improved stability system
- Strengthening
- Partial demolition



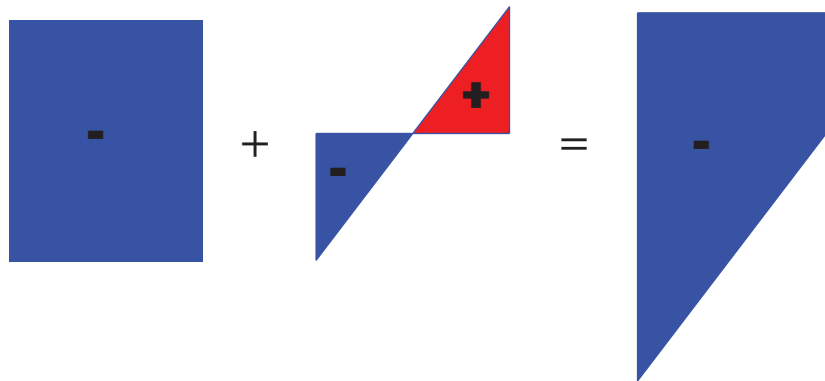
Strength to weight ratio

- Mass timber 600 kg/m³
- Reinforced concrete 2400 kg/m³
- 4 times lighter
- Comparable ratio relative to steel
- Smaller foundation strength required

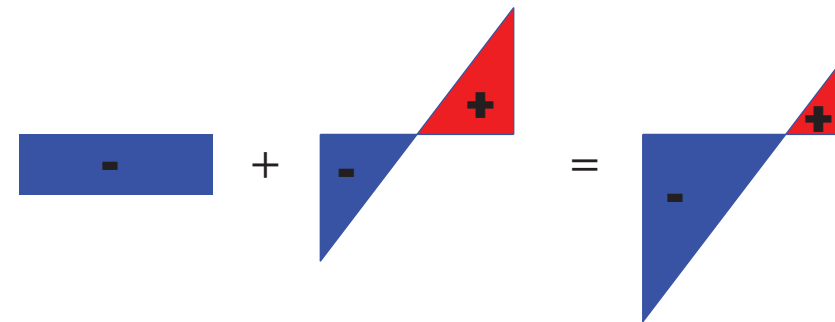
	Existing	New design
Permanent loads	83472 KN	47243 KN
Live loads	34848 KN	51450 KN
Total	118320 KN	98692 KN

Comparison of loads

Lightweight also disadvantage!

