

Building a bio-based workshop

Architectural Engineering
P5 presentation

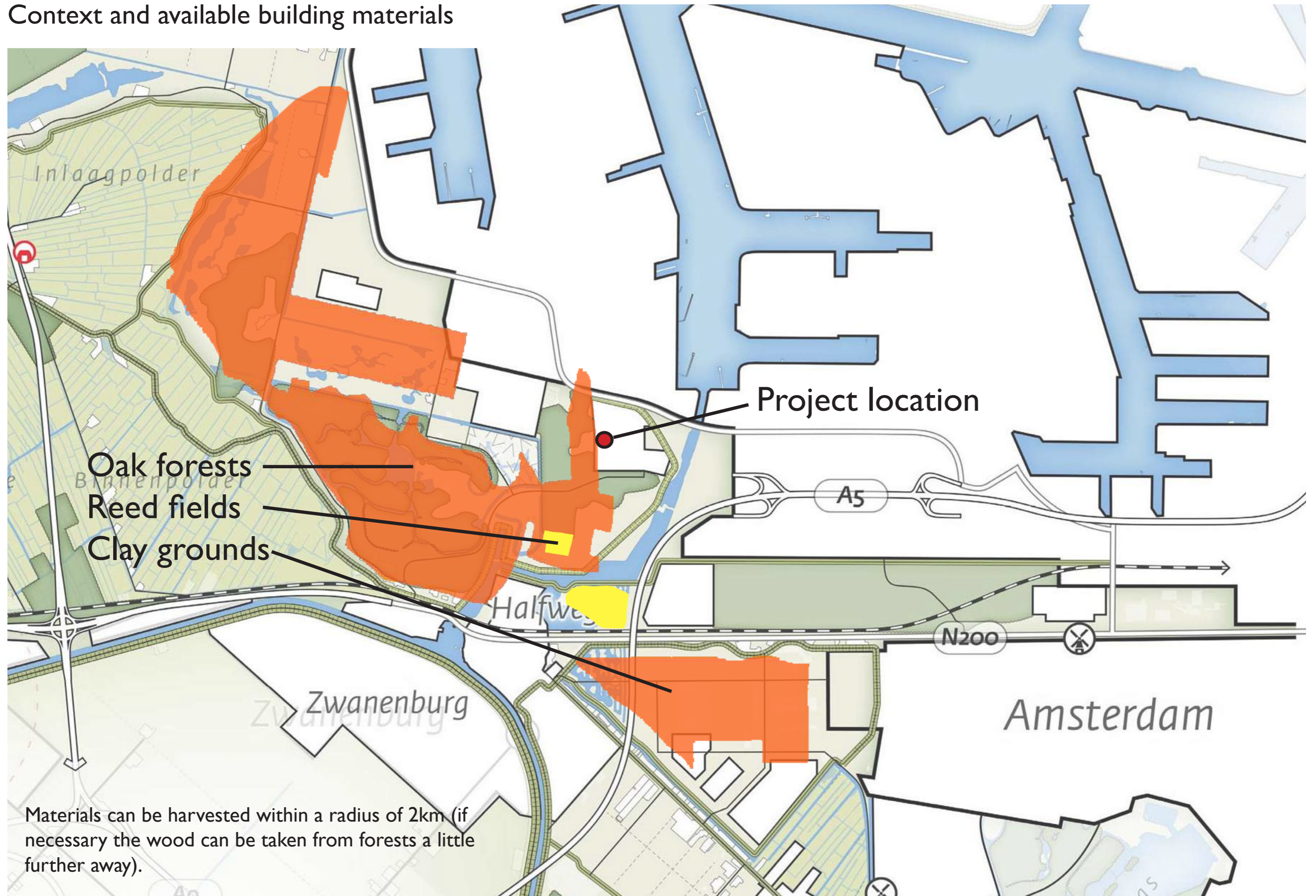
Mees Hehenkamp

Part I: project info

Project aims

1. Reduction of CO₂ emissions by the building industry in The Netherlands by means of using local building materials (straw, clay and wood).
2. Teaching the woodcraft and straw building by making a workplace where knowledge is exchanged.

