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DOI

[10.1016/j.watres.2024.122135](https://doi.org/10.1016/j.watres.2024.122135)

Publication date

2024

Document Version

Final published version

Published in

Water Research

Citation (APA)

Müller, S., Corbera-Rubio, F., Schoonenberg Kegel, F., Laurenzi, M., van Loosdrecht, M. C. M., & van Halem, D. (2024). Shifting to biology promotes highly efficient iron removal in groundwater filters. *Water Research*, 262, Article 122135. <https://doi.org/10.1016/j.watres.2024.122135>

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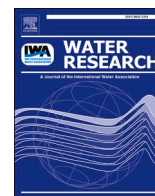
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Shifting to biology promotes highly efficient iron removal in groundwater filters

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ARTICLE INFO

Keywords:

Groundwater
Sand filter
Aeration
Biofilter
Iron oxides
Gallionella

ABSTRACT

Rapid sand filters are established and widely applied technologies for groundwater treatment. In these filters, main groundwater contaminants such as iron, manganese, and ammonium are oxidized and removed. Conventionally, intensive aeration is employed to provide oxygen for these redox reactions. While effective, intensive aeration promotes flocculent iron removal, which results in iron oxide flocs that rapidly clog the filter. In this study, we operated two parallel full-scale sand filters at different aeration intensities to resolve the relative contribution of homogeneous, heterogeneous and biological iron removal pathways, and identify their operational controls. Our results show that mild aeration in the LOW filter (5 mg/L O₂, pH 6.9) promoted biological iron removal and enabled iron oxidation at twice the rate compared to the intensively aerated HIGH filter (>10 mg/L O₂, pH 7.4). Microscopy images showed distinctive twisted stalk-like iron solids, the biosignatures of *Gallionella ferruginea*, both in the LOW filter sand coatings as well as in its backwash solids. In accordance, 10 times higher DNA copy numbers of *G. ferruginea* were found in the LOW filter effluent. Clogging by biogenic iron solids was slower than by chemical iron flocs, resulting in lower backwash frequencies and yielding four times more water per run. Ultimately, our results reveal that biological iron oxidation can be actively controlled and favoured over competing physico-chemical routes. The production of more compact and practically valuable iron oxide solids is of utmost interest. We conclude that, although counterintuitive, slowing down iron oxidation in the water before filtration enables rapid iron removal in the biofilter.

1. Introduction

Groundwater provides safe drinking water to more than half of the world's population (Connor, 2015), but often it naturally contains dissolved iron (as Fe²⁺). Exposure to Fe via drinking water is not harmful, yet the WHO recommends Fe concentrations not to exceed 0.3 mg/L (World Health Organization, 2022). This is to avoid orange-brown discoloration of tap water and to prevent deposition of solids in distribution systems. Fe removal is achieved by oxidation of dissolved Fe²⁺ to insoluble Fe(III)(oxyhydr)oxides (or FeOx), followed by separating these FeOx solids by sand filtration. When dissolved oxygen (DO) is the oxidant, three main Fe²⁺ oxidation pathways can be identified (Fig. 1): (i) abiotic *homogeneous* oxidation, (ii) *heterogeneous* oxidation, catalysed by existing FeOx surfaces, and/or (iii) *biological* oxidation by microorganisms (Van Beek et al., 2012). Where homogeneous oxidation occurs in the water phase, heterogeneous and biological oxidation occur on the

surface of the filter sand grain. Each oxidation pathway produces morphologically different FeOx and can be found either in the (pore) water or on the sand grain. In full-scale filters, different Fe²⁺ oxidation pathways have been observed to co-occur.

The traditional view on Fe removal from groundwater is based on the first mechanism, homogeneous oxidation, which is favoured by intensive aeration prior to filtration. Aeration strips dissolved, undesired gases (CH₄, H₂S) and partially removes dissolved carbon dioxide (CO₂), which raises the pH. Simultaneously, oxygen (O₂) dissolves into the reduced groundwater. The changes in pH and reduction-oxidation-potential facilitate the oxidation of Fe²⁺ by DO, either directly or indirectly, and thus produce FeOx (Appelo and Postma, 2005), which can eventually be retained in the filter. Fe flocs in a clogged bed are removed by periodic backwashing, which is achieved with a reversed flow of water at a high velocity or with water combined with air. Homogeneous Fe²⁺ oxidation creates watery Fe sludge as by-product, which needs

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<https://doi.org/10.1016/j.watres.2024.122135>

Received 1 March 2024; Received in revised form 20 July 2024; Accepted 22 July 2024

Available online 23 July 2024

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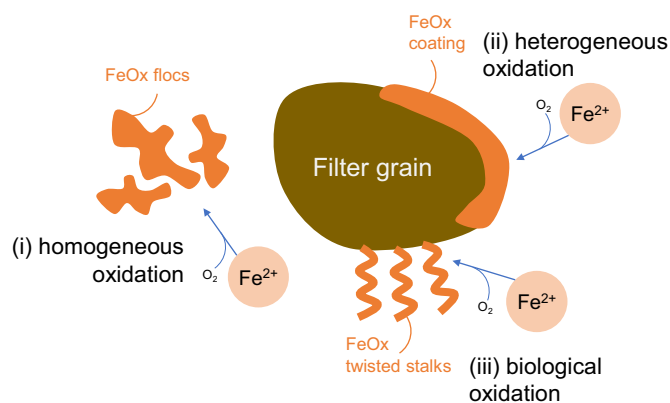


Fig. 1. Three main Fe^{2+} oxidation pathways during aeration-filtration of groundwater: homogeneous oxidation in the water, heterogeneous oxidation on FeOx, and biological oxidation by microorganisms.

additional treatment.

Fe removal on the surface of filter sand grains, either via FeOx or by microorganisms, has been proposed to result in less frequent backwashing and higher filtration rates (Mouchet, 1992; Sharma, 2001). In addition, lower sludge volumes are expected due to the nature of the removal mechanism (compact iron coatings instead of watery sludge, see for example van Beek et al. (2016)), but this was not quantified. Although surface-related Fe removal has been applied in France (Mouchet, 1992), Belgium (Van Beek et al., 2016), Denmark (Søgaard et al., 2000) and other countries for many years, it is often treated as a single mechanism, termed either *biological* (Mouchet, 1992; Søgaard et al., 2000) or *adsorptive* (Sharma, 2001). Van Beek (2016) attempted to quantify the individual mechanisms and concluded that the contribution of biological removal was highest around pH 7.5, contradicting Mouchet's (1992) observation that biological Fe removal usually requires a pH around 7 or below. De Vet et al. (2011b) investigated fully aerated trickling filters and found low groundwater temperatures to delay chemical oxidation, whereas biological Fe^{2+} oxidation by *Gallionella* spp. was promoted.

In groundwater filters the boundaries between abiotic and biological Fe removal are still not well understood, neither their potential positive or negative interactions (Emerson and De Vet, 2015). The contribution of different Fe oxidizing bacteria to total FeOx production has been studied in the laboratory at very low DO concentrations (Druschel et al., 2008; Maisch et al., 2019). Biological Fe^{2+} oxidation seems to dominate under these conditions, but whether exclusive biologically-driven Fe removal is possible under conditions relevant for groundwater treatment remains unknown. We hypothesize that pH and oxygen concentration are the key parameters that dictate the dominant Fe oxidation mechanism in sand filtration. To this end, we designed and operated two full-scale sand filters, namely HIGH ($\text{DO} \geq 10$ mg/L, pH 7.4) and LOW ($\text{DO} < 5$ mg/L, pH 6.9), to untangle homogeneous, heterogeneous, and biological Fe removal pathways. Ultimately, the overarching goal of this study was to gain mechanistic knowledge on how to control and promote biological Fe^{2+} oxidation in sand filters, paving the way towards novel design and efficient operation of groundwater filters.

2. Materials and methods

2.1. Groundwater composition

The two full-scale groundwater sand filters investigated in this study were operated at a Dutch groundwater treatment plant to produce drinking water. Groundwater is abstracted from a well field tapping into an anaerobic aquifer, with both DO and NO_3^- below detection limit. Groundwater pH at this location is on average 6.72, and Fe^{2+} , NH_4^+ and

Mn^{2+} are on average 25.4, 2.19 and 0.32 mg/L, respectively. Table 1 provides an overview of the average groundwater composition for this treatment plant.

