Modular Building in a Circular Economy

An exploratory research

by Astrid Potemans

Graduation Presentation — July 6th, 2017

1st supervisor: Dr. Ir. M. Prins / Dr. C.J. van Oel, 2nd supervisor: Dr. Ir. A. Straub

External examiner: Dr. Ir. D.A. Groetelaers

Introduction

Part I: A Circular Economy Part II:
A Circular
Building Stock

Part III: Modular Building

Conclusion

The Economics of the Coming Spaceship Earth

Boulding (1966, p. 1)











Raw material

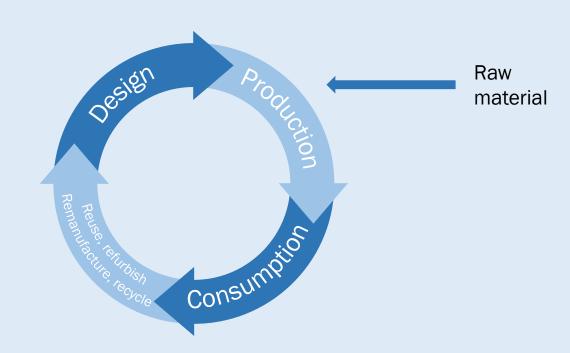
Design

Production

Consumption

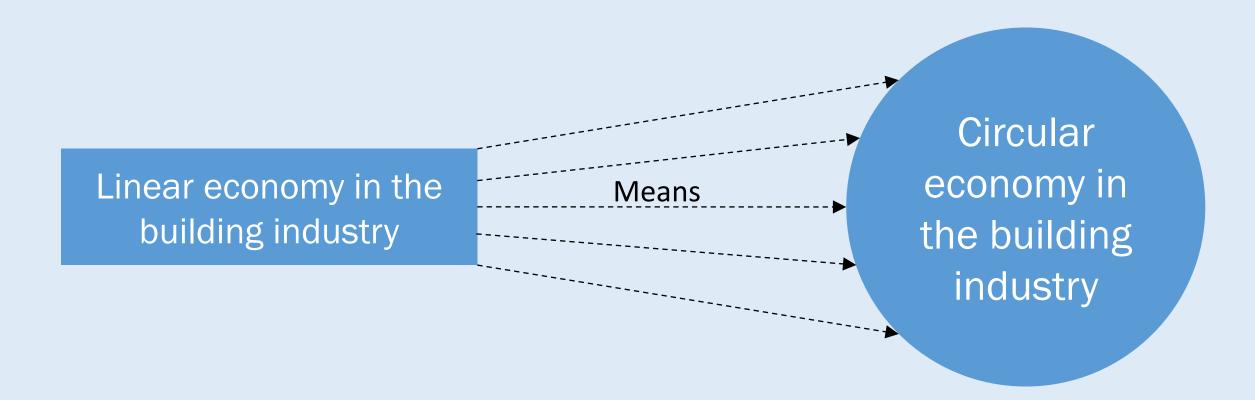
Waste