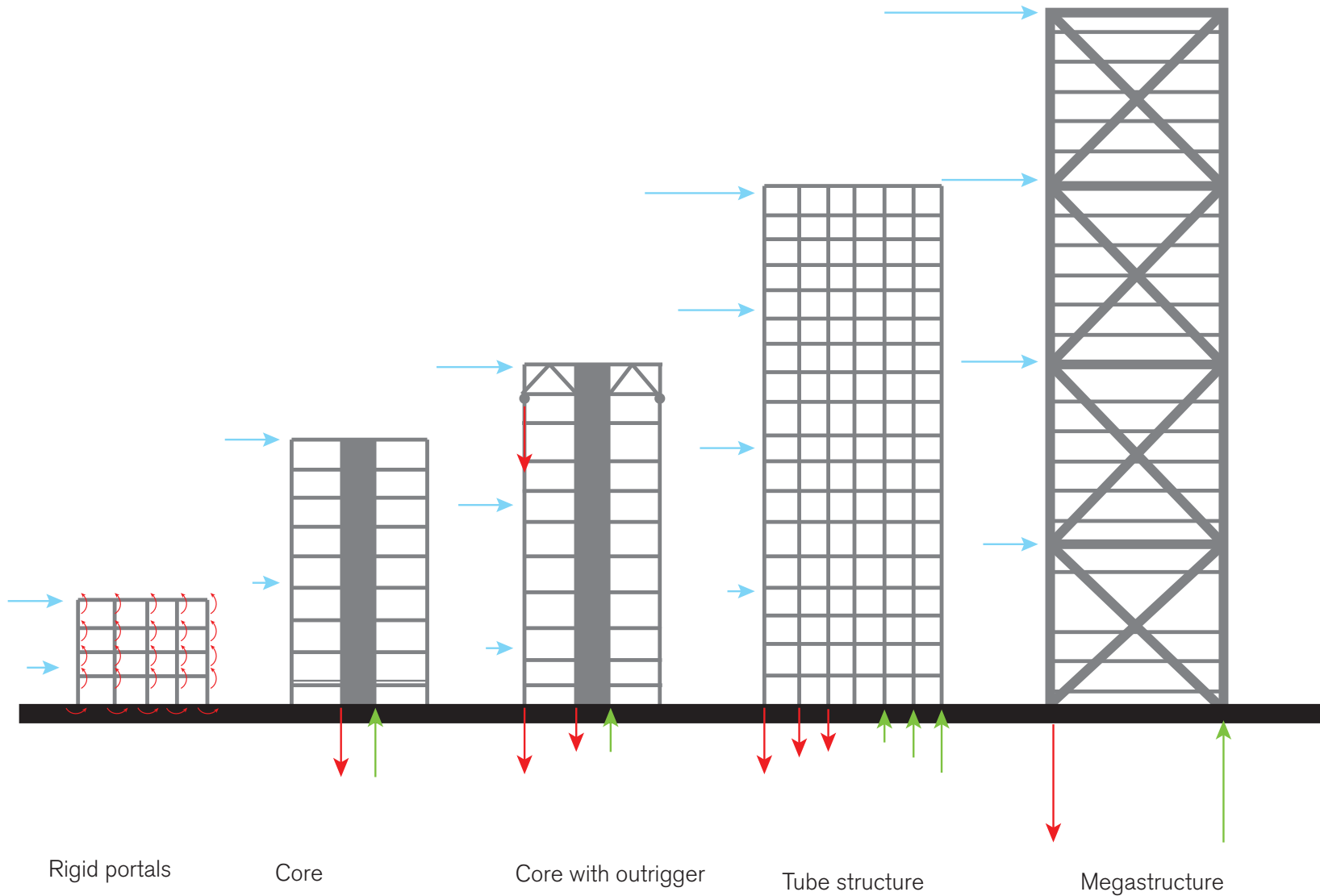


High rise with traditional materials



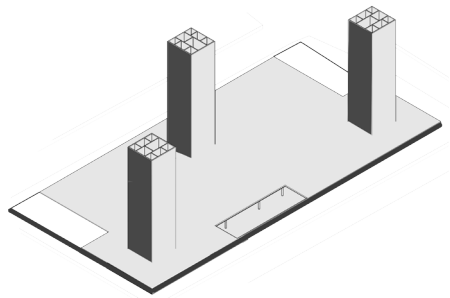
Similar high rise with mass timber

High-rise lateral stability methods



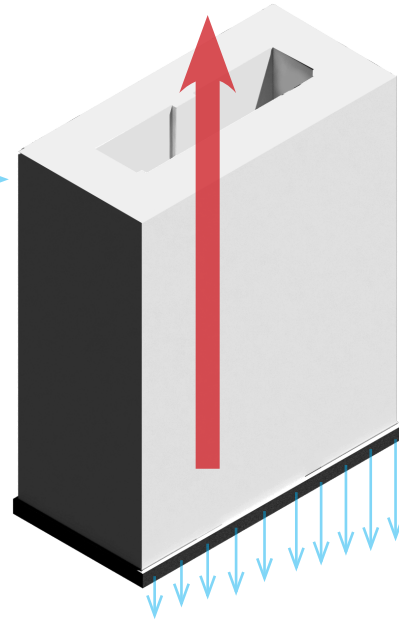
Strip

- Potential strength



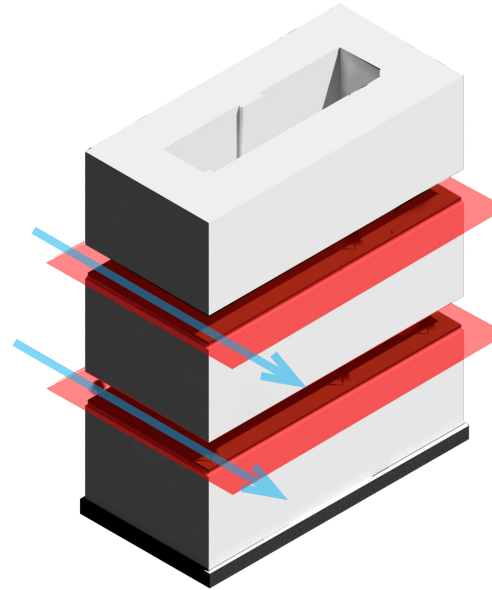
Extrude

- Building block
- Density
- Large footprint



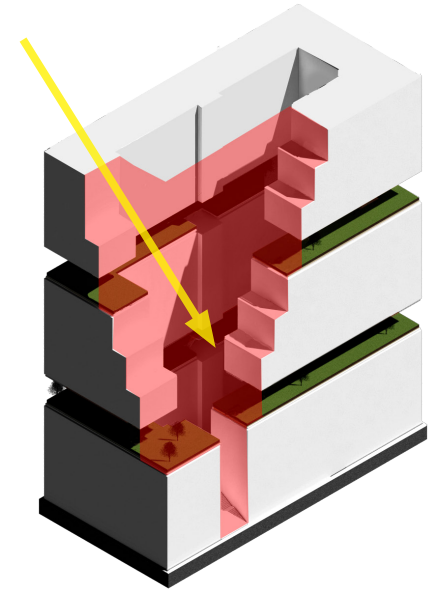
Divide

- Spatial qualities
- Public space
- Reduce windloads



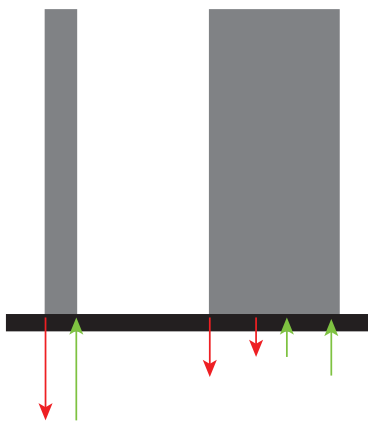
Cut

- Light
- Entrance
- Views
- Profile



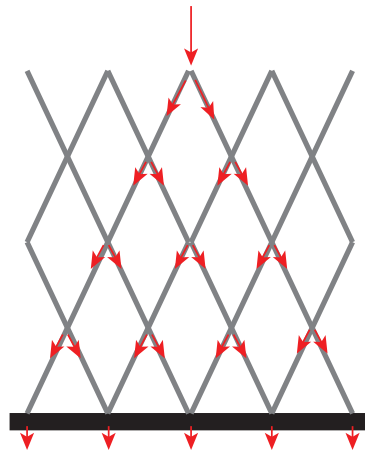
Footprint

- Prevent overturning
- Reduce forces



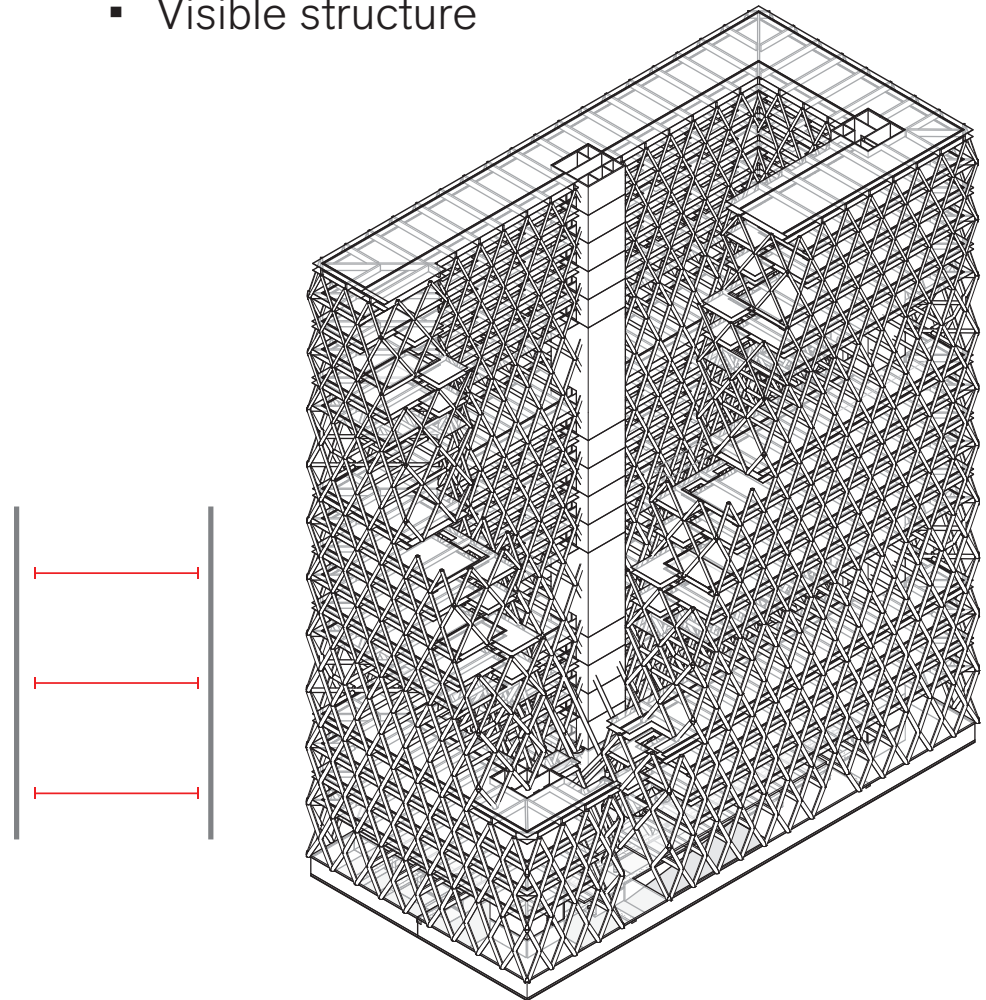
Diagrid

- Spread loads
- Stability



Load-bearing facade

- Flexible floor plans
- Visible structure



Site



Entrance facing new park

Connection to park