2.2. Full-scale filters

We investigated two parallel full-scale filters with different aeration intensities (Fig. 2). The reference filter (HIGH) is one of the eight primary filters at this treatment plant that receive water after plate aeration ($100 \text{ m}^3/\text{h}$, 4 m^2). The LOW filter was one of these full scale primary filters, but disconnected from plate aeration, and received oxygen free water after membrane degassing instead (two 3 M Liqui-Cel EXF-14 \times 40 Hollow Fibre Membrane Contactors; first stage N_2 , second stage N_2/CO_2 sweep gas). The aim of LOW was to supply stoichiometrically sufficient DO to oxidize the Fe^{2+} in the groundwater (5 mg/L O_2), achieved by mild cascade aeration on top of the filter, whereas for HIGH, DO concentrations reached saturation (>10 mg/L). Filter HIGH consisted of a dual bed, with 0.75 m anthracite on top of 1.25 m sand. Filter LOW was build-up of a 2.35 m single bed of coarse sand. The average filtration rates were 5 m/h for the HIGH filter and 10 m/h for the LOW filter. Further details of filter design and operational conditions are provided in Table 2. Both filters were backwashed periodically, Figure S1 details the backwash programs. Backwash water is treated in sedimentation basins and lamella clarifiers to meet discharge regulations. The effluent of all primary filters is mixed in a storage reservoir and subsequently treated by tower aeration, secondary filters (for NH_4^+ and Mn^{2+} removal) and granular activated carbon filtration for colour removal. The produced drinking water is distributed to consumers without further disinfection, as well as used for backwashing.

2.3. Sampling procedures

Water samples were taken during normal operation, at the end of the filter run, i.e. prior to backwashing. Samples were collected from in-line sample points (raw water, after plate aeration, after membranes) as well as over the depth of the filter via sample points at the wall of the filter. The pH, temperature, redox potential and the DO concentration were measured on-site using a flow-cell attached to the sample point to avoid contact with the atmosphere. Samples for the analysis of ammonium (NH_4^+), nitrite (NO_2^-) and nitrate (NO_3^-) were filtered (0.2 μm polyethersulfone; MACHERY-NAGEL, Germany) and stored on ice. Unfiltered 500 mL samples were collected for DNA extraction and stored on ice. Filtered and unfiltered samples for the analysis of metals and phosphate were taken and immediately acidified with ultrapure HNO_3 to a final concentration of 1% to avoid oxidation.

The flow was stopped at the end of the filter run, and filter medium was sampled using a disinfected stainless steel peat-sampler. The top 120 cm of each filter were sampled in 20 cm segments, transferred into polypropylene tubes and stored in a cooler. Samples for solid or DNA extraction were stored in RNase-free polypropylene tubes and stored on ice. The filters were subsequently backwashed and the backwash suspension was sampled using two peristaltic pumps over the entire program. The tubing was positioned in the supernatant, halfway the radius of the filter. For the analysis of total Fe and Mn, averaged samples were taken every minute.

2.4. On-site Fe^{2+} oxidation experiments

For Fe^{2+} oxidation batch experiments, 1 L of aerated water was obtained after plate aeration (for HIGH) and filter supernatant (for LOW) to assess oxidation kinetics in the supernatant water. Experiments were executed immediately after sampling to minimize Fe^{2+} oxidation prior to the experiment. Glass beakers were wrapped in aluminium foil and placed on a magnetic stirrer at low speed open to the atmosphere. Fe^{2+} oxidation was monitored by taking regular samples for a period of 20 min. Dissolved oxygen, pH and temperature were monitored throughout

Table 1
Average groundwater composition.

	pH	NH ₄ mg N/L	NO ₃ mg N/L	Fe mg/L	Fe(II) mg/L	Mn mg/L	SO ₄ mg/L	CH ₄ mg/L	PO ₄ mg P/L	Ca mg/L	Si mg/L	HCO ₃ mg/L
Average	6.72	2.19	< 0.2	26.7	25.4	0.32	0 - 16	14.1	0.32	73.3	9.9	287
Std.dev. ¹	0.06	0.05	NA	1.5	3.1	0.02	4.0	2.8	0.04	2.9	0.4	11
n	137	32	32	137	137	137	32	137	24	32	32	32

¹ range instead of standard deviation shown for SO₄.

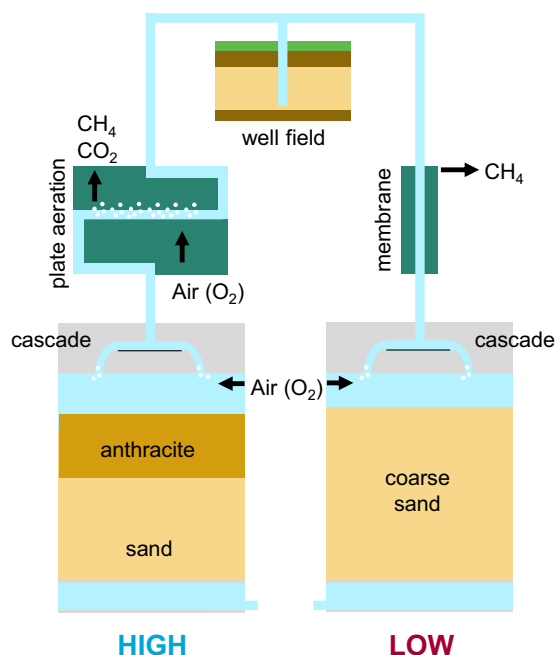


Fig. 2. Overview of the two parallel full-scale treatment schemes investigated: The HIGH filter, a dual media filter (anthracite/sand) operated at approx. 5 m³/h/m² with upstream plate aeration and the LOW filter, a single media filter (sand) operated at approx. 10 m³/h/m².

Table 2
Filter design and process conditions.

	HIGH	LOW
Filter media		
Material, diameter	Anthracite, 1.4 – 2.5 mm Sand (quartz), 0.8 – 1.25 mm	Coarse sand (quartz), 1.7 – 2.5 mm
Height	0.75 m 1.25 m	2.35 m
Media age (in March 2021)	1 year 2 years	4 months
Supernatant height	30 – 60 cm	30 - 60 cm
Filter surface area	5 m ²	5 m ²
Filtration rate	5 m/h	10 m/h

the experiment. Experimental conditions for HIGH were DO 9 – 10.5 mg/L, pH 7 – 7.4 and temperature 11 – 15 °C, and for LOW the conditions were DO 4.5 – 5 mg/L, pH 6.7 – 7.1 and temperature 11 – 14 °C. Samples were immediately filtered over a 0.2 µm syringe filter. The results were simulated according to [Stumm and Morgan \(1996\)](#) at pH 7 – 7.4 and DO 10 mg/L for HIGH, and at pH 6.7 – 7.1 and DO 5 mg/L for LOW.

2.5. Fe²⁺ adsorption isotherms

Fe²⁺ adsorption isotherms were determined with fresh filter medium at room temperature at pH 7 (buffered with CO₂–HCO₃). For both types

of filter media, duplicates of 1, 2, 4 and 8 g of wet grains were weighed into 100 mL serum bottles. Inside an anaerobic chamber, the bottles were filled with 100 mL buffer (5 mM HCO₃) and Fe(II) stock (FeCl₂ · 4 H₂O) to a final concentration of 29 mg/L Fe²⁺. Clamped bottles were shaken for 24 h at 150 rpm. Bottles were opened in the anaerobic chamber and the Fe concentration in 0.2 µm filtered water samples was analysed colourimetrically ([APHA, 2018](#)). The remaining water was decanted and the dry weight of the solids was determined after 24 h at 95 °C.

2.4. Wet chemical analysis

The pH and temperature, the DO concentration, and redox potential were measured on site using SenTix® 980, FDO® 925 and a SenTix® ORP 900 (Pt & Ag/AgCl) probe, respectively (WTW, Germany). The concentrations of Fe, manganese (Mn), and phosphorus (P) were measured by ICP-MS (Vitens laboratory). The unfiltered samples for total metals and P were filtered after being stored for at least 2 days (acidified to 1% HNO₃). Ammonia (NH₄⁺), nitrite (NO₂⁻) and nitrate (NO₃⁻) concentrations were stored at 4 °C and analysed within 24 h using photometric analysis (Gallery Discrete analyzer, Thermo Fisher Scientific, USA).

2.5. Solid characterization

All samples were stored on ice during transport and transferred to a freezer or fridge within 12 h. The filter medium samples for Mössbauer, XRD, and qPCR analysis were stored at –20 °C. The samples for solid extraction, Fe²⁺ adsorption, and microscopy were stored at 4 °C. For light microscopy, single grains were dried for 2 days at room temperature and several drops of the fresh suspension were dried on glass slides at room temperature. Subsamples of 30 mL bulk filter medium were freeze dried for composition analysis. Backwash suspension samples were stored at 4 °C and processed within 2 days. The samples were resuspended and known volumes were filtered over 0.45 µm cellulose acetate membrane filters (Whatman™, UK). The solids on the filters were stored at –20 °C, freeze dried, and transferred into an anaerobic chamber (95% Ar/5% H₂ with Pd catalyst; COY, USA).

Coatings and dried backwash solids were extracted using citrate-buffered dithionite following the procedure of ([Claff et al., 2010](#)). The elemental composition was determined by ICP-OES. For total Fe/Mn in backwash suspensions, the slurries were dissolved in aqua regia for 2 h at 98 °C and analysed by ICP-MS.