CIRCULAR ECONOMY







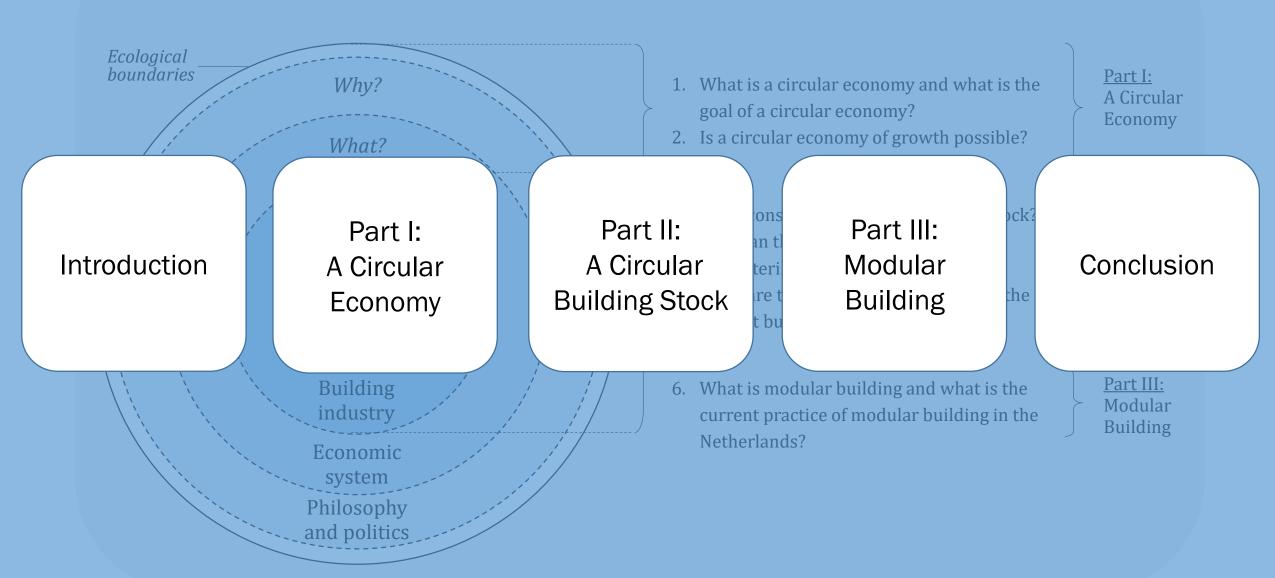


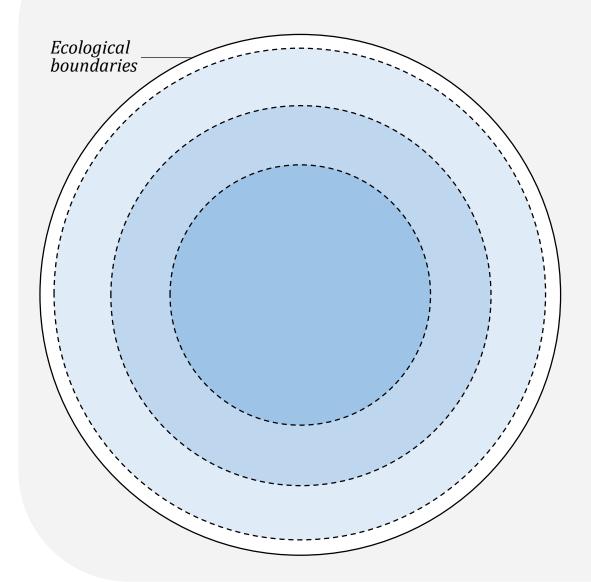


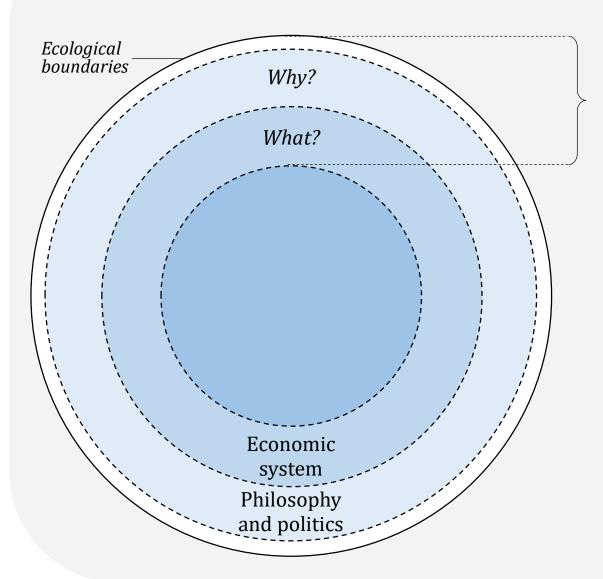
If the life of a complete building cannot be extended, "it may be possible to exploit the residual life of the modules through partial disassembly of the original product into modules, some of which can then be reused in other assemblies"

Allwood (2014, p. 462)

Graduation research

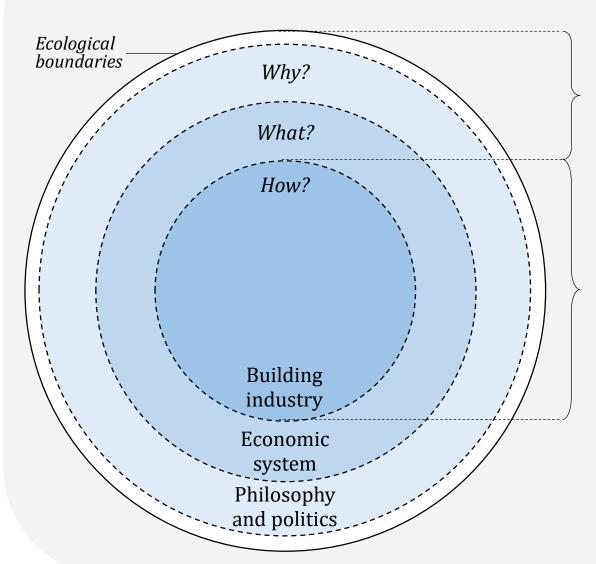






- 1. What is a circular economy and what is the goal of a circular economy?
- 2. Is a circular economy of growth possible?