Context and available building materials







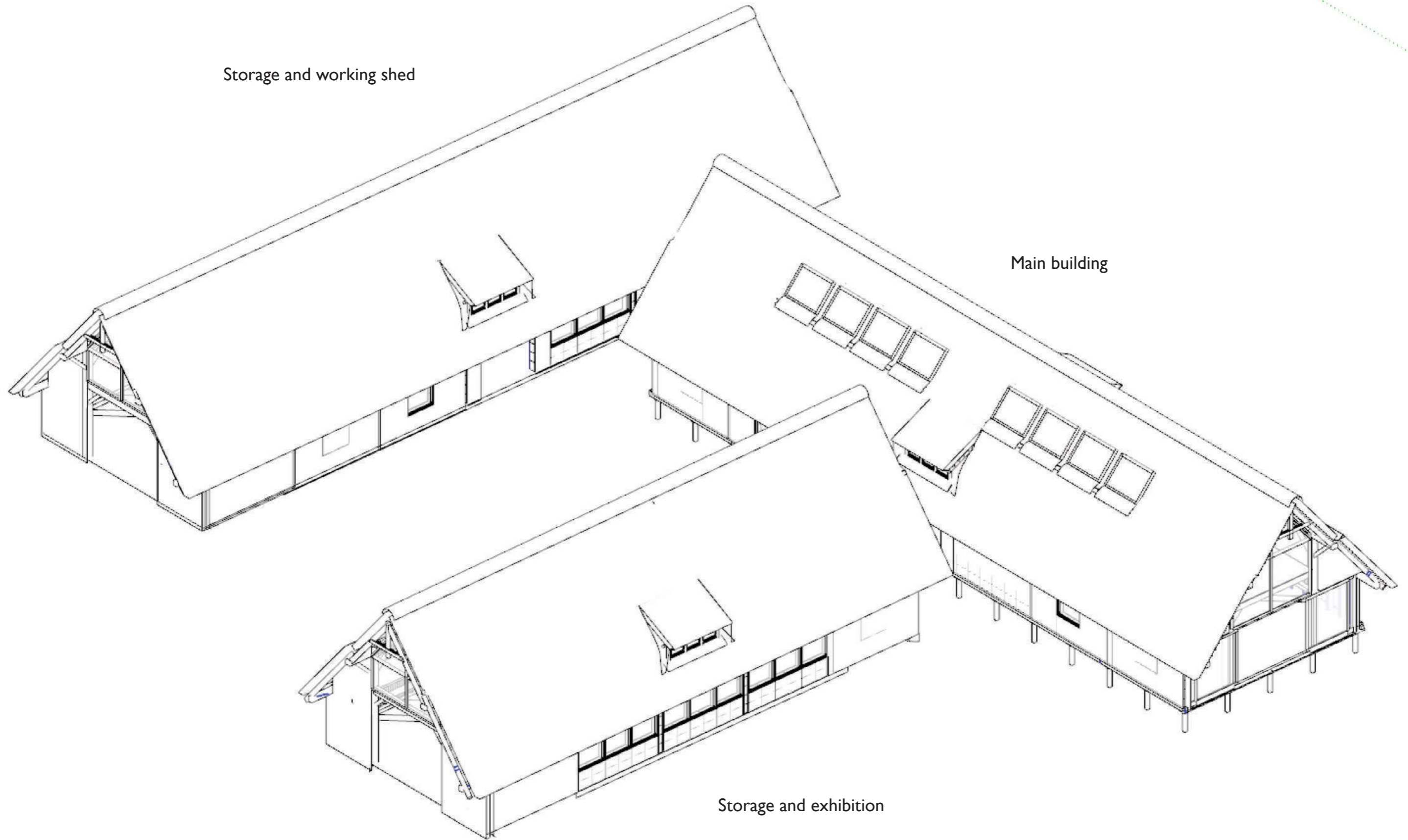
50m

80m



1:200

Programm

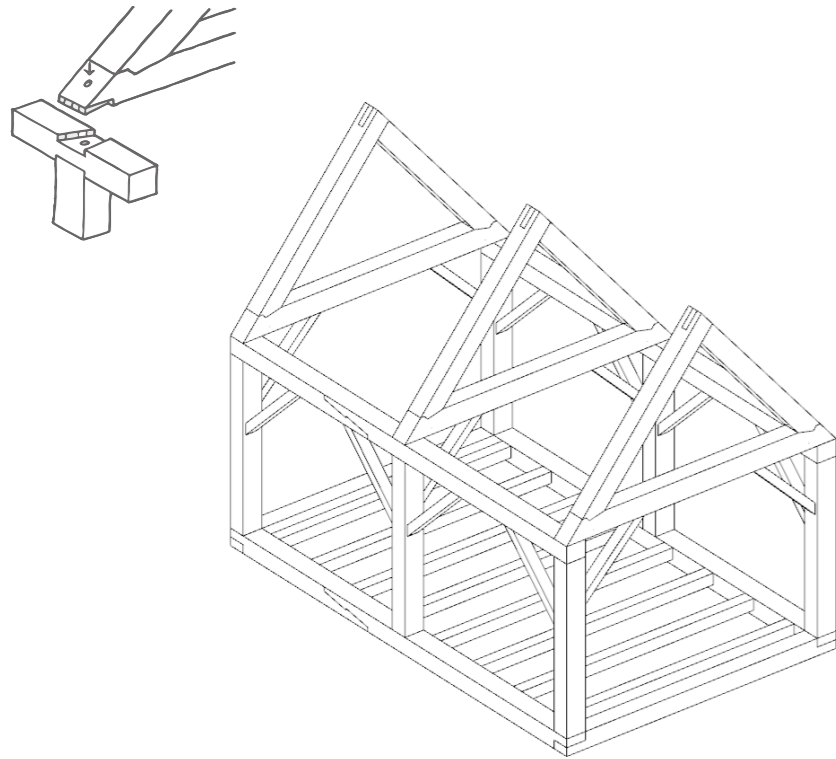


Part 2: building technology research

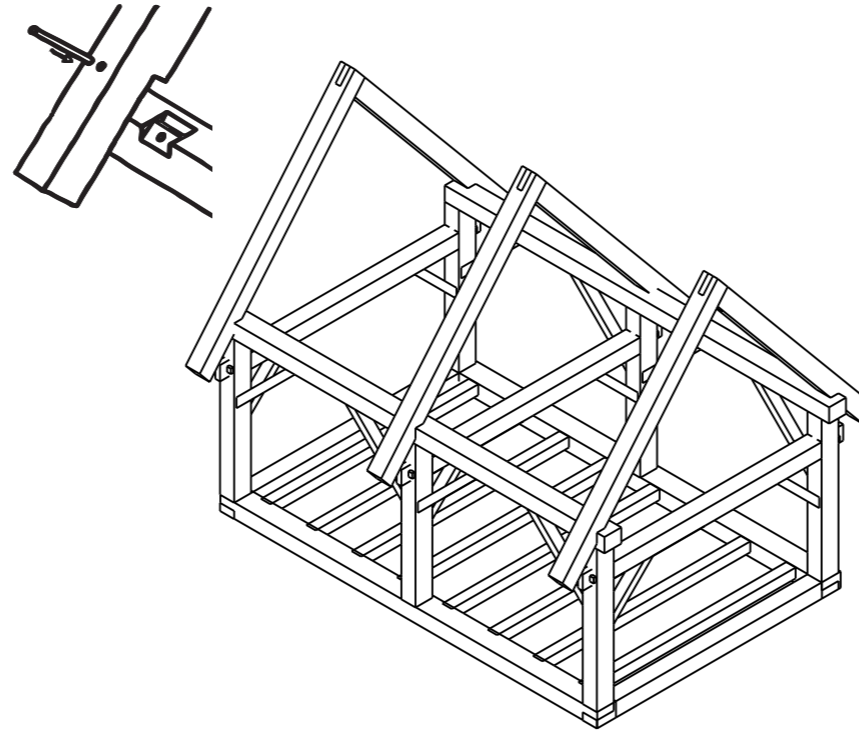
Traditional configurations for timber frames

Building a wooden timber frames in the Netherlands is done according to the “pole and truss frame” method. These frames can be used to make 1-storey houses, with a width of 3.6-5m. There are three configurations:

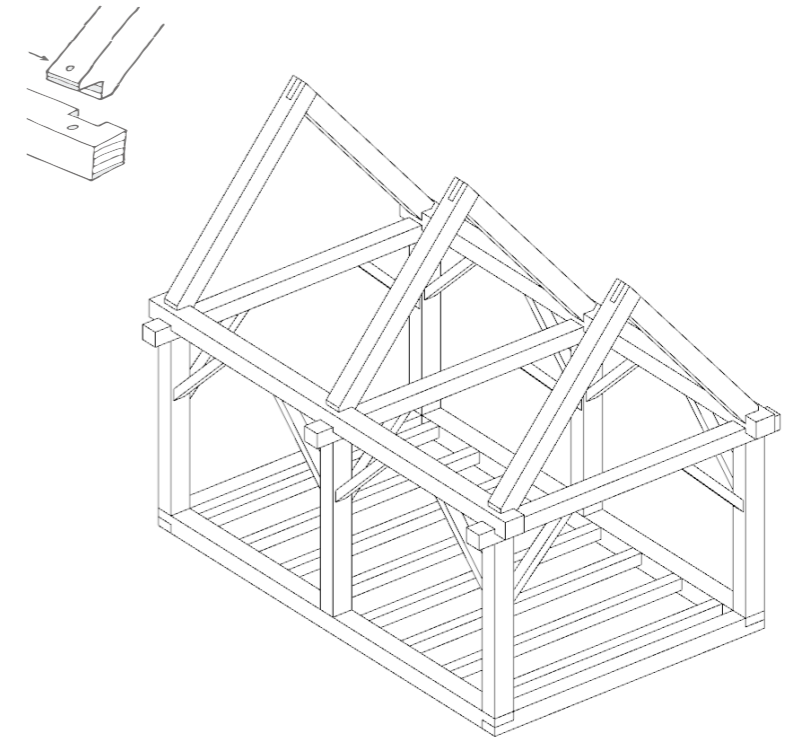
Normal assembly



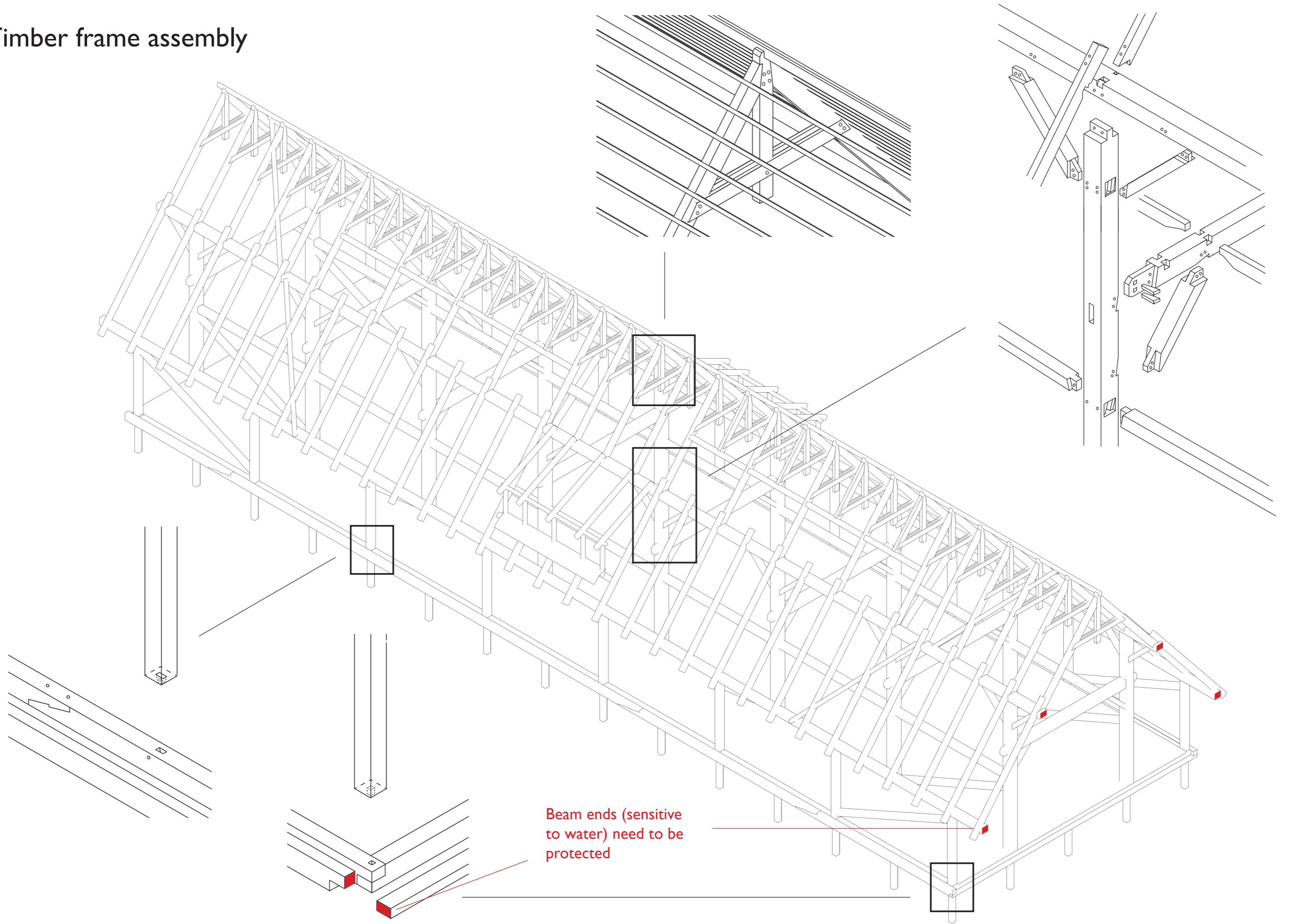
Raised header assembly



Reversed assembly



Timber frame assembly



