

CIRCULARITY HUB

A study about how urban mining and building material waste could be used in future-proof architecture with data-driven design as a tool.

P2

13 JUNE 2024

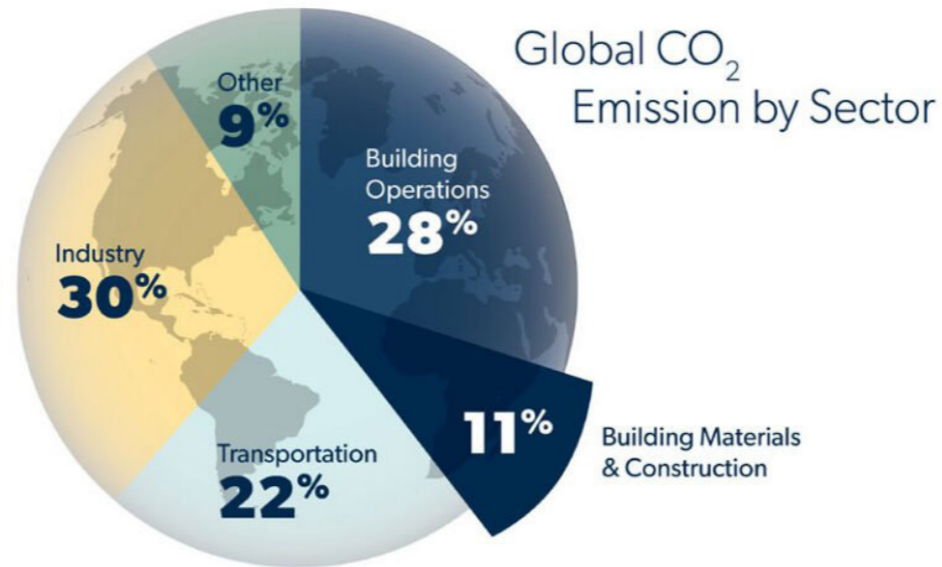
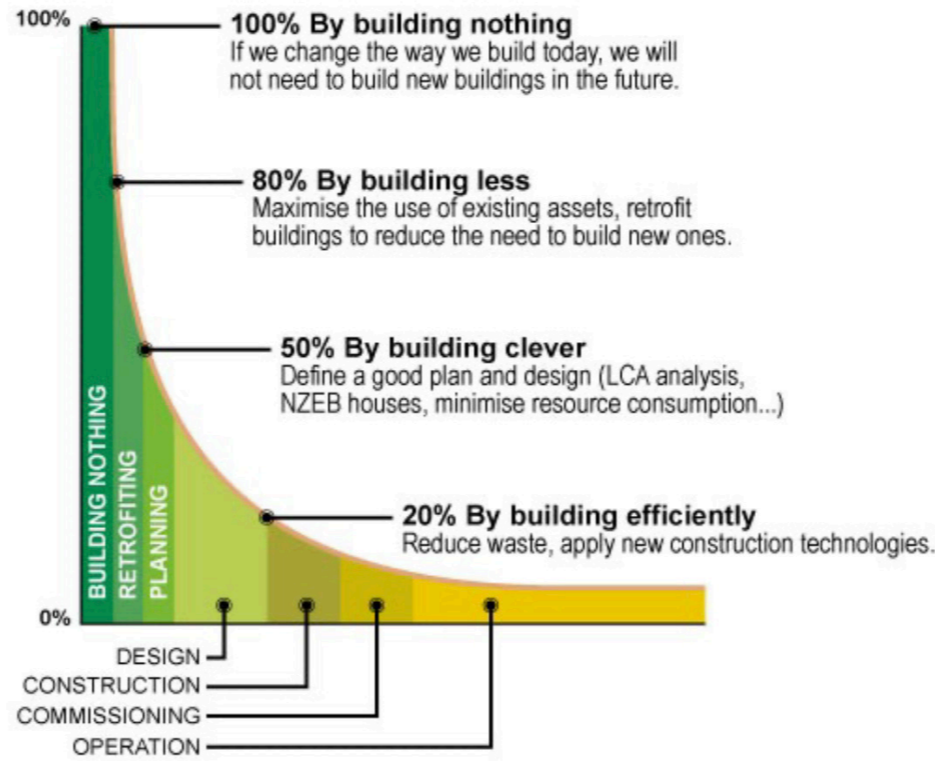
BRITT LIGTHART

Context

1. Problem statement
2. Research objective
3. Research question
4. Design question
5. Research introduction Megastores
6. Methodology
7. Research findings
8. Design objectives
9. Preliminary design
10. Towards P3

Problem statement

How to reduce the carbon emitted at each stage



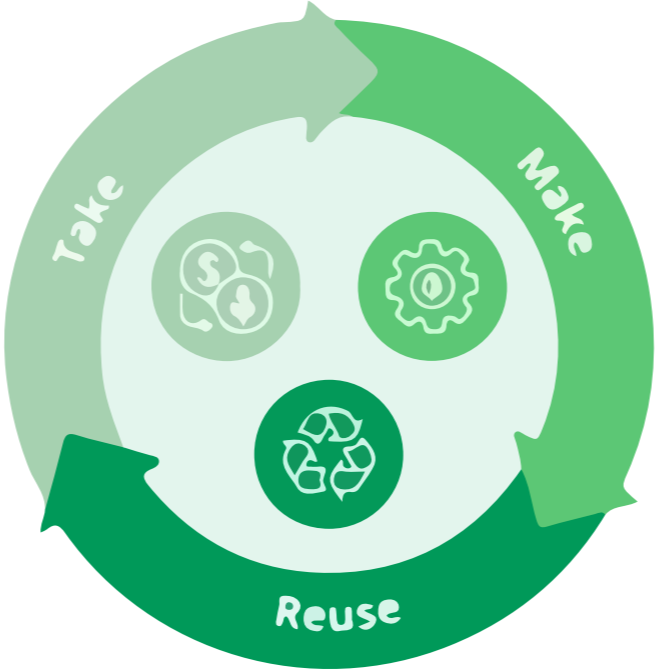
<https://www.openaccessgovernment.org/environmental-impact-construction/144144/>
<https://sabmagazine.com/design-practice-buildings-as-a-climate-change-solution/>

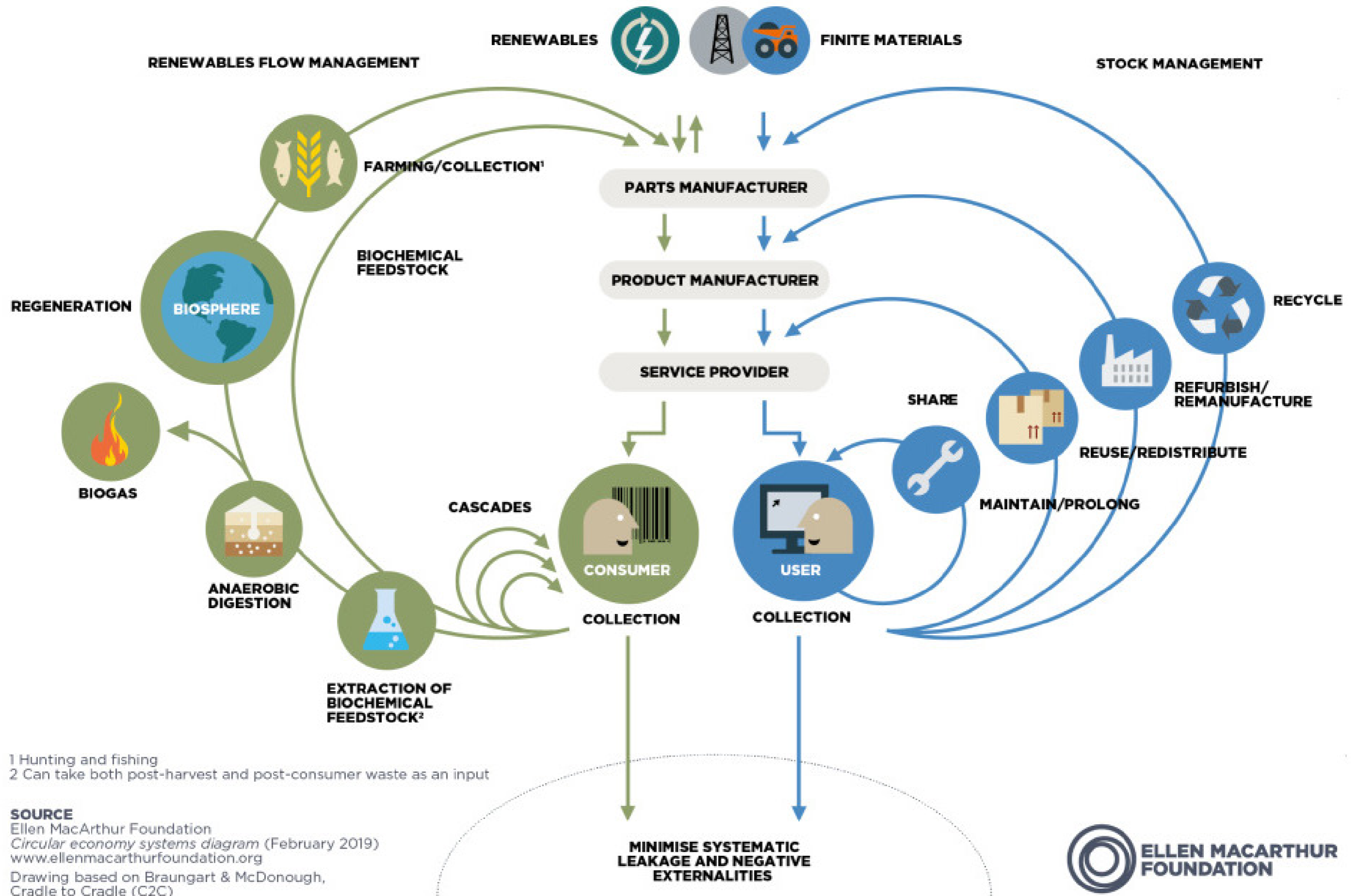


Linear Economy



Circular Economy





1 Hunting and fishing
 2 Can take both post-harvest and post-consumer waste as an input

SOURCE
 Ellen MacArthur Foundation
Circular economy systems diagram (February 2019)
www.ellenmacarthurfoundation.org
 Drawing based on Braungart & McDonough,
 Cradle to Cradle (C2C)

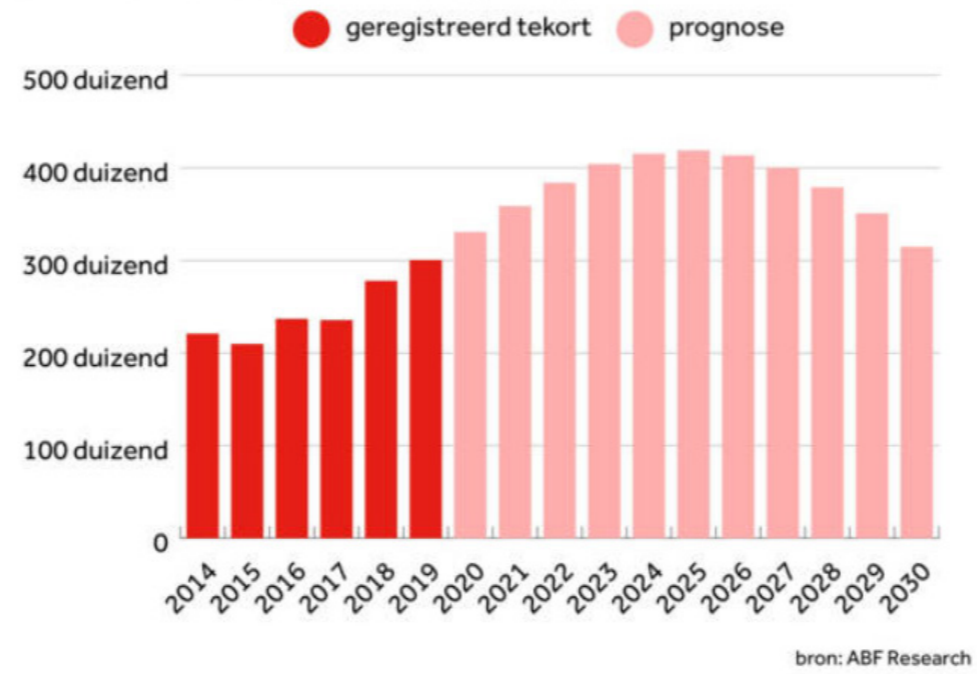


Role of the architect

“Change is needed rapidly and because of that our processes, material, economic system and building norms need to be adjusted. **Everything around construction and urban development is up for debate.**”

- Anders Lendager, Architect

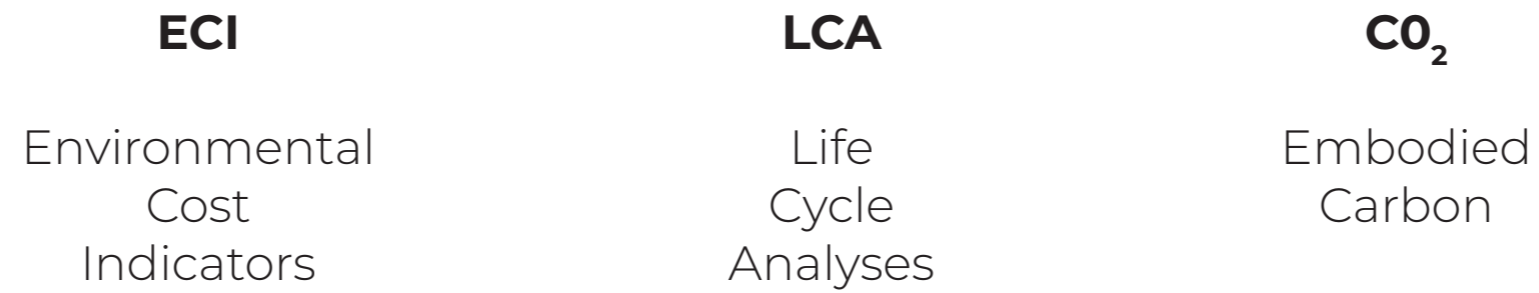
Ontwikkeling woningtekort



Rising population in cities
Rotterdam 86.000 home seekers

Solution: Build, build, build!

'Meten is weten'



Paris Proof grenswaarden	materiaalgebonden kg CO ₂ -eq. per m ²			
	2021	2030	2040	2050
Woning (eengezinswoning)	200	126	75	45
Woning (meergezinswoning)	220	139	83	50
Kantoor	250	158	94	56
Retail vastgoed	260	164	98	59
Industrie ⁵	240	151	91	54



NOS Nieuws • Zaterdag 15 juli 2023, 08:30 •
Aangepast zaterdag 15 juli 2023, 09:29

Gebouwen vaker duurzaam gesloopt, meer tweedehands bouwmaterialen op de markt

Circular Building

“A circular building is a building that is developed,
used and reused without unnecessary depletion of resources
environmental pollution and degradation of ecosystems. It is
built in an economically sound manner and contributes to the
well-being of people and the biosphere. Here and there, now and
later.
Technical elements are demountable and reusable and
biological elements can be returned to their biological cycle.”

- Framework Voor Circulaire Gebouwen - Nieuwbouw - Dutch
Green Building Council

**Thematic
Research
Focus**

Research objective

The objective of this research is to develop **a method for designing with reused building materials by employing a data-driven approach.**

This involves identifying the necessary information to enable the reuse of materials, evaluating the factors that affect the reuse potential, and **creating a data-driven design tool** using Microsoft Excel to assist in making deposition decisions for sustainable reuse.

The research aims to apply this tool in a case study involving the transformation of building materials from the Megastores in The Hague for a new circular residential building in Rotterdam's Merwehaven.

Additionally, the research seeks to derive **design principles** from case studies of architectural projects that successfully used reclaimed materials, providing a comprehensive overview of considerations and guidelines for reuse in architectural design.