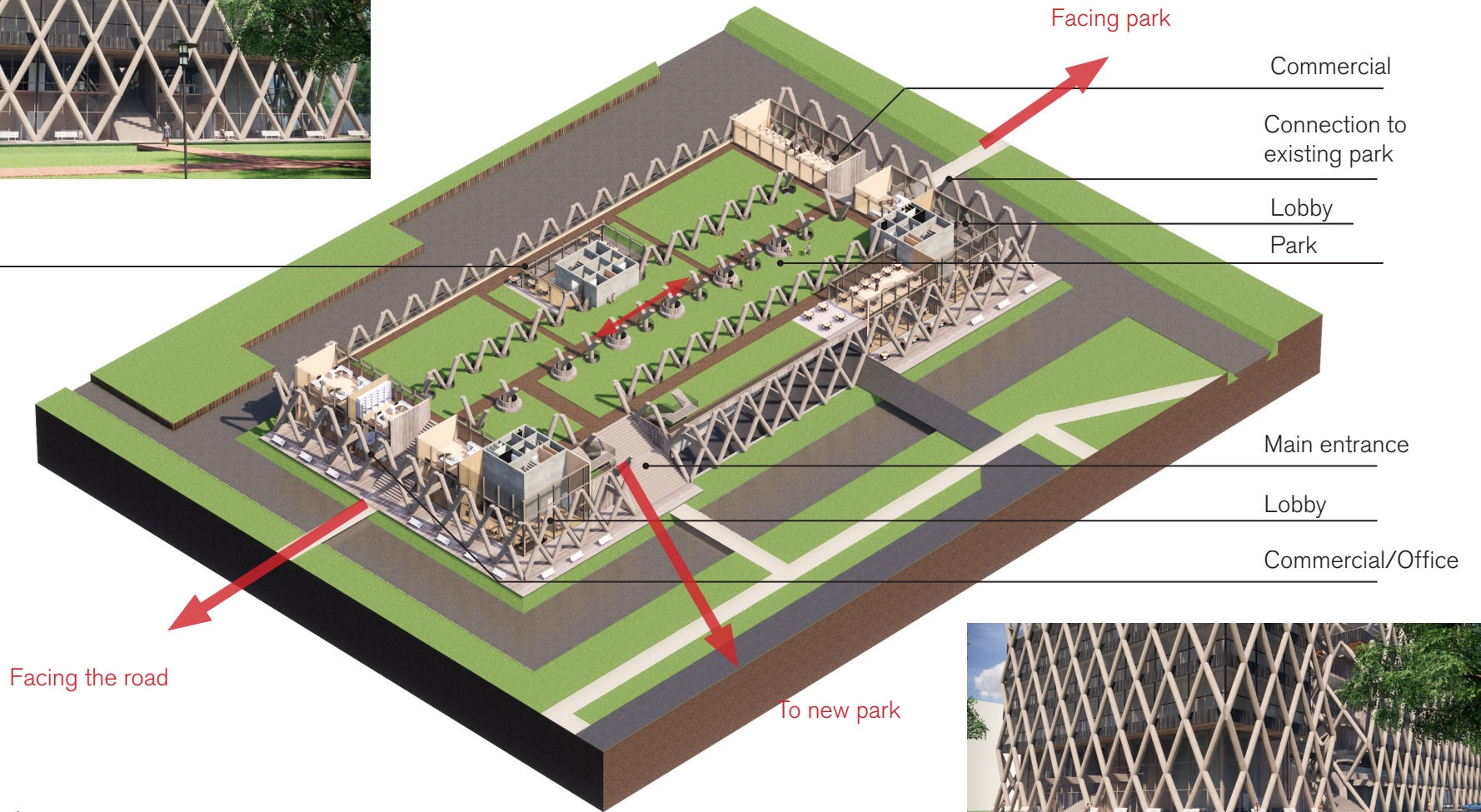
New development

Station Holendrecht

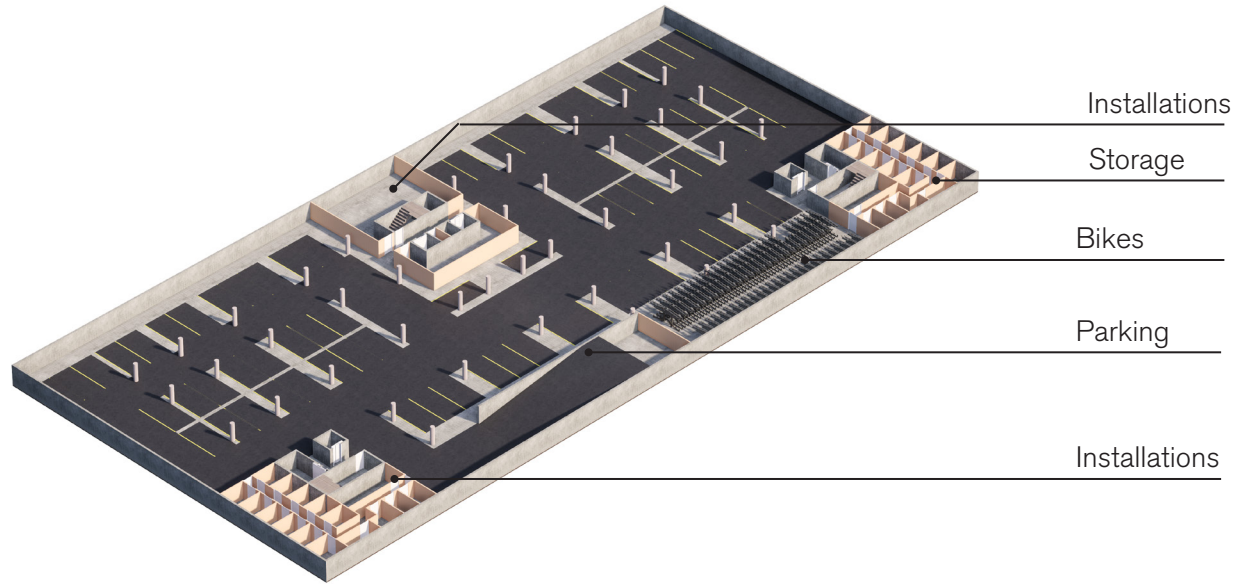
Site



Lobby



Lay-out



Installations

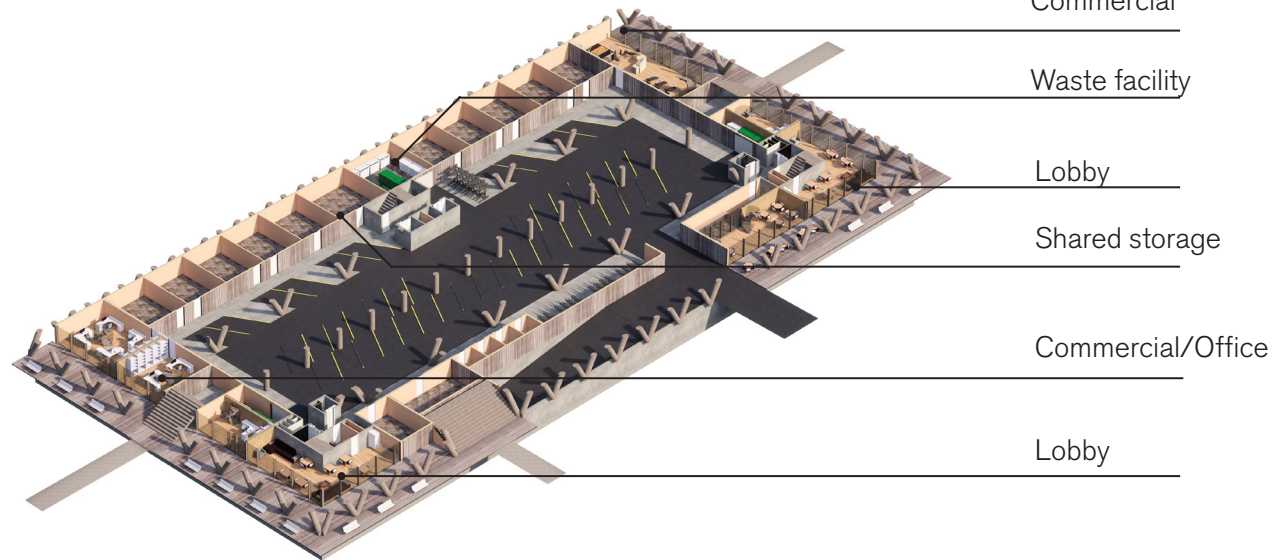
Storage

Bikes

Parking

Installations

Basement



Commercial

Waste facility

Lobby

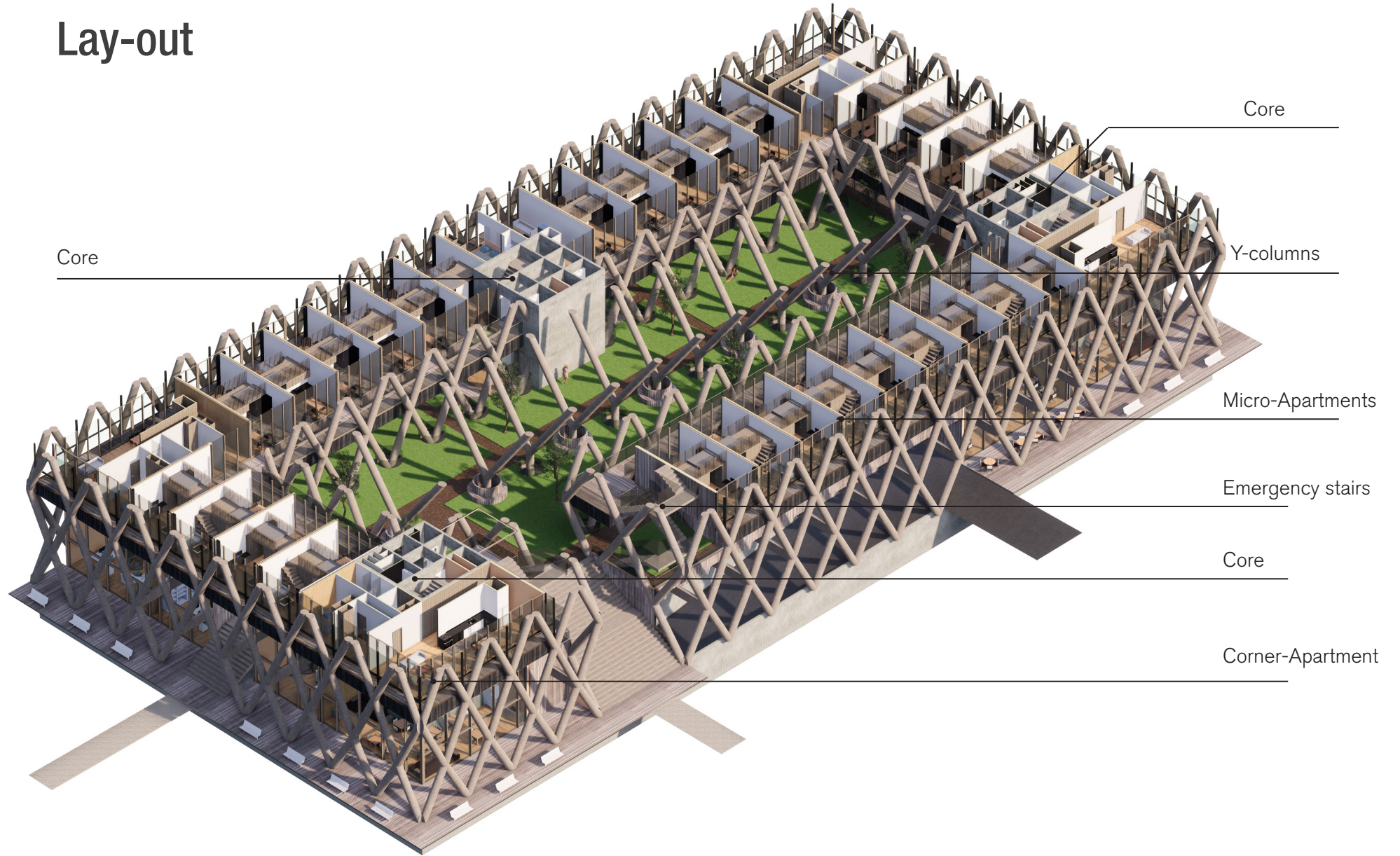
Shared storage

Commercial/Office

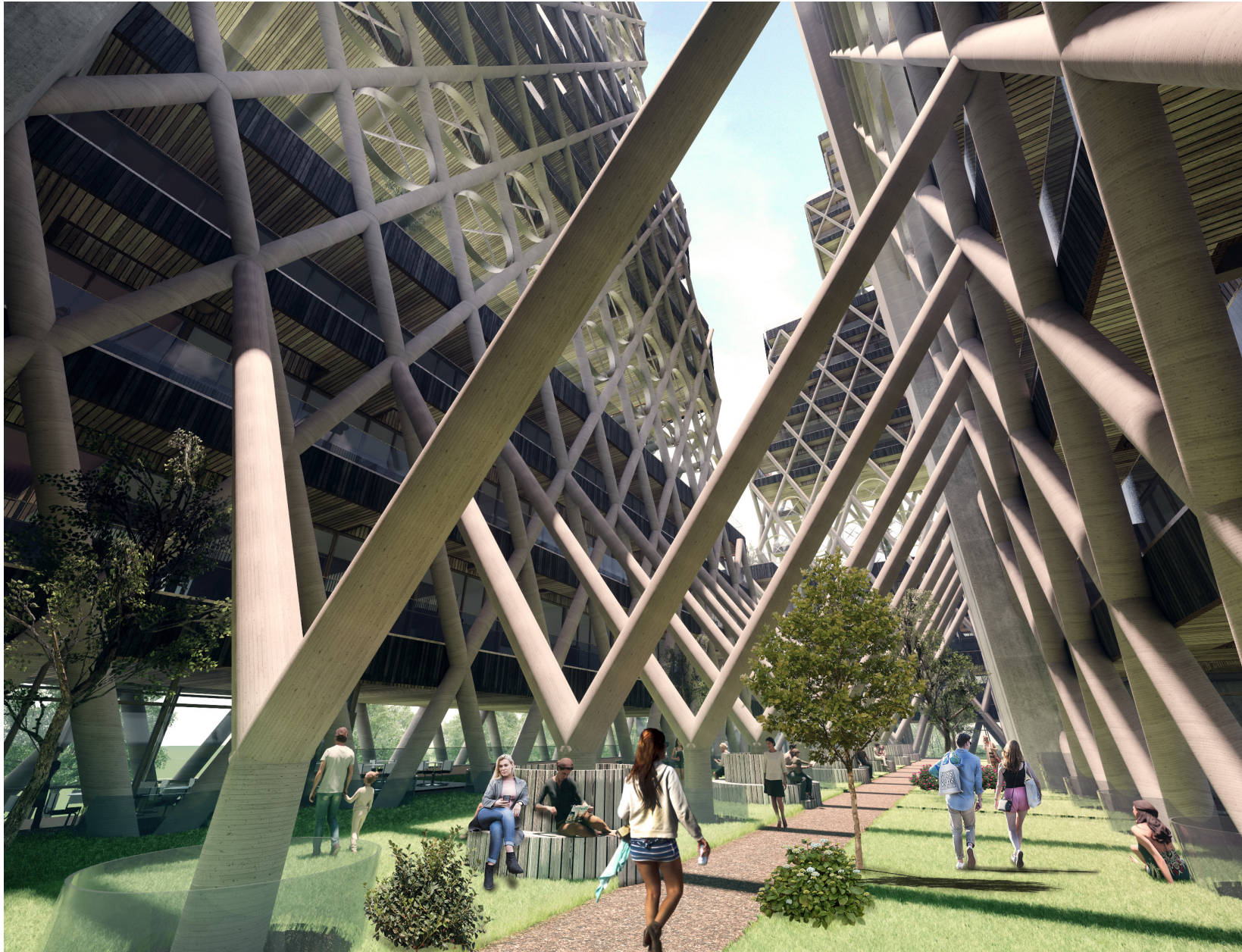
Lobby

Ground level

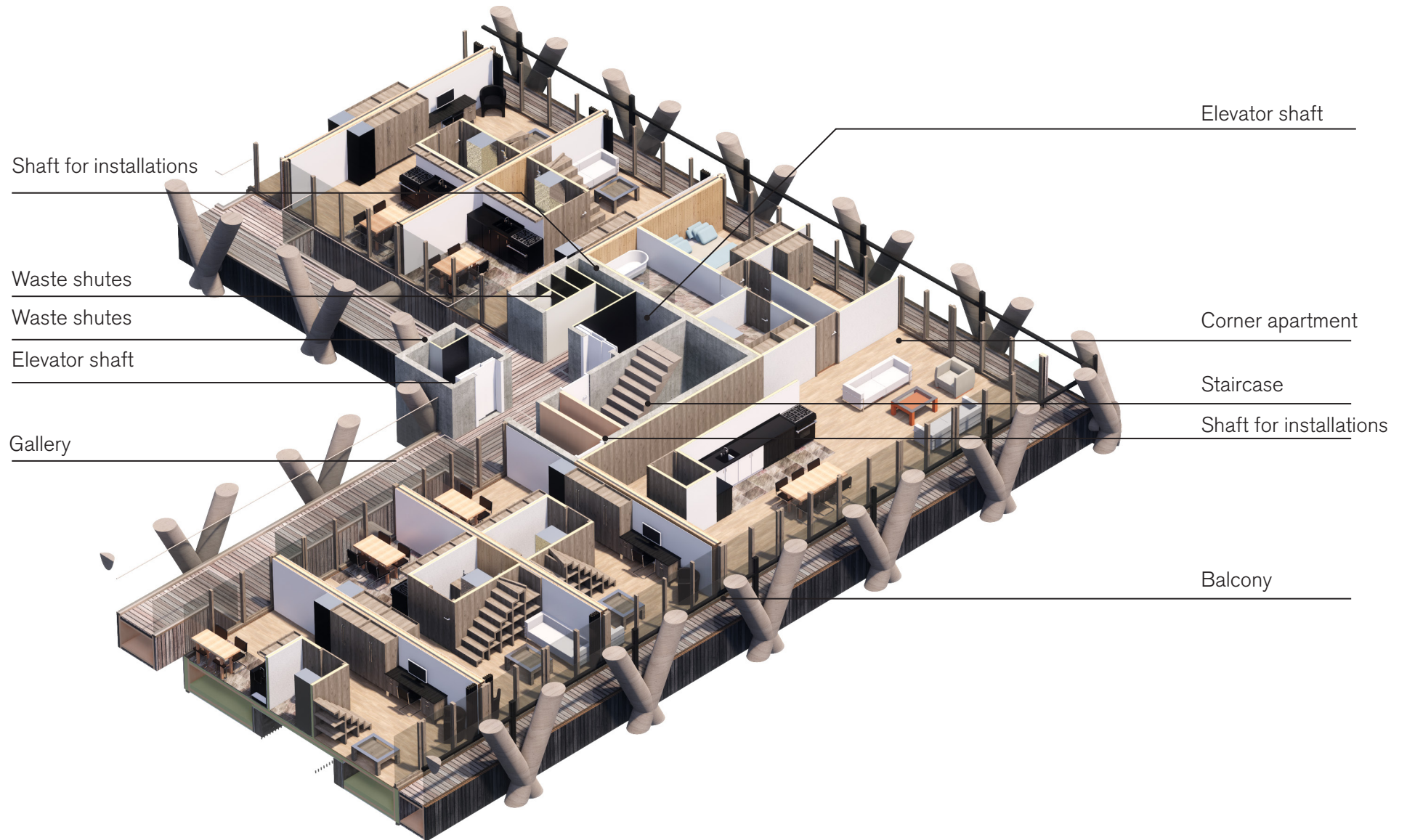
Lay-out



Second floor



Fragment of building



Micro-Apartment



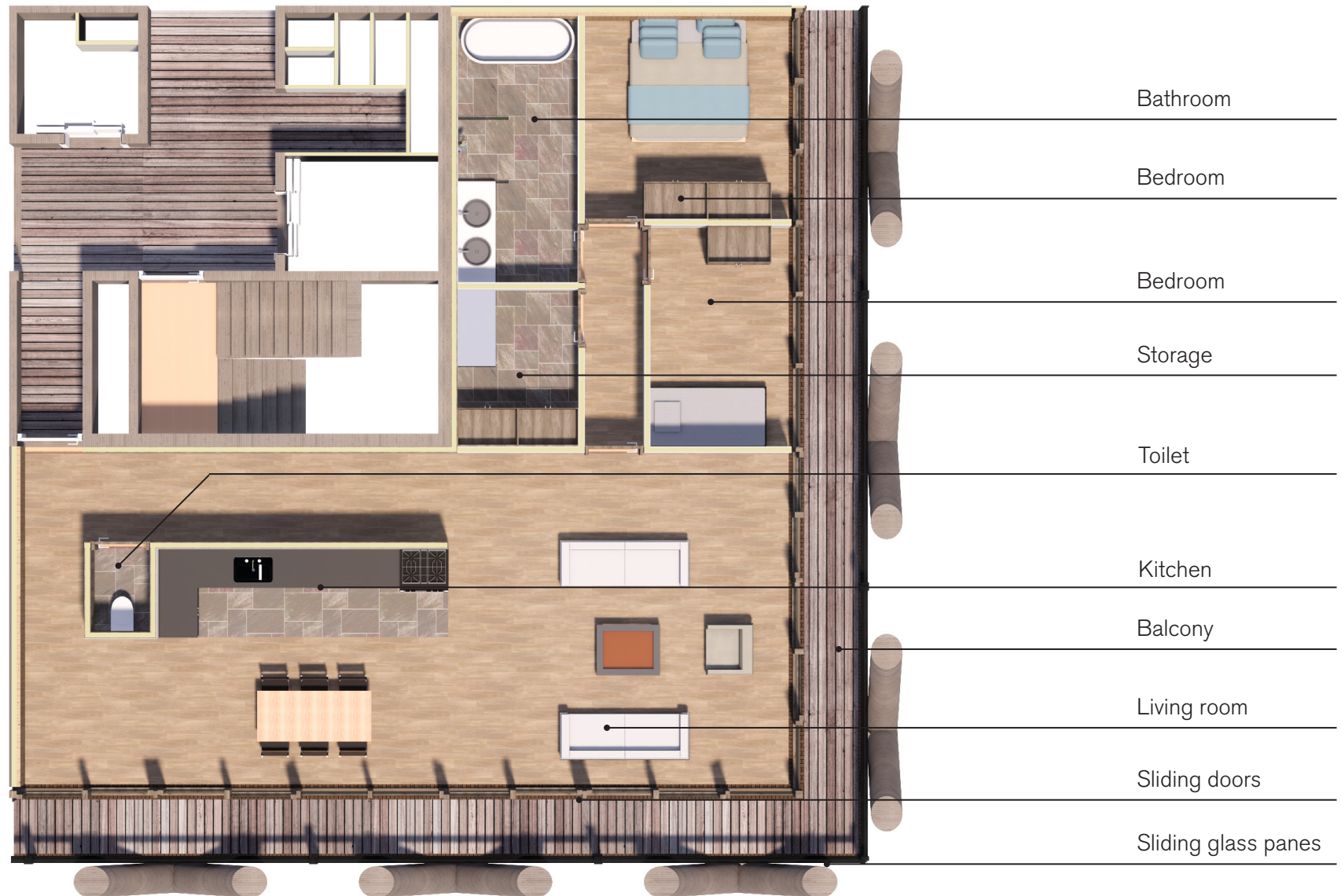
Kitchen impression



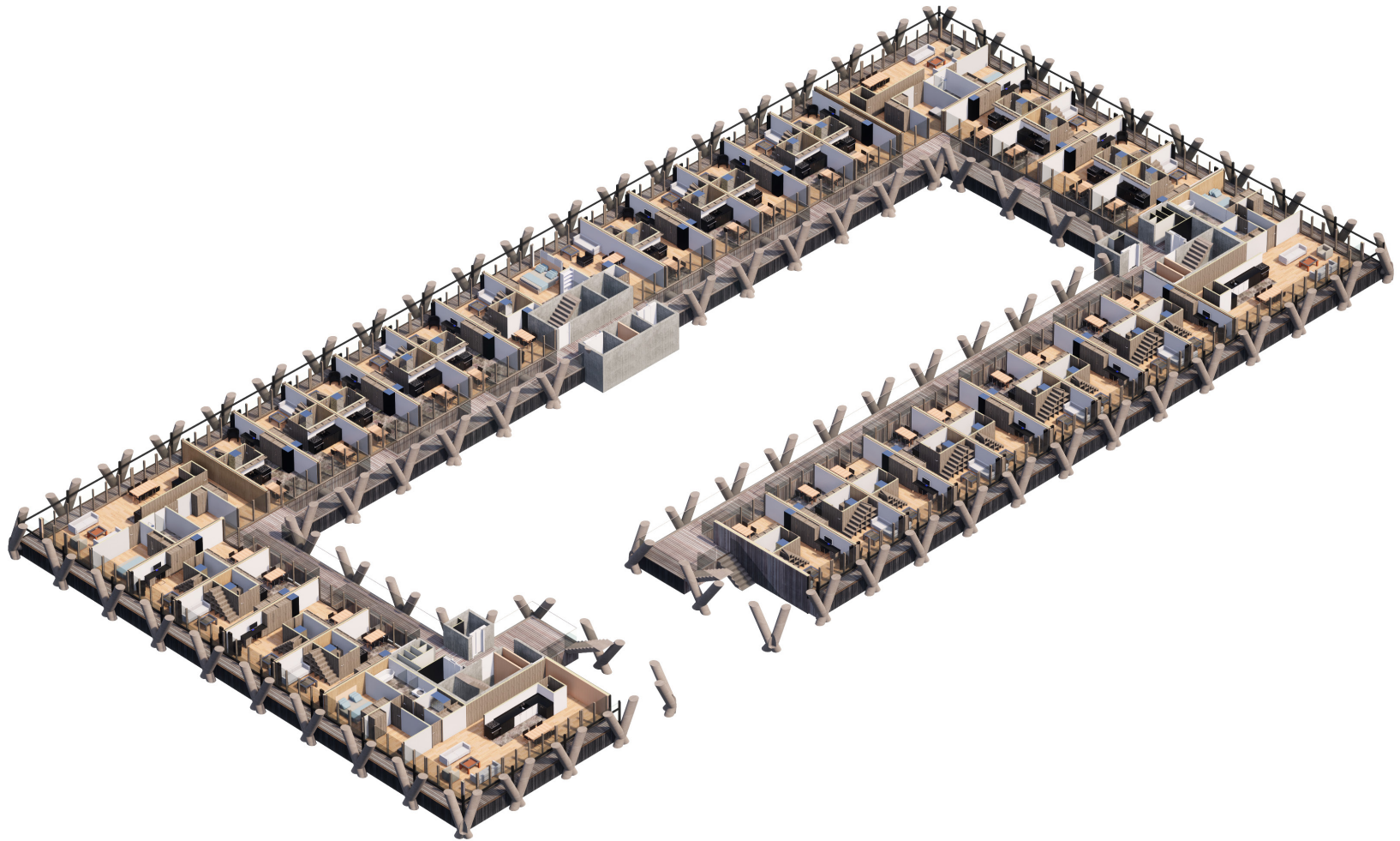
Living room impression



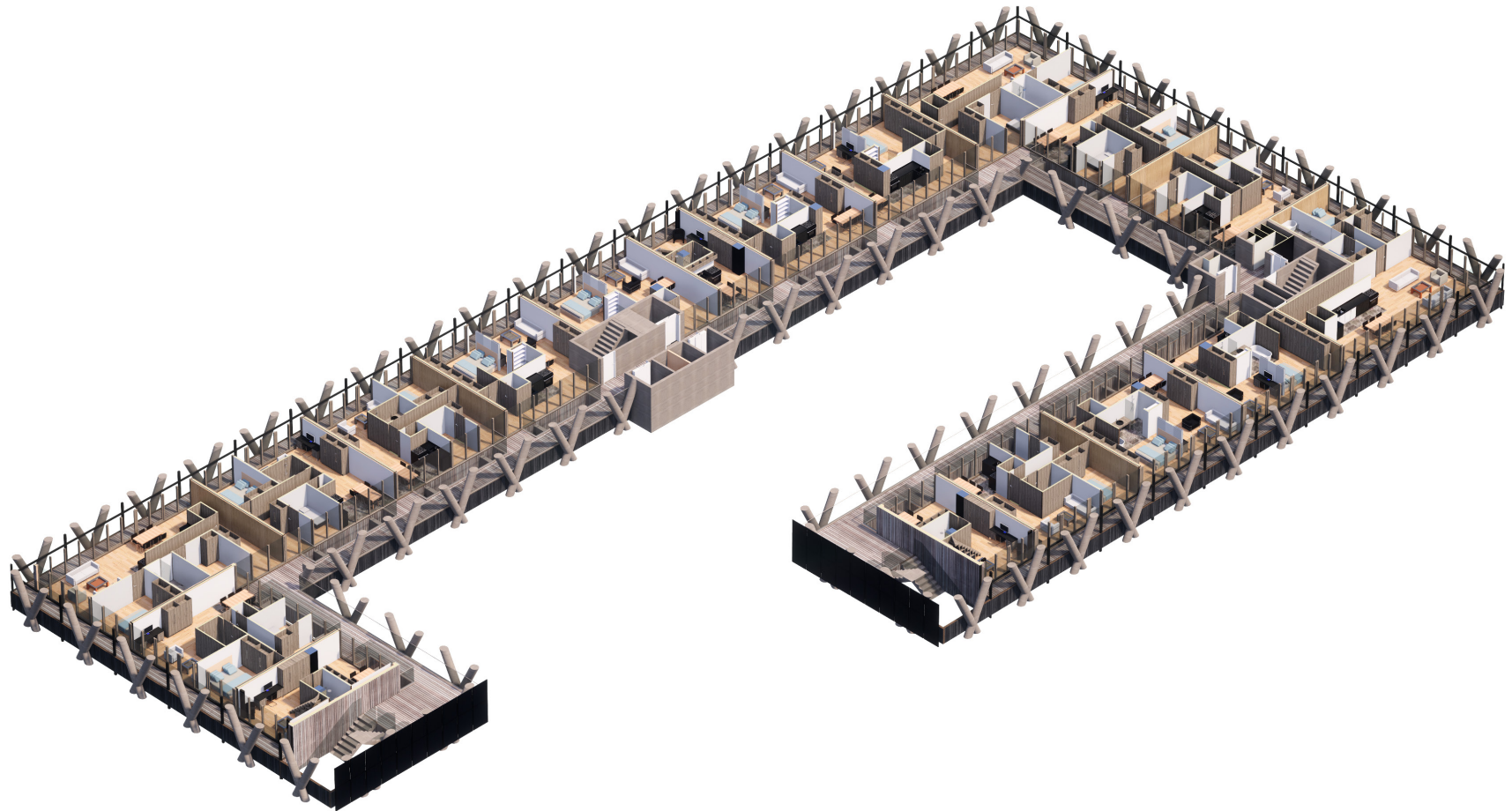
Corner-apartment



Lay-out micro-apartments



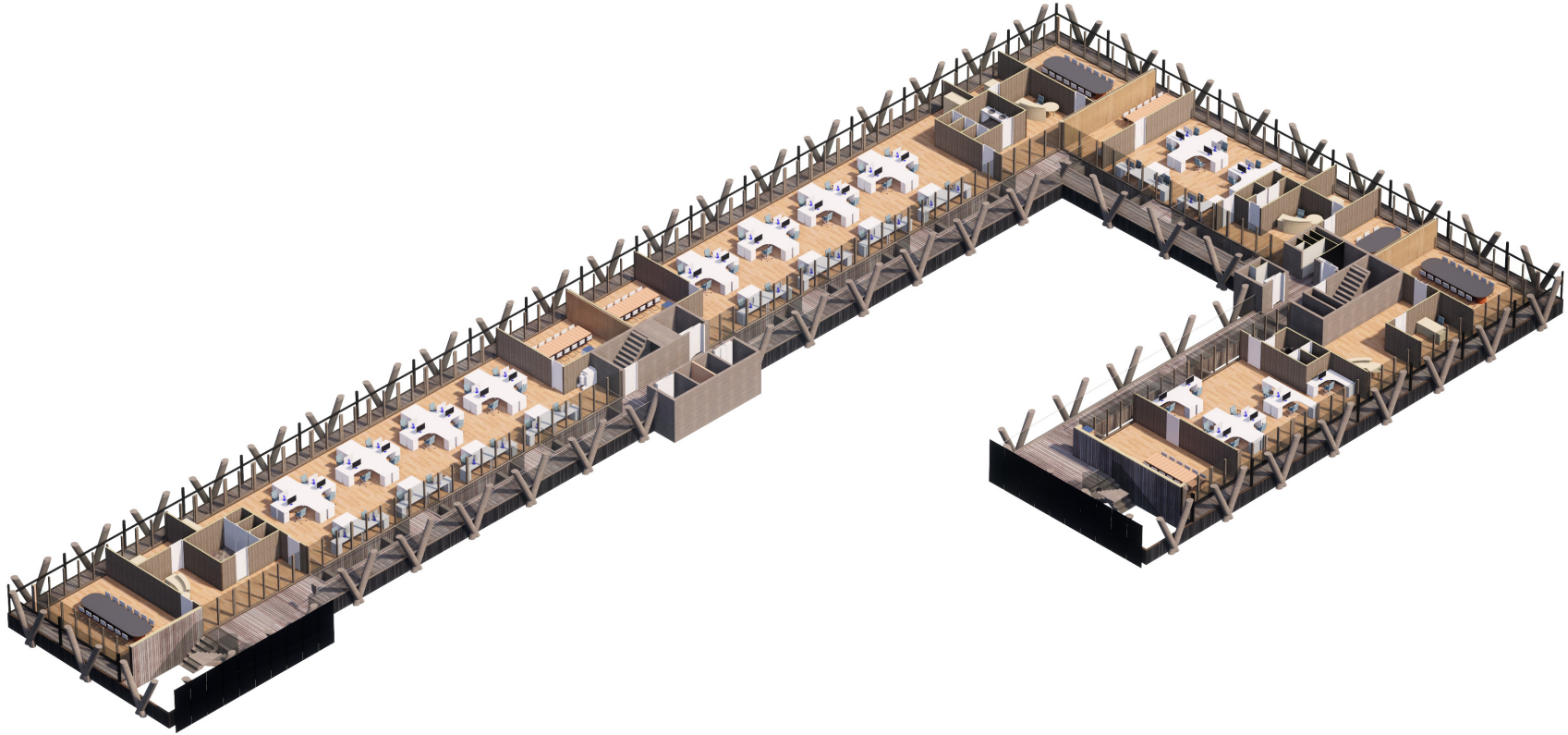
Alternative - Apartments for 2-3 persons