Light microscopy images were taken using a VHX-5000 digital microscope (Keyence) with an VH-Z20UR lens (images of grains) or VH-Z100UR lens (images of flocs or stalks). Environmental SEM (ESEM) images were taken with a FEI Quanta FEG 650 SEM at 0.5 °C and 6 – 8 mbar H₂O atmosphere.

For Mössbauer spectroscopy and X-ray diffraction (XRD), filter media were thawed, dried and processed inside an anaerobic chamber. The coating was removed from the filter medium by gentle grinding with a mortar and pestle. The quartz or anthracite grains were separated manually and the solids were powdered carefully. For Mössbauer, samples were diluted with powdered sugar (target 80 mg Fe) and sealed with Kapton tape in a Cu ring (20×2 mm). Transmission ⁵⁷Fe Mössbauer spectra were collected at room temperature with a conventional

constant-acceleration spectrometer using a $^{57}\text{Co}(\text{Rh})$ source. Velocity calibration was performed using an $\alpha\text{-Fe}$ foil. The Mössbauer spectra were fitted using the Mosswin 4.0 program. For XRD, powdered samples were stored in gas tight tubes. For the measurement, the powders were deposited on a Si510 wafer and analysed with a Bruker D8 Advance diffractometer using a rotating sample stage. Diffraction patterns were collected from $5 - 130^\circ$, step size $0.030^\circ 2\theta$, counting time per step 2 s.

2.6. DNA extraction and qPCR

For water samples, 500 mL was filtered over a $0.22\ \mu\text{m}$ polycarbonate membrane filter (Millipore). In case of visible Fe deposits, 10–20 mL ammonium oxalate was added for 10 s, prior to flushing with 10 mL DNA/RNA free water (Invitrogen). This was repeated in case Fe deposits were still visible. For the filter grain samples, 1 g was added to 10 mL of DNA/RNA free water and placed with beads in a sonification bath. After sonication for 2 min, the released bacteria, which were attached to the particles, entered the solution. The solution was subsequently filtered and treated with oxalate, like the water samples. Power Biofilm DNA Isolation kits (Qiagen) were used for DNA isolation and DNA samples were stored in -80°C freezer. Gal16sQr and Gal16sQf primers, and Gal16sQ probe (Biolegio) were used for determination of *Gallionella ferruginea* with qRealTime PCR (CFX) (De Vet et al., 2011a). Amplification was performed by initial denaturation for 3 min at 95°C , followed by 43 cycles of amplification (10 s denaturation at 95°C ; 60 s annealing at 60°C ; 20 s elongation at 72°C). To quantify the number of *G. ferruginea* in a sample, a standard dilution series with a known amount of *G. ferruginea* of the same target is used, which is analysed by PCR in duplicate simultaneously with the samples. The CFX Maestro software (Biorad) calculated, by using the Cq values of the standard, the amount of *G. ferruginea* DNA copies in a sample.

3. Results

3.1. Higher flows and longer runtimes for LOW

Two full-scale filters were operated for over a year treating anaerobic groundwater. Initially, both filters operated at a filtration rate of 5 m/h, but after 2 months the filtration rate of LOW was increased to 10 m/h (Fig. 3A). The volume produced per run varied per backwash cycle (Fig. 3B) was typically in the range $540\text{--}700\ \text{m}^3$ for HIGH, while for LOW this varied in the range of $1800\text{--}3500\ \text{m}^3$, depending on the run time and filtration rate chosen. The backwash frequency depended on

the build-up of hydraulic resistance due to clogging; backwash was initiated when supernatant height reached 60 cm. These operational parameters show that the LOW filter could be operated at a higher flowrate (10 vs 5 m/h) and with double to triple runtimes between backwashes, producing up to 4 times more water per run than the HIGH filter.

3.2. Lower pH and dissolved oxygen in LOW filter

Fig. 4 shows the profiles of oxygen, pH and redox potential in the raw water, after gas exchange and along the filter depth. The raw groundwater is anaerobic (DO and NO_3^- below detection limit, $14\ \text{mg/L CH}_4$) and slightly acidic (pH 6.7). Plate aeration prior to the HIGH filter increased the pH to 7.4 due to partial CO_2 removal. DO concentration simultaneously increased to near saturation ($>10\ \text{mg/L}$). Membrane degassing of CH_4 prior to the LOW filter only had a minor effect on the pH and did not introduce DO. No changes in redox potential were observed during gas exchange. Once the water was mildly aerated on top of the LOW filter, DO increased to $5\ \text{mg/L}$ and pH reached its maximum at 6.9. In both filters, pH decreased in the first meter of filter bed. Beyond this depth, pH stabilised, yielding a filtrate pH of 6.9 for HIGH and 6.7 for LOW. The DO concentrations dropped to $<1\ \text{mg/L}$ in the top meter of both filters. A difference perceived between the two filters was that DO did not fall below $0.5\ \text{mg/L}$ in LOW but was close to $0\ \text{mg/L}$ in the effluent of HIGH. The redox potential increased in similar trends over depth in both filters, reaching close to $300\ \text{mV}$ (vs SHE) in the effluent. Similar trends were observed in the 2nd sampling campaign after almost one year of operation (data not shown here, see complete dataset in the annex).

3.3. Particulate Fe in water of HIGH filter

Groundwater Fe^{2+} , at concentrations up to $30\ \text{mg/L}$, was removed in the top 60 cm of both filters (Fig. 5), even though a double load was applied in the LOW filter compared to the HIGH filter. Depth profiles for dissolved and particulate Fe looked distinctly different for both filters. In the HIGH filter, a shift was observed from dissolved Fe in the raw water to flocculent, particulate Fe in the supernatant and in the top of the filter bed. This removal process is ascribed to homogeneous Fe oxidation and precipitation, known to occur at $\text{pH}>7$ and at high DO concentrations (Van Beek et al., 2016). On the contrary, dissolved iron removal in LOW was not accompanied by the formation of particulate Fe. The absence of formation of particulates in the water phase indicates that

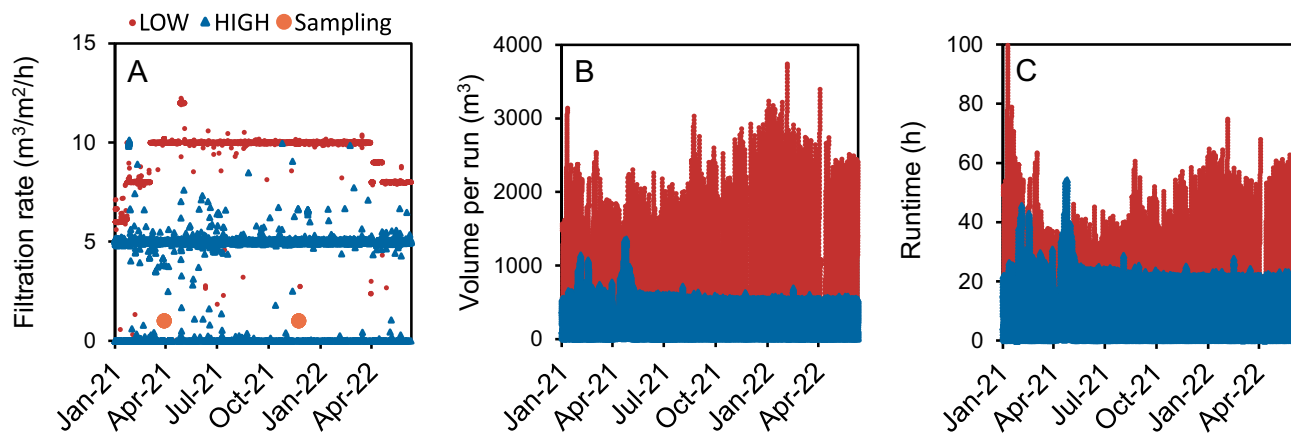


Fig. 3. Operational parameters of LOW (red) and HIGH (blue) filters over time: (A) filtration rate (volumetric load) in m^3 groundwater per m^2 filter surface per hour, (B) volume of water filtered until backwashing, and (C) time until backwashing (runtime). The two sampling days in the presented study are indicated by orange circles.