Data-Driven

- Making actions measurable
- Controlling raw data with a model of script (set of mathematical instructions)
- Setting parameters and constraints to a objective

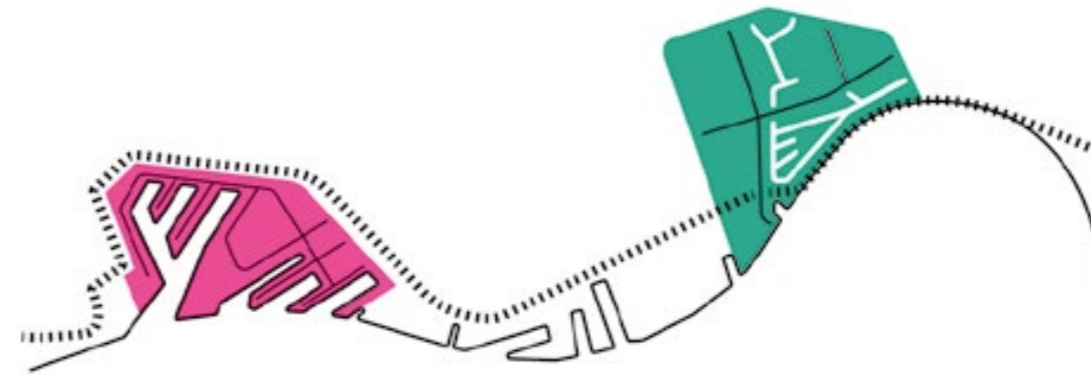
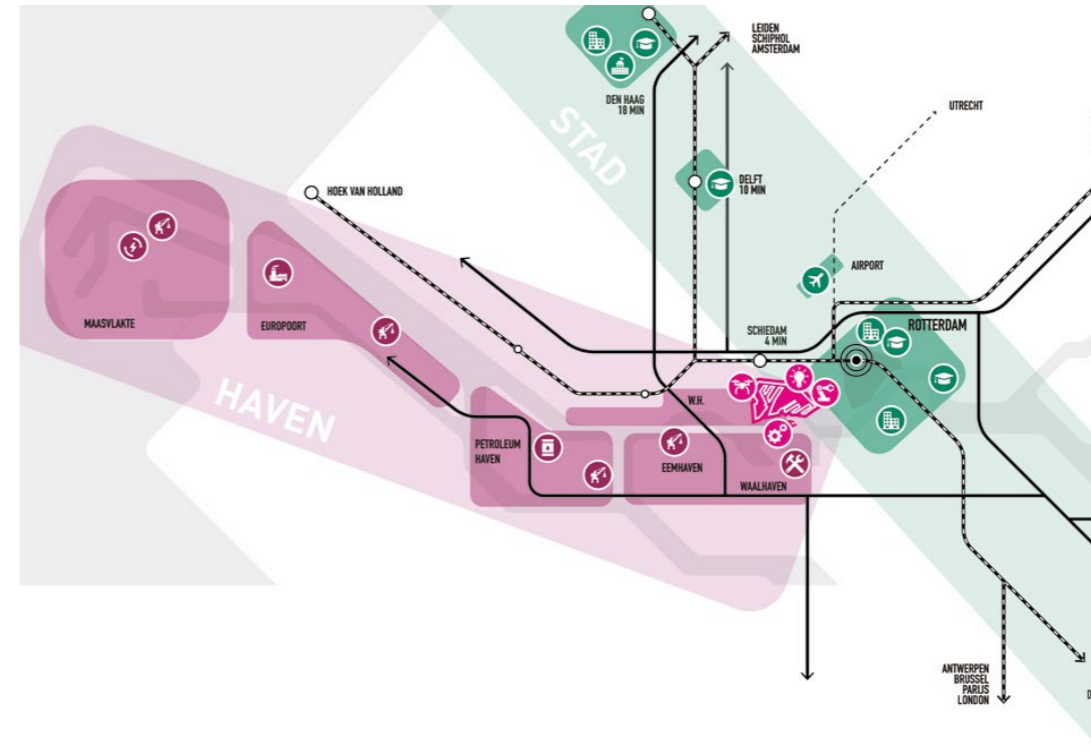
Data-Driven Design Tool

- Input: data + instructions + parameters + constrains
- Output: controlled data
- When your design is guided by the results of the model, it is data-driven. This allows you to make informed design decisions based on data.

Research question

What data-driven design method is needed for a design tool with reclaimed materials to make disposition decisions for a new circular building?

Merwehaven



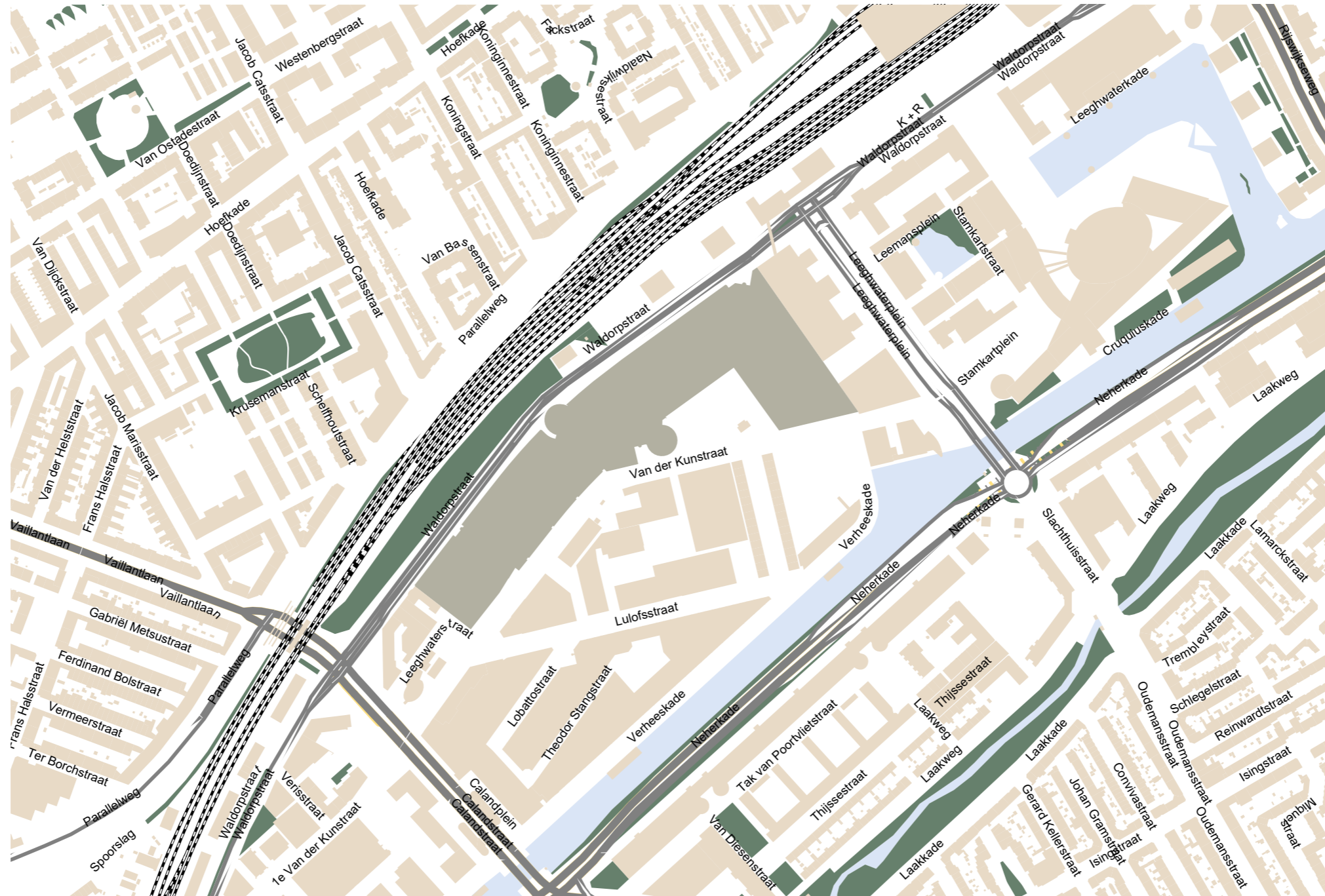
Design question

How can an circular multilevel building in the Merwehaven, Rotterdam, take shape for a mixed target group with a design approach where reclaimed materials and reuse practices play a leading role?

Thematic
Research
Focus

Research introduction Megastores

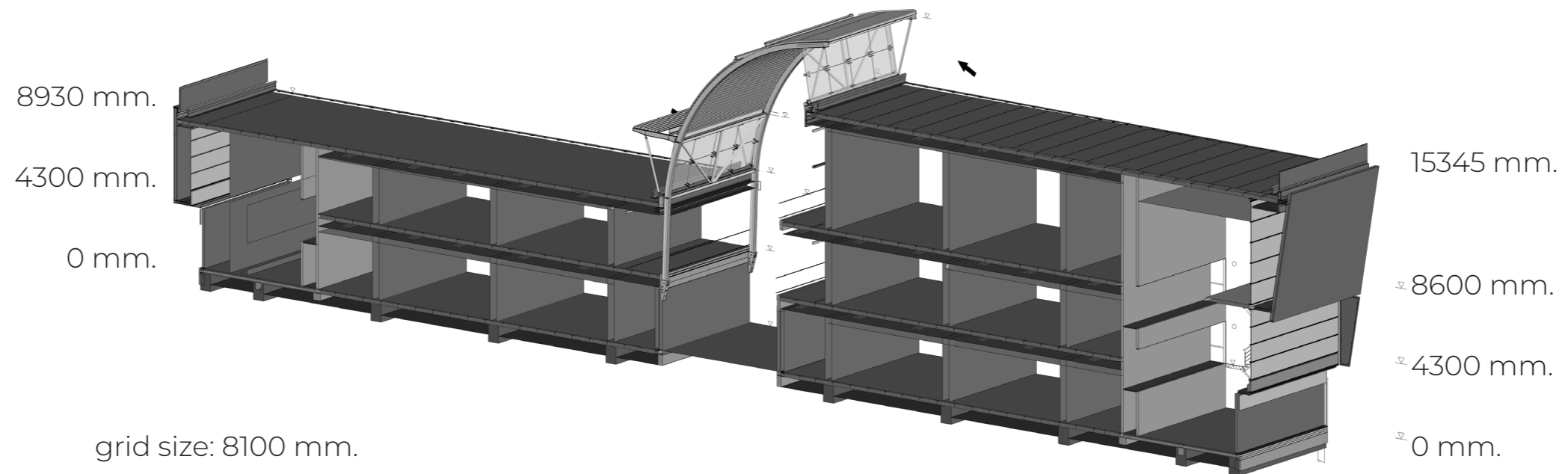
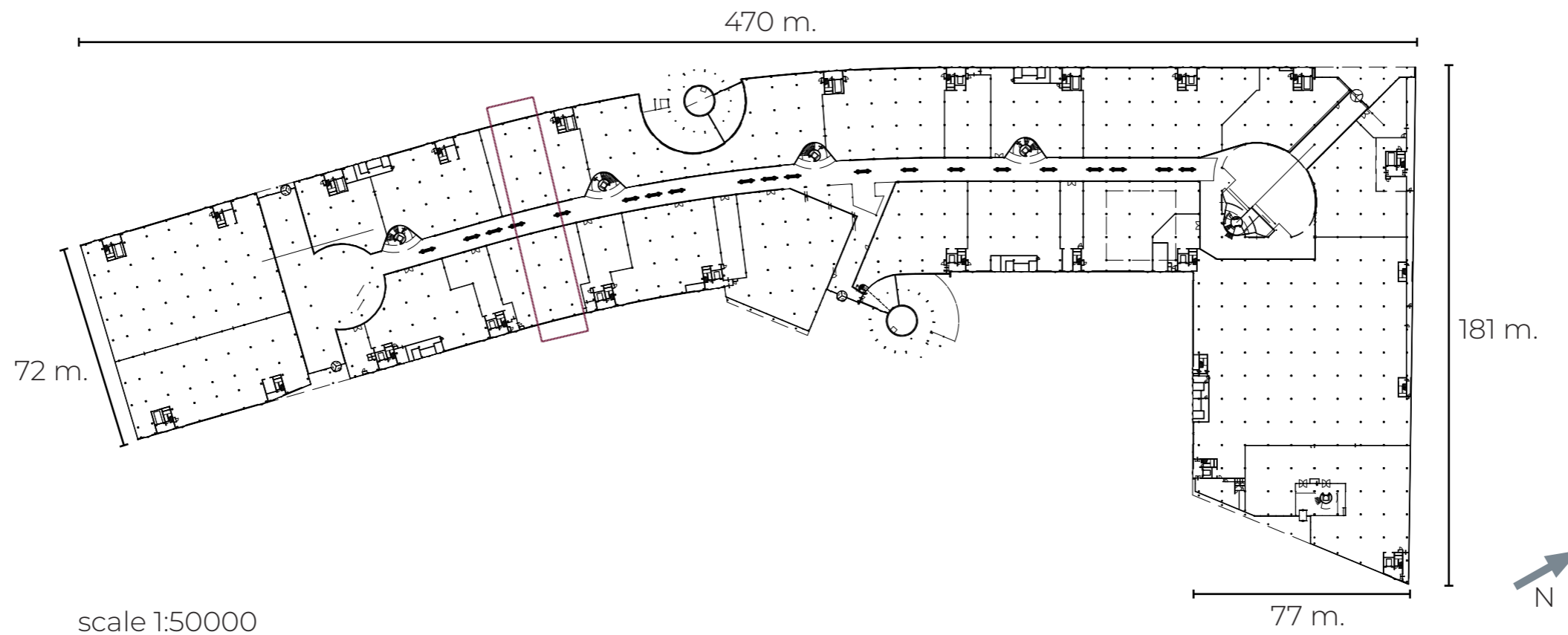
Megastores



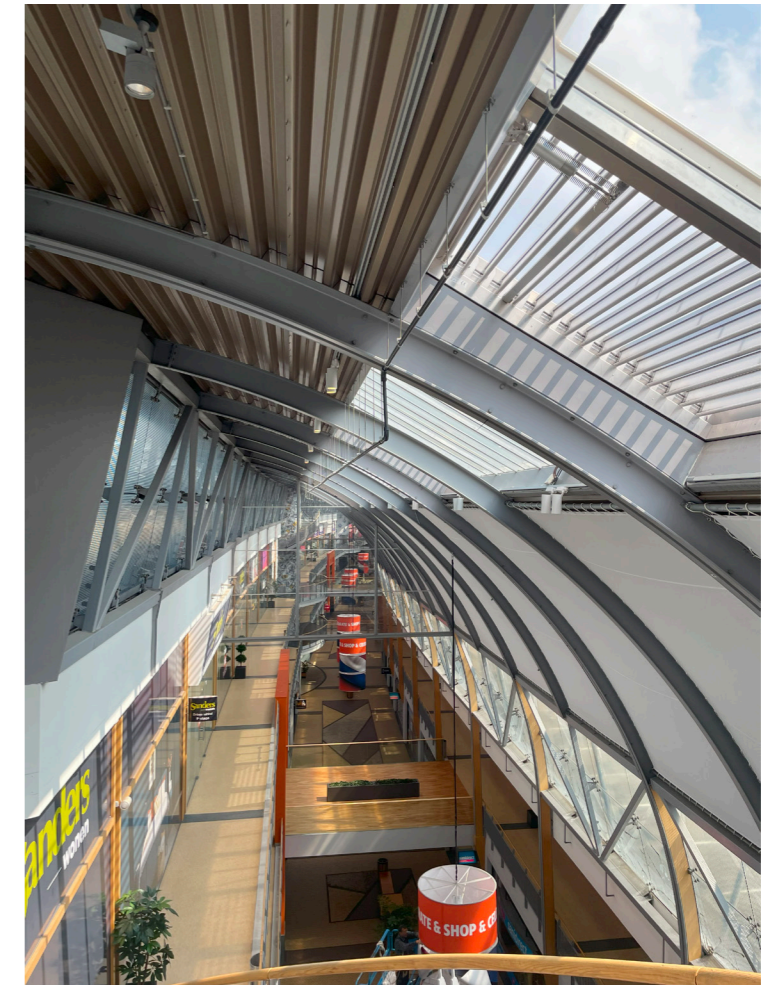
scale 1:5000



Megastores



Megastores



Construction	Facade	Floorplans
Precast hollow core slabs	Curtain wall (Rc=2,5)	Railings
Steel columns with concrete	Steel for advertisement	Stairs
Concrete beams	Doors	Shop windows
Concrete columns	Spider curtain wall (Rc=2,5)	Paving
Steel beams 'arches'	Insulation	Prefab concrete elements (bridges, stairs)
Steel beams	Corrugated sheets	
	Prefab concrete facade panels	
	Tourniquet door	

Methodology

Methodology

A

Cross-project research

Circularity
Reusability
Building Technology

Data-Driven Design Tool

Data Management



B

Project specific research

Case Study:

Megastores Material Reuse



Circular Building on the Merwehaven

1. What information and methods are needed to facilitate the reuse of building materials to extend the life cycle?
2. How to make the reuse potential measurable to develop a design tool?