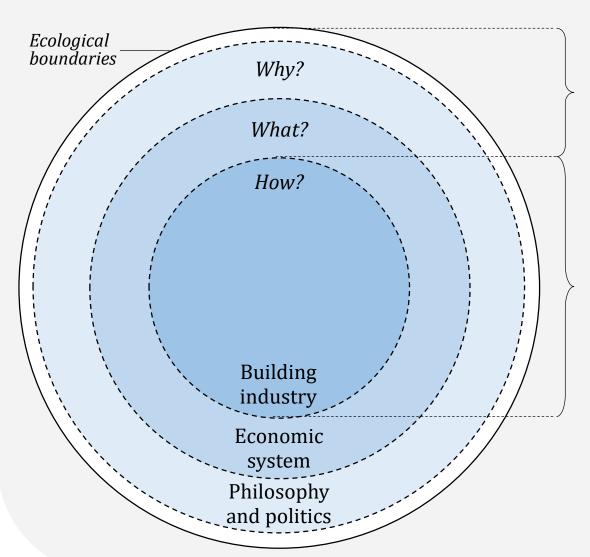
Part I: A Circular Economy



- 1. What is a circular economy and what is the goal of a circular economy?
- 2. Is a circular economy of growth possible?
- 3. What constitutes a circular building stock?
- 4. How can the current building stock be characterised?
- 5. What are the different means to make the current building stock more circular?

Part I: A Circular Economy

Part II: A Circular Building Stock



- 1. What is a circular economy and what is the goal of a circular economy?
- 2. Is a circular economy of growth possible?
- 3. What constitutes a circular building stock?
- 4. How can the current building stock be characterised?
- 5. What are the different means to make the current building stock more circular?
- 6. What is modular building and what is the current practice of modular building in the Netherlands?

Part I: A Circular Economy

Part II: A Circular Building Stock

Part III: Modular Building

Relevance

- → Societal
 - Growing demand, limited supply; do more with less
- → Scientific
 - Lack of research on CE in built environment mesoscale (building)
- → Practical

Research

- → Objective: explore how modular building can contribute to a circular building stock;
 - Aiming to resolve or improve a situation in practice starting point
 - Recommendations for further research
- → Method: qualitative research

Methodology

- → Parts I & II: Literature study and exploratory interviews
- → Part III: Literature study and collective case study (data from suppliers' website; semi-structured interviews; site visits)

Part I: A Circular Economy

Circular economy

Common elements:

- → Maximising the value / productivity of materials;
- → Eliminating waste

By keeping materials within a closed loop

Adams, Osmani, Thorpe, & Thornback (2017, p. 16)

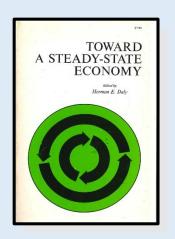
Circular economy

Common elements.

→ Maximising the Value of materials;

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By keeping materials with n a closed loop

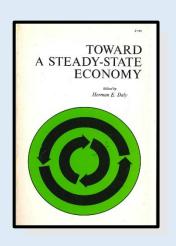
Adams, Osmani, Thorpe, & Thornback (2017, p. 16)



Ultimate
source
Scarce
resources
(low entropy)

The ultimates

Ultimate goal
Human wellbeing of
current and
future
generations



The economic system; **the** intermediates

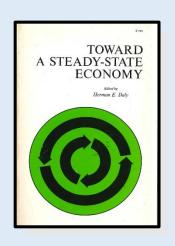
Ultimate
source
Scarce
resources
(low entropy)

Intermediate means
Factors of production

Intermediate goals

Ultimate goal
Human wellbeing of
current and
future
generations

The ultimates



The economic system; **the** intermediates

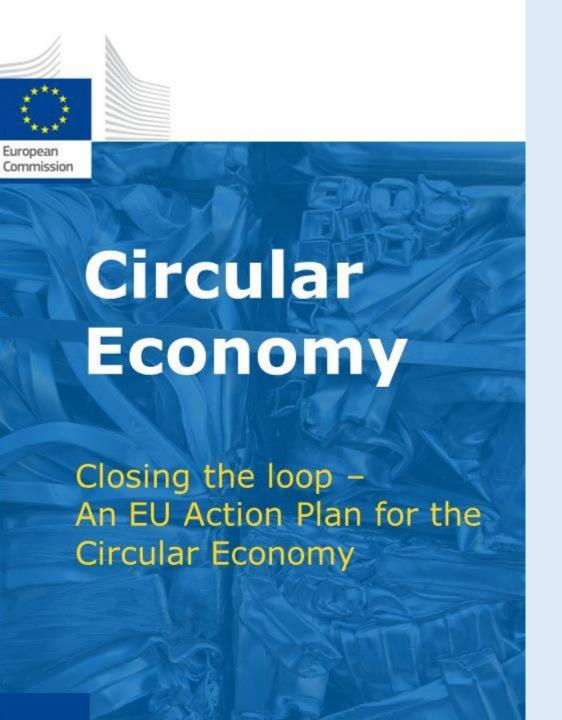
Ultimate
source
Scarce
resources
(low entropy)