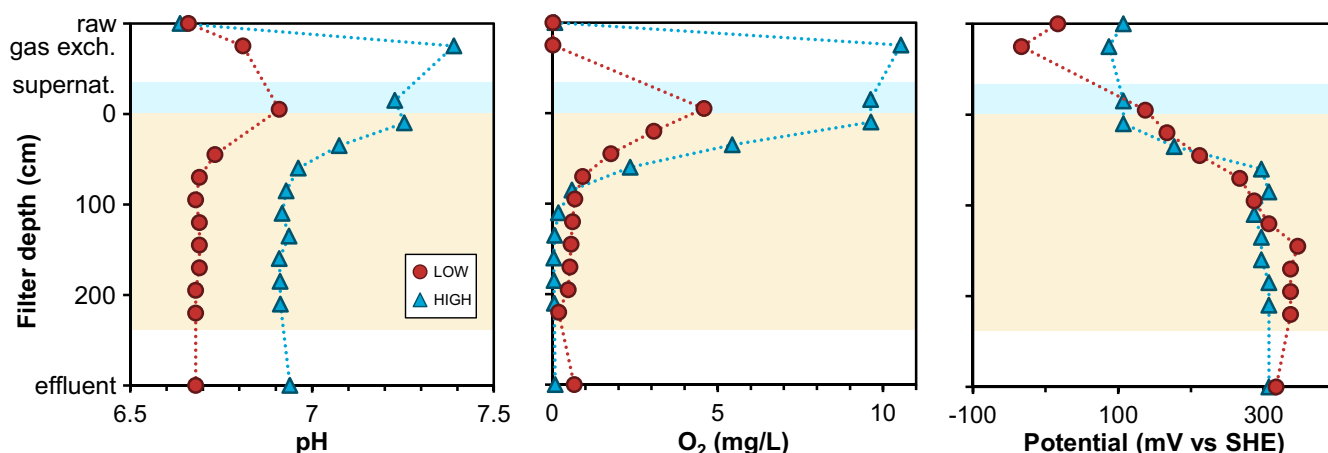


Fig. 4. Profiles of measured water quality parameters in raw water, after gas exchange, and over the depth of both filters (LOW vs. HIGH). Subplots show the pH, the dissolved oxygen concentration (O_2) and the redox potential. Water temperature was 10.7 – 11.3 °C.

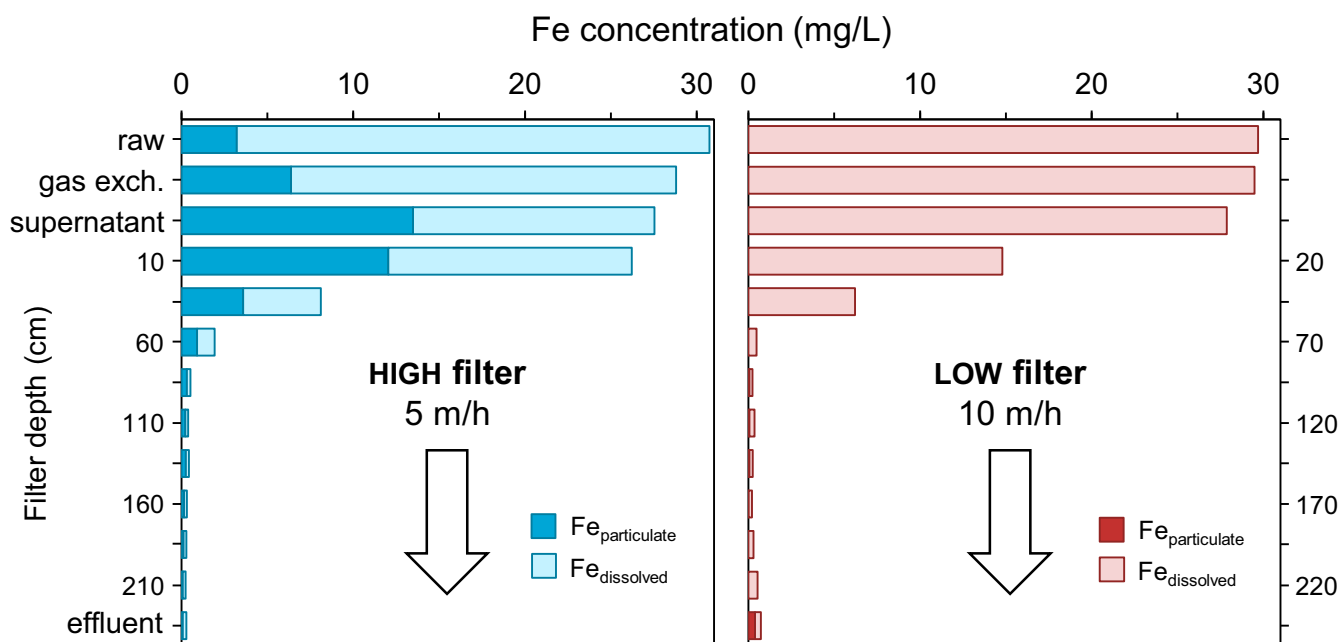


Fig. 5. Fe concentrations (x-axis) measured along the parallel treatment schemes HIGH filter and LOW filter (y-axis). Dark bars indicate particulate Fe ($>0.2 \mu\text{m}$, difference between total and filtered iron), light bars indicate dissolved Fe ($<0.2 \mu\text{m}$). 'raw' indicates raw water concentrations, 'gas exch.' the main gas exchange steps of plate aeration (HIGH) and membrane degassing (LOW). In LOW, oxygen is only introduced in the supernatant.

surface-related oxidation pathways dominate in filter LOW, i.e., heterogeneous and/or biological Fe^{2+} oxidation. The presence of particulate iron in the raw water of HIGH is not in line with the long-term groundwater monitoring data (Table 1).

3.4. Homogeneous oxidation in supernatant of filter HIGH

Fe^{2+} oxidation in the supernatant of both filters was simulated in batch experiments (Fig. 6). Hardly any Fe^{2+} oxidation was found for LOW within the residence time in the supernatant (approx. 1–3 min). For filter HIGH, the water had a longer retention time prior to filtration, due to a lower flow rate and longer pathway from gas exchange to filter (approx. 6–10 min). In addition to residence time, pH also plays a major role in the homogeneous Fe^{2+} oxidation rate, as illustrated by the in-silico simulations for LOW (pH 6.7 and 7.1), and HIGH (pH 7.0 and 7.4). The lower pH and DO in the LOW filter yielded considerably slower

homogeneous Fe oxidation, explaining the absence of particulate Fe in the LOW filter. This confirms that while in HIGH homogeneous oxidation dominates, the fast Fe removal observed in the LOW filter was achieved by mechanisms other than homogeneous oxidation.

3.5. Dissolved phosphate enters LOW filter

In the HIGH filter, dissolved phosphate (PO_4^{3-}), measured as total dissolved P, was completely removed from the water phase directly after plate aeration (354 $\mu\text{g/L}$; Fig. 7A). Hence, no dissolved P entered the filter bed. Instead, P adsorbed to particulate Fe, as reflected in the increase in particulate P after gas exchange (Fig. 7B). As a result, P removal in HIGH follows the removal of particulate Fe over the height of the filter bed. On the contrary, only a fraction of dissolved P disappeared (45 $\mu\text{g/L}$) prior to filtration in LOW, while the majority was removed within the filter bed. The removal profile of dissolved P in LOW

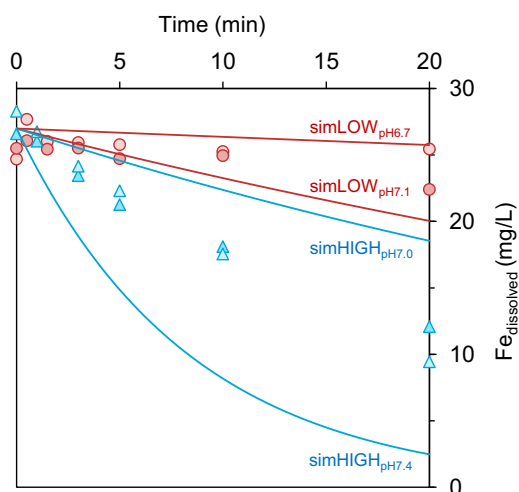


Fig. 6. Dissolved Fe ($\text{Fe} < 0.2 \mu\text{m}$) (symbols) over time in on-site batch experiments with plate aeration effluent (HIGH; blue marks) and filter supernatant (LOW; red marks). Experimental conditions for HIGH: O_2 , 9 – 10.5 mg/L; pH, 7 – 7.4; Temp., 11 – 15 °C, for LOW: O_2 , 4.5 – 5 mg/L; pH, 6.7 – 7.1; Temp., 11 – 14 °C. Solid lines indicate the modelled Fe^{2+} concentrations (HIGH: pH, 7.0 – 7.4; O_2 , 10 mg/L; LOW: pH, 6.7 – 7.1; O_2 , 5 mg/L).

resembled the removal profile for dissolved Fe, with complete removal at 80 cm depth. In both filters the removal of P is clearly linked to Fe removal, and consequently a shift in Fe oxidation pathway affects P removal.

3.6. No nitrification in LOW filter

Fig. 7C depicts the removal of NH_4^+ for the two filters. Prior to filtration, no nitrification was observed and 2.4 mg/L $\text{N}-\text{NH}_4/\text{L}$ entered both filter beds. In filter HIGH, over 75% $\text{N}-\text{NH}_4/\text{L}$ was removed in the first 120 cm of bed, while no NH_4^+ oxidation occurred in the LOW filter. As a consequence of aerobic NH_4^+ oxidation in HIGH, NO_2^- (5–57 $\mu\text{gN}/\text{L}$) and NO_3^- (0.5–2.1 mgN/L) were also detected across the filter depth. The detection of NO_2^- in the effluent of HIGH indicates that nitrification was not complete, likely due to oxygen limitation. In addition to NH_4^+ , dissolved manganese was present in the raw water. In both filters minor Mn^{2+} removal was observed (30–70 $\mu\text{g}/\text{L}$). Any residual NH_4^+ , NO_2^- or Mn^{2+} in the effluent of both primary filters were removed in the secondary aeration – filtration step (not the scope of this study).