Methodology

1

Material

Reusability Factors
Dimensions
Availability
Performance
(Technical) Lifespan
Disassembly
Toxicity
Maintenance

2

Logistics

Transport

3

Architectural Implementation

Bau-büro in situ
K.118

Popma Ter Steege Architects
Biopartners 5

Lendager Group
Resource Rows/Upcycle Studios

3. What constraints does a new circular residential building impose on implementing reclaimed materials into design?

4. What can we learn from architectural projects with reclaimed materials implemented in their design?

5. When availability defines the form of your design, how does it influence your design process?

Methodology

A


“Project overstijgend onderzoek”

Circularity
Reusability
Building Technology
Data-Driven Design Tool
Data Management



B

“Project Specifiek onderzoek”

Case Study:
Megastores Material Reuse 
Circular Building on the Merwehaven

1

Material
Reusability Factors
Dimensions
Availability
Performance
(Technical) Lifespan
Disassembly
Toxicity
Maintenance



1

Material
Reusability Factors
Dimensions
Availability
Performance
(Technical) Lifespan
Disassembly
Toxicity
Maintenance

2

Logistics
Transport



2

Logistics
Transport

3

Architectural Implementation
Bau-büro in situ
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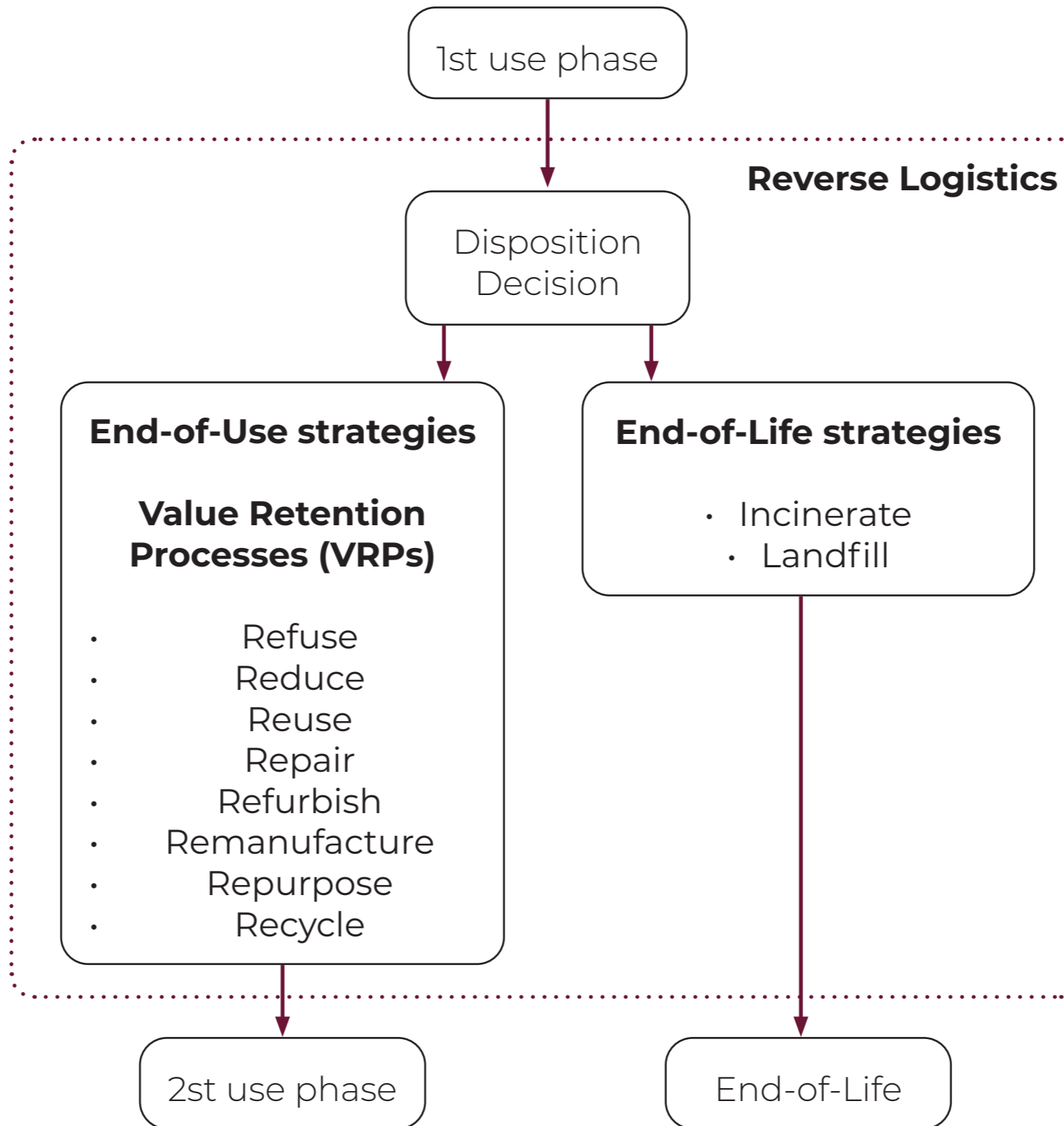
3

Architectural Implementation
P5?

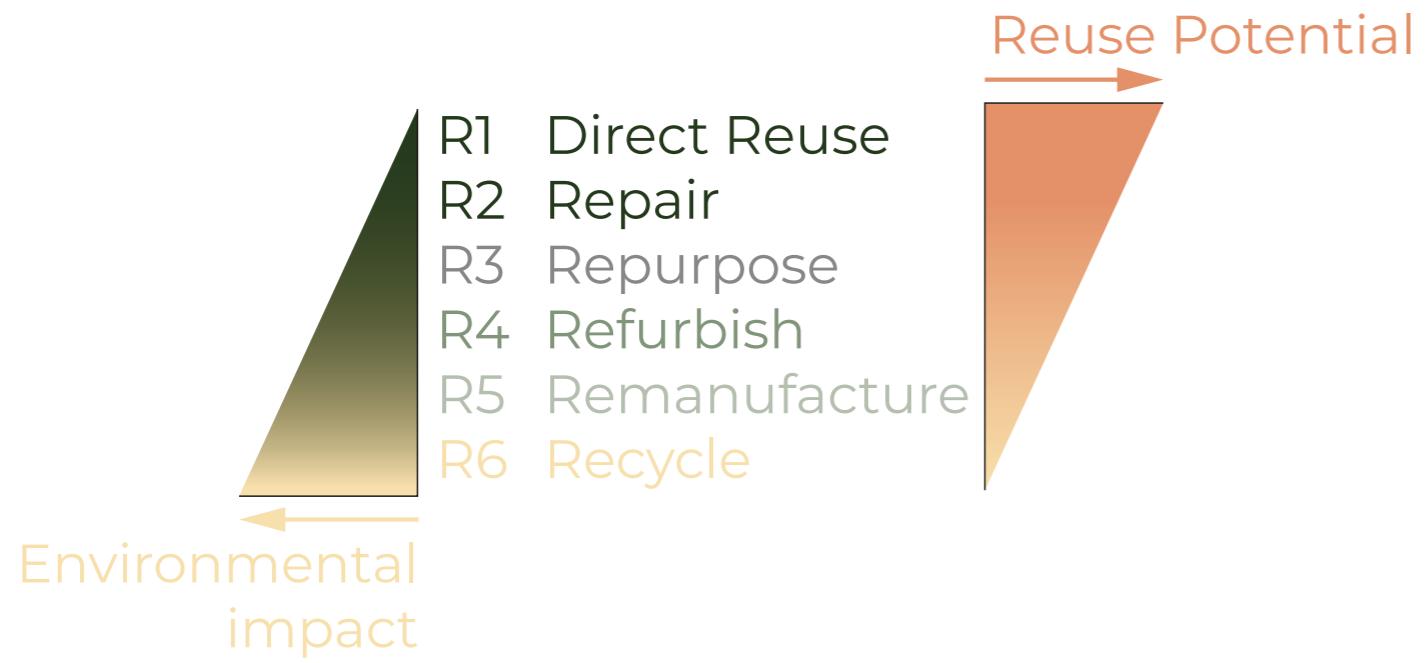
Research findings

Reuse of building materials

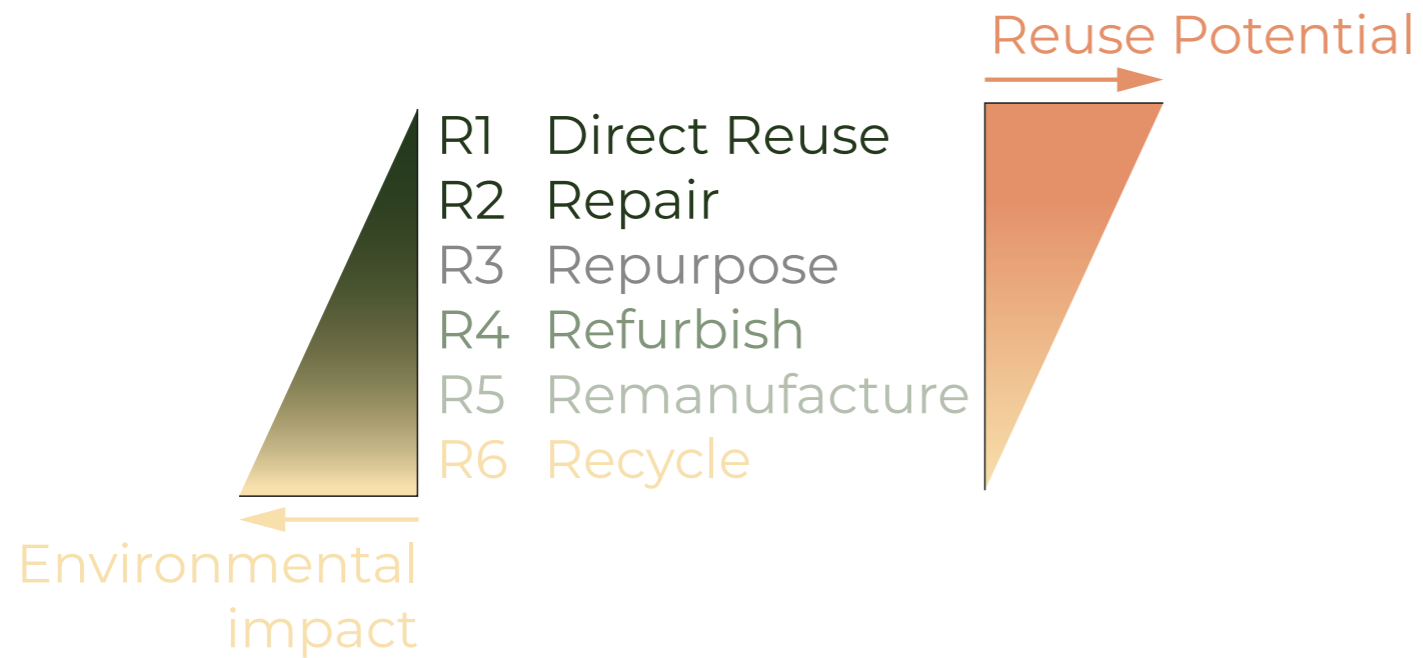




R-strategies



R-strategies



Value Retention Process

Only cleaning

E.g. painting

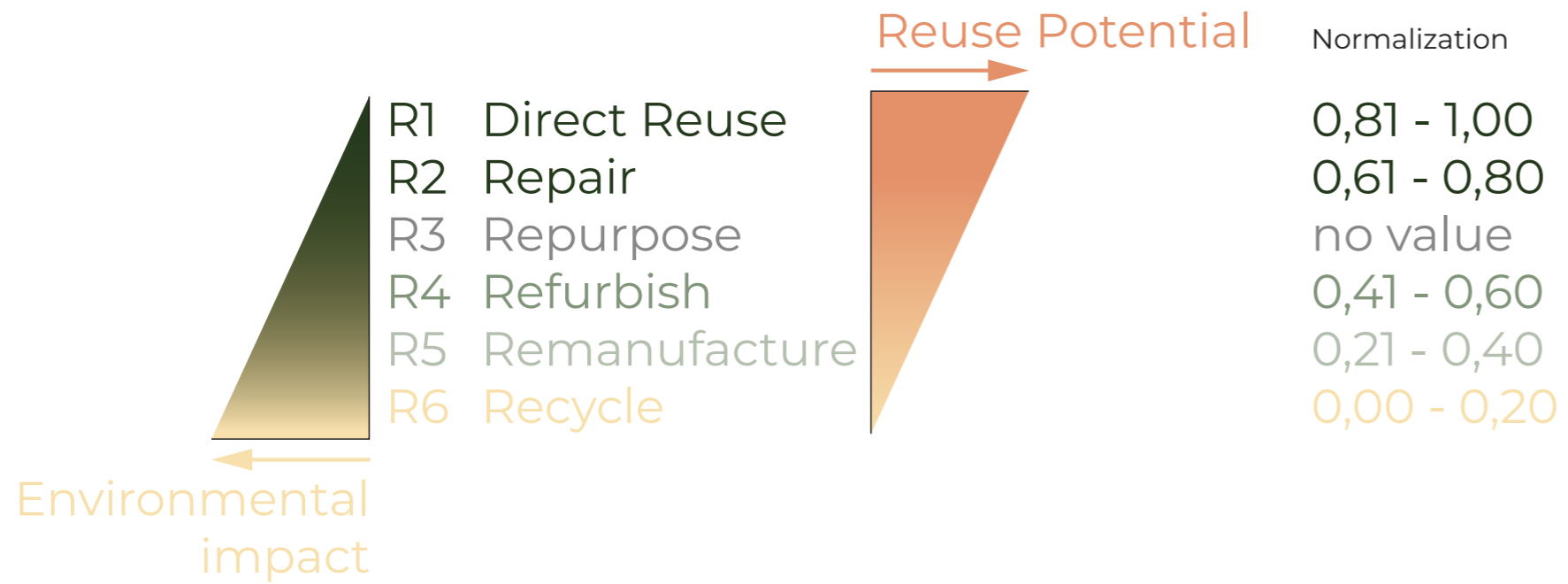
Other function, breaking down into smaller parts

Replace or repair parts

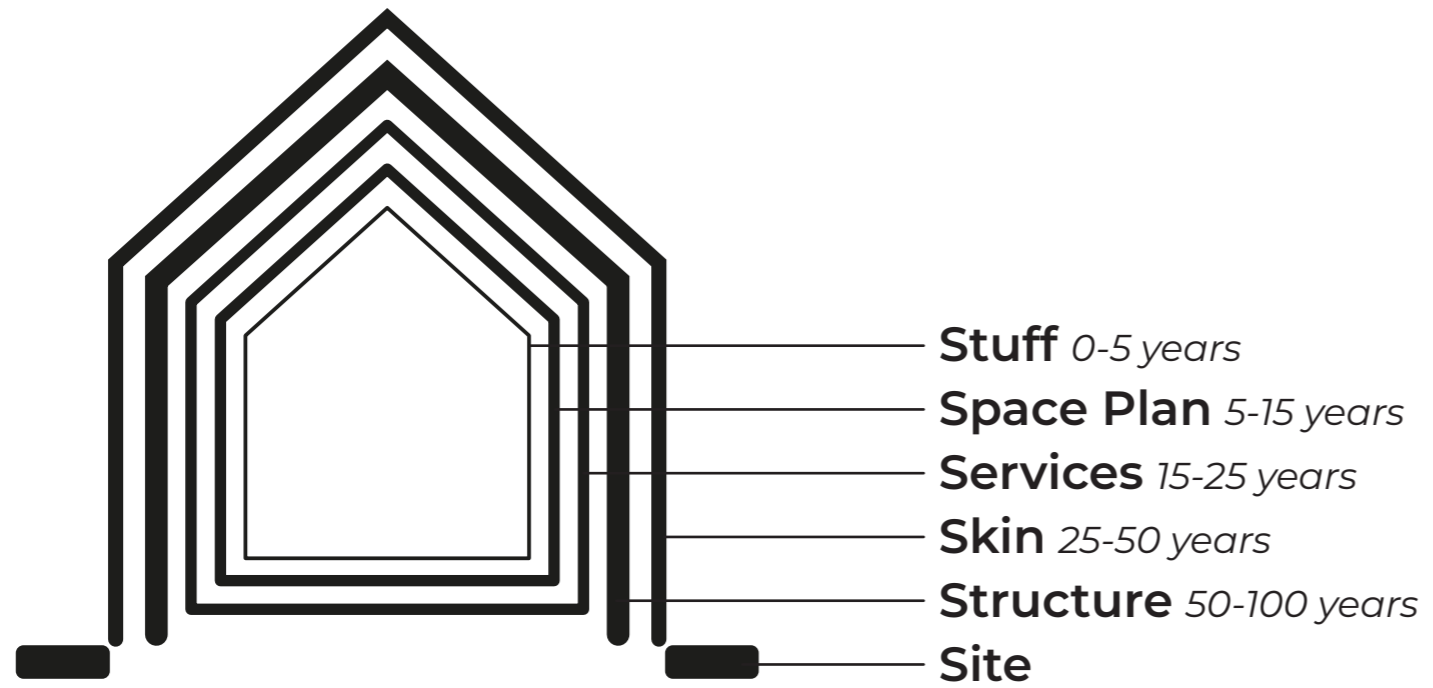
Take apart completely, replace/repair parts, reassemble