Intermediate means
Factors of production

Intermediate
goals
Growth in the
GDP

The ultimates

Ultimate goal
Human wellbeing of
current and
future
generations



Based on a report in which a circular economy is said to "translate into a GDP increase of as much as 7 percentage points (....) [that] arise from increasing consumption"

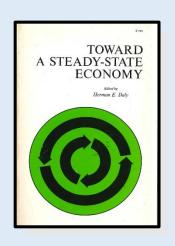
(Ellen MacArthur Foundation & McKinsey Center for Business and Environment, 2012, pp. 7-14).

Increase production

- → Discovering and mining raw materials;
- → Growing the labour force;
- → Creating superior technology;
- → Increasing specialisation

Increase production

- -> Discovering and mining raw materials; limited supply
- -> Growing the labour force; increasing demand
- → Creating superior technology;
- → Increasing specialisation



The economic system; **the** intermediates

Ultimate
source
Scarce
resources
(low entropy)

Intermediate means
Factors of production

Intermediate
goals
Development of
the stock

The ultimates

Ultimate goal
Human wellbeing of
current and
future
generations

Steady-state economy

Development of the stock:

→ Increasing service-efficiency of the stock:

$$\frac{services}{stock}$$

→ Increasing durability of the stock:

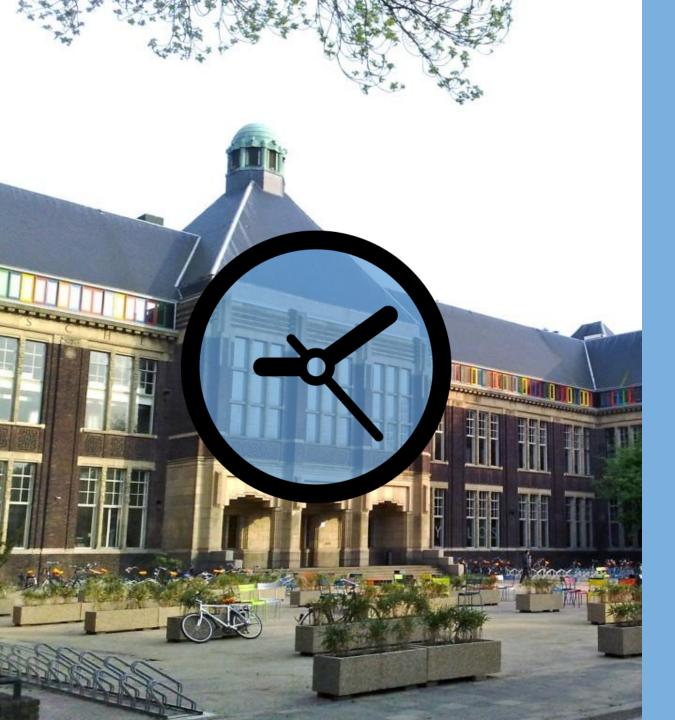
$$\frac{stock}{throughput}$$

Daly (1977)

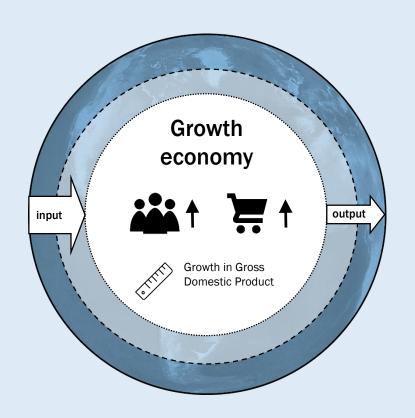
Steady-state economy

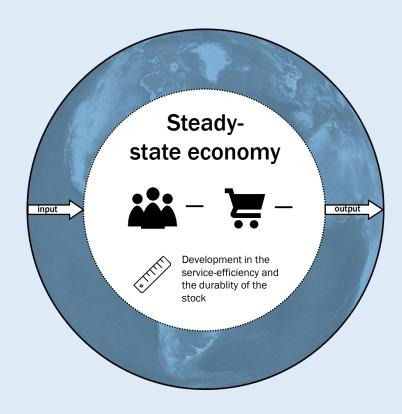
Concepts:

- → Service is the satisfaction experienced needs are met
- → Stock is the total inventory of economic goods and human bodies
- → Throughput is the entropic physical flow of matter-energy through the economic system



services \bigs\ stock -





Legend



Population size



Stock of goods



Increase



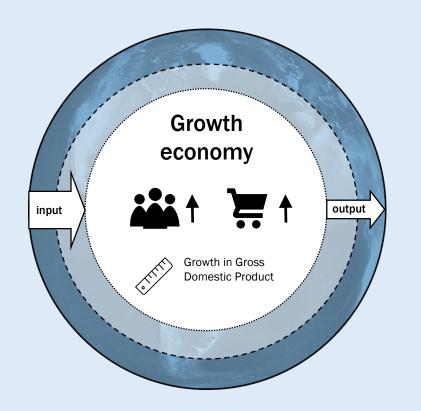
Remain constant

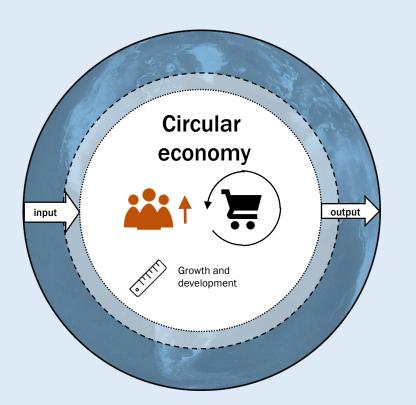


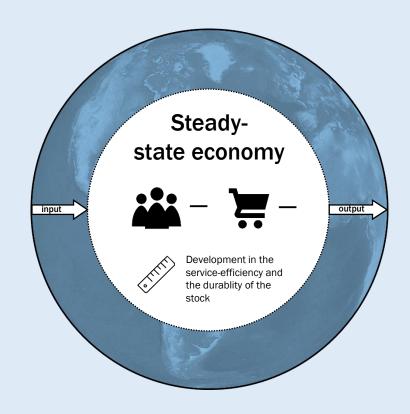
Uncontrollable variable



Controllable variable







Legend



Population size



Stock of goods



Increase



Remain constant



Uncontrollable variable



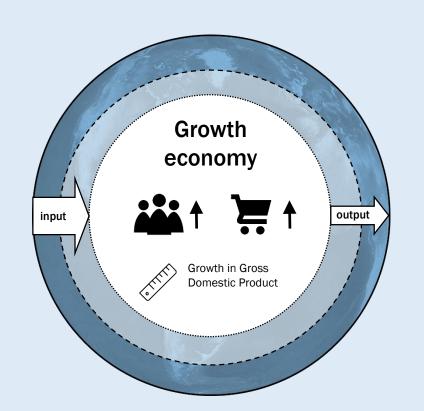
Controllable variable

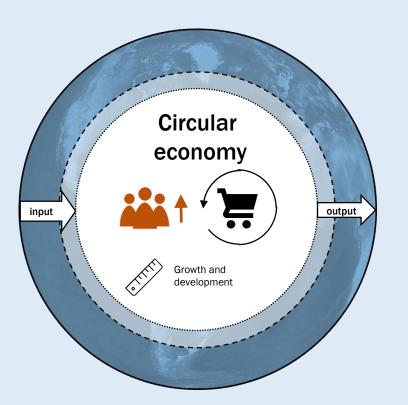
"Practical" circular economy

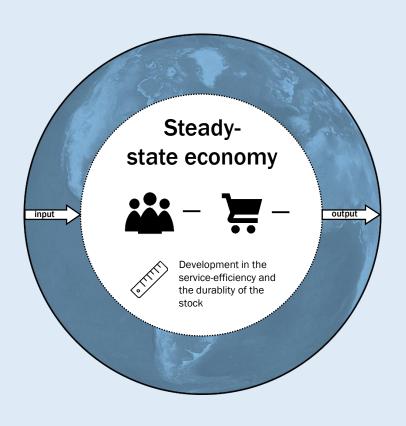
Concepts:

- → <u>Utility</u> is the satisfaction experienced needs are met, indicated in willingness to pay [€/year]
- → Stock is the total inventory of economic goods [kg]
- Raw material and waste are the entropic physical flow of matter-energy through the economic system [kg/year]

Based on Daly (1977)







A "practical" circular economy is an economy of both development and growth. The goal is to control the size of the stock of goods* and to increase the utility and the durability of this stock.