3.7. LOW removes more Fe per run

Fig. 8 shows the cumulative mass of Fe removed during a filtration run and recovered during subsequent backwashing of both filters. A total of 47.1 kg Fe were removed from the LOW filter, of which 24.7 kg was recovered in the backwash water (52%). The HIGH filter, operated at a shorter runtime and lower flow rate, removed a total of 17.6 kg Fe from the groundwater. During backwashing, 67% of the Fe (11.7 kg) was recovered, illustrating that the majority of Fe had accumulated in the pores as loose flocs. In both cases, the Fe that is not backwashed results in coating formation, i.e. layers of Fe oxides on the surface of the filter medium. This shift from flocs to coating in the LOW filter seems to explain why the LOW filter did not clog as fast as the HIGH filter, which allowed running it at twice the flow rate (10 m/h vs 5 m/h) and up to 2–3 times longer before backwashing. It should be noted that the filter had a slightly different backwash program, i.e., lower backwash rate for HIGH, which is indicated by the green markers in Fig. 8, and that the smaller grain size in the lower part of HIGH also negatively impacts its clogging behaviour.

3.8. No phosphate found in HIGH coating

The composition of Fe solids from the filter bed and backwash water was evaluated with chemical extraction (Fig. 9). Fe content was found to be higher in the grain coating of HIGH (50%), compared to LOW (43%). A key difference between the two filter coatings was that while P was abundant in the LOW coating, it was almost absent in the HIGH coating. Instead, P was present in the HIGH backwash solids, which corresponds to the particulate P height profiles in the filter bed. For LOW the reverse was observed, as backwash solids contained lower P content than the coating. Average Ca content was rather stable for all samples (2%) (Figure S2). Si was slightly higher for both coatings than the backwash solids, which might be caused by dissolution of quartz from the sand grains during extraction.

3.9. *Gallionella ferruginea* growth in LOW

16 s rRNA copies of *G. ferruginea* were detected with qPCR in all samples taken from both filters (Fig. 10). The sand coatings obtained from the top and bottom of filter LOW showed slightly higher copy number than those of the HIGH filter. The increase in copy numbers between raw and after gas exchange, illustrates that *G. ferruginea*-containing biofilms grow at the treatment plant, prior to filtration, e.g., in plate aerator, cascades or piping. During sampling, cauliflower-like

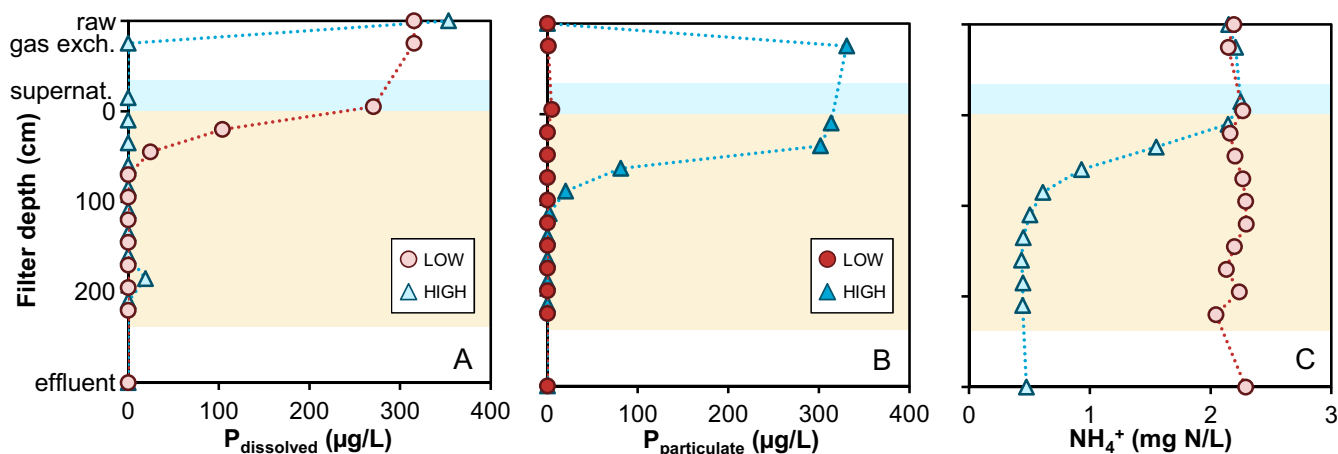


Fig. 7. Concentration profiles (x-axis) of (A) dissolved, (B) particulate phosphorus (as total P) and (C) ammonium (NH_4^+) along the parallel treatment schemes HIGH filter and LOW filter (y-axis). Dark markers indicate particulate phosphate ($>0.2 \mu\text{m}$), light markers indicate dissolved ($<0.2 \mu\text{m}$). ‘raw’ indicates raw water concentrations, ‘gas exch.’ the main gas exchange steps of plate aeration (HIGH) and membrane degassing (LOW).

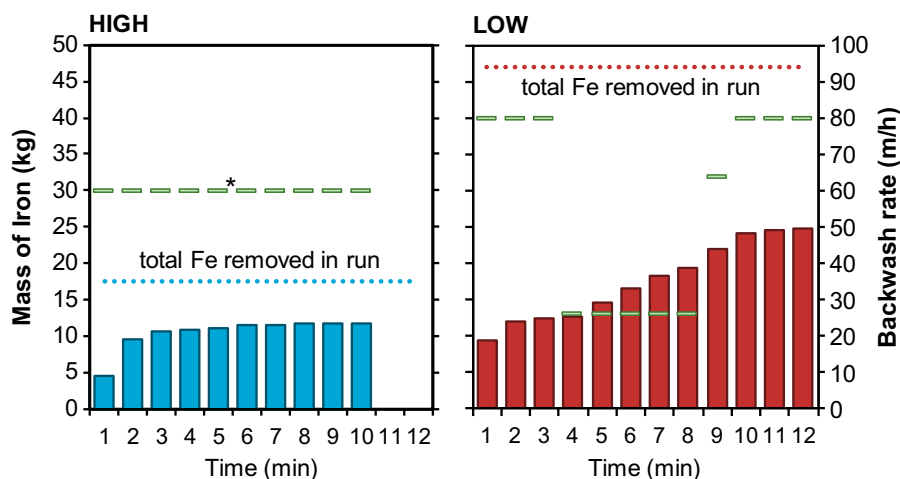


Fig. 8. Cumulative mass of Fe over the time of one backwash program (filled bars), average backwash rate (green markers), and total removed Fe in the filter run (dotted line). After 5 min, HIGH is backwashed for 5 min by air only (no water flow) indicated by *, sampling continued after the air phase.

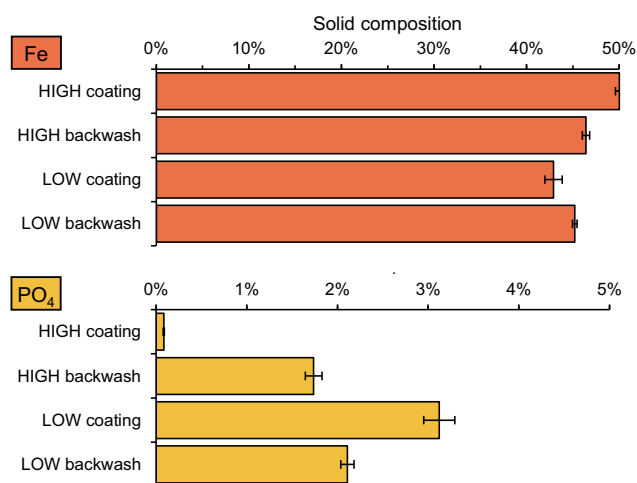


Fig. 9. Extractable Fe and P in grain coating and backwash solids of the LOW and HIGH filters. Error bars represent standard deviation of triplicate measurements.

FeOx structures were observed on the cascades prior to both filters, which could indicate biological activity.

The effluent of HIGH had a lower copy number than before the filtration (gas exchange). Normalizing per filter run volume (663 m³), 4.79 × 10¹² copies must have been retained in the HIGH filter (Table 3). In the LOW filter, copies increased after filtration by an order of magnitude, suggesting *G. ferruginea* growth. For the volume produced in that specific run (1800 m³), this would correspond to a cumulative wash-out of 2.55 × 10¹⁴ copies via the effluent. This is 10 times higher than the influx of *G. ferruginea* DNA copies via the influent (1.10 × 10¹³),

Table 3
G. ferruginea 16S rRNA copy numbers calculated per backwash cycle.