Beam ends (sensitive to water) need to be protected

Timber frame assembly

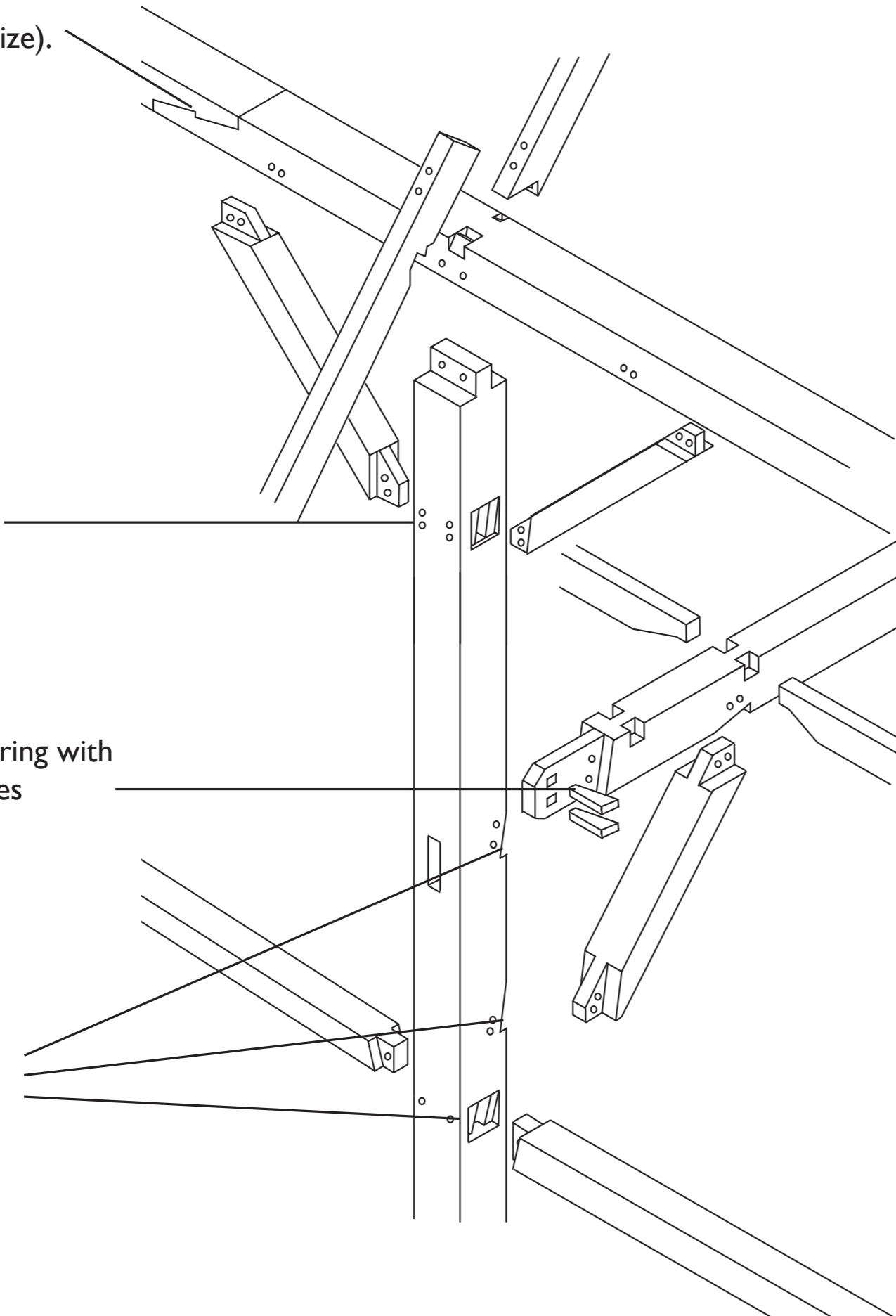
Scarf joints are used to extend beams (of any size).

