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Si, O‑Codoped Carbonized Polymer Dots with High Chemiresistive Gas Sensing Performance at Room Temperature

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ABSTRACT: A new type of carbonized polymer dot was prepared by the one-step hydrothermal method of triethoxylsilane (TEOS) and citric acid (CA). The sensor made from carbonized polymer dots (CPDs) showed superior gas sensing performance toward ammonia at room temperature. The Si, O-codoped CPDs exhibited superior ammonia sensing performance at room temperature, including a low practical limit of detection (pLOD) of 1 ppm (R_a/R_e : 1.10, 1 ppm), short response/recovery time (30/ 36 s, 1 ppm), high humidity resistance (less than 5% undulation when changing relative humidity to 80 from 30%), high stability (less than 5% initial response undulation after 120 days), reliable repeatability, and high selectivity against other interferential gases. The gas sensing mechanism was investigated through control experiments and in situ FTIR, indicating that Si, O-codoping essentially improves the electron transfer capability of CPDs and synergistically dominates the superior ammonia sensing properties of the CPDs. This work presents a facile strategy for constructing novel high-performance, single-component carbonized polymer dots for gas sensing.

KEYWORDS: *carbonized polymer dots, gas sensor, ammonia, Si, O-codoping, triethoxylsilane*

With the growing concern for the environment and human health, there is a high demand for hazardous gas monitor-ing.^{1−[4](#page-7-0)} Among these hazardous gases, ammonia (NH₃) gas detection has attracted a great deal of attention in the field of gas sensors. δ Inhalation of NH₃ above safe levels can cause lifethreatening illnesses due to its extreme toxicity and corrosive effects on the mucous membranes and respiratory system. According to the guidelines set by the Occupational Safety and Health Administration (OSHA), the acceptable exposure limits are 25 ppm (ppm) for 8 h and 35 ppm for a duration of 10 min.^{6,7} Moreover, NH₃ is also considered as a typical exhaled biomarker for kidney diseases.^{[8](#page-7-0)} Therefore, developing highperformance $NH₃$ sensing materials with low-cost and facile operations is of urgent significance.

In general, optical instruments and absorption spectroscopy are utilized to detect ammonia gas.^{[9](#page-7-0)−[13](#page-7-0)} These methods have the advantages of high accuracy, excellent reliability, and low limit of detection (LOD), but the equipment for optical measurement is usually very expensive and large, which restricts their practical application. In recent decades, a large number of literatures have reported various chemiresistive sensors toward ammonia based on metal oxide semiconductors (MOS) and conductive polymer.^{[14](#page-7-0)} Most gas sensors based on MOS require relatively high operating temperatures (generally above 150 $^{\circ}$ C) because oxygen required in the MOS sensing process is only generated at high temperatures.^{[15](#page-7-0)} Thus, excessive energy consumption and safety issues could result. As for gas sensors based on conductive polymers, the long response time, weak moisture resistance, and low long-term stability impede their application.¹⁶ Moreover, both metal

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Scheme 1. Synthesis Route of the Si, O-CPDs

oxides and conductive polymers are not green materials and have a potential hazard to the environment.

Carbonized polymer dots (CPDs) are environmentally friendly and easily prepared zero-dimensional nanomaterials that have shown great potential for gas sensing applications in recent years owing to their excellent optical/electrical properties, high chemical/thermal stability, and tunable surface states.^{[17](#page-7-0)−[22](#page-8-0)} Zhang et al. fabricated a nitrogen dioxide (NO₂) chemiresistive sensor through combining CPDs with reduced graphene oxide.^{[23](#page-8-0)} Lu et al. decorated In_2O_3 nanoparticles with CPDs and found that the In_2O_3/CP Ds composite showed enhanced $NO₂$ response at the operating temperature of 50 °C[.24](#page-8-0) As CPDs increased the density of surface holes and created more nanoheterojunctions to promote the charge transfer in the material, the gas sensitivity of the composite was significantly improved. Apparently, the composites prepared by integrating CPDs and other kinds of materials have shown the promising application prospects of CPDs in the field of gas sensors. However, complex components and multistep reaction would inevitably cause low chemical stability and moisture resistance, which are crucial for gas sensing in various fields. To solve the problem, introducing doping atoms with more stability such as silicon and simplifying the preparation process could be an effective measure.