Alternative - Apartments for 2-3 persons



Alternative - Offices

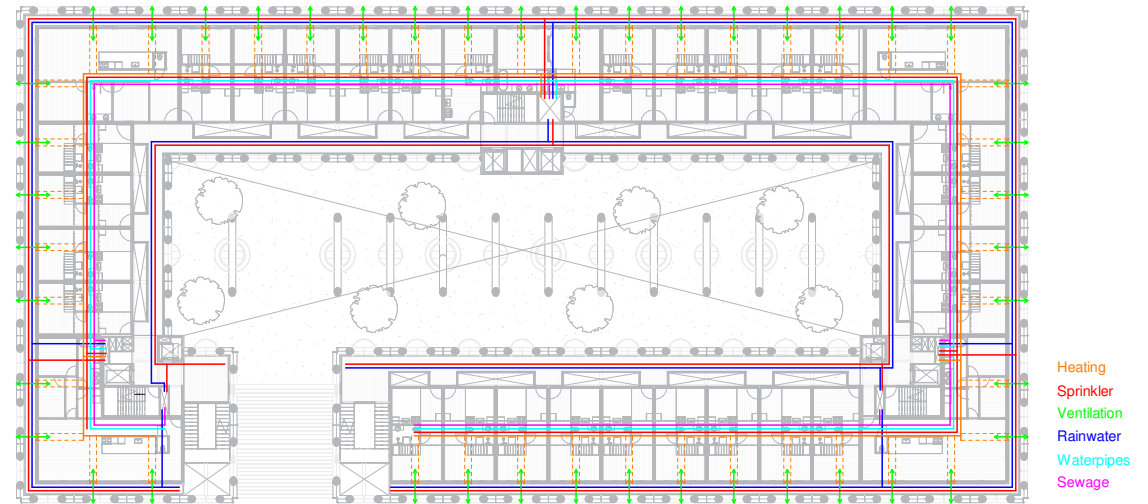
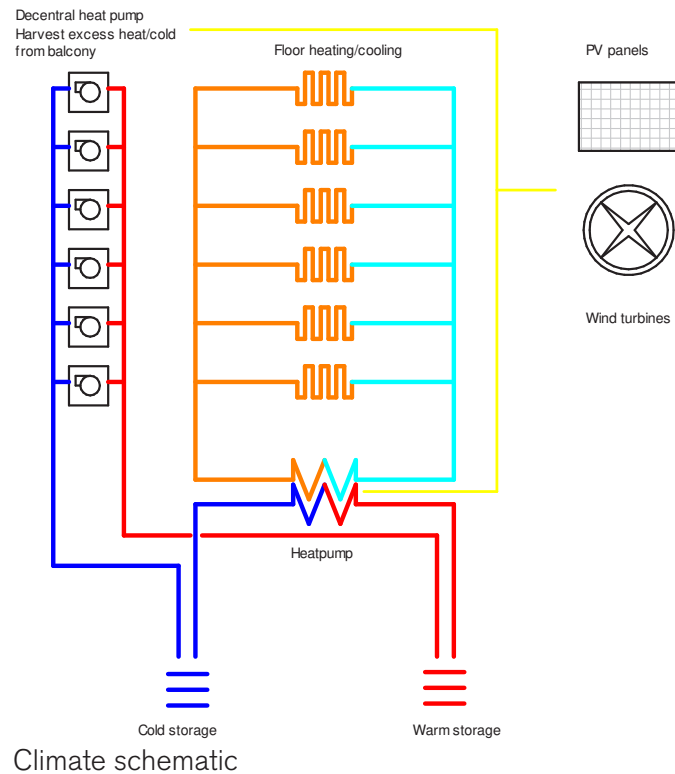


The background image shows a modern architectural interior. A large, white, X-shaped structure, possibly a staircase or a decorative element, is the central focus. It has several circular holes or cutouts. In the background, there is a balcony with a glass railing and a view of a cityscape with buildings and a cloudy sky. The overall aesthetic is clean and contemporary.