	HIGH	LOW
Volume of produced water during the run	663 m ³	1800 m ³
A. DNA copies loaded on filter during the run	1.04 × 10 ¹³	1.10 × 10 ¹³
B. DNA copies washed out via effluent during the run	5.58 × 10 ¹²	2.66 × 10 ¹⁴
B - A	-4.79 × 10 ¹² (retention)	2.55 × 10 ¹⁴ (wash-out)

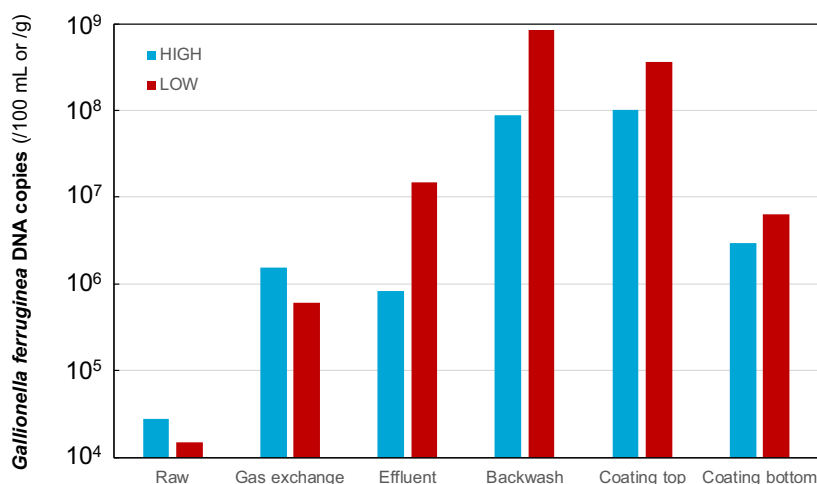


Fig. 10. Total number of *G. ferruginea* 16S rRNA copy numbers measured in raw, after gas exchange, effluent, backwash water, and coatings obtained from the top and bottom of the filters.

and thus further supporting that the LOW filter harboured biologically active iron oxidation. The absence of wash-out of DNA copies via the effluent of HIGH, suggests that considerable biological growth in this filter is unlikely. However, the backwash samples of HIGH did contain copies in excess to the retained number, making a conclusive mass balance difficult.

3.10. Distinctly different Fe solid morphologies

The differences observed between the Fe removal processes in filters LOW and HIGH were reflected in the morphology of the formed solids. Fig. 11 shows digital microscope and ESEM images of the Fe solids on coatings and in backwash water for LOW and HIGH. The filter coating of the LOW filter displayed bright orange coatings with a more porous surface (Fig. 11B). The ESEM images (Fig. 11D) revealed biogenic stalks (indicator for *G. ferruginea*; Chan et al., 2011) within the coating of LOW, creating large pores, while this was not observed in HIGH (Fig. 11C). Thick (>200 µm), dark coatings with smooth surface formed in the HIGH filter (Fig. 11A). The backwash solids of filter LOW were dominated by >100 µm long stalks (Fig. 11F), which contrasted with the

smaller flocs in the HIGH filter's backwash water (Fig. 11E).

The structure of the Fe solids could not be distinguished by XRD as all four samples were poorly crystalline with two broad peaks similar to 2-line-Ferrihydrite (Figure S3). Mössbauer spectroscopy confirmed that all solids are Fe(III) (hydr)oxides of low crystallinity (Figure S4, Table S1). Fitting of Mössbauer spectra did reveal small differences between the quadrupole splitting of both backwash solids compared to each other and to the coatings, indicating a greater degree of structural disorder in backwash solids of LOW compared to HIGH.

3.11. Higher adsorption capacity of LOW coating

The rate of heterogeneous oxidation depends on the adsorption of Fe²⁺ to available FeOx. To assess potential difference in adsorption capacity of the FeOx coatings in LOW and HIGH, anaerobic batch experiments were performed in the range of 3–20 mg Fe²⁺/L. Fig. 12 depicts the obtained Freundlich adsorption isotherms, with higher K_F and n_F for LOW (0.18, 1.32) compared to HIGH (0.07, 1.03). Thus, the porous coating on filter grains from filter LOW, as observed with ESEM, provides a more favourable surface for Fe²⁺ adsorption.

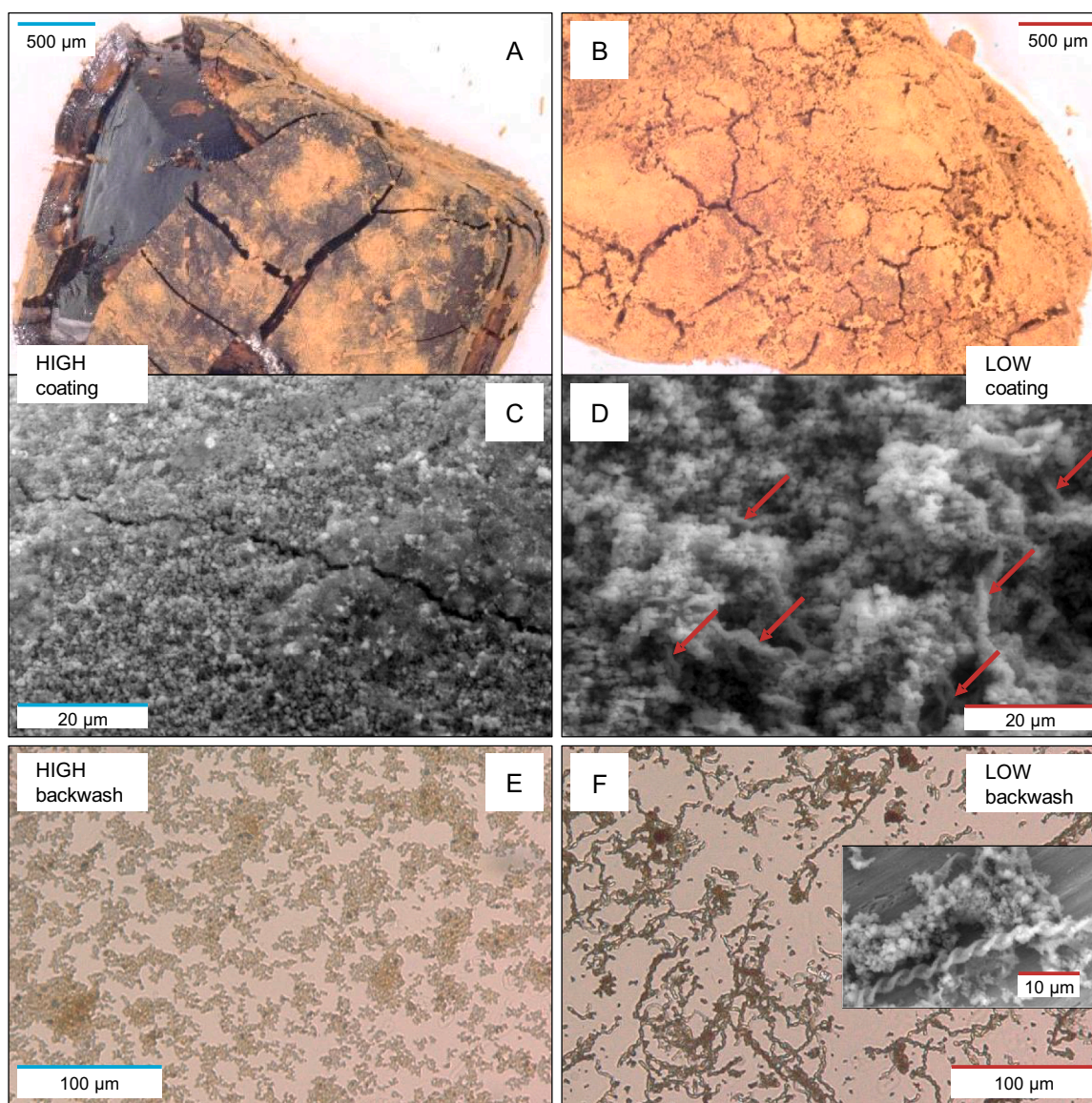


Fig. 11. Light microscope and ESEM images filter coatings of HIGH (A, C) and LOW (B, D), as well as back wash solids for HIGH (E) and LOW (F). Arrows in image D indicate incorporation of biogenic twisted stalks in the coating.