In this work, we adopted triethoxylsilane and citric acid to synthesize single-component Si, O-codoped CPDs (Si, O-CPDs) through a one-step hydrothermal synthesis. The prepared Si, O-CPDs exhibited superior ammonia sensing properties at room temperature, especially including high humidity resistance and 120 day stability. Four control experiments were conducted to investigate the potential gas sensing mechanism. It is speculated that Si- and O-codoping essentially improves the electron transfer capability of the obtained CPDs and synergistically dominates their superior ammonia sensing properties.

■ **EXPERIMENTAL SECTION**

Materials. Triethoxysilane and citric acid were purchased from Innochem (Beijing, China). The stainless steel autoclave was provided by Hua Sin Science Co. (Guangzhou, China). The remaining chemical reagents were of analytical purity and were used directly without additional purification. The Millipore filter (nylon, pore size: 0.22 *μ*m) was sourced from Titan Scientific Co. (Shanghai, China). Additionally, dialysis bags with a molecular weight cutoff (MWCO) of 500 Da (RC type) were obtained from Beijing Yikang Shengshi Biotechnology Co. (Beijing, China).

Synthesis of Si, O-CPDs. For the ammonia sensing performance of Si, O-CPDs, reaction time, reaction temperature, and the molar ratio of the precursor, as the three key factors of preparation, were preferentially optimized. First of all, the reaction time was settled at 6, 8, and 10 h for the same temperature of 180 °C. Besides, a temperature of 200 °C for a time of 8 h was also selected. [Figure](https://pubs.acs.org/doi/suppl/10.1021/acssensors.4c00617/suppl_file/se4c00617_si_001.pdf) S1A displays a marked effect of temperature and time on the resulting Si, O-CPDs, which showed the different sensing performance response of Si, O-CPDs prepared at different temperatures and times at the same concentration of ammonia gas. The optimum reaction temperature and time were 180 °C and 8 h, respectively. In addition, the molar ratio of the reaction precursor was investigated because it is a key factor that would affect the gas sensing performance. [Figure](https://pubs.acs.org/doi/suppl/10.1021/acssensors.4c00617/suppl_file/se4c00617_si_001.pdf) S1B shows the response performance of the prepared Si, O-CPDs to the same ammonia gas under different molar ratios of reactants. Obviously, with the increase of the mole ratio, the ammonia sensing performance first increased and then decreased. It can be found that when the molar ratio of triethoxylsilane to citric acid is 2:5, the response to ammonia gas is the best. Thus, a heating temperature of 180 °C, a reaction time of 8 h, and a molar ratio of triethoxysilane to citric acid of 2:5 were determined as the optimal preparation conditions for the formation of Si, O-CPDs.

Si, O-CPDs were synthesized via a one-step hydrothermal reaction. During the experimental procedure, 1.0507 g of citric acid (CA) and 350 *μ*L of triethoxysilane (TEOS) were initially dissolved in 10 mL of deionized water to form a homogeneous mixture. This mixture was then poured into a 25 mL poly(tetrafluoroethylene) liner and transferred to a stainless steel autoclave, which was subsequently heated in an oven at 180 °C for 8 h. Upon completion of the reaction, the autoclave was allowed to cool naturally to room temperature. The resultant solution was filtered by using a 0.22 *μ*m microporous membrane and then purified in a dialysis bag for 4 days. Finally, the pure Si, O-CPDs were obtained through lyophilization at a yield of 18.6%.