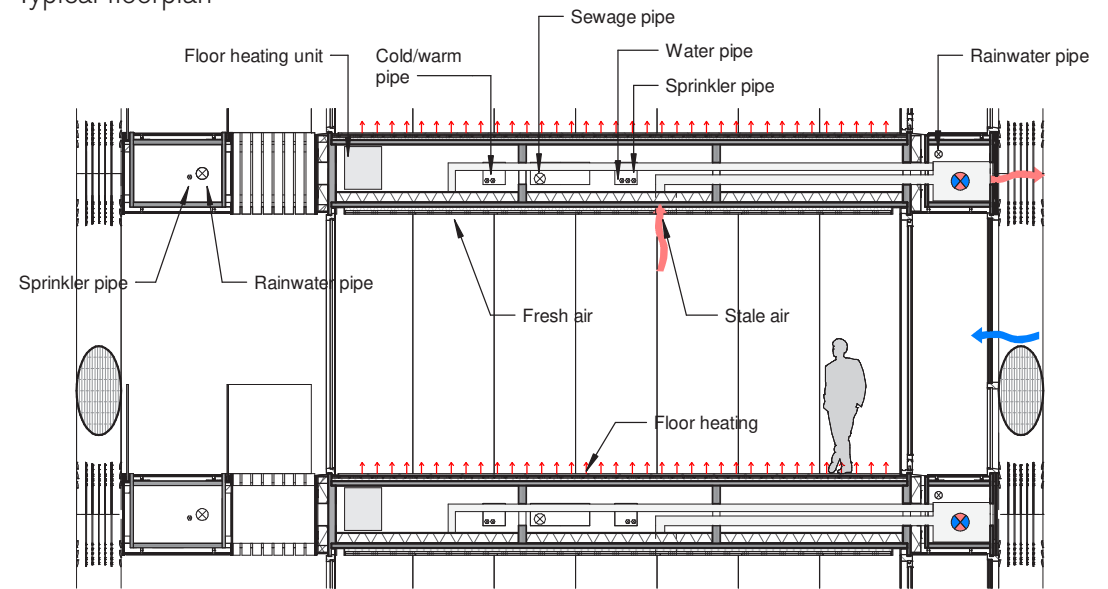
TECHNICAL DESIGN

Climate design

- Decentral ventilation
- Hot/cold storage



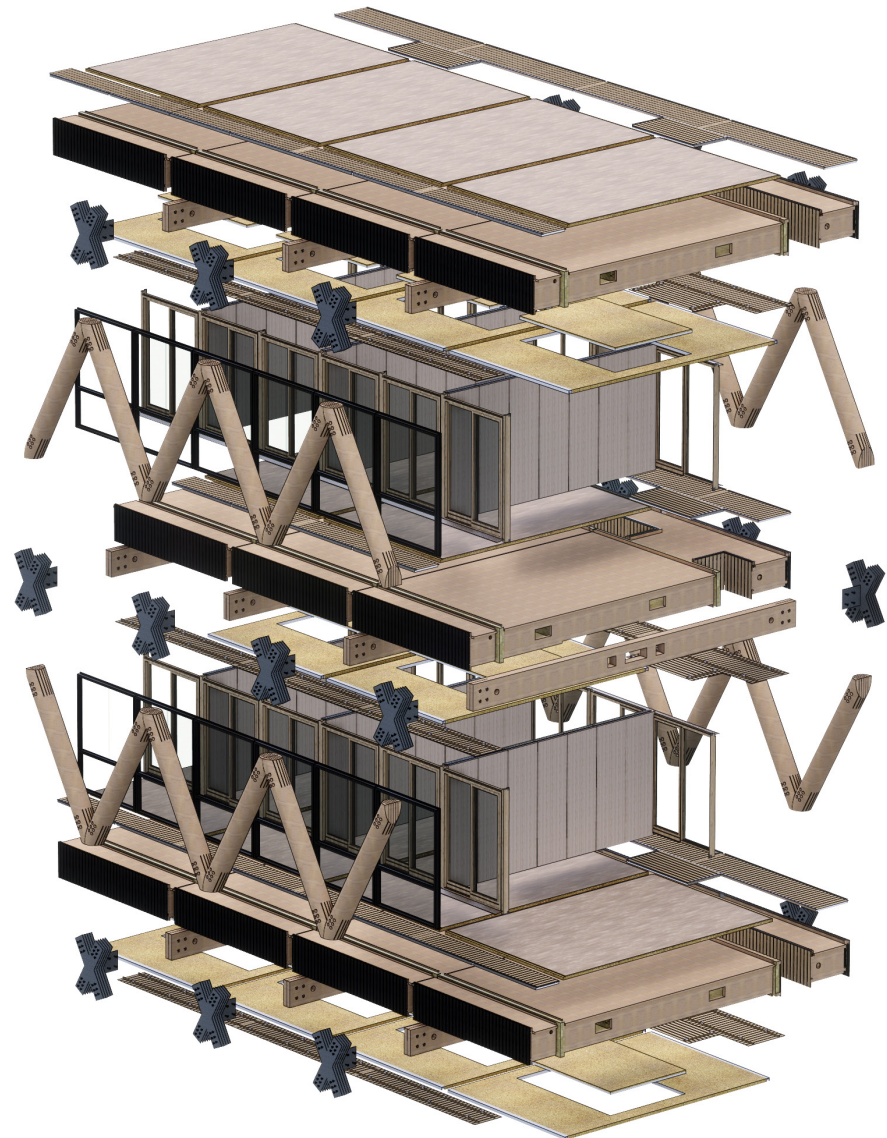
Typical floorplan



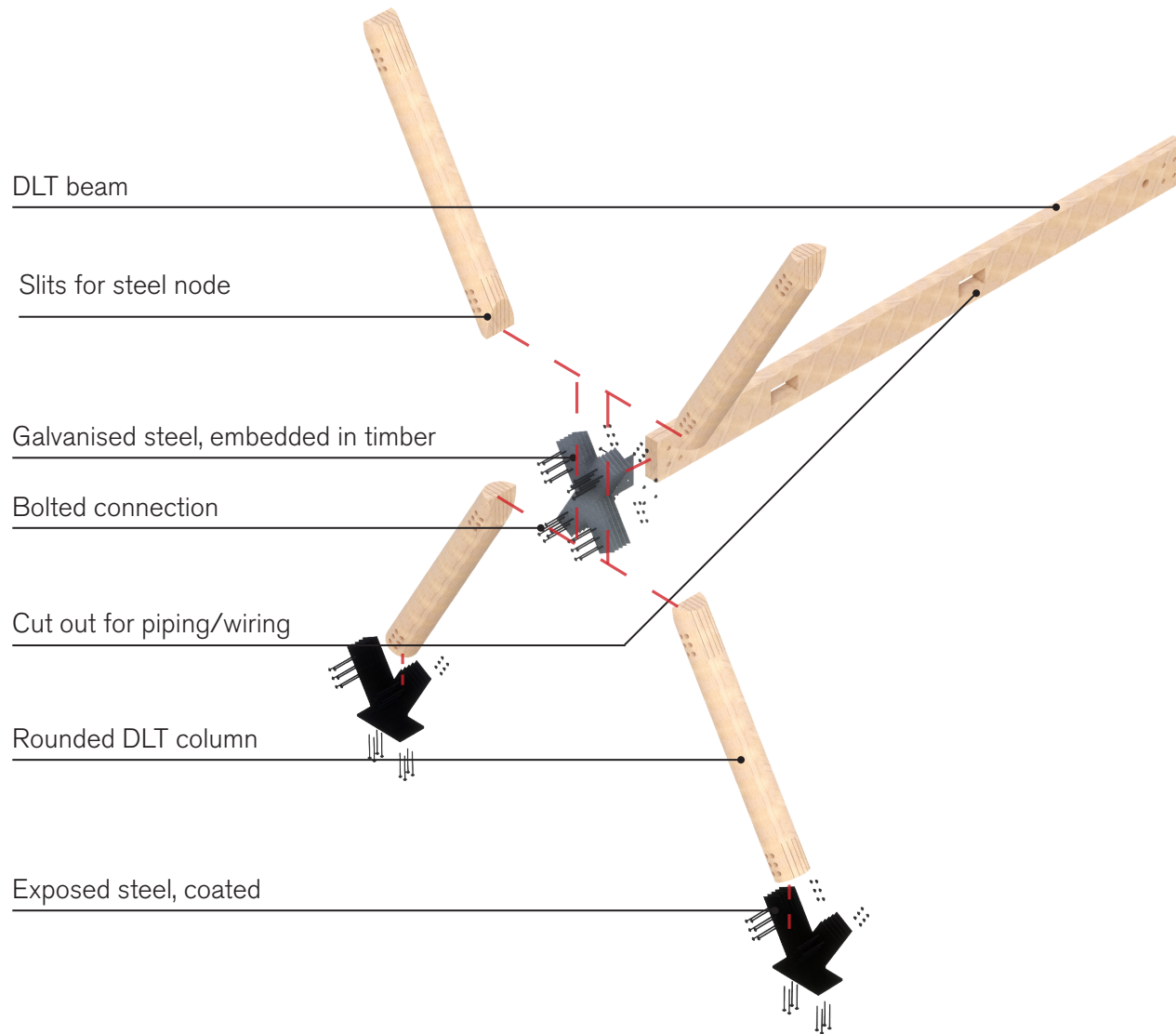
Typical section

Overview

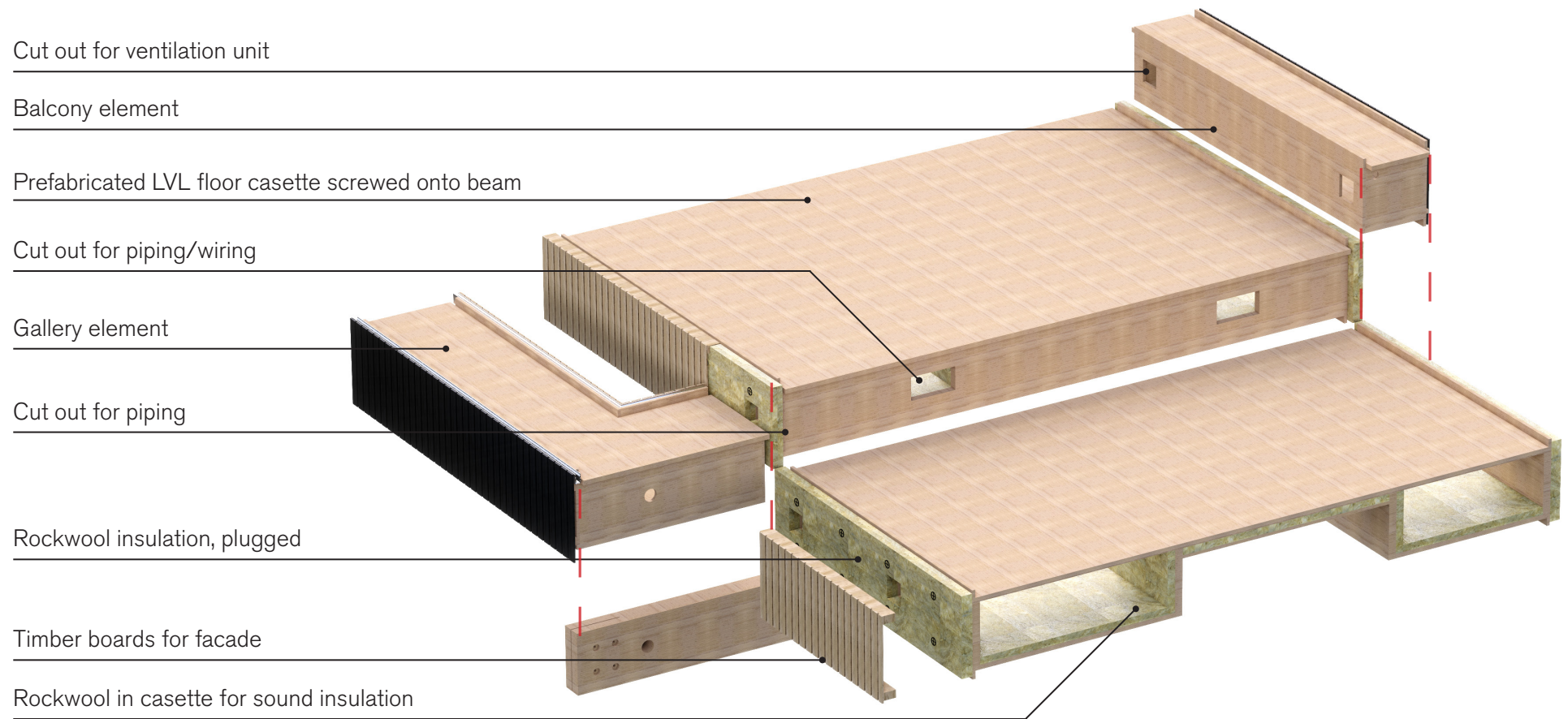
- Design for disassembly
- Fully recyclable materials:
 - Cork
 - Timber
 - Aluminium
 - Glass
 - Steel
- Elements:
 - Columns, beams and nodes
 - Floor and roof elements
 - Window frames
 - Walls, ceilings, floor finishing



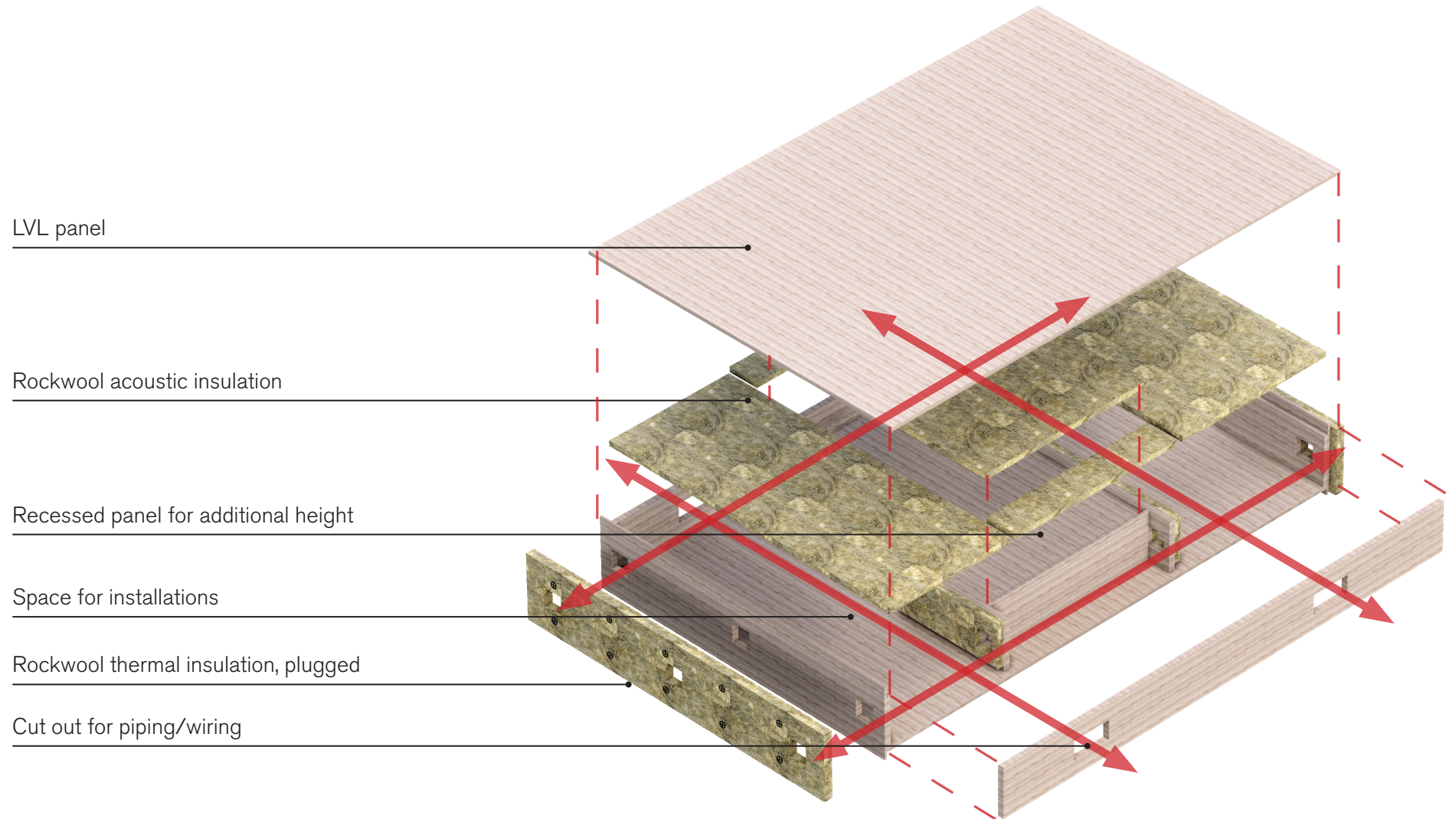
Columns, beams and nodes



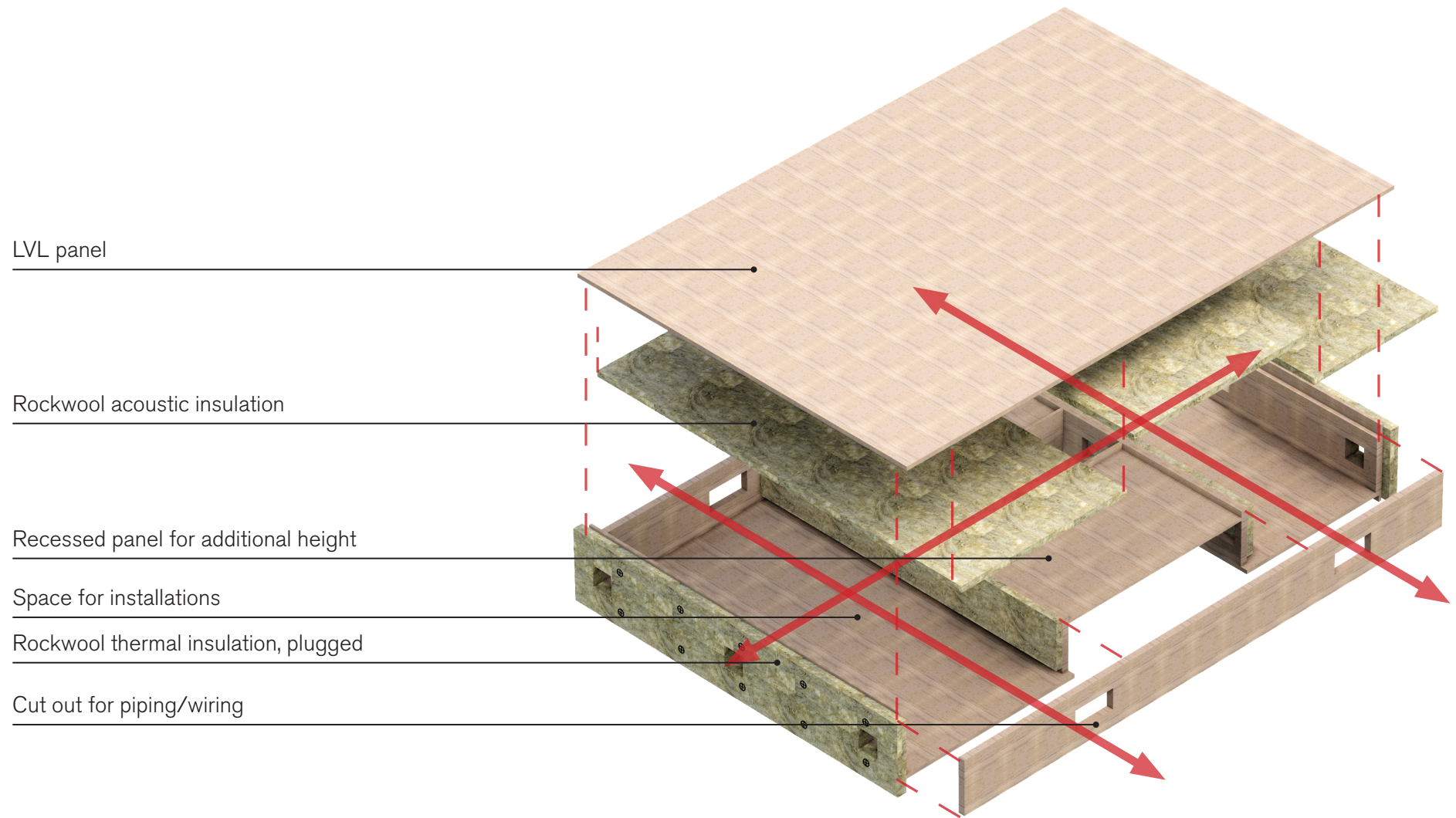
Floor elements



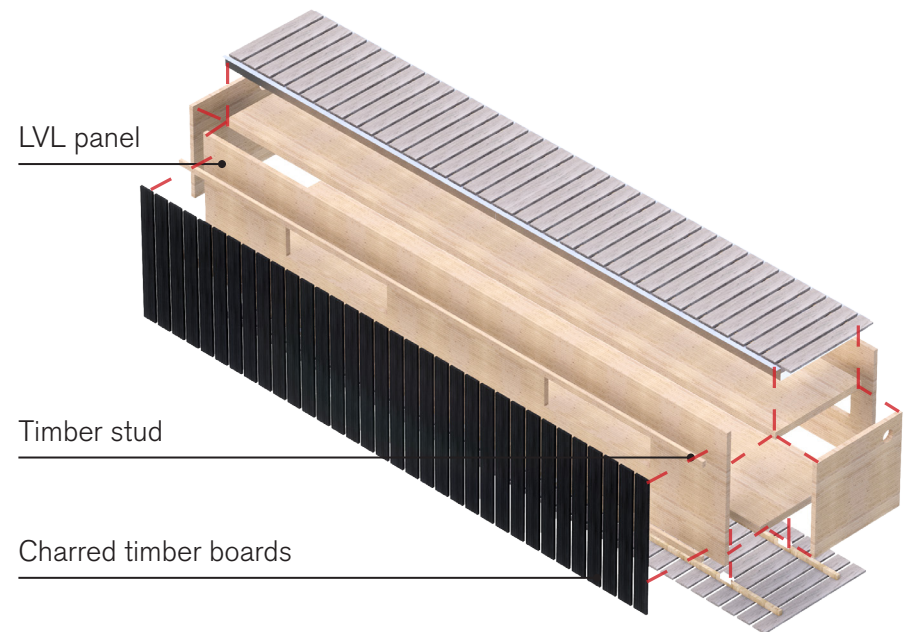
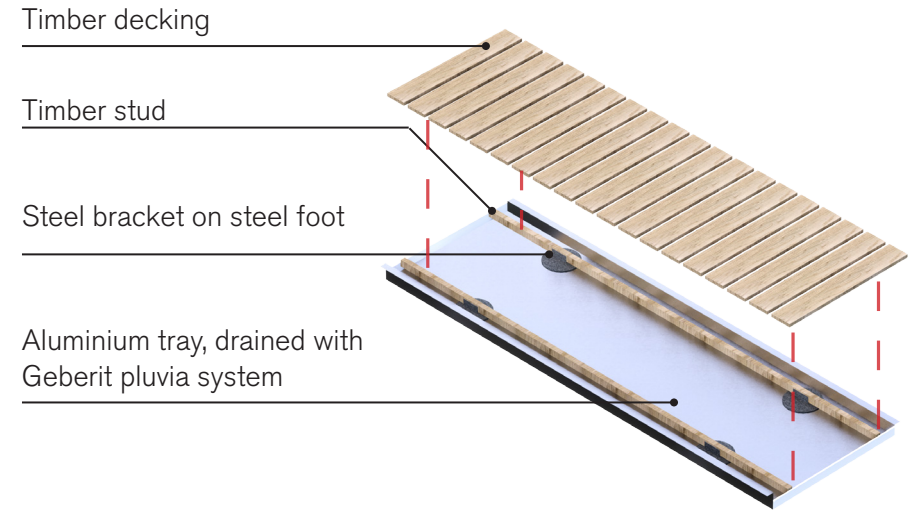
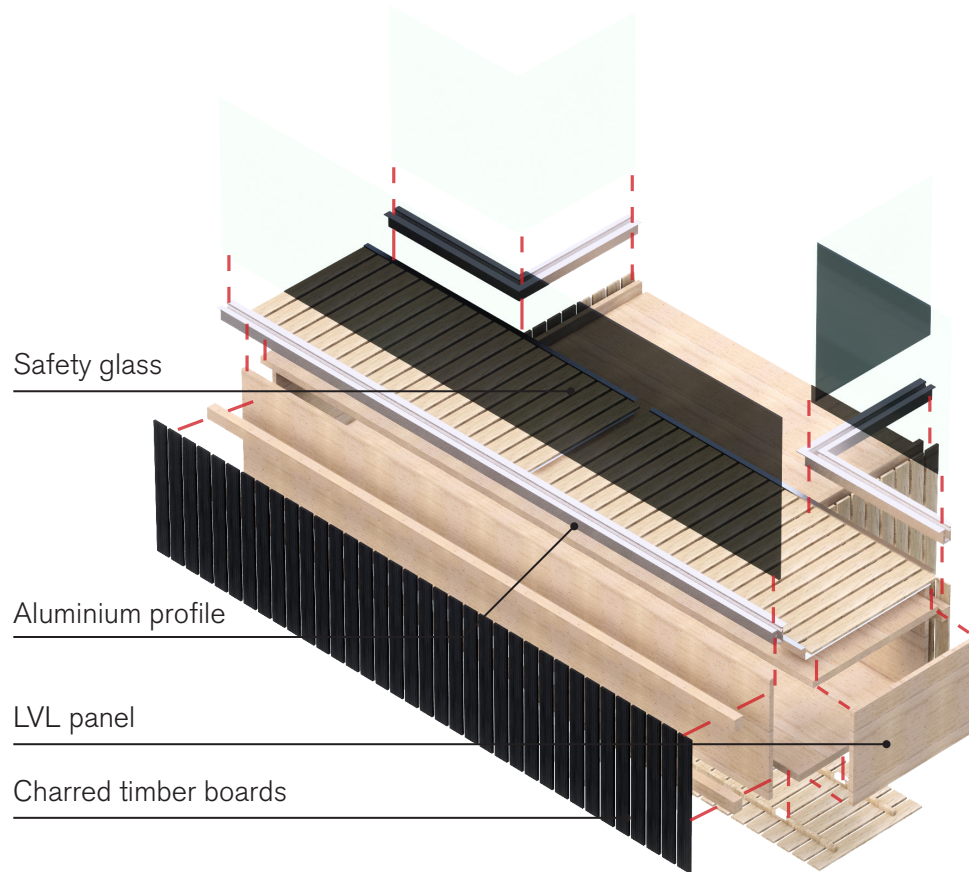
Floor elements