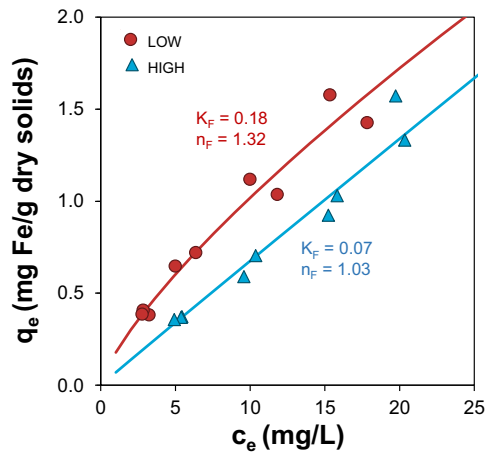


Fig. 12. Freundlich isotherm of Fe^{2+} adsorption on filter grains from HIGH and LOW, obtained in anaerobic beaker experiments. Adsorption capacity (q_e) in mg Fe^{2+} per g dry filter medium vs. equilibrium concentration (c_e) in mg Fe^{2+}/L .

4. Discussion

4.1. Mass balance reveals fate of Fe

Fe and DO mass balances within one backwash cycle were used to quantify the relative contribution of each oxygen-consuming process and resolve the fate of Fe. The majority of DO in the HIGH filter was used for nitrification, followed by Fe^{2+} oxidation (Fig. 13, blue). On the contrary, most of the available DO (5 mg/L) in LOW was used for Fe oxidation, and NH_4^+ oxidation was completely absent. The absence of nitrification could not have been caused by PO_4^{3-} limitation as seen by others (De Vet et al., 2012), as in the HIGH filter nitrification does onset, albeit P being removed by the particulate Fe prior to filtration. In filter LOW, it seems that the fast consumption of DO by Fe^{2+} oxidation did not allow for the growth of nitrifying organisms in the filter. This preferred oxidation of Fe^{2+} over NH_4^+ is in-line with other studies where Fe and NH_4^+ removals were observed to occur in filters sequentially (Corbera-Rubio et al., 2023; Haukelidsaeter et al., 2024). To complete

the mass balance in both filters, a minor fraction of DO consumption was attributed to CH_4 oxidation, assuming complete oxidation to CO_2 .

The mass balance for Fe (Fig. 13, orange) shows that 67% of Fe removed during one filter run in HIGH ended up in the backwash suspension, i.e., the Fe solids were retained in the pore space or loosely attached to the filter medium. FeOx floc formation is associated with homogeneous Fe oxidation, visible as particulate Fe directly after plate aeration and in the supernatant. Flocs are removed in the top meter of the filter, requiring frequent backwashing, and treatment of large volumes of watery Fe sludge. The remaining 34% of the Fe must have contributed to the growth of the filter grain coating. Coating formation in sand filters is usually described as the product of heterogeneous Fe oxidation (Van Beek et al., 2016), where Fe^{2+} is adsorbed on an existing FeOx surface and oxidized by electron transfer to the bulk mineral or surface oxidation (Hiemstra and van Riemsdijk, 2007). Heterogeneous oxidation generates smooth layers of FeOx that grow over time (Haukelidsaeter et al., 2023), in line with the observed morphology in the HIGH filter. FeOx flocs incorporation into the coating is unlikely to have taken place, as these two fractions had different P contents. Also, a significant contribution of biological oxidation to Fe removal in filter HIGH is unlikely, as DNA copies of *G. ferruginea* did not increase after filtration, nor were their signature twisted Fe stalks observed in the Fe solids. We therefore conclude that abiotic oxidation pathways were predominantly responsible for Fe removal in filter HIGH.

In filter LOW, the Fe solids were clearly dominated by the twisted Fe stalks of *G. ferruginea*. These stalks are formed on the surface of the grain but were also observed as the sole Fe solid state in the backwash water. Apparently, the formed Fe stalks partially detached from the surface either during regular operation or backwash. This corresponds to the mass balance (Fig. 13), as a large fraction of removed Fe remained as a coating on the filter medium (48%). With the backwash programme in this study, stalks were not completely removed during backwashing and therefore contribute to growth of the visually porous coatings in the LOW filter. It is to further investigate the effect of backwashing on biogenic coating development.

We conclude that biological Fe oxidation and its FeOx products clog pores at a much lower rate than homogeneous oxidation. This agrees with the observed longer runtimes, i.e., lower backwash frequency, for the LOW filter. Also, due to the accumulation of Fe on the coating, the

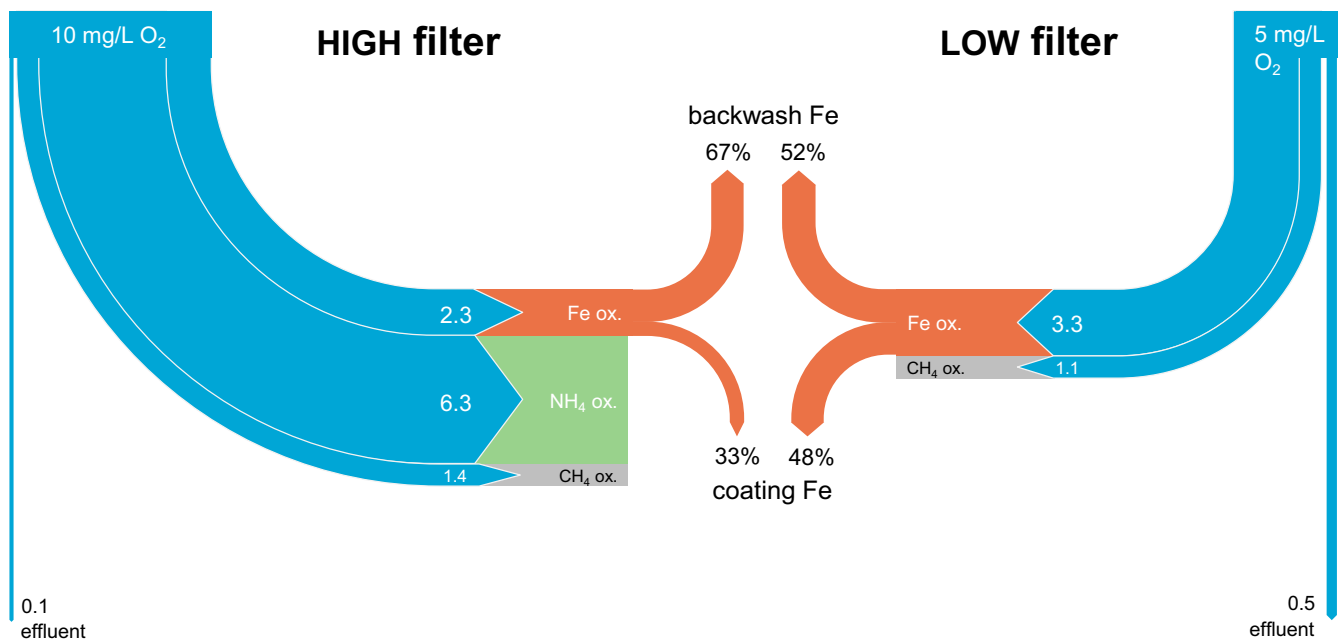


Fig. 13. Mass balances of DO (blue) and Fe (orange) in intensively (HIGH) and mildly (LOW) aerated filters. Concentrations as measured in the supernatant, filter effluent and backwash water.

LOW filter does not produce as much backwash water as the HIGH filter. Instead, periodic extraction of the grains is required to maintain a fixed filter height. These grains are compact and do not need subsequent treatment like the backwash water (i.e., sedimentation, flocculation, thickening), decreasing discharge costs if no re-use application is feasible. Moreover, FeOx coatings are excellent adsorbents for various reuse applications, such as arsenic removal in drinking water treatment (Petrusevski et al., 2007) or for remediation approaches with phosphate removal from agricultural runoff (Barcala et al., 2023), allowing for their direct downstream use.

4.2. Untangling heterogenous and biological oxidation

In previous studies, heterogenous and biological iron oxidation are often referred to as one mechanism (Mouchet, 1992; Sharma, 2001; Sogaard et al., 2000). This illustrates the challenge of quantifying the contribution of each of these oxidation mechanisms in filters. The presented study has shown that biological Fe oxidation does not play a role in filter HIGH, hence the observed acceleration of Fe oxidation in the filter bed of HIGH is solely caused by heterogenous oxidation (Fig. 14A). This twenty-fold jump in rate constant from 0.001 s^{-1} in the supernatant water to 0.02 s^{-1} in the filter bed of HIGH (Fig. 14B) can be explained by the fact that heterogenous oxidation outcompetes homogeneous oxidation in the presence of catalytic FeOx surfaces around neutral pH or below (Van Beek et al., 2012). In filter LOW, even higher rates were observed upon entering the filter bed, with a rate constant of 0.045 s^{-1} (Fig. 14B). The higher $k_{\text{LOW,Filter}}$ than $k_{\text{HIGH,Filter}}$, however, contradicts our current understanding of chemical heterogenous Fe^{2+} oxidation, which dictates that higher DO results in higher rates (Tamura et al., 1980). This suggests that processes that accelerated Fe^{2+} oxidation despite the disadvantageous DO levels dominated in the LOW filter.