Characterization. The morphology of Si, O-CPDs was observed by a transmission electron microscope (TEM). The Nanomeasure software was employed to determine the particle sizes of Si, O-CPDs. An X-ray powder diffractometer (XRD) was employed to identify the crystal structure of the samples. Surface group characterization was obtained by Fourier transform infrared spectrophotometer (FTIR). In situ FTIR spectroscopy was performed with a Nicolet iS50. Element composition was confirmed by an X-ray photoelectron spectroscopy (XPS) measurement. Raman spectra were obtained via an inVia Raman microscope. The detailed information on characterizations is provided in the Supporting [Information.](https://pubs.acs.org/doi/suppl/10.1021/acssensors.4c00617/suppl_file/se4c00617_si_001.pdf)

Sensor Fabrication. The gas sensing properties were measured by using Ag−Pd interdigital electrodes (IDEs) on ceramic substrates. First, IDEs were cleaned via ultrasonication in alcohol for 30 min before use. A 10 *μ*L aqueous solution of Si, O-CPDs was dropped onto the electrodes and then dried at 60 °C for 15 min.

Gas-Sensing Measurement. A Keithley 2450 electrometer was employed to monitor the resistance changes in the sensors under 1− 20 V DC as excitation voltage. Dry ammonia gas (10,000 ppm, Dalian Special Gases Co. Ltd.) taking nitrogen as background was employed as target gas. A complete sensing test involved three sequential steps, as follows: First, the baseline was determined and calibrated in air. Second, target gas at a specific concentration was introduced into the chamber and diluted by a built-in fan. Finally, the sensor was recovered by aeration of air after opening the cover of the chamber. The sensor response (*S*) was calculated by the formula $S = R_a/R_g$, where R_a and R_g , respectively, represent the resistance of the sensors in the atmosphere of air and the target gas. The response/recovery times were defined as the time in which the reading of the gas sensor reaches 90% of the response after exposure to or removal from the gas. The LOD here was defined as the lowest concentration of the target gas distinguishable from the common atmosphere. All the sensing measurements were conducted at 25 °C under a relative humidity (RH) of 25−30% unless otherwise stated.

■ **RESULTS AND DISCUSSION**
In this work, as shown in [Scheme](#page-3-0) 1, Si, O-CPDs were produced by the simple hydrothermal method using triethoxysilane and citric acid as the precursors.

As shown in Figure 1A, the obtained granular Si, O-CPDs displayed excellent dispersion with a high density. Figure 1B

Figure 1. TEM image (A) and size distribution diagram (B) of Si, O-CPDs. XRD pattern (C) and Raman spectrum (D) of Si, O-CPDs.

illustrates that the mean diameter of Si, O-CPD particles was around 3.5 nm with a remarkably narrow distribution, as evidenced by TEM measurement. Distinctly, as shown in Figure 1C, the broad diffraction peak located at 20° illustrated a highly amorphous carbon phase with very few lattices in the obtained Si, O-CPDs.[25](#page-8-0) Moreover, Figure 1D shows no distinct D or G band in the Raman spectrum due to the low carbon-lattice-structure content of the Si, O-CPDs, 26 26 26 which is the same as the results observed by TEM.

The functional groups present on the surface of the Si, O-CPDs were further characterized by FTIR. As Figure 2A shows, several main absorption peaks can be identified as the O−H stretching vibrations at 3442.7 cm^{-1,[27](#page-8-0)} the characteristic Si–O stretching vibrations at 794.6 cm⁻¹, the characteristic absorption peak of Si−H at 968.2 cm^{-1} ,^{[28](#page-8-0)} and the C=O stretching vibrations at 1635.5 cm^{-1.[27](#page-8-0)} The typical Si-O-Si asymmetric stretching peak was observed at 1105.1 cm[−]¹ . [18,29,30](#page-8-0) Additionally, XPS measurement was also utilized to analyze the elemental composition and the type of functional groups of the surface of Si, O-CPDs. As illustrated in [Figure](https://pubs.acs.org/doi/suppl/10.1021/acssensors.4c00617/suppl_file/se4c00617_si_001.pdf) S2, the atomic composition of the Si, O-CPDs is 10.2% carbon, 58.7% oxygen, and 31.1% silicon. Four peaks