Floor elements



Balcony & Gallery element



Roof elements

Safety glass

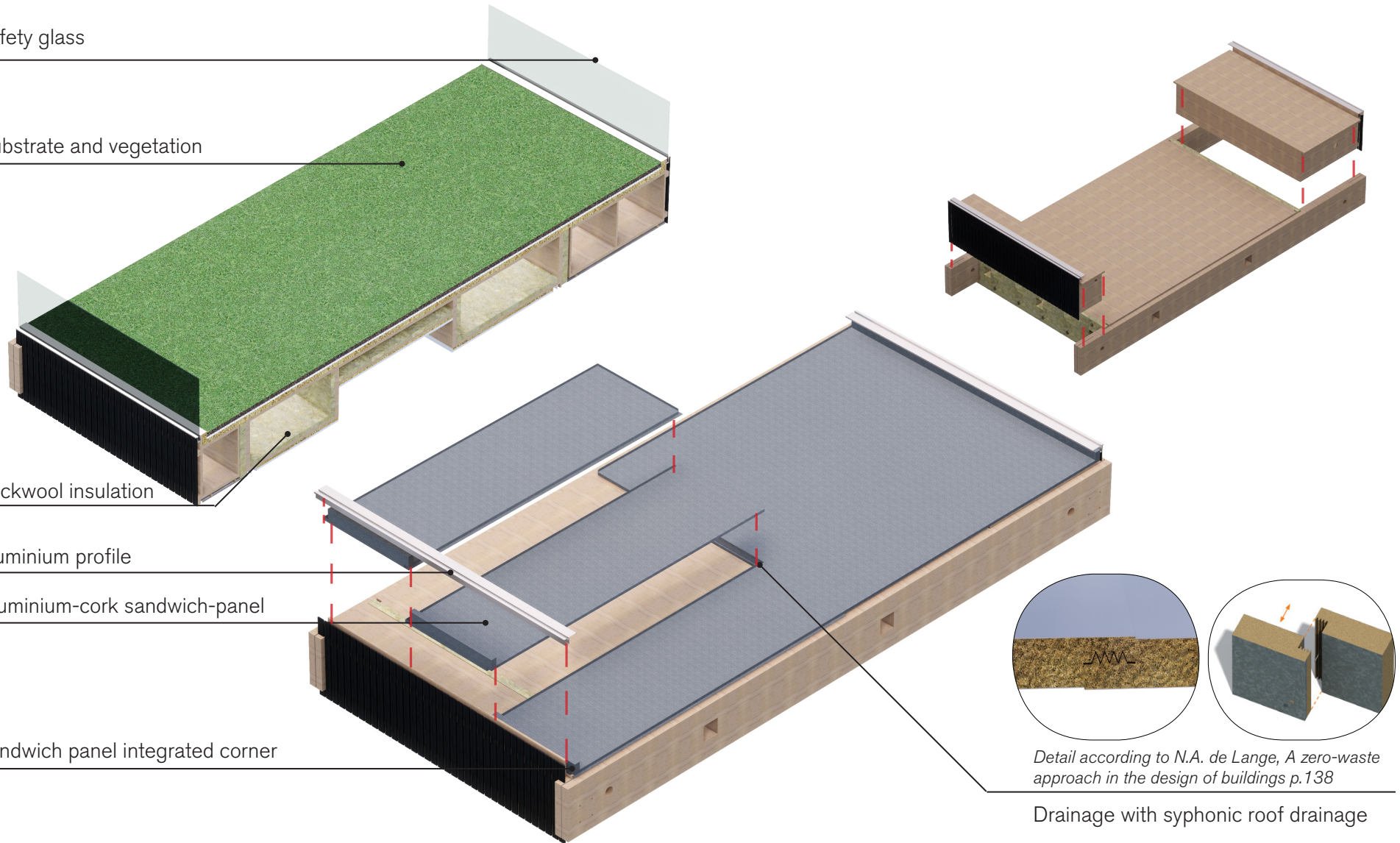
Substrate and vegetation

Rockwool insulation

Aluminium profile

Aluminium-cork sandwich-panel

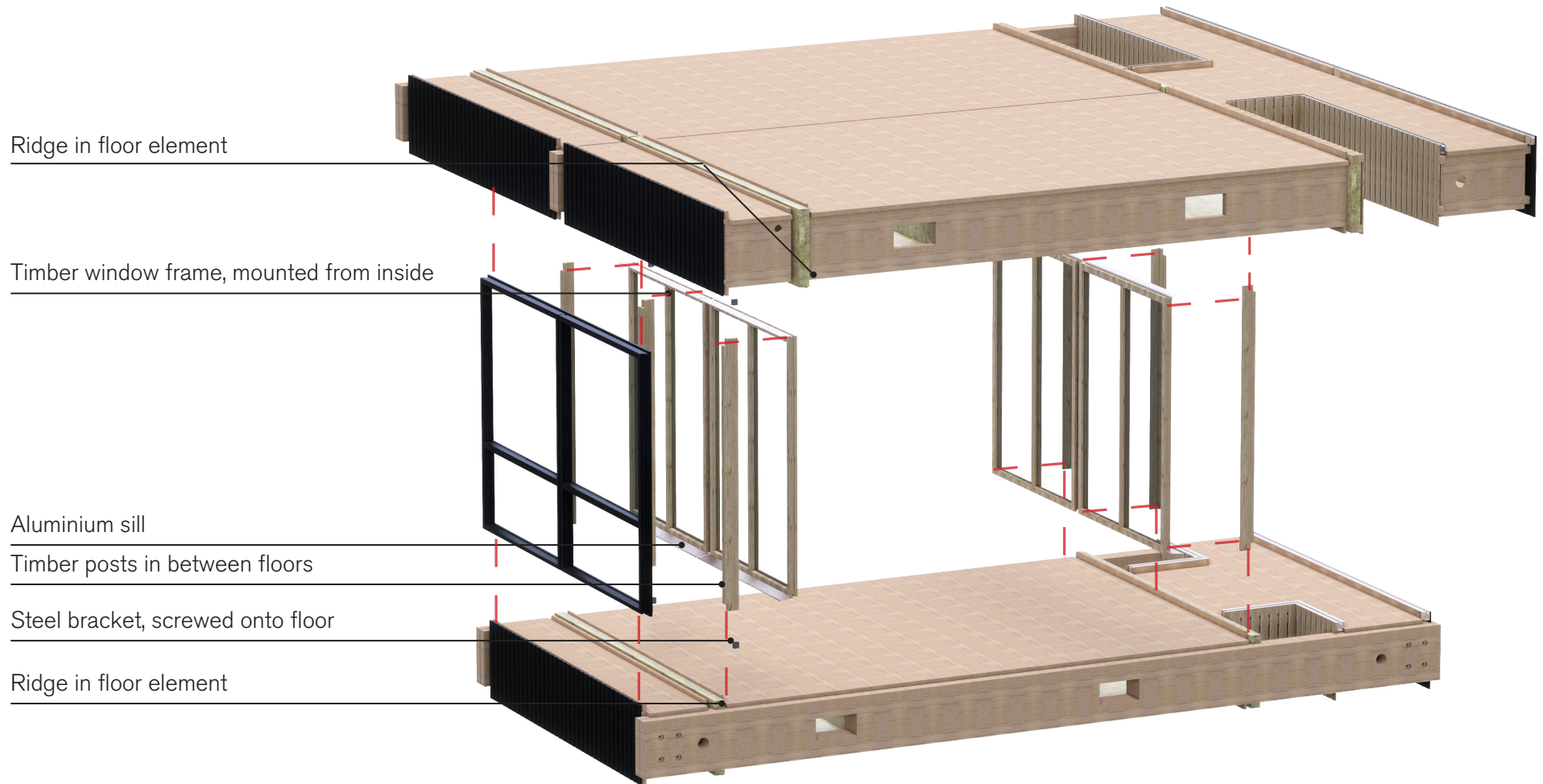
Sandwich panel integrated corner



Detail according to N.A. de Lange, A zero-waste approach in the design of buildings p.138