Return to original raw materials and make new product

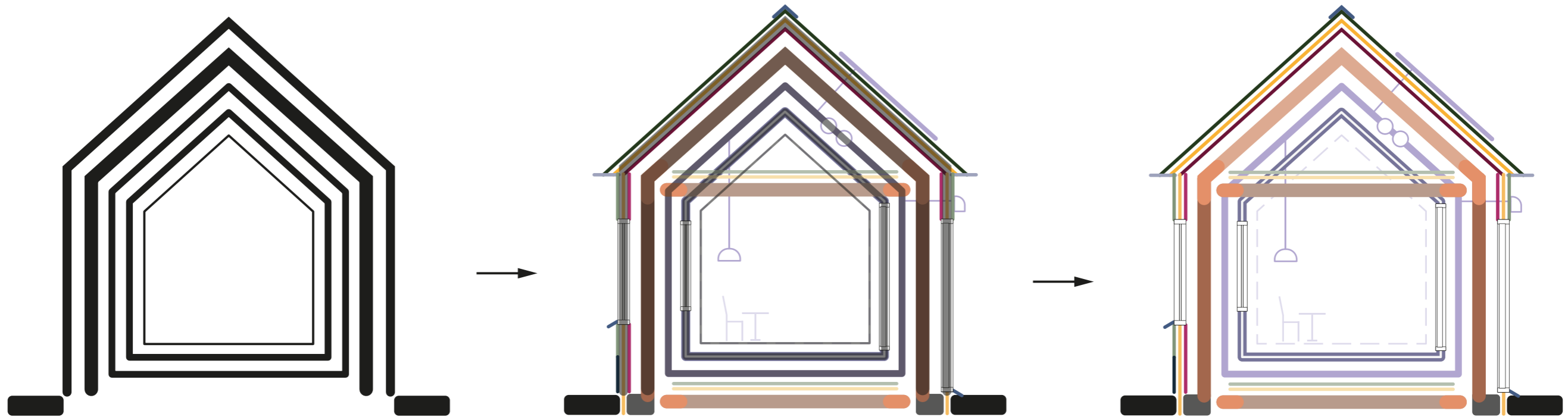
R-strategies

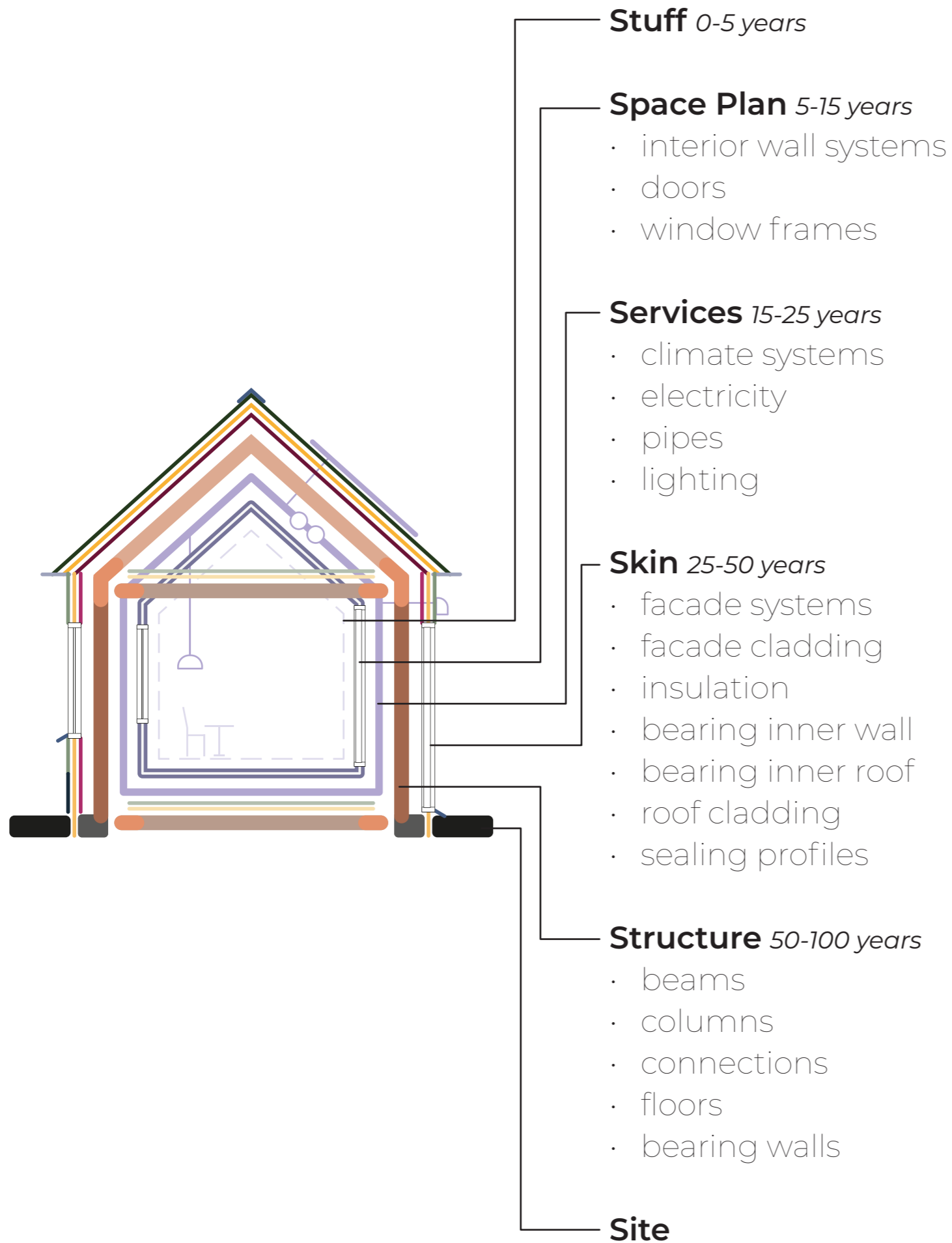


Building layers

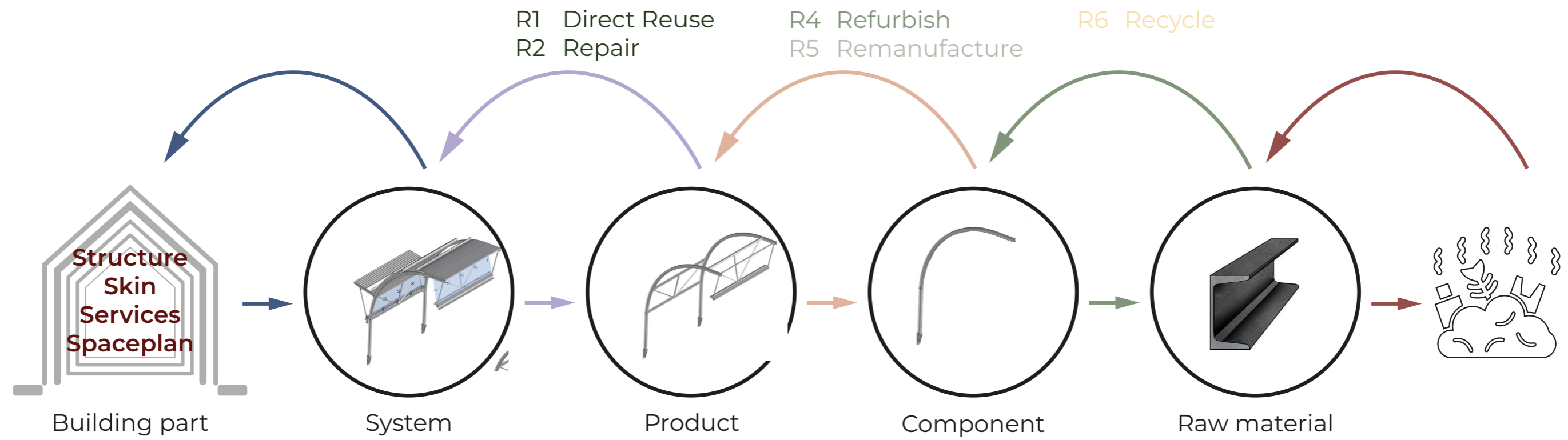


Building layers





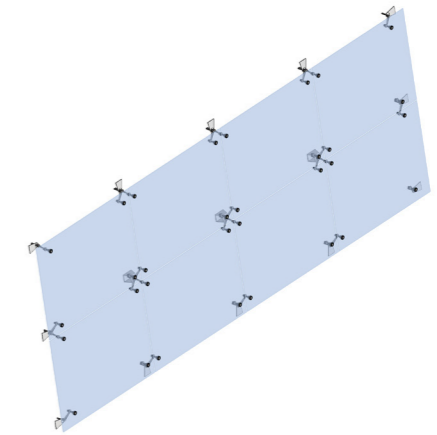
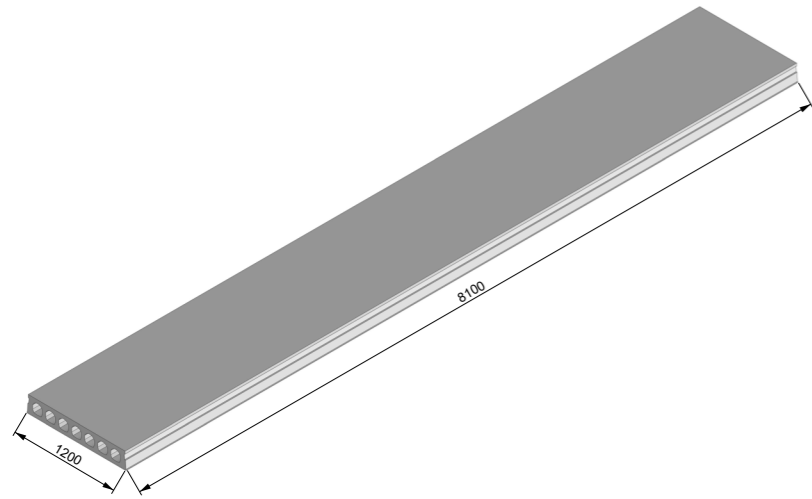
Scales



Tool 1/5

Bill of Material				
	Code	Item name	Photo	Shearing layer
Building part	1			
System	2			Shearing Layer
Product	3a			Stuff (0-5 years)
	3b			Space Plan (5-15 years)
	3c			Services (15-25 years)
Component	4a			Structures (50-100 years)
	4b			Skin (25-50 years)
	4c			Site
Raw Material	5a			
	5b			
	5c			

Case study Megastores & Merwehaven 1/5

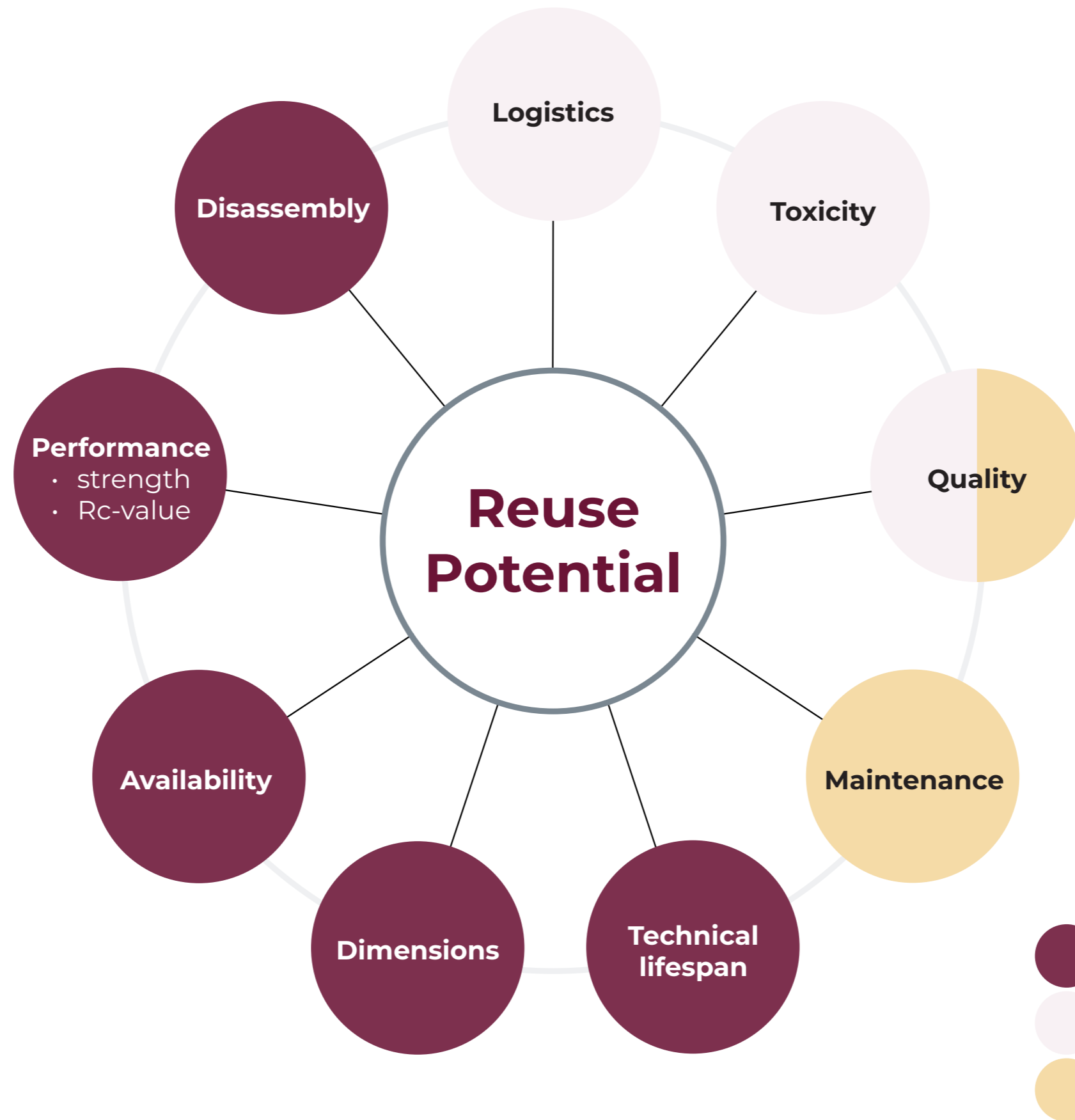


Bill of Material				
	Code	Item name	Photo	Shearing layer
Building part	1.1	Floors		Structures (50-100 years)
System	1.2	Floor packet		Structures (50-100 years)
Product	1.3a	Precast hollow core slabs		Structures (50-100 years)
	1.3b		Structures (50-100 years)	
	1.3c		50 mm Anhydrietvloer	Structures (50-100 years)
	1.3c	Finishing		Space Plan (5-15 years)
Raw Material	1.5a	Concrete		
	1.5b	Concrete and gypsum mix		
	1.5c	Reinforcement steel		

Bill of Material				
	Code	Item name	Photo	Shearing layer
Building part	2.1	Roof		Skin (25-50 years)
System	2.2	Loadbearing construction		Structures (50-100 years)
Product	2.3a	Steel beam square		Structures (50-100 years)
	2.3b		Structures (50-100 years)	
	2.3c		Steel beam I	Structures (50-100 years)
		Steel pipe		Structures (50-100 years)
Component	2.4a	Pin + bolts		
	2.4b	Hanger curtain wall		
	2.4c	Profile connections		
Raw Material	2.5a	Steel		

Bill of Material				
	Code	Item name	Photo	Shearing layer
Building part	2.1	Facade		Skin (25-50 years)
System	2.2	Curtain wall spider		Skin (25-50 years)
Product	2.3a	Glass panel		Skin (25-50 years)
	2.3b		Spider connections	Skin (25-50 years)
Component	2.4a	Pin + bolts		
	2.4b	Spider 2 knots		
	2.4c	Spider 4 knots		
	2.4d	Plate		
Raw Material	2.5a	Aluminium		
	2.5b	Glass		
	2.5c	Foil		

Criteria



Tool 2/5

Bill of Material				
	Code	Item name	Photo	Shearing layer
Building part	1			
System	2			
Product	3a			
	3b			
	3c			
Component	4a			
	4b			
	4c			
Raw Material	5a			
	5b			
	5c			

Measurements					Availability
Height (mm)	Width (mm)	Thickness (mm)	Weight (gram)	Volume (m ³)	Amount
					0
					0
					0
					0
					0
					0
					0
					0

Performance					
Strength	Strength aim	RP value	Rc-value	Rc-value aim	RP value
		1			1
		1			1
		1			1
		1			1
		1			1
		1			1
		1			1
		1			1

Logistics	
Building close to waterway ?	Transport options

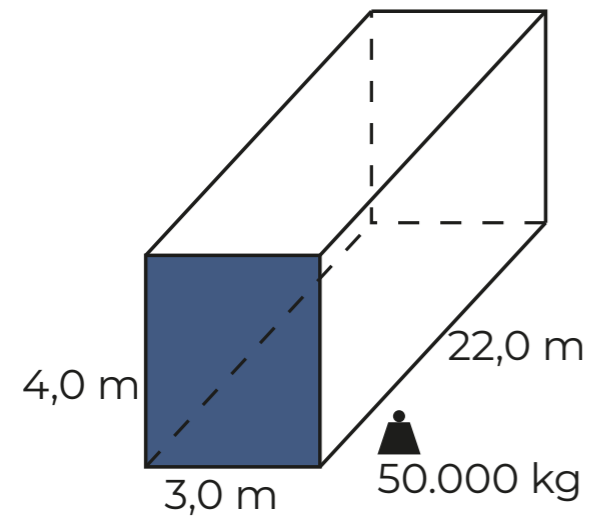
Supplier				
Brand	Age (End-of-use) (months)	Technical lifespan End-of-life (months)	Estimated remaining lifespan	RP value
			0	0
			0	0
			0	0
			0	0
			0	0
			0	0
			0	0
			0	0

Disassembly index											
(Tv) Type joint		Accessibility link (ToV)		Intersections (DK)		Edging (RO)		Disassembly index		Licn = losmaakbaarheidsindex van de connectie van product of element n:	Licn = losmaakbaarheidsindex van de samenstelling van element n:
								0	0	0	0
								0	0	0	0
								0	0	0	0
								0	0	0	0
								0	0	0	0
								0	0	0	0
								0	0	0	0
								0	0	0	0