Figure 2. (A) FTIR spectrum of Si, O-CPDs. High-resolution XPS spectra of C 1s (B) , Si 2p (C) , and O 1s (D) of Si, O-CPDs.

centered at 283.2, 284.8, 286.3, and 288.6 eV were displayed in the high-resolution XPS spectra of C 1s (Figure 2B), which could be assigned to carbon−silicon bonds, carbon−carbon bonds, and carbon−oxygen single and double bonds, respectively.[31](#page-8-0)−[33](#page-8-0) The O 1s spectra (Figure 2C) displayed three peaks at 531.2 eV (Si−O), 532.7 eV (C−O), and 534.1 eV ($C=O$),^{[34](#page-8-0),[35](#page-8-0)} and two peaks at 102.3 eV (Si–C) and 104.2 eV (Si−O−Si) were shown in the Si 2p spectra (Figure $(2D).^{36,37}$ $(2D).^{36,37}$ $(2D).^{36,37}$

The gas sensing properties were explored by utilizing the prepared samples as sensing materials to prepare sensors on the IDEs. Gas sensing experiments were conducted for ammonia with air as the background gas at an operating temperature of 25 °C.

[Figure](#page-5-0) 3A displays the response−recovery curves of the Si, O-CPDs sensors upon exposure to different concentrations of NH3 at room temperature, which showed the dynamic response of Si, O-CPDs. There was a discernible response toward a low concentration of $NH₃$ (1 ppm), which increased with the addition of $NH₃$. The illustration shows the linear fitting diagram of different $NH₃$ concentrations, which shows the linear relationship between sensor response and $NH₃$ concentration. The fitting equation of the sensor based on Si, O-CPDs is *Y*= 0.07*X* + 1.04 (*Y*, sensor response; *X*, gas concentration) in the range of 1−5 ppm. The correlation coefficient (R^2) was 0.97, indicating a positive correlation. The response and recovery times were respectively defined as the time taken to respond to 90% of the full magnitude change in the response/recovery process. For Si, O-CPDs sensors toward 5 ppm ammonia, these two times are 30 and 36 s, respectively.

Reversibility, repeatability, and response rate are critical criteria for gas sensors. [Figure](#page-5-0) 3C shows the response− recovery curve of Si, O-CPDs toward 5 ppm ammonia for five consecutive cycles. The average response value is 1.40, indicating the high reliability and good reversibility of Si, O-CPDs sensing. To date, most room temperature gas sensors still have problems with long response and recovery times. The response and recovery times of Si, O-CPDs toward 5 ppm of $NH₃$ are relatively shorter (30 and 36 s, respectively). Moreover, the Si, O-CPDs sensor showed excellent selectivity

Figure 3. (A) The successive response curve of Si, O-CPDs sensors toward $NH₃$ in different concentration ranges of 1 to 5 ppm. Inset: corresponding linear fit of the responses of the $NH₃$ concentration $(R² = 0.97)$. (B) Response and recovery time of Si and O-CPDs toward 5 ppm of NH₃. The response time was defined as the time to reach 90% of the maximum response, whereas the recovery time is the time required for the equilibrated resistance to decrease to 10% of the original value after releasing the test gas. (C) The response−recovery curve of Si, O-CPDs sensors toward 5 ppm of NH3. (D) The 120 day aging test of Si, O-CPDs sensors toward 5 ppm of $NH₃$. (E) Response of Si, O-CPDs upon exposure to 5 ppm of NH₃ under 20–80% RH. Error bars for the data points lie within the symbols themselves. (F) Sensing selectivity of the Si, O-CPDs sensors toward 5 ppm of NH₃ and 100 ppm of common indoor harmful gases.