Drainage with syphonic roof drainage

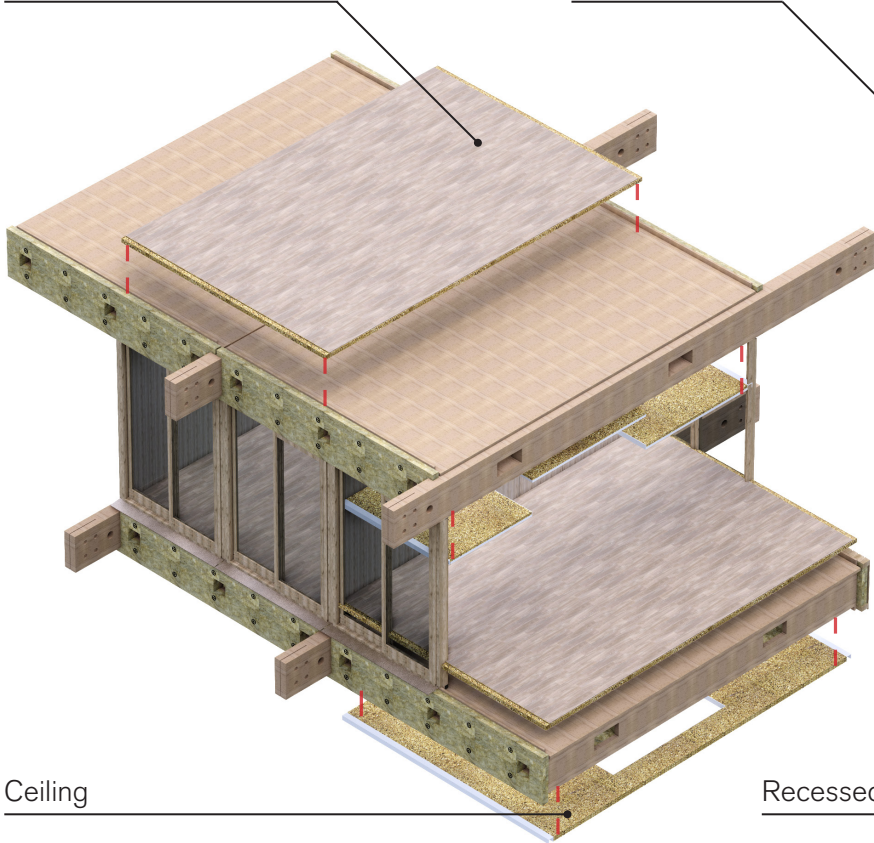
Window frames



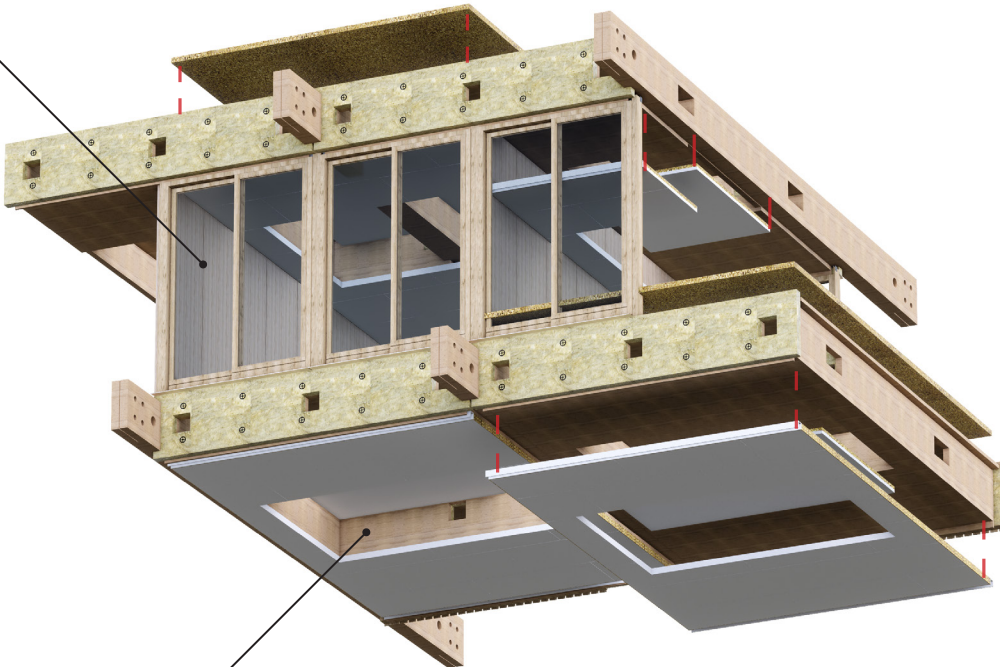
Walls, ceilings, floor finishings

Floor finishing

Separation walls

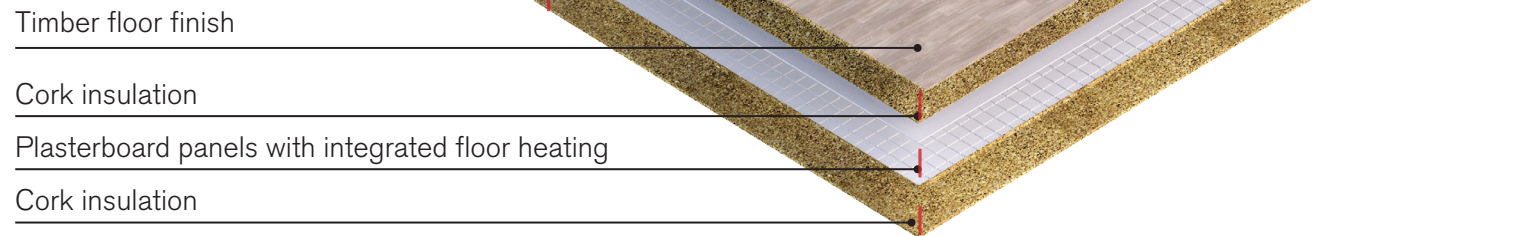
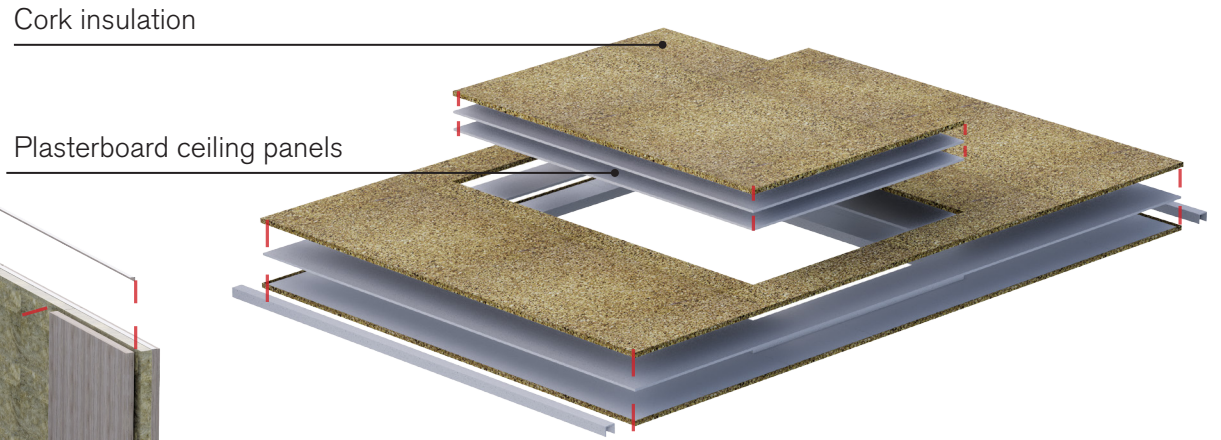
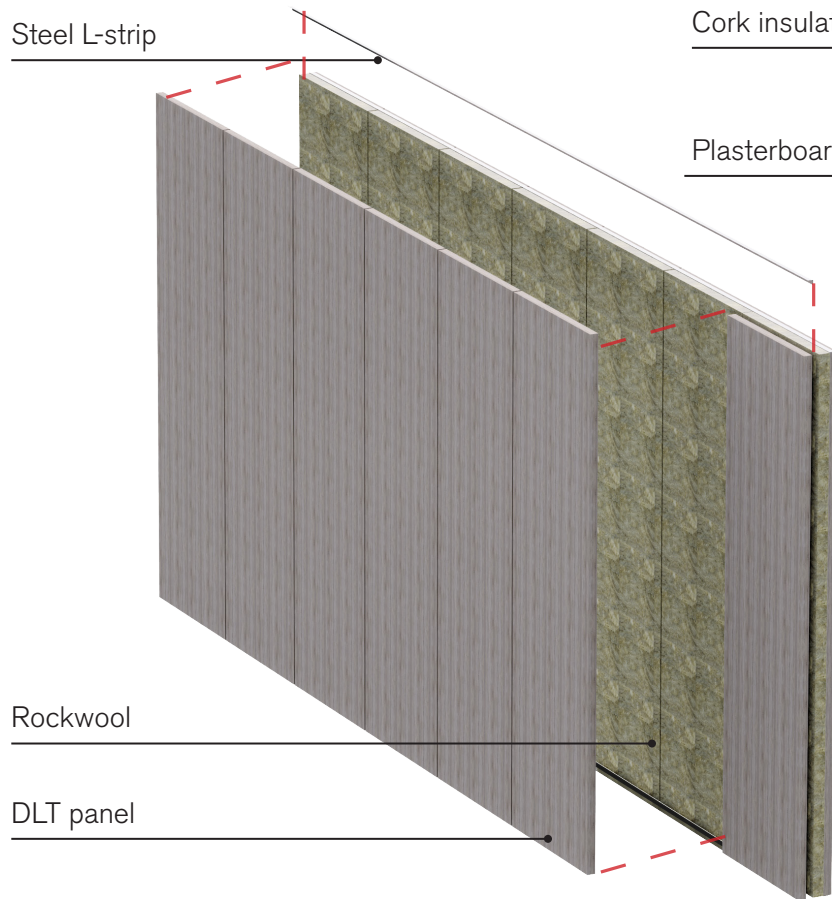


Ceiling



Recessed ceiling for height

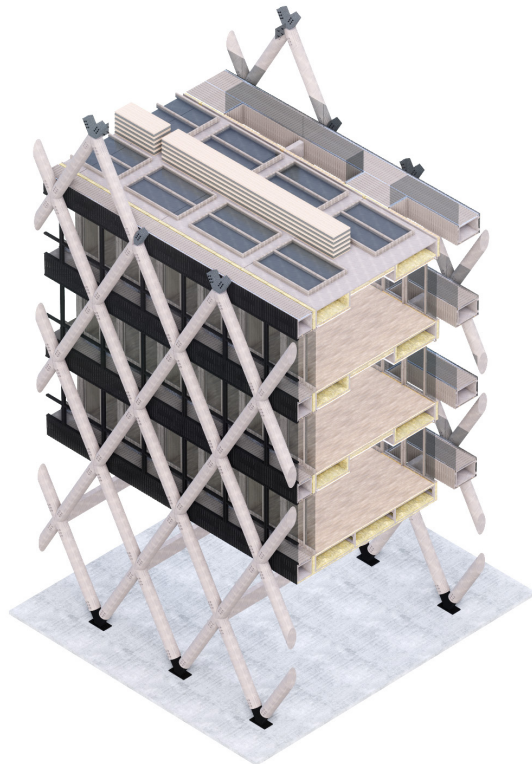
Walls, ceilings, floor finishings



Build order

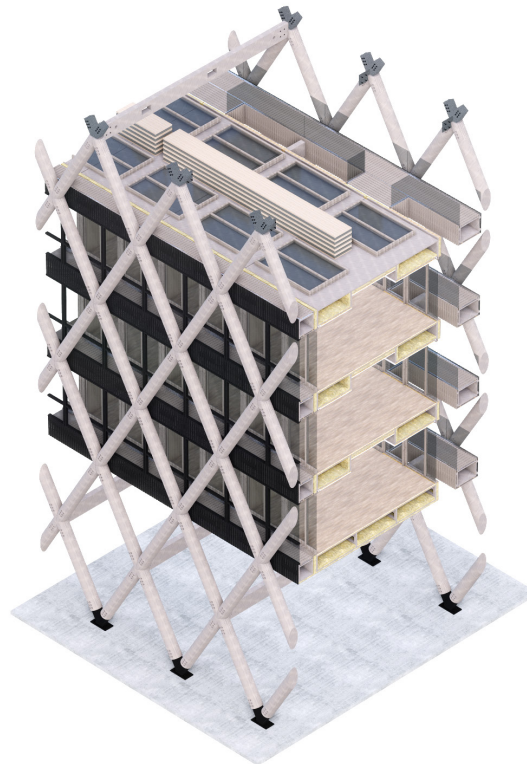
1.

Lifting wall elements and window elements to floor
Extend the diagrid with columns and nodes



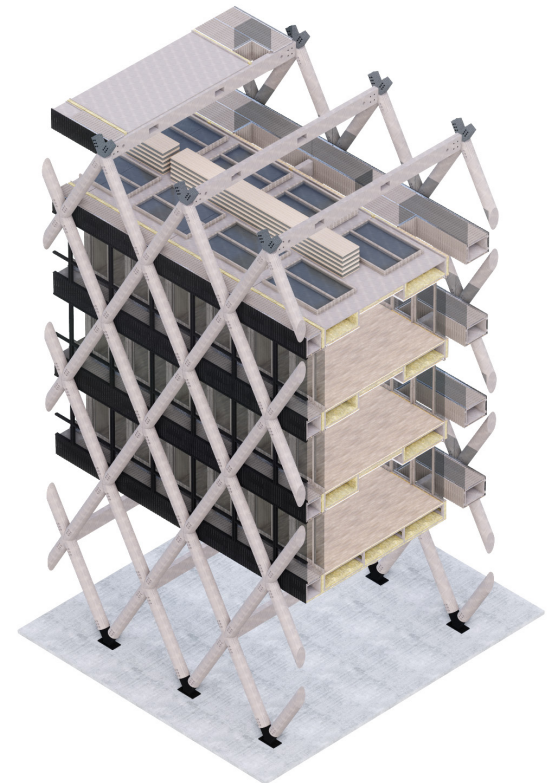
2.

Connect beams to nodes



3.

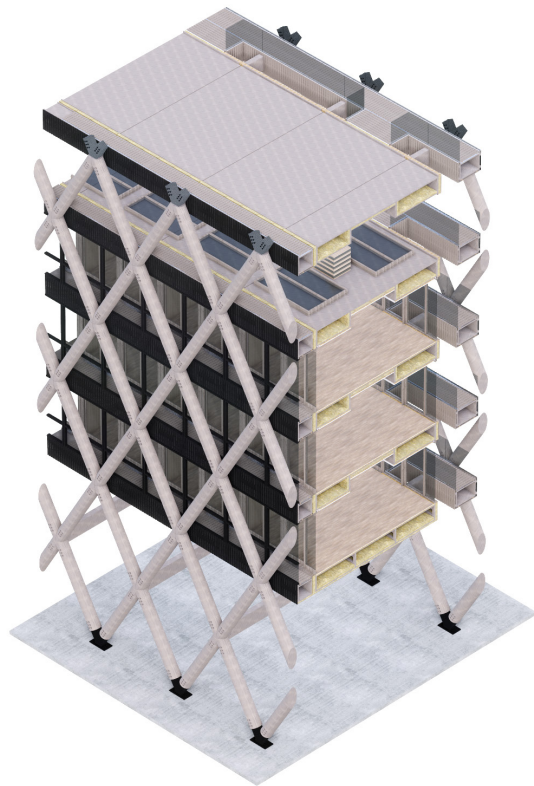
Lift floor elements onto beams



Build order

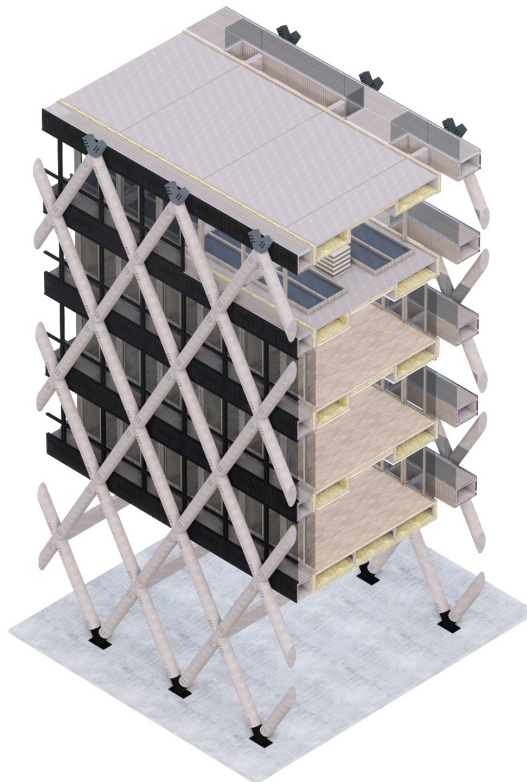
4.

Fasten all structural elements into position



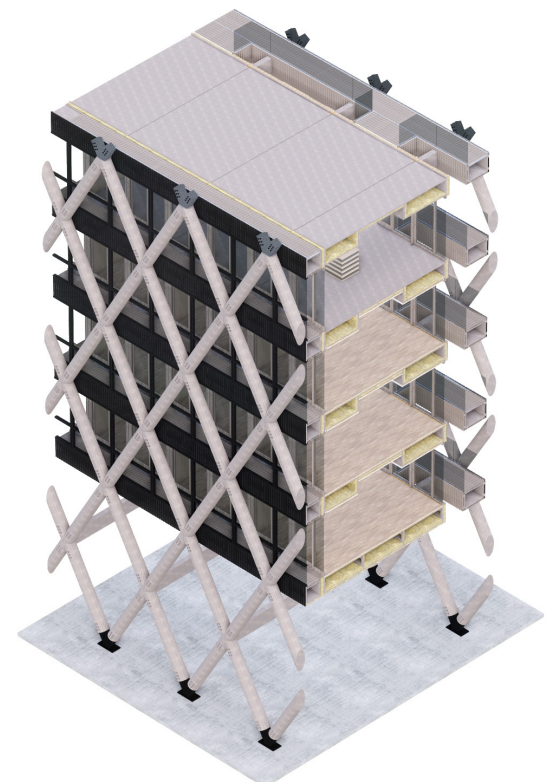
5.

Mount window frame supports and window frames



6.

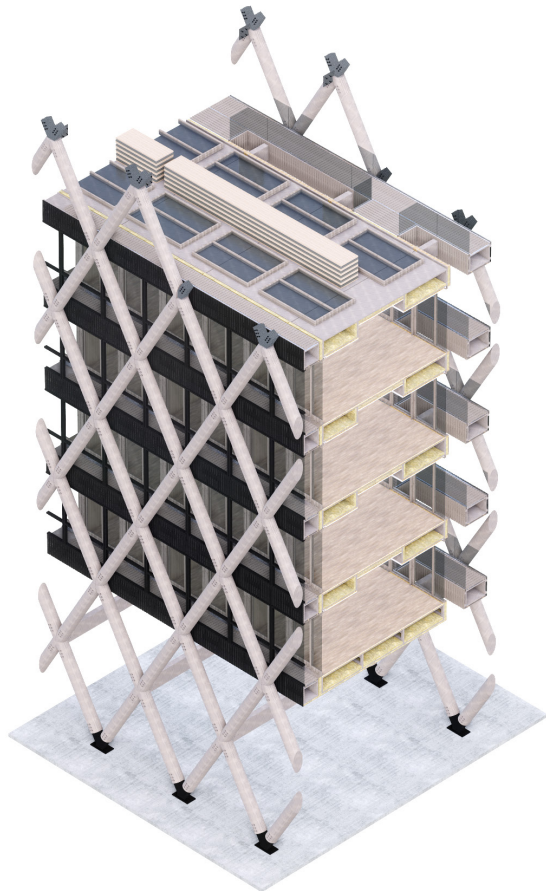
Fasten all window frames into position
Mount separation walls
Install floor and ceiling finishes



Build order

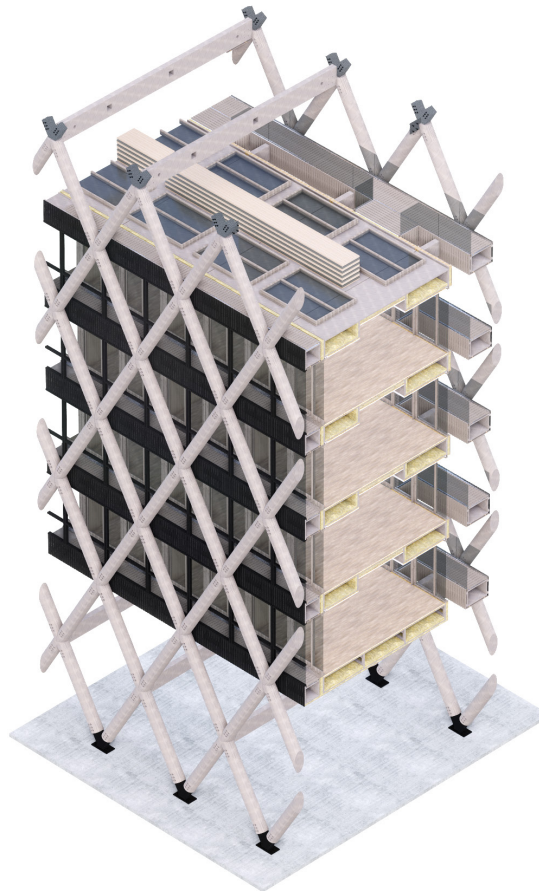
7.

Lifting wall elements and window elements to floor
Extend the diagrid with columns and nodes



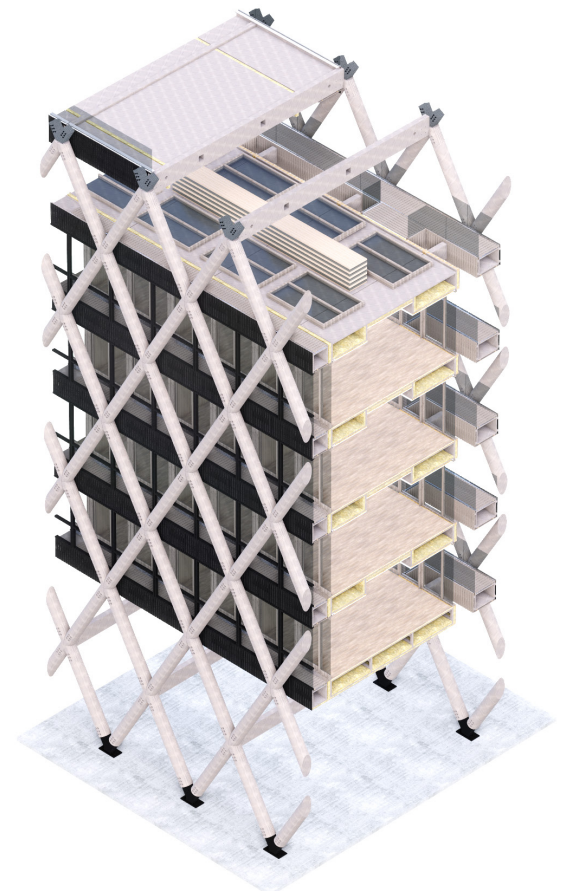
8.