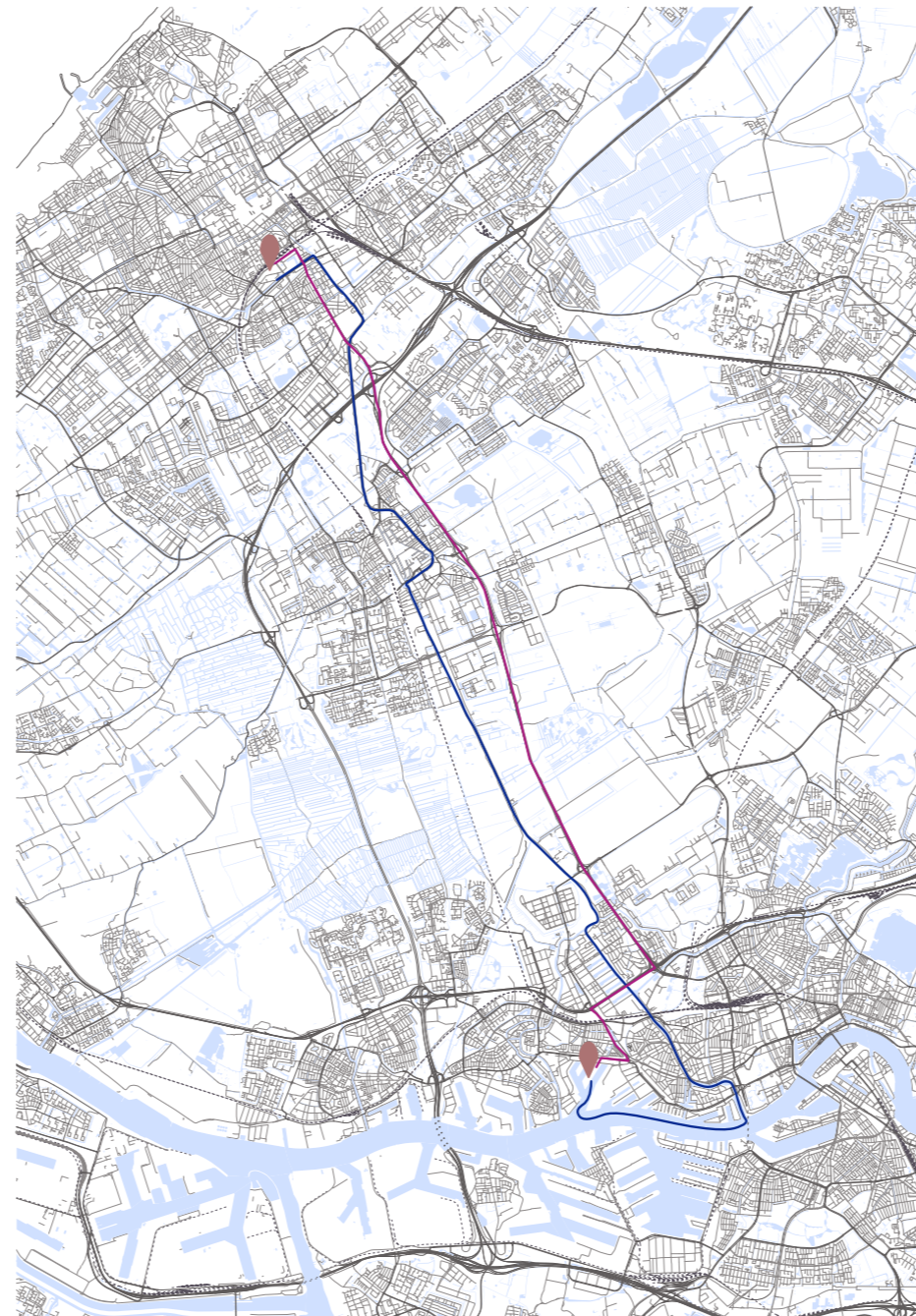
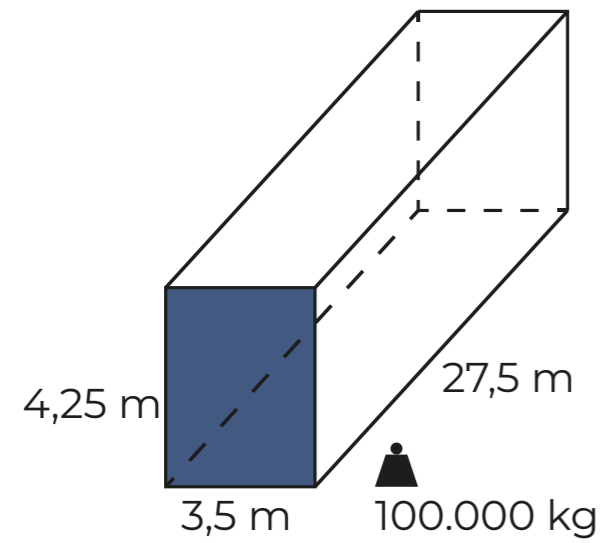
Toxicity	
Toxicity range	index toxicity

Logistics

Normal transportation



Specific transportation

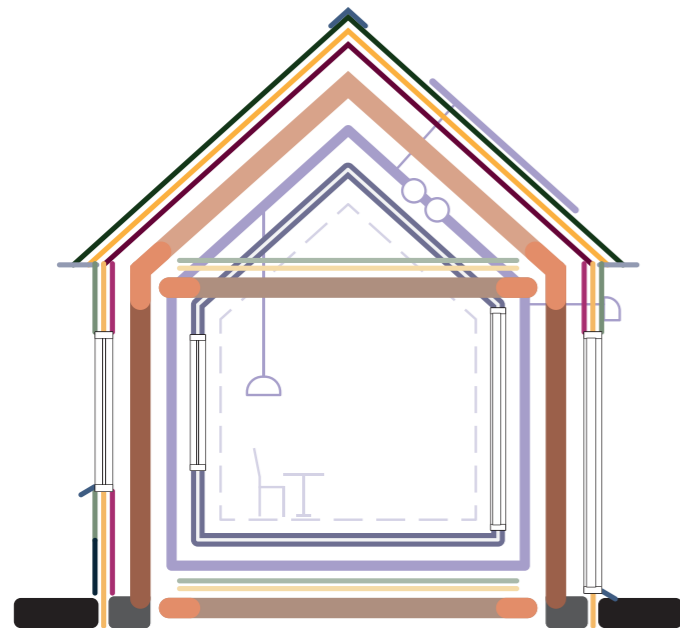


— shipping route
— driving route



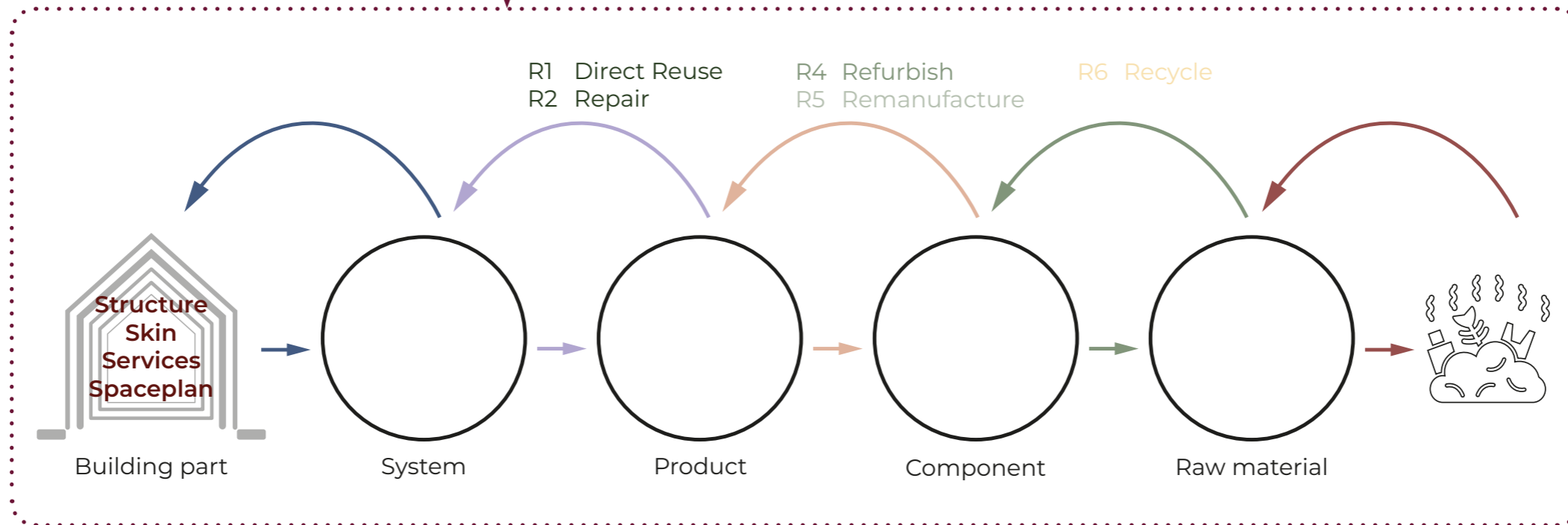
CEMT-Class II
length: 50-55 m.
width: 6,6 m.
401-650 tonnes
carrying capacity

Used vs. 'new'



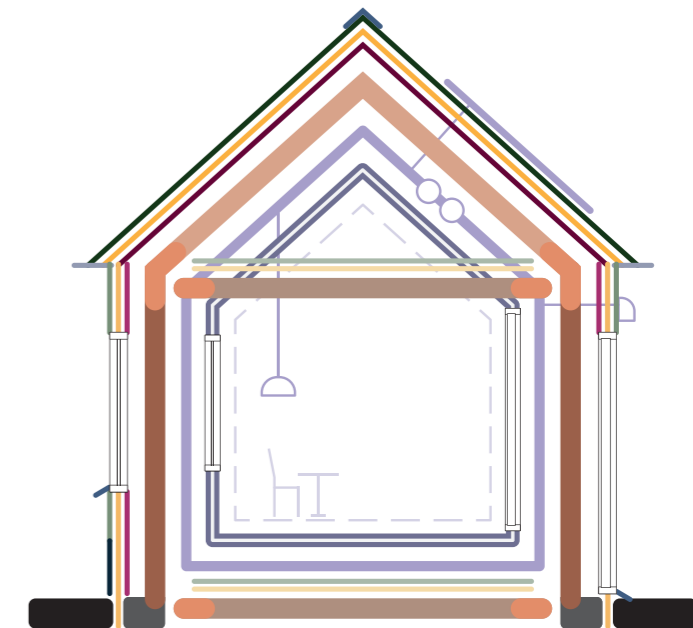
*User traces
Old building codes
Degradation of material
One-of-a-kind products
Designed for specific function*

1st use phase



2st use phase

*Aesthetics
New building codes
Design for disassembly
Different function*



Tool 4/5

Bill of Material				
	Code	Item name	Photo	Shearing layer
Building part	1			
System	2			
Product	3a			
	3b			
	3c			
Component	4a			
	4b			
	4c			
Raw Material	5a			
	5b			
	5c			

Measurements					Availability
Height (mm)	Width (mm)	Thickness (mm)	Weight (gram)	Volume (m ³)	Amount
					0
					0
					0
					0
					0
					0
					0
					0

Performance					
Strength	Strength aim	RP value	Rc-value	Rc-value aim	RP value
		1			1
		1			1
		1			1
		1			1
		1			1
		1			1
		1			1
		1			1
		1			1

Logistics	
Building close to waterway ?	Transport options

Supplier				
Brand	Age (End-of-use) (months)	Technical lifespan End-of-life (months)	Estimated remaining lifespan	RP value
			0	0
			0	0
			0	0
			0	0
			0	0
			0	0
			0	0
			0	0
			0	0

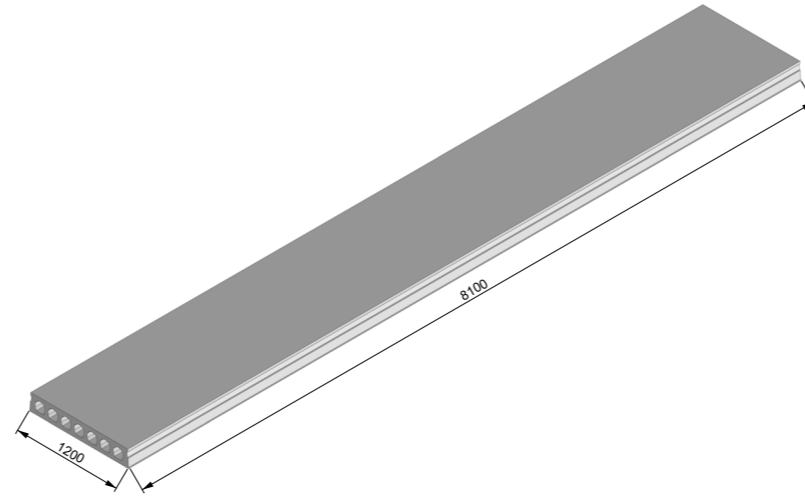
Disassembly index									
(Tv) Type joint	Accessibility link (ToV)		Intersections (DK)		Edging (RO)		Disassembly index	Licn = losmaakbaarheidsindex van de connectie van product of element n:	Licn = losmaakbaarheidsindex van de samenstelling van element n:
							0	0	0
							0	0	0
							0	0	0
							0	0	0
							0	0	0
							0	0	0
							0	0	0
							0	0	0
							0	0	0

Toxicity	
Toxicity range	index toxicity

Tool 5/5

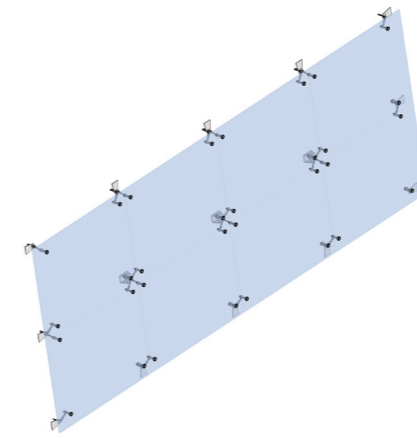
Reuse Potential				Bill of Material				
RP-	RP		RP+		Code	Item name	Photo	Shearing layer
R4 Refurbi	0,33	R5 Remanufacture	R6 Recycle	Building part	1			
R4 Refurbi	0,33	R5 Remanufacture	R6 Recycle	System	2			
R4 Refurbi	0,33	R5 Remanufacture	R6 Recycle	Product	3a			
R4 Refurbi	0,33	R5 Remanufacture	R6 Recycle		3b			
R4 Refurbi	0,33	R5 Remanufacture	R6 Recycle		3c			
R4 Refurbi	0,33	R5 Remanufacture	R6 Recycle	Component	4a			
R4 Refurbi	0,33	R5 Remanufacture	R6 Recycle		4b			
R4 Refurbi	0,33	R5 Remanufacture	R6 Recycle		4c			
R4 Refurbi	0,33	R5 Remanufacture	R6 Recycle	Raw Material	5a			
R4 Refurbi	0,33	R5 Remanufacture	R6 Recycle		5b			
R4 Refurbi	0,33	R5 Remanufacture	R6 Recycle		5c			

Case study Megastores & Merwehaven 5/5



Reuse Potential				Bill of Material	
RP-	RP	RP+		Code	Item name
R2 Repair	0,54	R4 Refurbish	R5 Remanufacture	Building part	1.1 Floors
R2 Repair	0,54	R4 Refurbish	R5 Remanufacture	System	1.2 Floor packet
R1 Direct use	0,75	R2 Repair	R4 Refurbish	Product	1.3a Precast hollow core slabs
R4 Refurbish	0,39	R5 Remanufacture	R6 Recycle		1.3b 50 mm Anhydrietvloer
R1 Direct use	0,75	R2 Repair	R4 Refurbish		1.3c Finishing
R2 Repair	0,57	R4 Refurbish	R5 Remanufacture	Raw Material	1.5a Concrete
R2 Repair	0,50	R4 Refurbish	R5 Remanufacture		1.5b Concrete and gypsum mix
R2 Repair	0,57	R4 Refurbish	R5 Remanufacture		1.5c Reinforcement steel

Case study Megastores & Merwehaven 5/5



Reuse Potential			Bill of Material		
RP-	RP	RP+		Code	Item name
R2 Repair	0,54 R4 Refurbish	R5 Remanufacture	Building part	2.1	Roof
R2 Repair	0,54 R4 Refurbish	R5 Remanufacture	System	2.2	Loadbearing construction
#N/B	0,94 R1 Direct use	R2 Repair	Product	2.3a	Steel beam square
#N/B	0,95 R1 Direct use	R2 Repair		2.3b	
#N/B	0,95 R1 Direct use	R2 Repair		2.3c	Steel beam I
#N/B	0,95 R1 Direct use	R2 Repair	Component	2.4a	Pin + bolts
R1 Direct u	0,66 R2 Repair	R4 Refurbish		2.4b	Hanger curtain wall
R1 Direct u	0,69 R2 Repair	R4 Refurbish		2.4c	Profile connections
R2 Repair	0,57 R4 Refurbish	R5 Remanufacture	Raw Material	2.5a	Steel

Reuse Potential			Bill of Material		
RP-	RP	RP+		Code	Item name
R2 Repair	0,43 R4 Refurbish	R5 Remanufacture	Building part	2.1	Facade
R2 Repair	0,43 R4 Refurbish	R5 Remanufacture	System	2.2	Curtain wall spider
#N/B	0,81 R1 Direct use	R2 Repair	Product	2.3a	Glass panel
#N/B	0,98 R1 Direct use	R2 Repair		2.3b	
R2 Repair	0,57 R4 Refurbish	R5 Remanufacture	Component	2.4a	Pin + bolts
R2 Repair	0,57 R4 Refurbish	R5 Remanufacture		2.4b	Spider 2 knots
R2 Repair	0,57 R4 Refurbish	R5 Remanufacture		2.4c	Spider 4 knots
R2 Repair	0,50 R4 Refurbish	R5 Remanufacture		2.4d	Plate
R2 Repair	0,57 R4 Refurbish	R5 Remanufacture	Raw Material	2.5a	Aluminium
R2 Repair	0,57 R4 Refurbish	R5 Remanufacture		2.5b	Glass
R2 Repair	0,57 R4 Refurbish	R5 Remanufacture		2.5c	Foil