Legend



Population size



Stock of goods



Increase



Remain constant



Uncontrollable variable

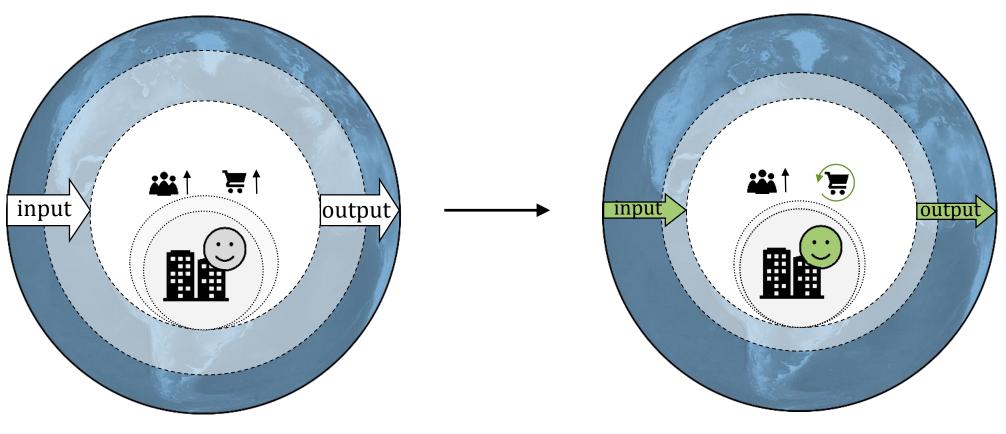


Controllable variable

Part II: A Circular Building Stock

Linear economy of growth

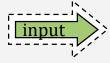




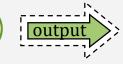


Increase the utility of the building stock

utility ↑
building stock -







Increase the durability of the building stock

 $\frac{building\ stock-}{primary\ material+waste} \downarrow$

Utility

Loss of utility

Loss of utility due to locational factors

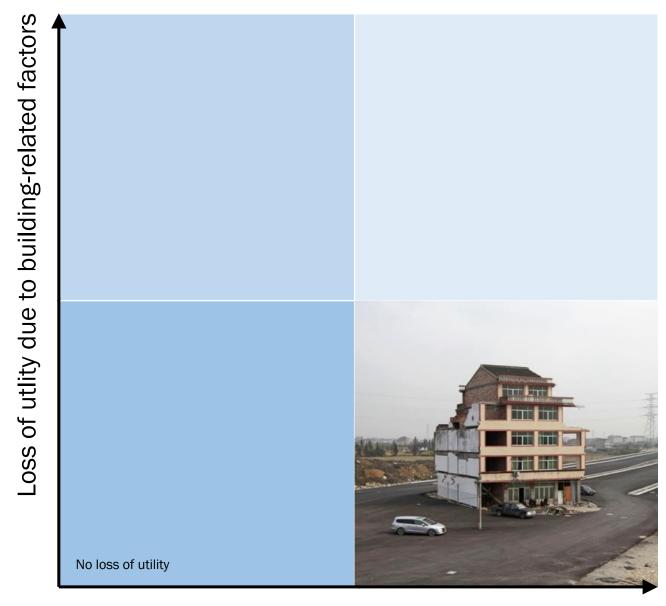


No loss of utility

Loss of utility due to locational factors

"We are attached to the location of our house. Everything and everyone is within reach: our family, the doctor, the pharmacy, and the supermarket.

"If we could change anything about the house, we would like to have all amenities on the ground floor"