among various indoor gases such as NO_2 , SO_2 , and CO_2 and volatile organic compounds at a concentration of 100 ppm (Figure 3F). Note that Si, O-CPDs based gas sensors show the highest response to 5 ppm ammonia compared to other gases (1.42) (the responses for methanol, ethanol, acetone, and toluene were 1.18, 1.13, 1.08, and 1.07 at 100 ppm, respectively). Meanwhile, the gas-sensitive stability of the prepared Si, O-CPDs material was studied in detail. As demonstrated in Figure 3D, the average response of Si, O-CPDs to 5 ppm ammonia at RT after 120 days of exposure to environmental conditions was 1.40, indicating that Si, O-CPDs have better long-term stability (less than 5% initial response undulation after 120 days). As we know, to realize the practical application of gas sensors, the influence of RH on sensor performance should be considered. The RH range from 20 to 80% was chosen to investigate the impact of different RH on the gas sensing performance of Si, O-CPDs. As shown in Figure 3E, the response of the sensor remains almost the same when the RH increases from 20 to 80%, with only less than 5% undulation. To the best of our knowledge, both the humidity resistance and stability of the Si, O-CPDs based sensing material in this work are the best among the chemiresistive room temperature ammonia sensing materials reported so far. Combined with the reported literature, $48-50$ $48-50$ $48-50$ it could be speculated that the high humidity resistance of Si, O-CPDs is attributed to the short amount of time to reach a constant and stable degree of water adsorption on the surface of Si, O-CPDs even at 20% RH.

Table 1 summarizes previous works in terms of metal oxide and non-metal oxide based room temperature $NH₃$ sensors. The gas sensing performance based on Si, O-CPDs is comparable to those of the listed ammonia gas sensors. In addition, Si, O-CPDs based sensors have relatively shorter response/recovery times and exhibit outstanding humidity resistance and quite high long-term stability. Therefore, the high ammonia sensing performance of Si, O-CPDs makes it a promising material for fabricating room temperature $NH₃$ sensors.

To further explore the sensing mechanism of the Si, O-CPDs, control experiments were conducted. As listed in [Table](#page-6-0) [2](#page-6-0), all the control groups showed no sensing performance toward NH₃ gas compared to Si, O-CPDs, whereas the product in control IV demonstrated a slight response. One possible reason is that oxygen doping would result in a donor level within CPDs so that Si, O-CPDs possessed N-type semi-conductor properties.^{[51](#page-8-0)} On this basis, according to the semiconductor energy band theory, $52,53$ $52,53$ $52,53$ the electron trap centers of silicon atom would easily generate on the surface of CPDs due to the larger atomic radius of silicon atom. As shown in [Figure](#page-6-0) 4, these electron trap centers could constitute electron transmission channels for capturing, storing, and transferring the electrons between the absorbed ammonia on both the surface and inside core of the Si, O-codoped CPDs. Therefore, Si, O-codoping essentially improves the electron transfer capability of CPDs and synergistically dominates the superior ammonia sensing properties of the Si, O-CPDs.

Table 1. Performances of the Comparable Metal Oxide Based and Non-metal Oxide Based Room Temperature NH₃ Gas Sensors*^a*