Implementation

K.118



Biopartner5



Lendager



design processes

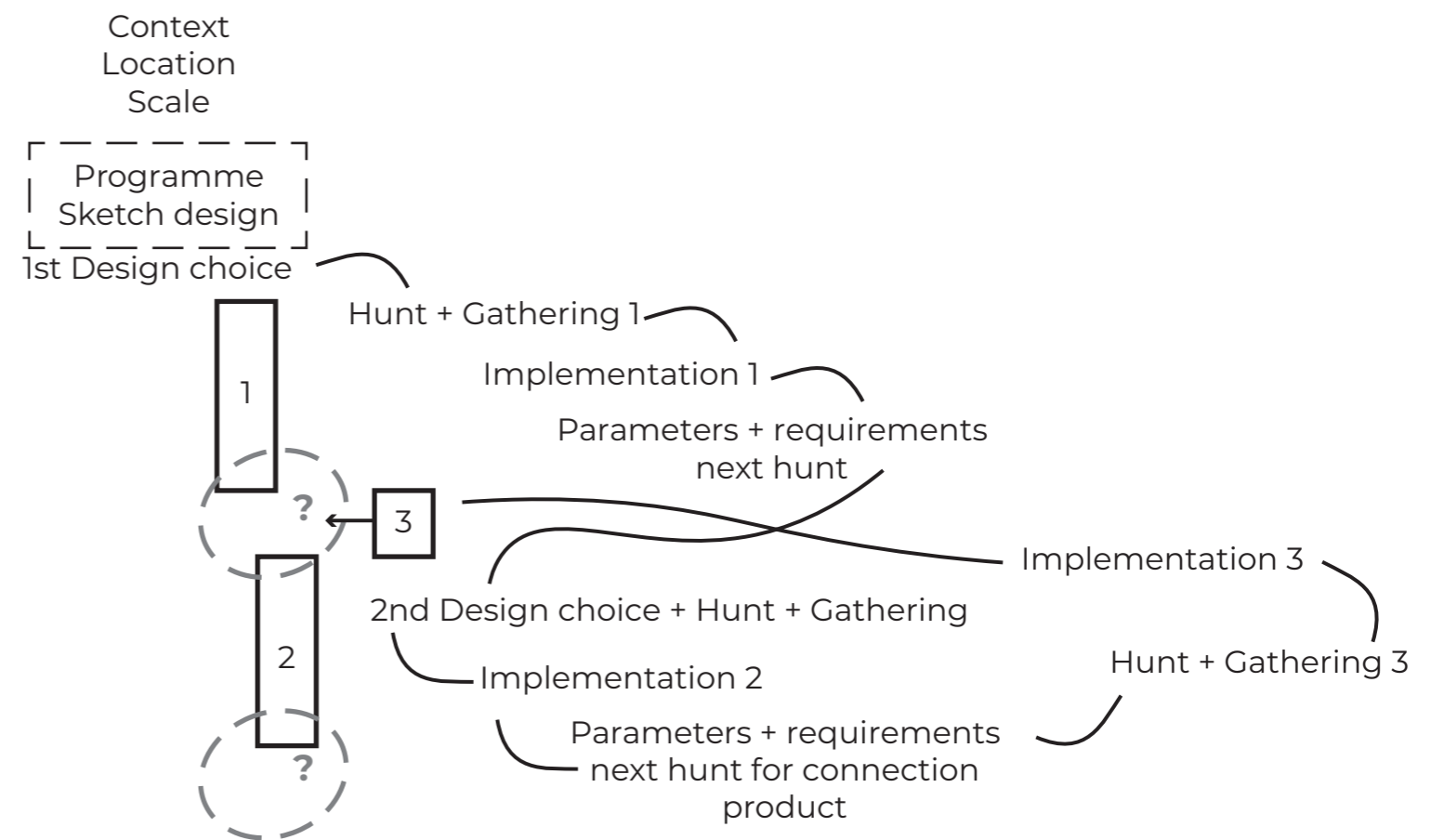
Integration of reuse within their designs

objectives related to reuse

K.118



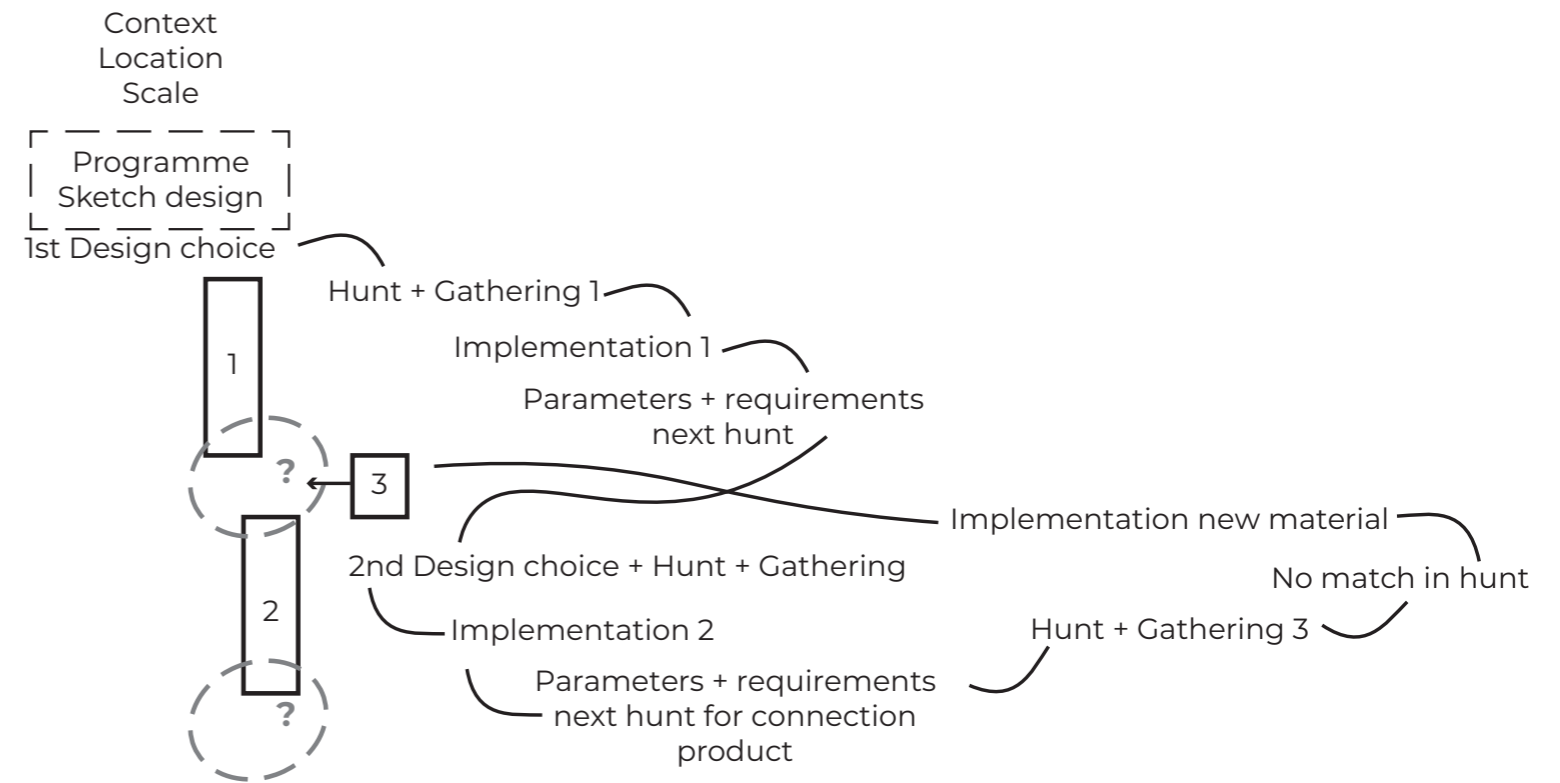
- Full reuse without additional costs.
- Material mining within a radius of 90 km
- Iterations of 'hunting, gathering, implementing, setting parameters of the next hunt'
- Flexible design approach
- Dealing with the tolerances of reclaimed materials
- Designing with the uncertainty of not knowing what material you find next.



Biopartner5



- CO2 budget
- To develop with a low carbon footprint, sustainable use of materials has three major pillars:
 1. Prevent
 2. Urban mining first – 20%
 3. Renewable if possible – 40%
 4. Choose the most sustainable producer – 40%
- Biggest impact on reuse of structure
- Collages of materials



Lendager Group



- Business approach: circularity strategies create value in aesthetics
- Innovations with reclaimed materials
- Rethinking



Ein Mosaik aus wiederverwendeten Bauelementen prägt die Gestaltung der Fassade.



Die Fenster sparen bis zu 95 Prozent des CO₂ ein, das sonst bei ihrer Herstellung freigesetzt würde

stanz zu schaffen. Mit dieser neuen Konstruktionsmethode geht auch eine neue Ästhetik einher, die einen letztlich unvermeidlichen ökologischen Wandel der Branche verkörpert.

Jenseits der Baumaterialien setzt die Lendager Group bei den Upcycle Studios auch auf ein flexibles Miet- und Wohnmodell nach dem Prinzip der „Sharing Economy“: Neben den privaten Wohnbereichen bieten sie 20 Rehauser auch Räume, die angemietet und geteilt werden können – als Büro, Werkstatt oder gemeinschaftliche Wohnraumerweiterung.

Die Lendager Group führt eine Tochtergesellschaft, die Lendager Lift, die sich vor allem mit Ressourcensparnung und der Upcycling-Produktentwicklung beschäftigt. Zu ihren Projekten gehört das Kopenhagener Wohngebäude Re-source Rows, für die ein Quadratmeter große Module aus den Ziegelwänden verlassener Gebäude geschnitten und im Neubau zu einer Fassade zusammengesetzt wurden. Für ein anderes Projekt, ein Ferienhaus, verwendeten die Lendager Group ebenfalls Holzüberschüsse der Firma Dinesen sowie ein Trägerelement „Juggecoelem“ und feuerbehandeltes Holz. Damit dieses Gebäude keine Umkehr der Nachhaltigkeitsarchitektur darstellt, liegt die Firma ein Augenmerk auf die Kosten und Umsetzbarkeit der entwickelten Produkte. Denn wohl erst mit wirtschaftlichen Argumenten und es gelingen, die Wiederverwertung von Materialien vor einem Auswahrfaktor zu einer Norm der Branche werden zu lassen.



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Bauleitung
AS Gruppen, Odense

Landschaftsplanung
Byg, Kopenhagen

Tapezierplanung
GDE, Søborg

Hersteller
Fassade Lendager
Dach Lendager
Türen Lendager, Krone
Fenster Lendager, Krone
Fenster
Boden Dinesen, Lendager

Büro: Wohnformen, Identität: Der zweigeschossige Eingangsraum soll verschiedene Nutzungen ermöglichen, unter anderem ein zweites Obergeschoss und auf der Dachterrasse.



Design objective

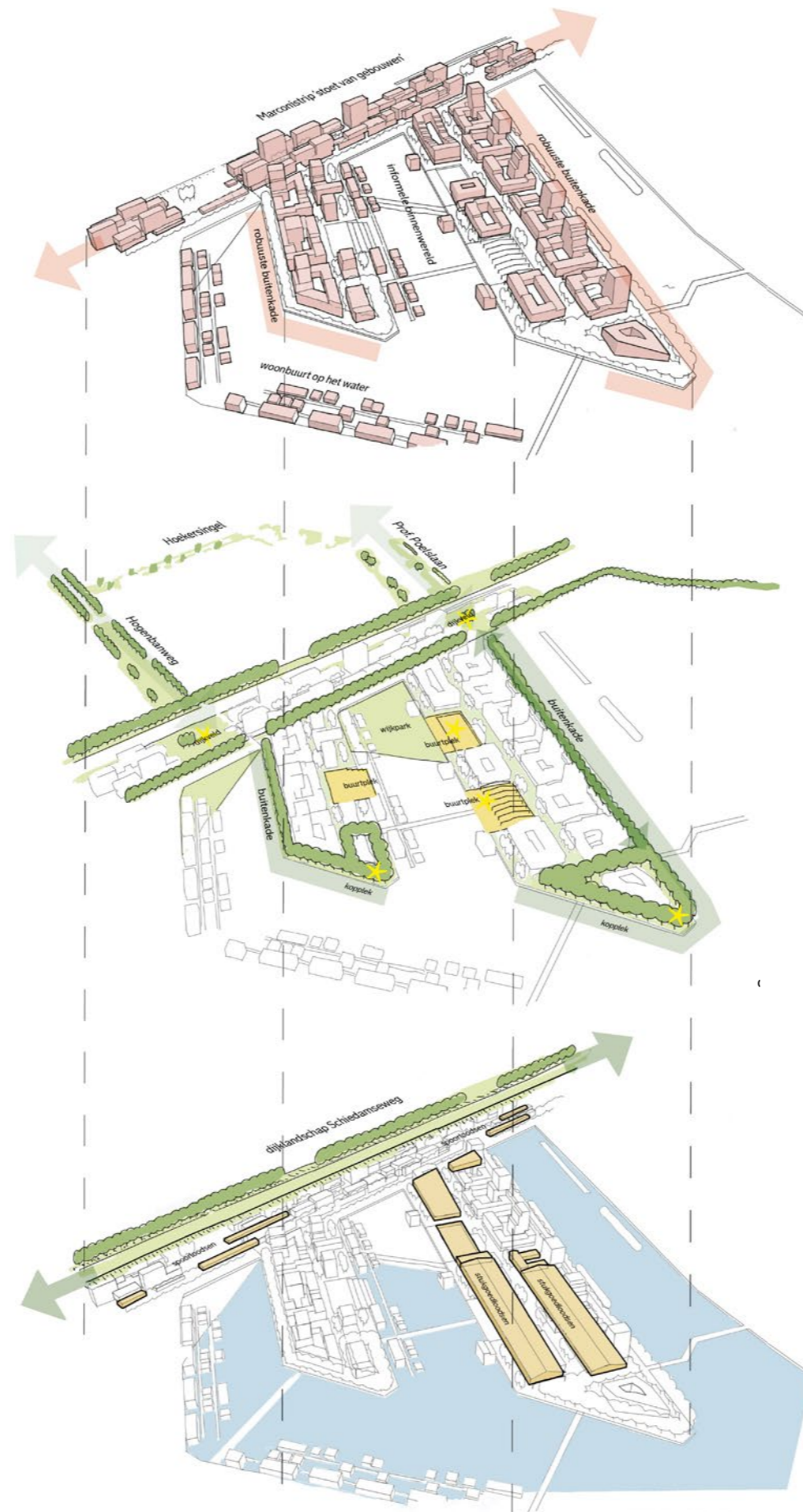
Objective technical design

1. Reuse of building materials from vacant buildings being demolished or offered in second-hand markets takes precedence over the use of new building materials if the material is suitable for implementation in the design. (minimal 20% reuse, 40% renewable, 40% most sustainable supplier)
2. The goal is to find the optimal match for reclaimed building materials architecturally and functionally. However, the 'scars' of reclaimed materials may be seen or recognized in the design.
3. Disassembly and replaceability of building materials should be possible to make the next lifecycle possible.
4. The building's performance in terms of energy efficiency should be taken into consideration when selecting building materials.