ESEM images showed distinctive stalk-like Fe solids, biosignatures of *G. ferruginea* (Chan et al., 2011), in the LOW filter sand coatings as well as in its backwash solids. Also, the LOW filter had 10 times higher DNA copy numbers of *G. ferruginea* in effluent water. This evidence of biological activity points towards the contribution of Fe oxidizing microorganisms in the acceleration of Fe^{2+} oxidation in the filter bed. Fe oxidizing microorganisms are known to contribute to Fe^{2+} oxidation via two different mechanisms, namely (i) indirectly due to adsorption on the

produced biogenic FeOx coating, or (ii) directly via biological oxidation, i.e., that biology outcompetes chemistry.

Heterogenous Fe oxidation will inevitably take place in any system with Fe oxidizing bacteria, as biogenic Fe oxides introduce new sorption sites for Fe^{2+} , followed by chemical heterogenous oxidation and precipitation of secondary minerals on the stalk surfaces (Byrne et al., 2018). The specific Fe adsorption capacity (q_e) was 0.9 mg/kg for the HIGH coating and $>2 \text{ mg/kg}$ for the biogenic coating in LOW (Fig. 12), accounting for the different dissolved Fe concentrations entering the filter beds (Fig. 14A). Theoretically, this alone could almost double the heterogenous reaction rate. At the same time, DO concentrations were twice as high in the HIGH filter compared to the LOW filter. According to the established equation of Tamura et al. (1976) for heterogenous oxidation rate, the lower DO concentration would outbalance the effect of increased FeOx adsorption capacity. In addition, the observed q_e was in absence of natural organic matter, suggested to inhibit heterogenous oxidation (De Vet et al., 2011b). Taken together, the indirect pathway of adsorption and heterogenous oxidation on biogenic FeOx solids alone cannot explain the observed acceleration in oxidation.

Therefore, we infer that biological oxidation is responsible for the faster oxidation observed in LOW. Other researchers have also observed that biological oxidation can outcompete heterogenous oxidation (Druschel et al., 2008; Emerson et al., 2010), although under different circumstances than in our filter (e.g., lower DO). In full-scale groundwater trickling filters, *G. ferruginea* growth was observed previously (De Vet et al., 2011a), which was a different species than found in the source water. Chan et al. (2016) showed that Fe stalk formation by *G. ferruginea* does not only offer a mechanism to safely excrete Fe solids preventing cell encrustation, but also enables cell motility. The stalks allow cells to move through the water towards ideal gradients of Fe^{2+} and DO. Applying their conceptual model of mat development on sand filters, a *G. ferruginea* cell on top of a grain would move away from the surface towards the open pore, where Fe^{2+} and DO concentrations are highest. We hypothesize that stalk formation might thus be a mechanism to compete with abiotic heterogenous Fe^{2+} oxidation.

Regardless of the precise contribution of heterogenous oxidation, we demonstrate that mild aeration allows to stir filter operation towards biological Fe^{2+} oxidation, and obtain considerably higher oxidation rates than in conventional, intensively aerated filters. This concept

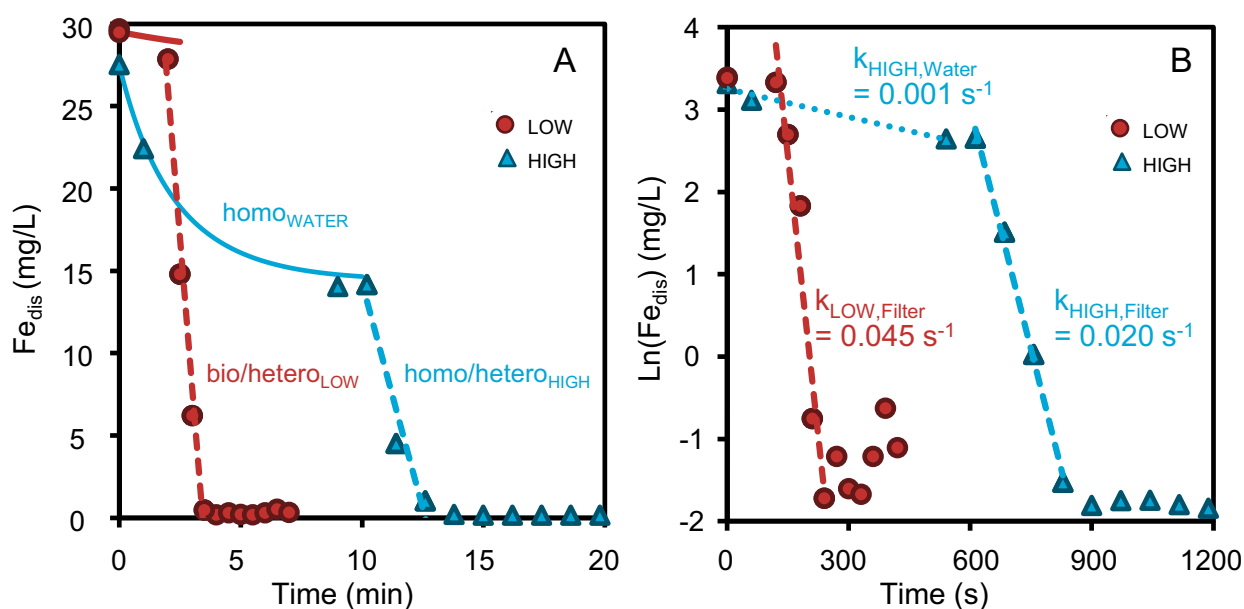


Fig. 14. (A) Measured dissolved Fe and (B) natural log of dissolved Fe versus residence time in LOW and HIGH filters. Assuming the maximum residence time prior to filtration of 3 and 10 min for LOW and HIGH, respectively.

should be applicable in all groundwaters with dissolved Fe²⁺, as long as homogeneous Fe oxidation prior to the filter bed is avoided. This can be managed by keeping the pH low (<7) and only adding oxygen as required for Fe oxidation, as these are the main parameters influencing the rate of homogeneous Fe²⁺ oxidation (Sung and Morgan, 1980). Note that also the water temperature, complexing ions, and Fe(II) concentration affect the kinetics, although these parameters are usually not within control for groundwater treatment. In practice, adjusting aeration to control pH and DO (our study) and/or using filter designs with minor residence times (De Vet et al., 2011a) are design decisions that can be made. Homogeneous Fe oxidation is well understood and often simulated in reactive transport models (Kruisdijk and van Breukelen, 2021; Vries et al., 2017), which can help to define the optimum conditions to delay homogeneous Fe oxidation in a specific groundwater.

5. Conclusions

We operated two parallel full-scale sand filters at different aeration intensities to resolve the relative contribution of homogeneous, heterogeneous, and biological Fe removal pathways, and identify their operational controls. The following key conclusions are drawn:

- Lower pH (6.9) and mild aeration (5 mg/L O₂) enabled Fe²⁺ oxidation at twice the rate compared to the intensively aerated filter (> 10 mg/L O₂, pH 7.4).
- Biological Fe²⁺ oxidation dominated in the filter with mild aeration, as supported by 10-fold higher 16 s rRNA copies of *G. ferruginea* and ESEM images of their distinctive twisted stalk-like Fe solids.
- Filter clogging was slower for biogenic FeOx than for chemical FeOx, resulting in lower backwash frequencies and yielding four times more water per run.

Ultimately, our results reveal that biological Fe²⁺ oxidation can be actively controlled and favoured over competing physico-chemical routes. The resulting operational benefits are only starting to be appreciated, with the counterintuitive higher oxidation rates and water yields at lower aeration regimes, and the production of more compact and practically valuable FeOx solids being of outmost interest.

CRedit authorship contribution statement

Simon Müller: Writing – review & editing, Writing – original draft, Visualization, Methodology, Investigation, Formal analysis, Data curation, Conceptualization. **Francesc Corbera-Rubio:** Writing – review & editing, Investigation. **Frank Schoonenberg Kegel:** Writing – review & editing, Resources, Methodology, Investigation, Conceptualization. **Michele Laurenti:** Writing – review & editing, Supervision. **Mark C.M. van Loosdrecht:** Writing – review & editing, Supervision, Project administration, Investigation, Conceptualization. **Doris van Halem:** Writing – review & editing, Writing – original draft, Visualization, Supervision, Project administration, Investigation, Funding acquisition, Conceptualization.

Declaration of competing interest

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

Data availability

All research data is attached (DataFile).

Acknowledgements

This work was financed by the NWO partnership program ‘Dunea–Vitens: Sand Filtration’ (project 17830) of the Dutch Research Council (NWO) and the drinking water companies Vitens NV and Dunea Duin & Water. Furthermore, we would like to thank Adrie Atsma and Hans Doeve of Vitens, Iulian Dugulan of RID Mössbauer laboratory, Ruud Hendriks of TU Delft XRD laboratory, and the colleagues of the TU Delft Waterlab. DVH and ML were supported by Vidi (#18369) and Veni (#192.252), respectively, of NWO.

Supplementary materials

Supplementary material associated with this article can be found, in the online version, at doi:10.1016/j.watres.2024.122135.

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