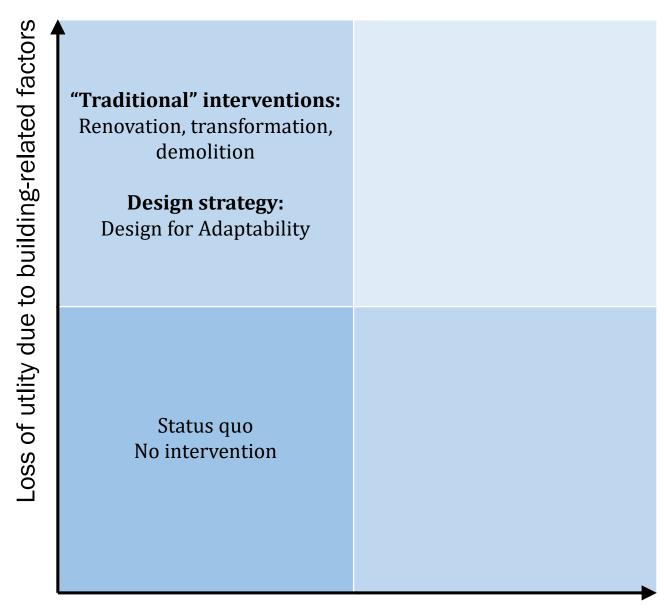


Loss of utility due to locational factors

Elderly couple in China refuse to move for road construction

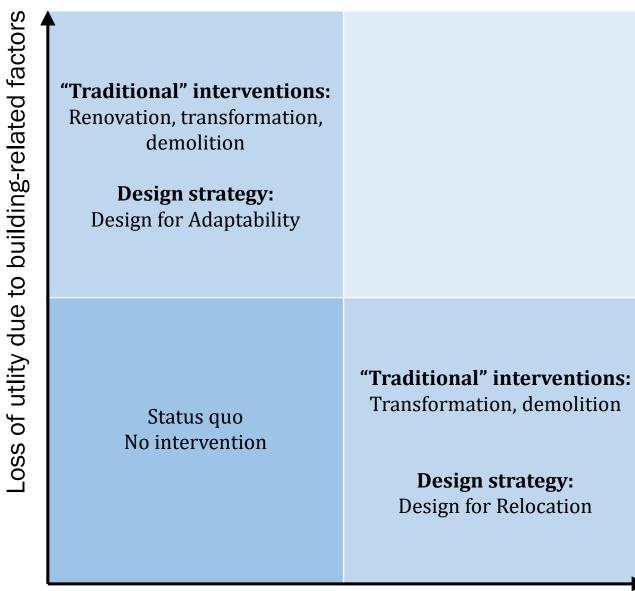
Loss of utility due to locational factors

Loss of utility due to locational factors

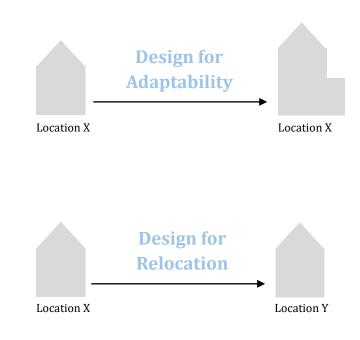


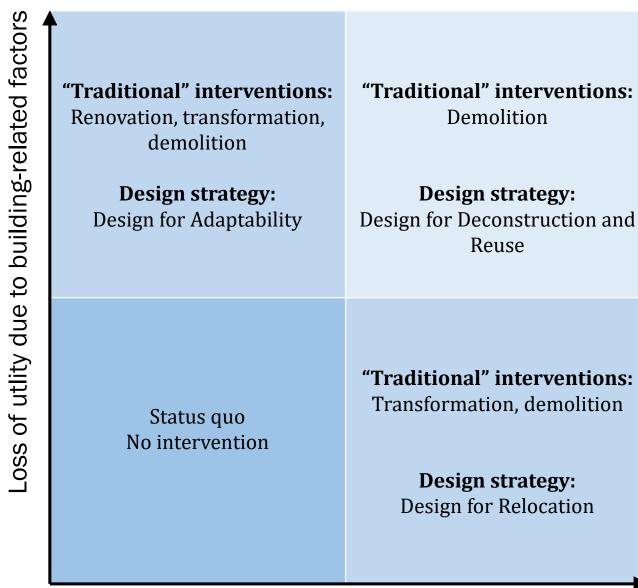
Loss of utility due to locational factors





Loss of utility due to locational factors

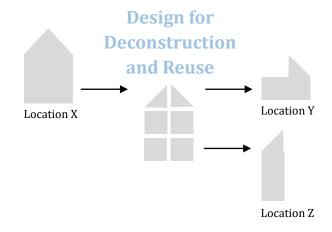




Design for Deconstruction and Loss of utility due to locational factors

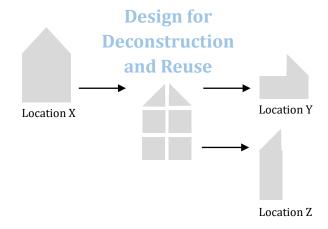












Part III: Modular Building

•••

"Modular construction uses three-dimensional or volumetric units that are prefabricated and are essentially fully finished in factory conditions, and are assembled on site to create complete buildings or major parts of buildings"

Lawson, Ogden, & Goodier (2014, p. 1)





"Modular construction systems are closed systems in which the elements are prefabricated by the manufacturers independent of a particular building. For a modular construction system, a particular number of elements are predetermined which can be organised into complete entities by combining them in a number of different ways"

Staib, Dörrhöfer, & Rosenthal (2008, p. 43)

Single-configuration modular building

- → Volumetric units;
- Assembled on site into one configuration

Multi-configuration modular building

- → Elements;
- Can be combined into a number of different configurations

Loss of utility due to locational factors

Collective case study

- → Three to fifteen cases;
- → The firms provide modular housing solutions; Housing is chosen as a focus, because of its large share in the total building stock
- → The firms describe their product as "modular";
- → The firms mention "circular economy" or "scarcity of resources" on their website;
- → The firms are located in the Netherlands;
 Subject to the regulations laid down in the Building Decree
 Practical limitations: Dutch interviews and visits