	materials	$NH3$ (ppm)	response (R_a/R_σ)	response/recovery time(s)	humidity resistance $(\%)$	time stability (days)
metal oxides	ZnO/CuO ¹⁴		2.56	2.3/2.1	$11 - 85 (+466%)$	150
	MoS_2 -Co ₃ O ₄ ³⁸	5	1.65	98/100		
	Pd $NPs/TiO239$	5	\sim 1.13	184/81	$40 - 80 (+10\%)$	26
	$SnO2-SnS216$	10	1.20	11/>200		
	$Ti_3C_2T_x/ In_2O_3^{40}$	5	\sim 1.12	42/209	$15 - 85(-40%)$	30
	rGO/MoO ₃ ⁴¹	5	15.11	33/84	$0 - 70 (-20%)$	40
	ZnO/graphene ⁴²	600	11.60	280/300		
	ZnO film ⁸	5	3.5	20/25	$0 - 70 (-225%)$	12
non-metal oxides	$GP-PANI/PVDF43$		1.60	46/198	$15 - 85 (+25%)$	17
	PET/PANI ⁴⁴	50	1.17	$47/-$		
	PANi-SnO $,45$	10	1.07	240/2220		40
	PPy/TfmpoPcCo ⁴⁶	5	1.10	22/120	$10 - 95 (-5%)$	60
	Ppy/Pd^{47}	50	1.13	14/148		
this work	Si, O-CPDs	5	1.40	30/36	$30 - 80$ (<5%)	120

a Stability refers to the long-term stability. ±: the increase or decrease of the gas response in the range of the humidity change.

Table 2. Property Comparison of Si, O-CPDs over Four Control CPDs Systems Prepared Using Triethylorthoformate, Triethylsilane, Tetramethylsilane, and Trimethylethoxylsilane instead of Triethoxysilane

Figure 4. Schematic diagram of the sensing mechanism of the Si, Ocodoped CPDs toward NH₃.

In addition, an in situ FTIR measurement was carried out to verify the sensing mechanism from a chemical perspective. The FTIR spectra were collected under a nitrogen atmosphere, as shown in [Figure](https://pubs.acs.org/doi/suppl/10.1021/acssensors.4c00617/suppl_file/se4c00617_si_001.pdf) S3A (black line). After the introduction of NH₃ gas into the cell, the intensity of the peak at 1105 cm⁻¹ decreased. These results indicated that the Si−O−Si bonds were broken by $NH₃$ during the sensing process, which is a commonly used chemical reaction in the fields of silane coupling.^{54,55} Thus, the change of the chemical structure of Si, μ ^{[55](#page-9-0)} Thus, the change of the chemical structure of Si, O-CPDs would further influence their electrical properties such as resistance. Subsequently, nitrogen purging was carried out to remove NH₃ gas, which led to a degree of reversion of their FTIR spectra [\(Figure](https://pubs.acs.org/doi/suppl/10.1021/acssensors.4c00617/suppl_file/se4c00617_si_001.pdf) S3B), mainly because the conversion from Si−O−Si to Si−O−H is reversible.

Combining the above two experiments, it could be concluded that Si, O-codoping plays a key role in the sensing process.

■ **CONCLUSIONS**
In summary, the Si, O-CPDs were synthesized by a one-step hydrothermal method. The Si, O-CPDs sensors showed superior sensing performance toward $NH₃$ at room temperature, with high response, relatively short response/recovery time, reliable repeatability, remarkable selectivity, and sensing linearity. More significantly, the sensor showed a high humidity resistance and long-term stability. Moreover, the mechanism study illustrates that it is Si, O-codoping that essentially improves the electron transfer capability of CPDs and synergistically dominates the superior ammonia sensing properties of the CPDs. This work provides a facile strategy for establish high-performance $NH₃$ sensing systems. It is expected to develop an avenue for the application of singlecomponent carbonized polymer dots in the gas sensing direction.

■ **ASSOCIATED CONTENT** ***sı Supporting Information**

The Supporting Information is available free of charge at [https://pubs.acs.org/doi/10.1021/acssensors.4c00617](https://pubs.acs.org/doi/10.1021/acssensors.4c00617?goto=supporting-info).

> Characterization methods; study of the best preparation conditions of Si, O-CPDs; XPS survey spectrum; and in situ FTIR spectrum [\(PDF](https://pubs.acs.org/doi/suppl/10.1021/acssensors.4c00617/suppl_file/se4c00617_si_001.pdf))

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Author Contributions

Y.Y. and Y.G. contributed equally.

Notes

The authors declare no competing financial interest.

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