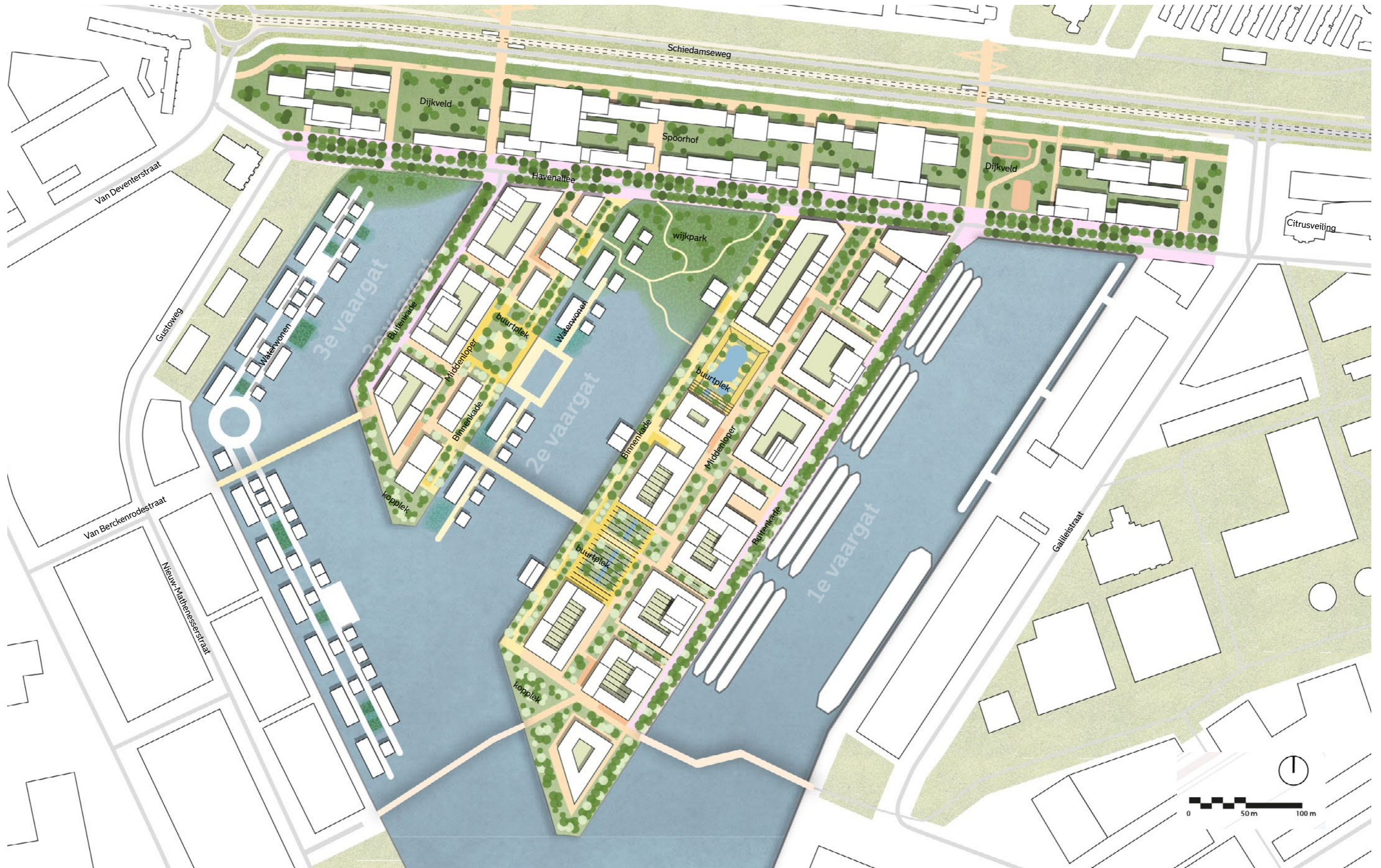
Merwehaven



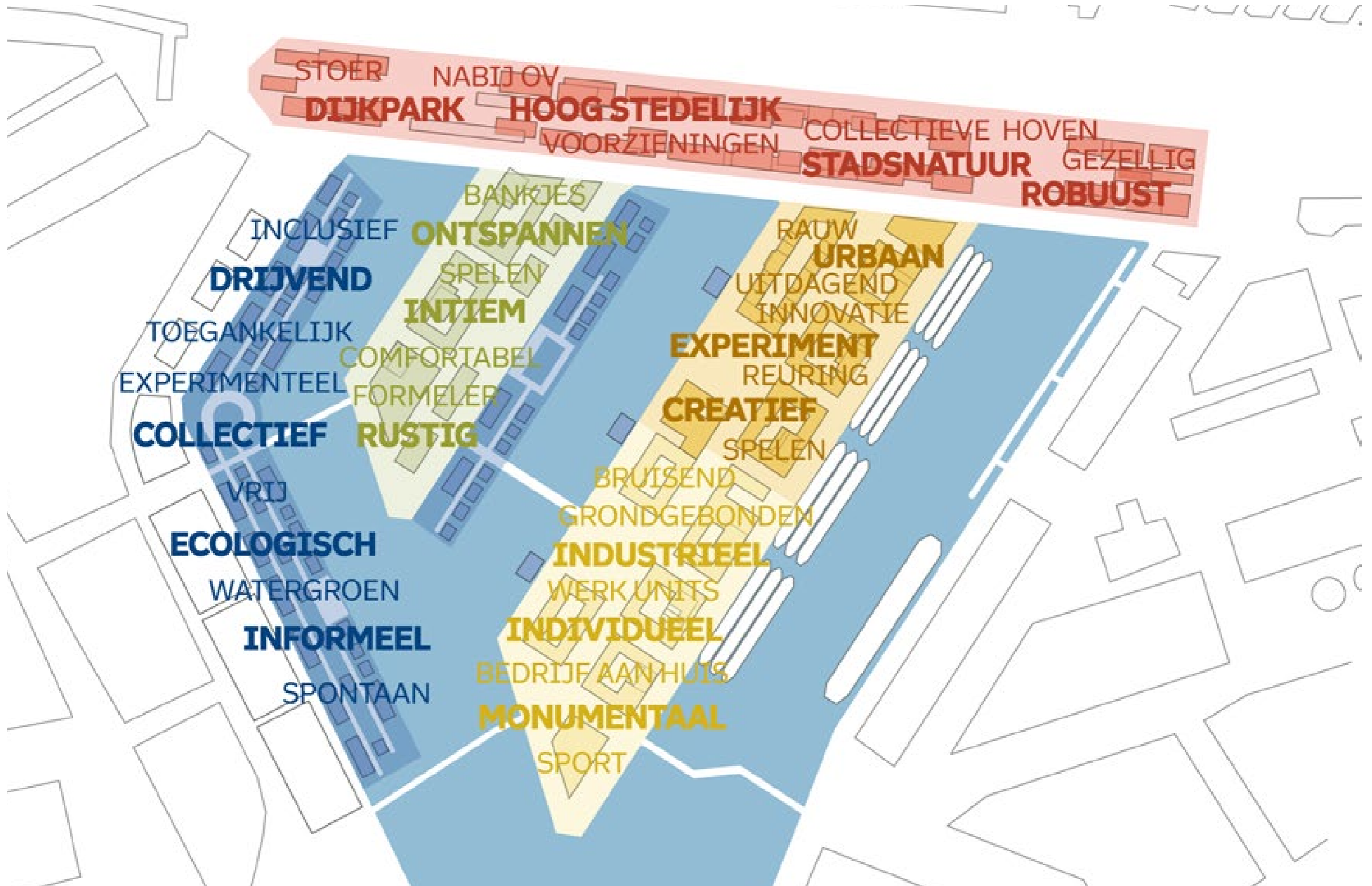
Masterplan



Masterplan



Masterplan

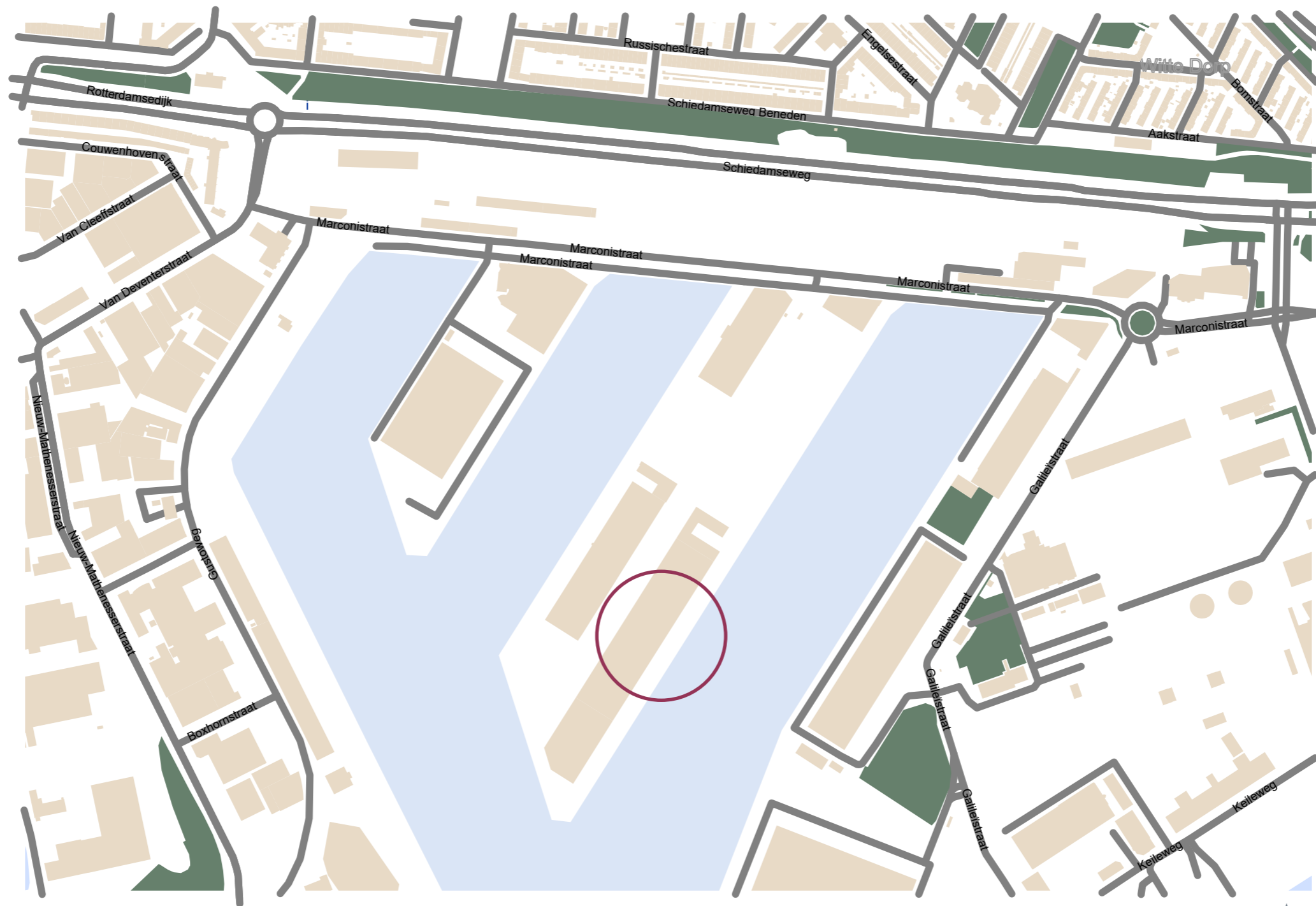




Objective context

1. The masterplan for Merwehaven in Rotterdam focuses on a unique living in an innovative Makers-district.
2. The building design is in line with the ambitions of the masterplan 'Merwehaven'. However the design is not necessarily a 1-to-1 fit to the urban design and the function map in the masterplan.

Preliminary design



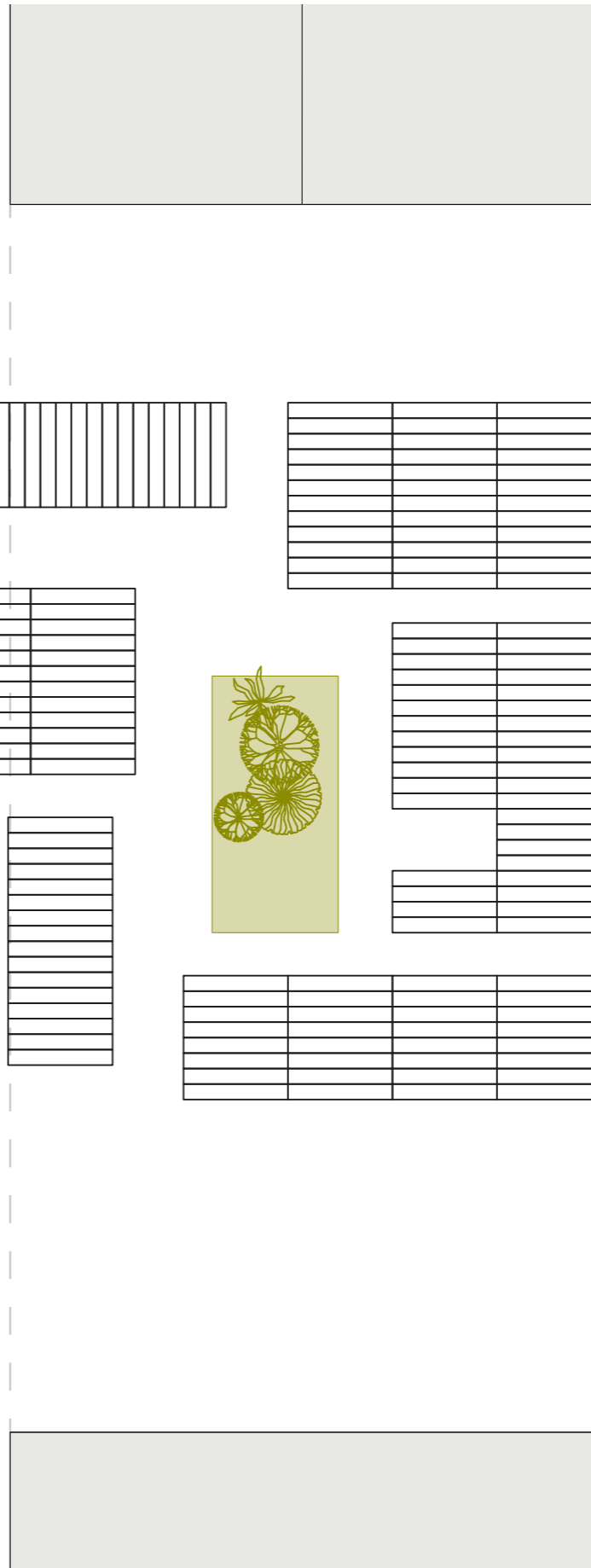
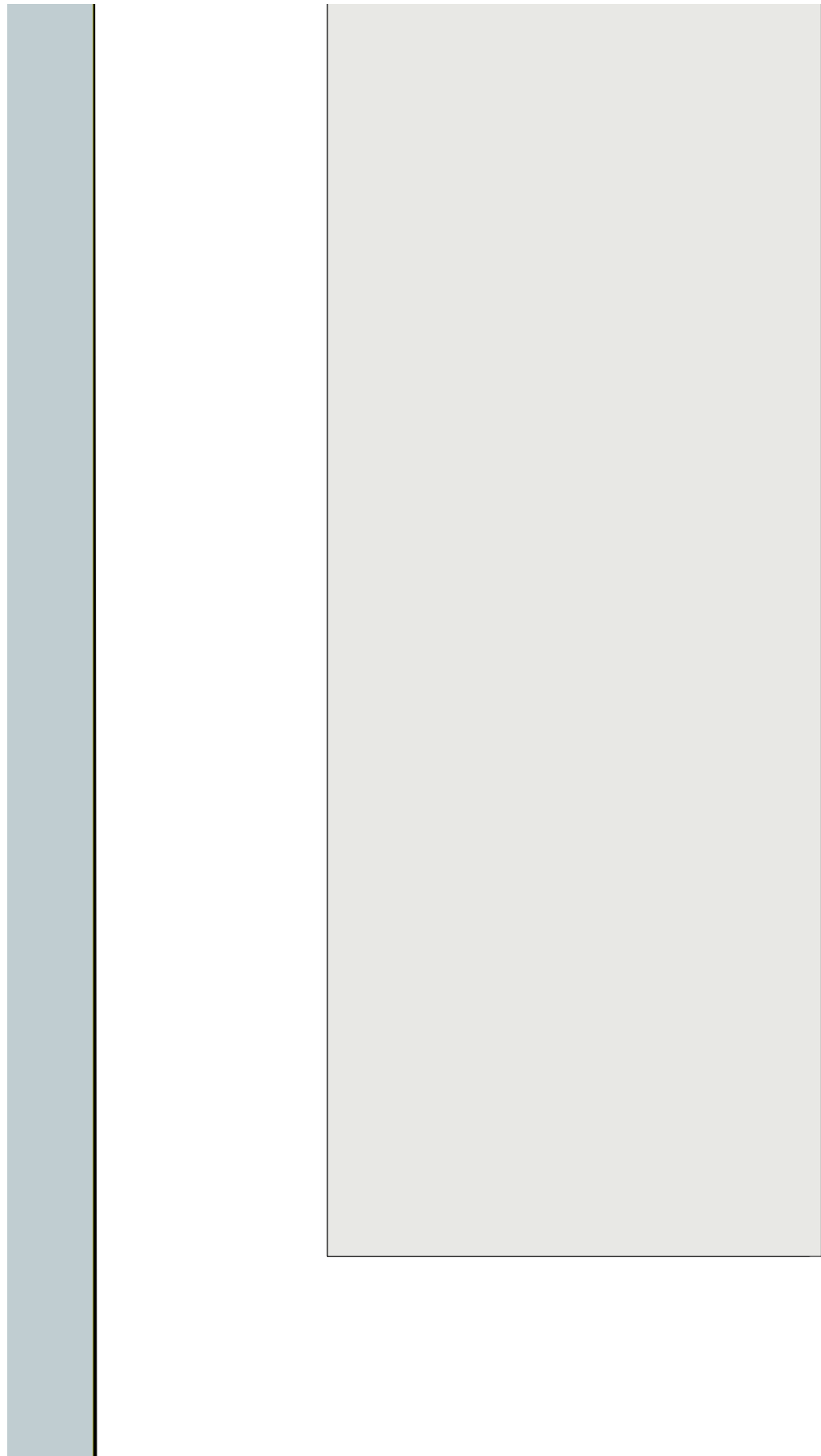
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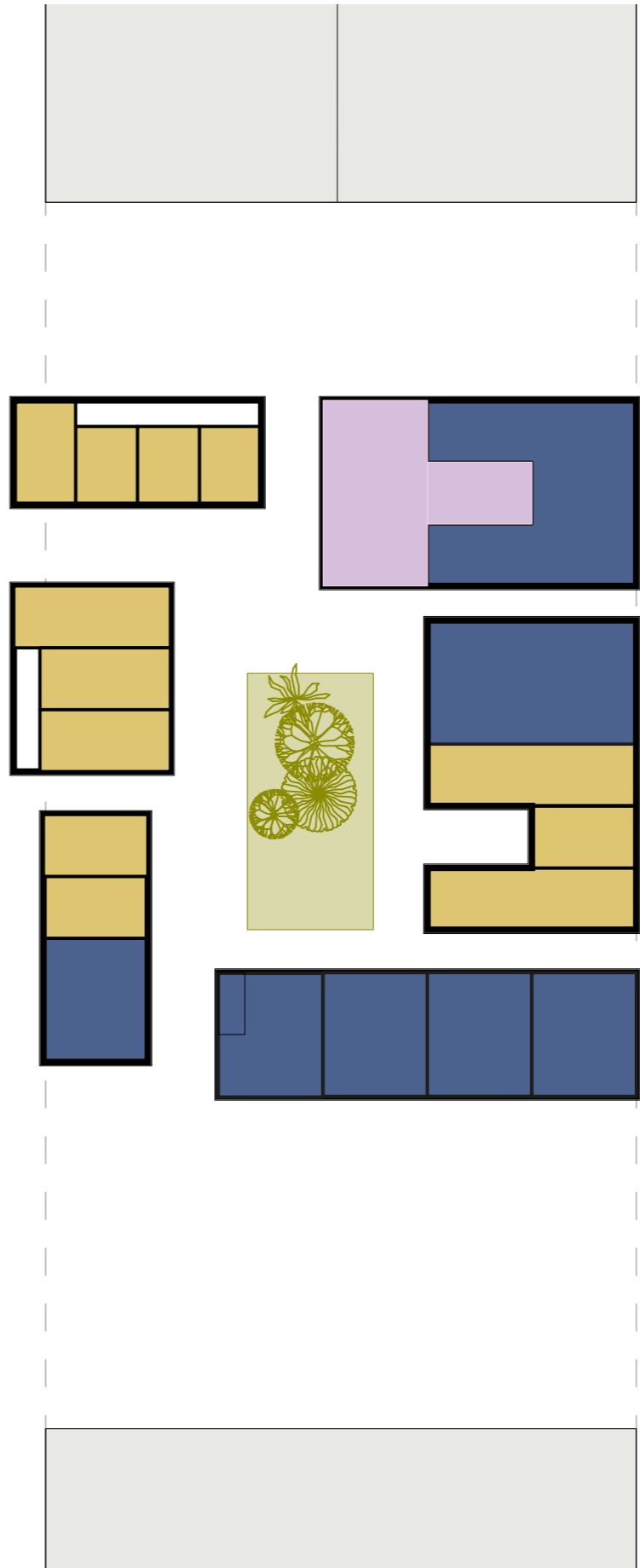
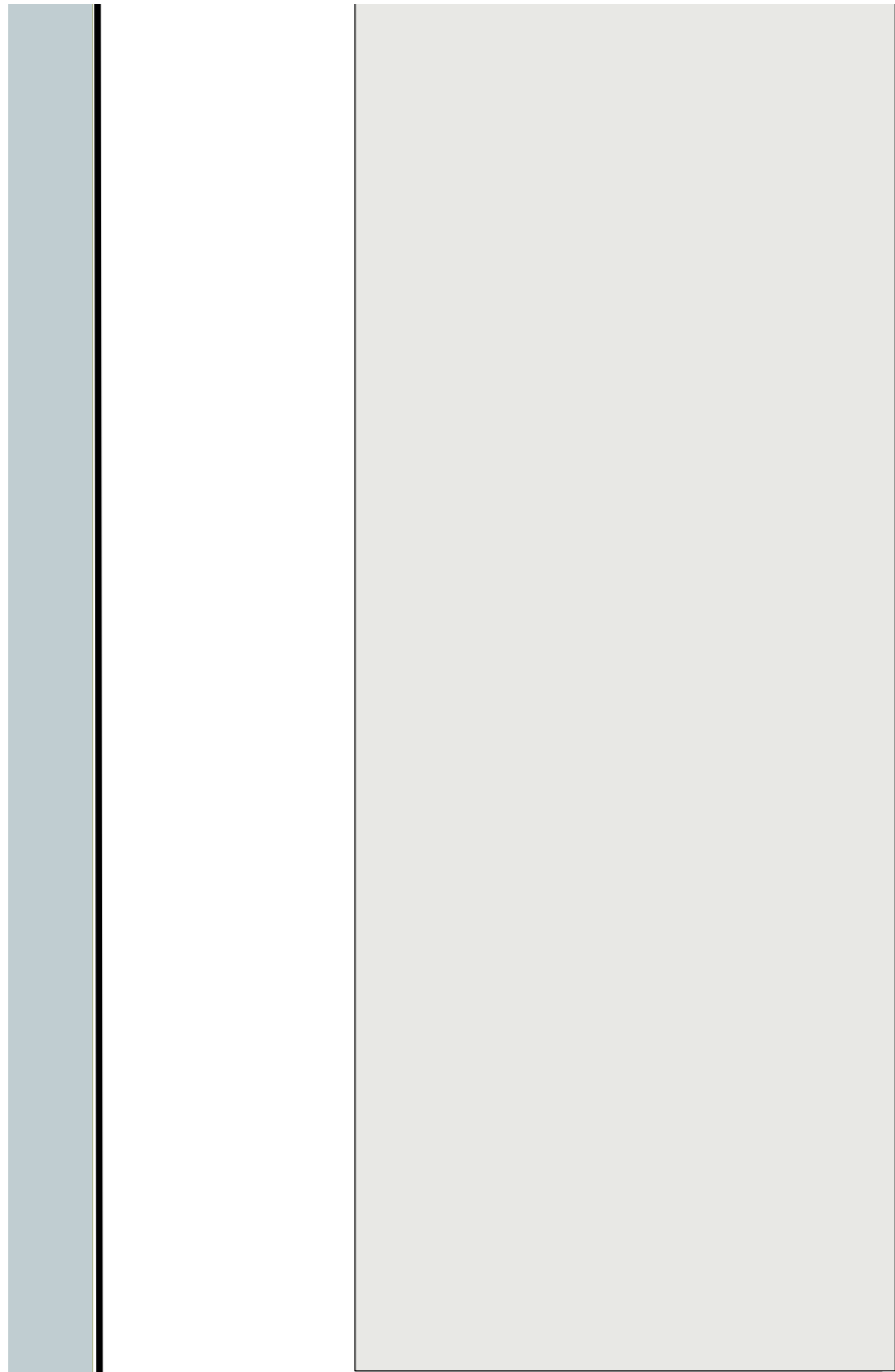
Housing
Public Spaces
Makers Places