Connect beams to nodes



9.

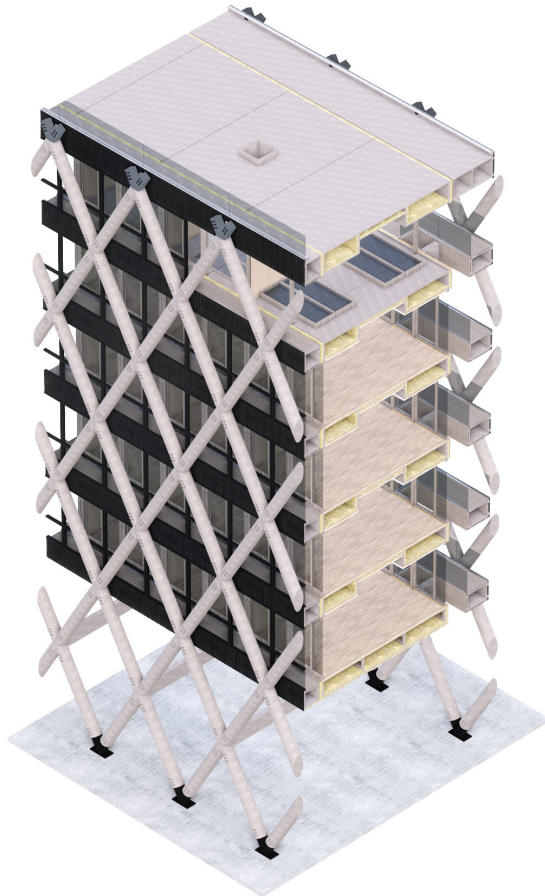
Lift floor elements onto beams



Build order

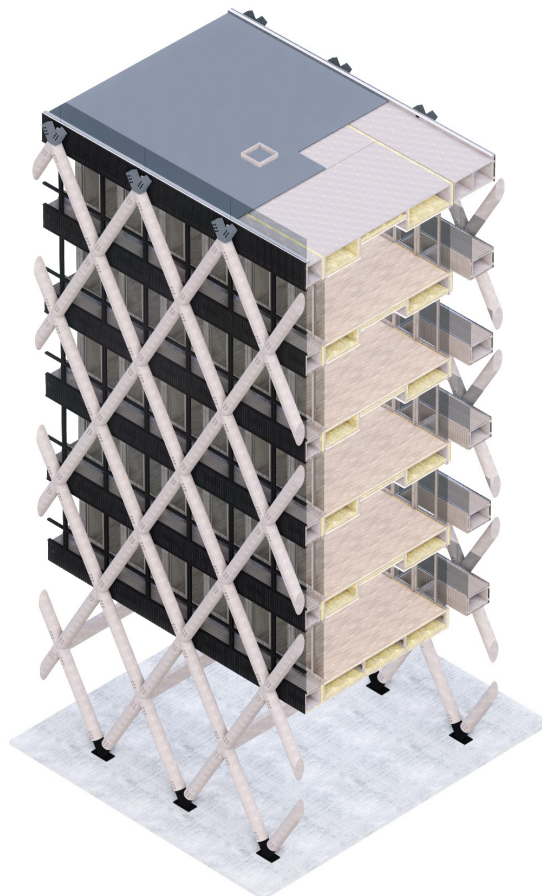
10.

Fasten all structural elements into position
Install window frames



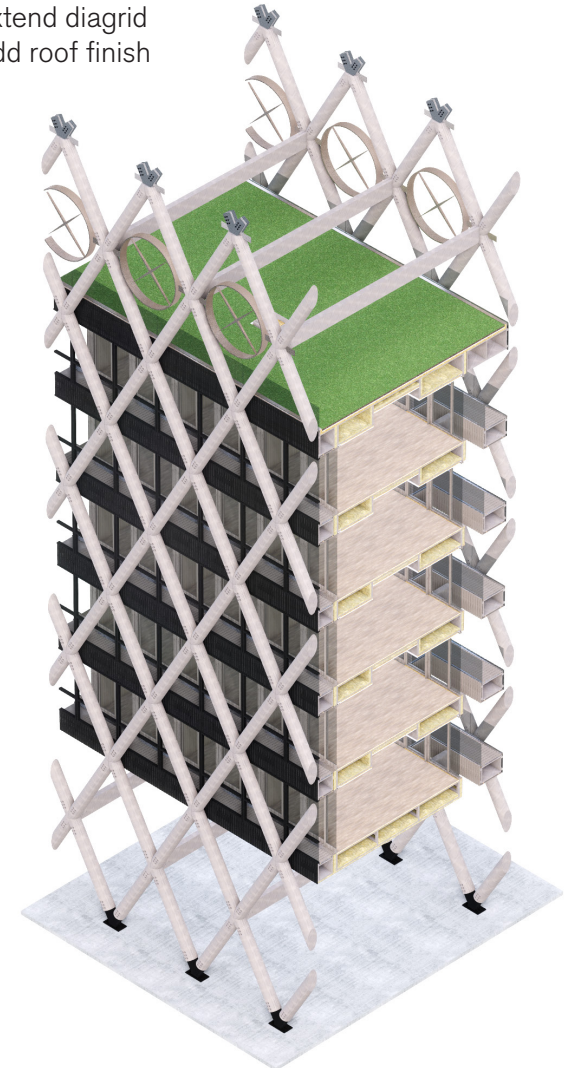
5.

Install roof elements



6.

Extend diagrid
Add roof finish



CONCLUSIONS

Conclusions - design

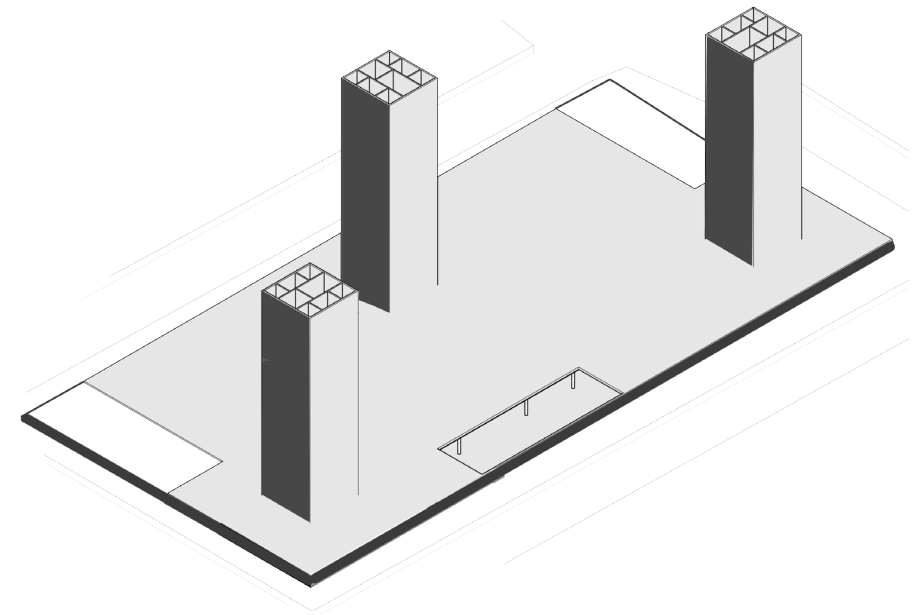
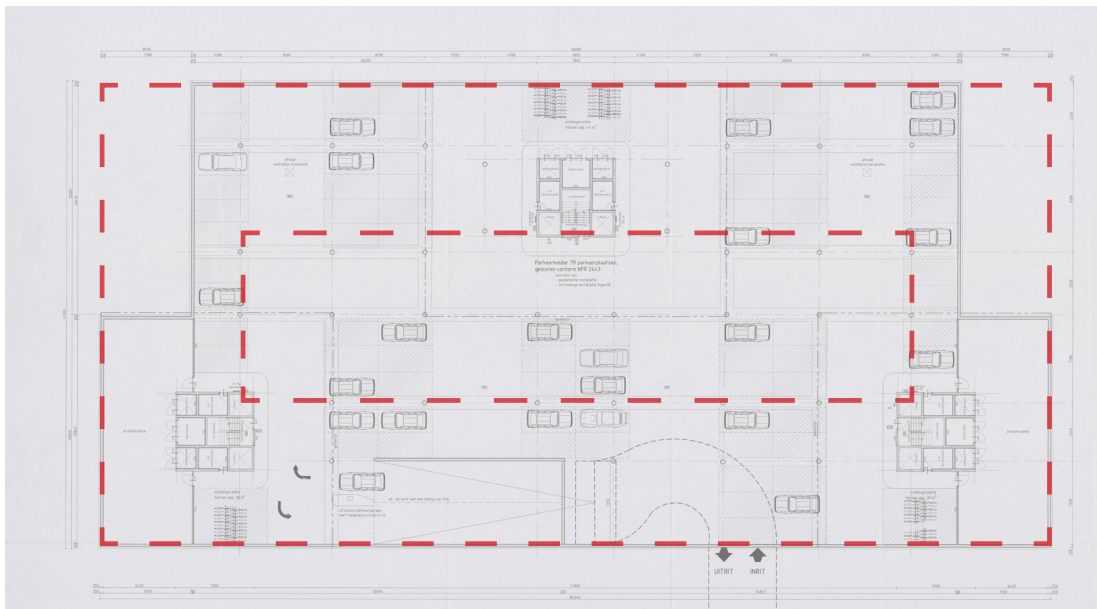
- The proposed design is not completely zero-waste
- Elements of the building can be reused and recycled
- The design increases floor space by a factor of 2
- Combination of increased density and public/collective spaces
- 7900 tonnes of CO₂ stored in used timber

Conclusions - overall

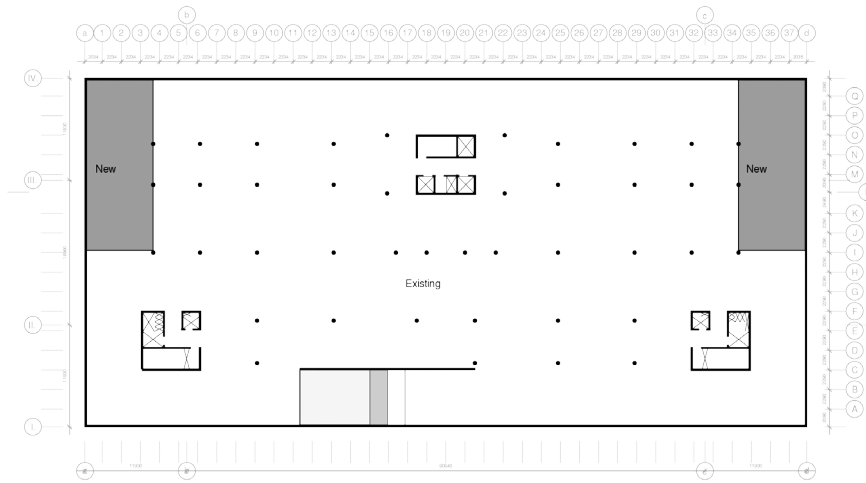
- Mass-timber is a suitable material for extending existing buildings because of its lightweight properties
- These lightweight properties also provide structural challenges in high-rises
 - Prevent tipping over by spreading loads over a relative large footprint
 - Reduction of wind loads can provide architectural opportunities in the design
- Zero-waste design requires thoughtful design of all elements and materials

References:

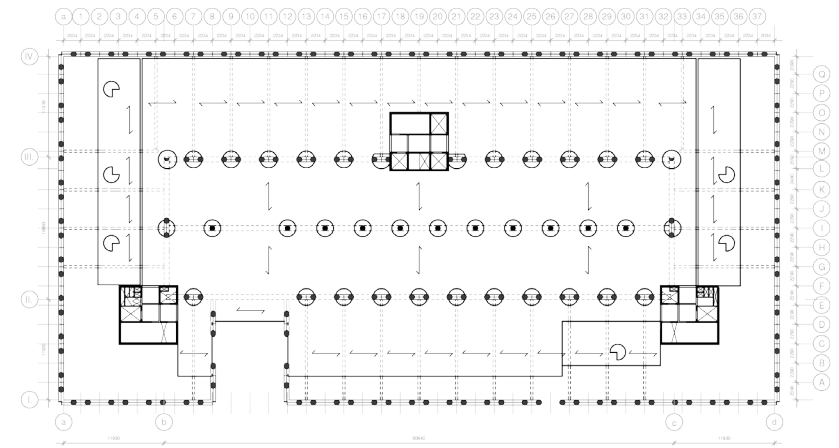
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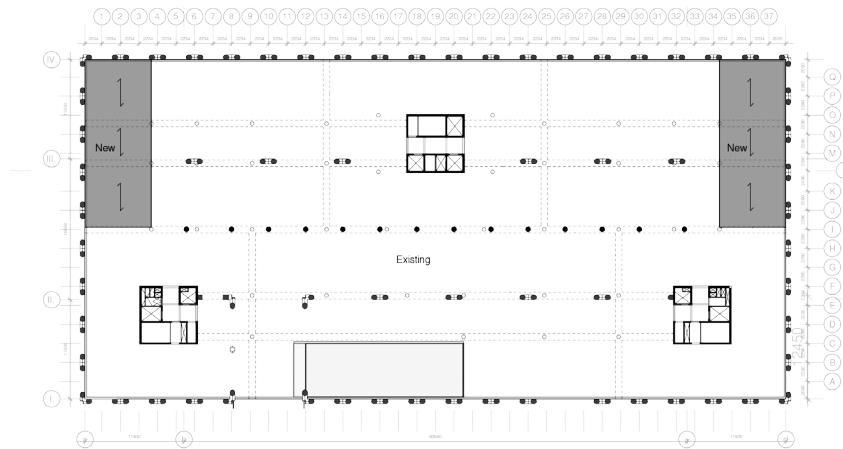
Basement



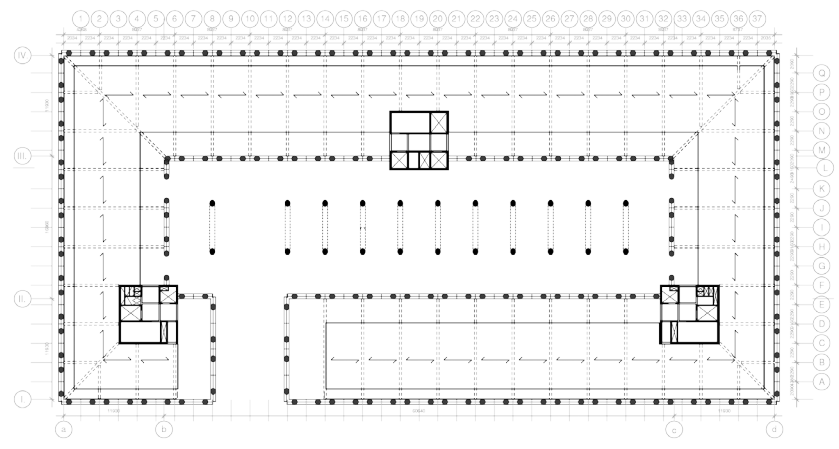
First floor



Ground level



Second floor



Reference buildings



79&park - BIG Architects



8 house - BIG Architects



The whale - Architekten Cie.



Via57 - BIG Architects



432 Park Avenue - Rafael Vinoly
& SLCE Architects