Firm A



Firm B



Firm C









- → Idea behind the firm
- → Modular building

The firm's reasons for building modular Interpretation of modular building What constitutes as a module

- → The characteristics of the product
 - Adjustable
 - Relocatable
 - Deconstructable and reusable

→ Idea behind the firm

Frustration with the way things go in the building industry, the wish to offer a "better" product than traditional housing;

The wish to give the client freedom in the design (sometimes even after construction) for an affordable price

→ Reasons for building modular

Being able to offer the client freedom to design an affordable dwelling;

Being able to offer the client freedom to relocate or adapt the building after construction;

Being able to enjoy the advantages of prefabrication: parts are made in factory conditions, transported to the site and constructed mostly within a few days

→ Interpretation of modular building

Building in a permanently adaptable manner;

An industrial way of building; an advanced form of prefabrication;

Building on a fixed grid; building with modules that have a standardised dimension

→ Interpretation of modular building

A module is a standardised panel or a volumetric unit, that can be assembled in a number of configurations on site (multi-configuration modular building);

A is a jigsaw puzzle piece, that can be assembled in a single configuration on site (single-configuration modular building).

→ Characteristics of the product: adaptable?

Most of the products can be customised by the client in the design phase;

Some of the products can customised by the client in the operations phase;

The degree of customisation is constrained by the chosen building construction, rules and regulations and integrated service installations.

- → Characteristics of the product: relocatable?
 - Most of the products can be relocated;
 - A possible constraint is the financing construction: if the building serves as collateral for the bank, it can not simply be relocated.

→ Characteristics of the product: deconstructable and reusable?

All products can be deconstructed, some up until the level of the element as a result of the use of dry connections; others up until the level of the component as the elements are glued together;

The financing construction that constrains relocation also constrains deconstruction;

The parts can be reused within the building system of the firm.

Multi-configuration modular building

Single-configuration modular building

Loss of utility due to locational factors

Conclusion

Conclusion

How can modular building contribute to a circular building stock?

Multi-configuration modular building allows for adaptation, relocation, deconstruction and reuse Prevents loss of utilty

Conclusion

However

- Constrained by construction system; modules are designed to be used within the system (intrafirm modularity);
- → Constrained by rules and regulations;
- → Constrained by financing construction (collateral for the bank)

Discussion / limitations

Complexity of the demand-supply problem

- → <u>Demand</u>: Natural growth rate in NL will be negative as of 2038 (CBS, 2016)
- → Supply: Type of material

Cause of scarcity: Geologically rare; extraction financially unviable; supply concentrated in politically unstable countries (Hobson, 2016)

Scarcity not a driver in building industry (Rijskwaterstaat, 2015):

Discussion / limitations

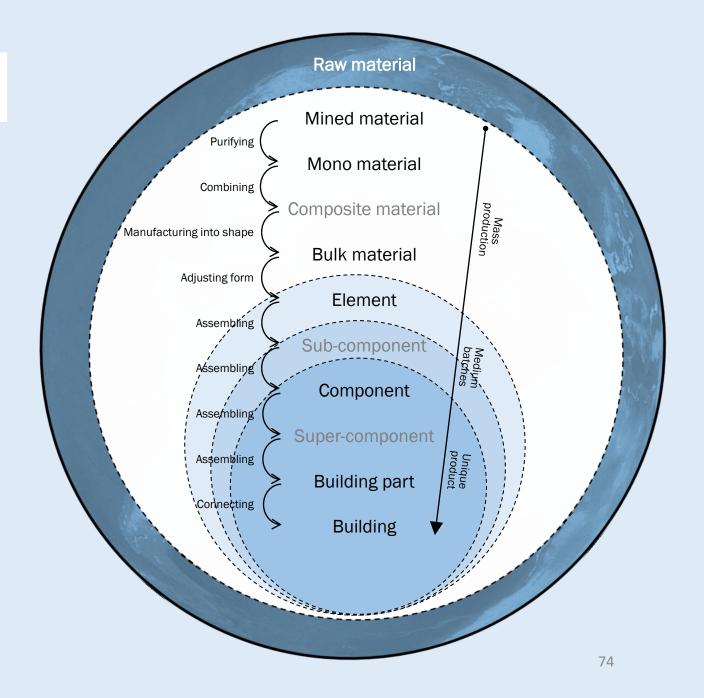
Collective case study

- → Inclusion criteria; niche market (small share)
- → Utility / durability
- → Primary or secondary materials
- → Housing; other typologies?

Discussion / limitations

Sustainability linkages

Recommendations



Reflection

Circular economy as multi-disciplinary subject; both fantastic and terrible

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