Scale 1:500

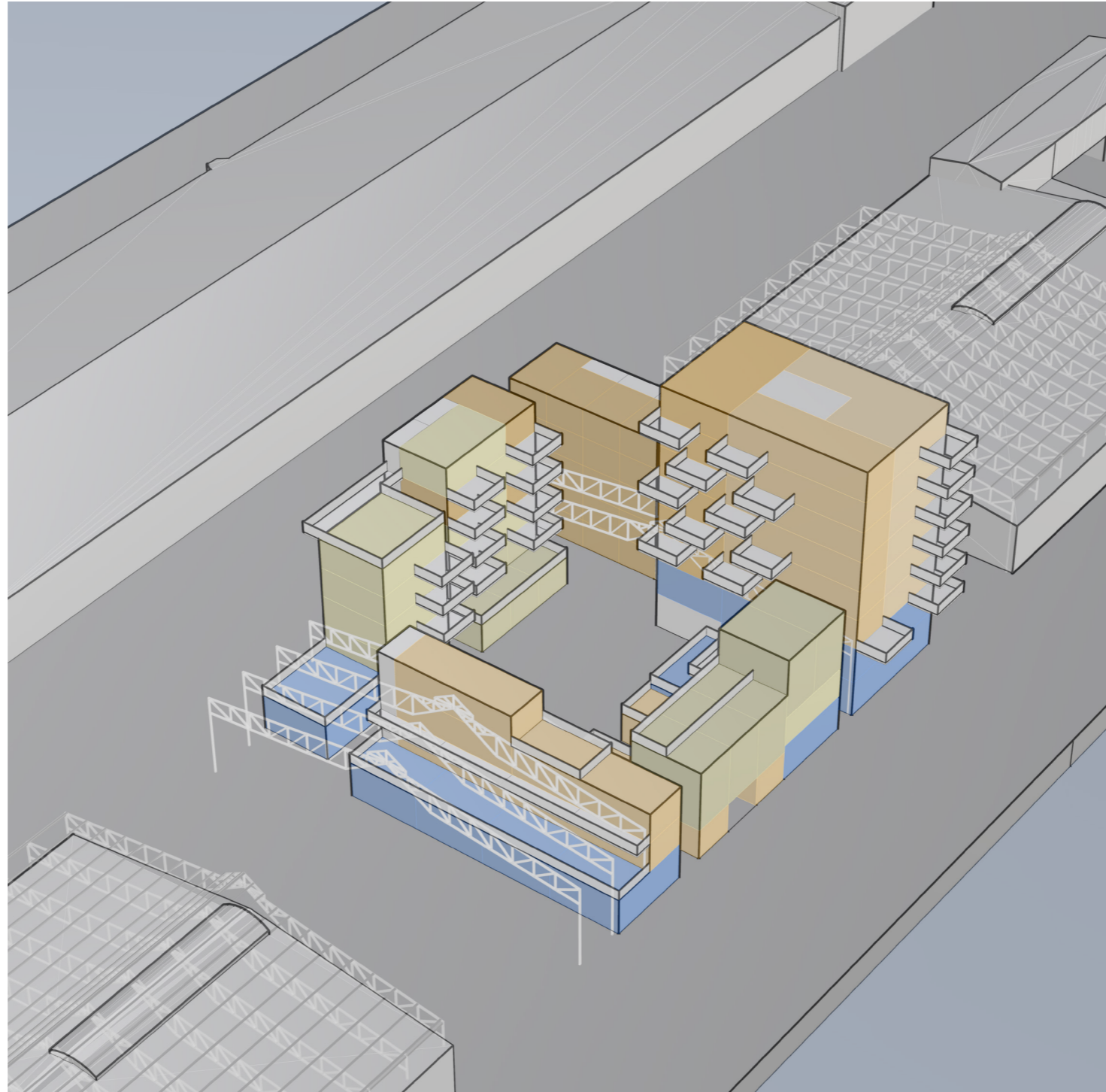


Scale 1:500



Scale 1:500

Programm



Makers Places

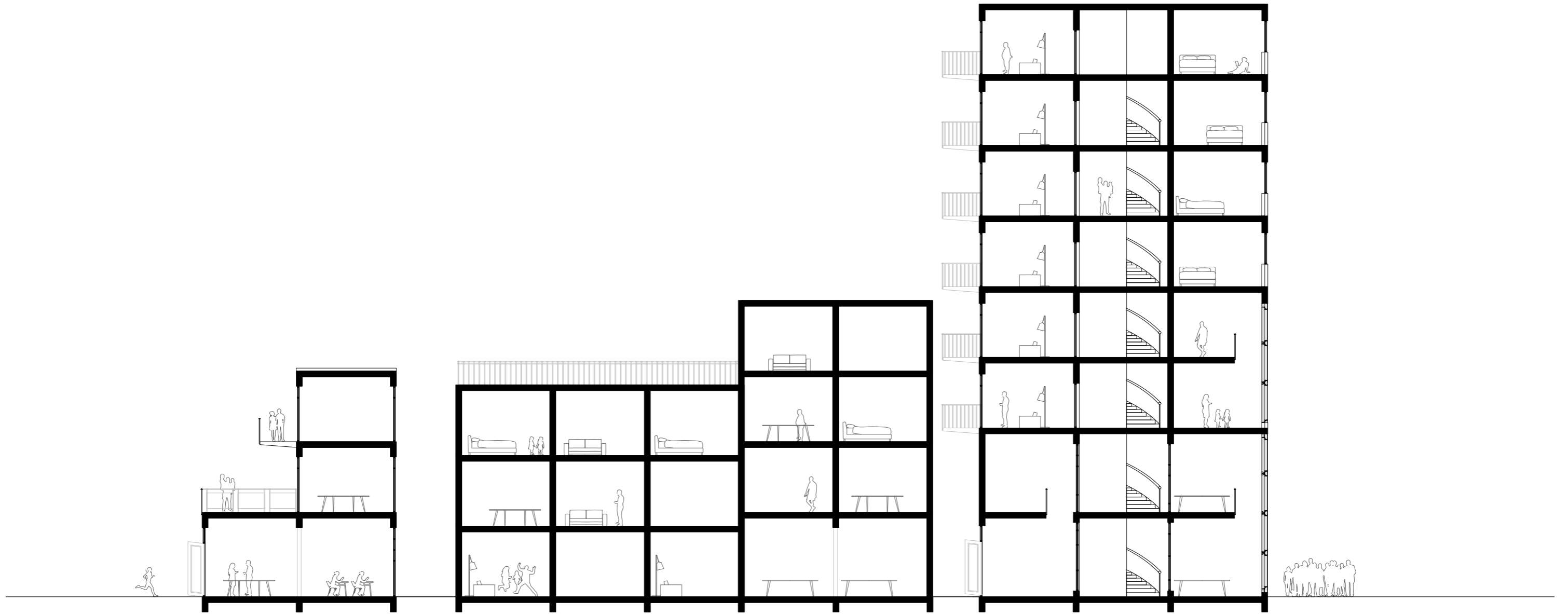
1087 m²

Public Spaces

233 m²

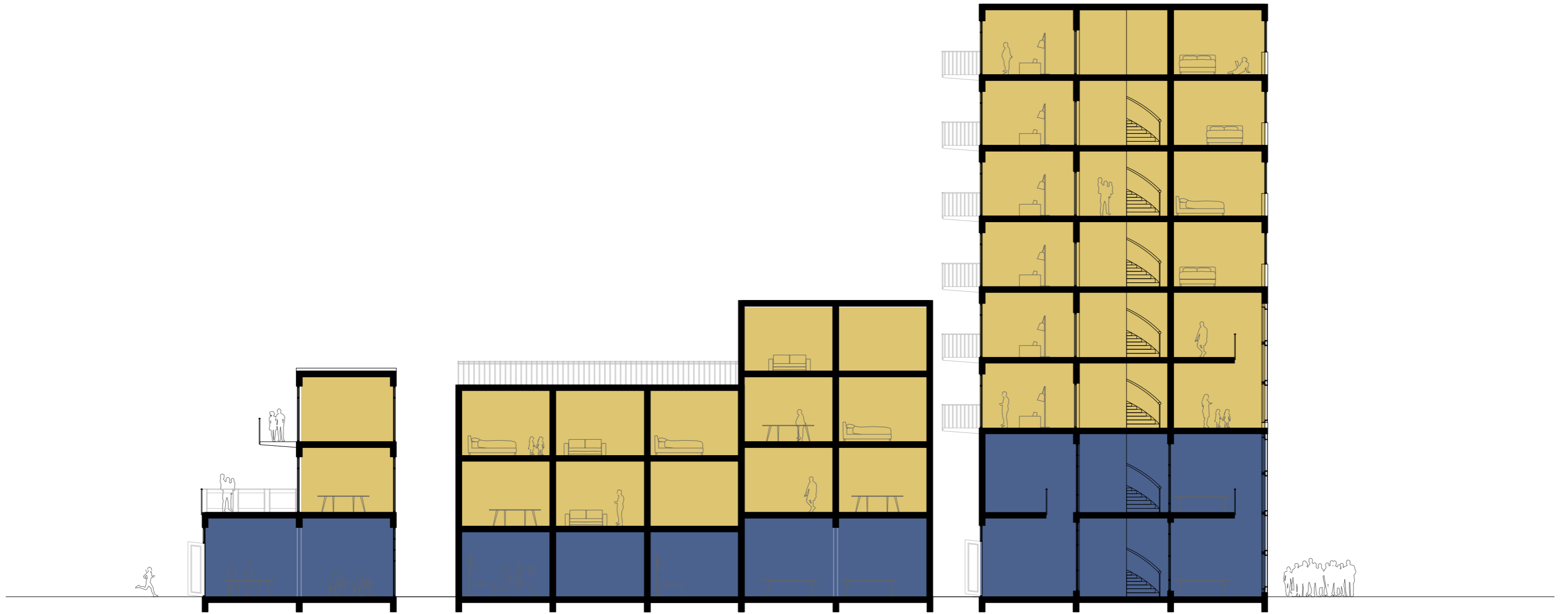
Housing

- studios
38,9 m²
- family homes
116,6 m²
- apartments
77,7 m²



Housing
Public Spaces
Makers Places

Scale 1:200



Housing
Public Spaces
Makers Places

Towards P3

Design

Harbour character
Work/Live combination
Reclaimed materials on different levels

Reuse

Proceed the hunt
Asses materials

Data

Measure impact of circularity strategies
Improve the tool