The 10 meter roof is spanned by two 5m poles, fastened together with wooden pens

Securing with wooden pens.

Additional securing with wooden wedges

'Houses' are made to make the beam rest on the column

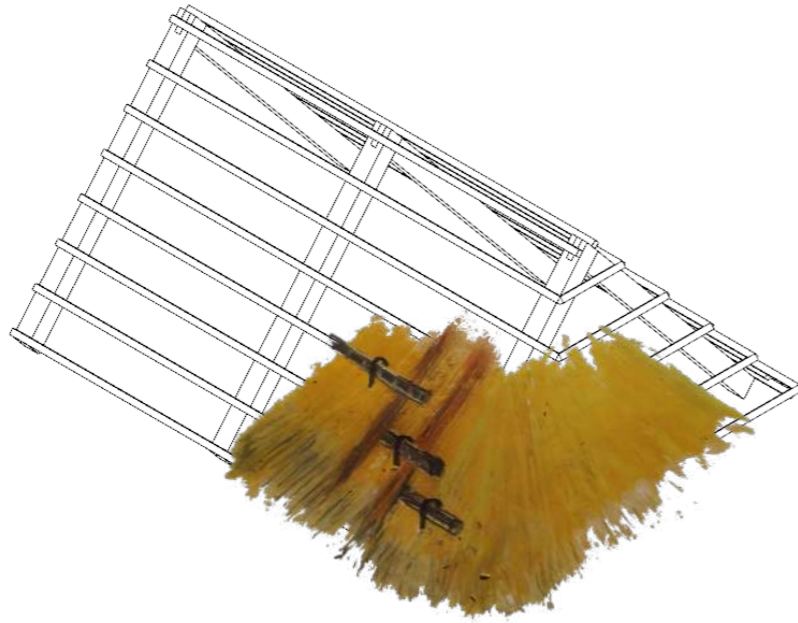


Building element	Measurements (cm)	Heart to heart distance (m)
Roof trusses	10x20	1,2
Columns	30x30	4,8
Truss plate	30x20	
First floor beam	30x30	4,8
Lowered floor beam	20x20	2,4

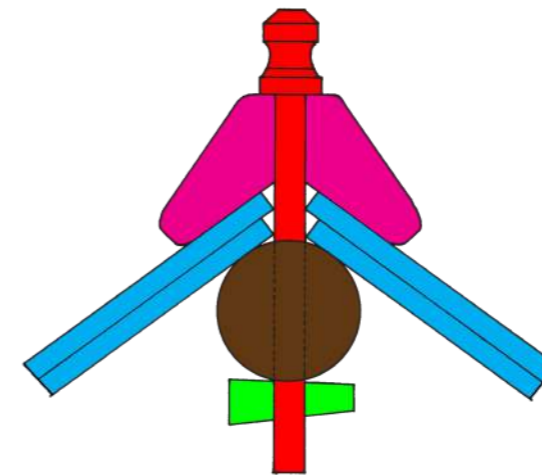
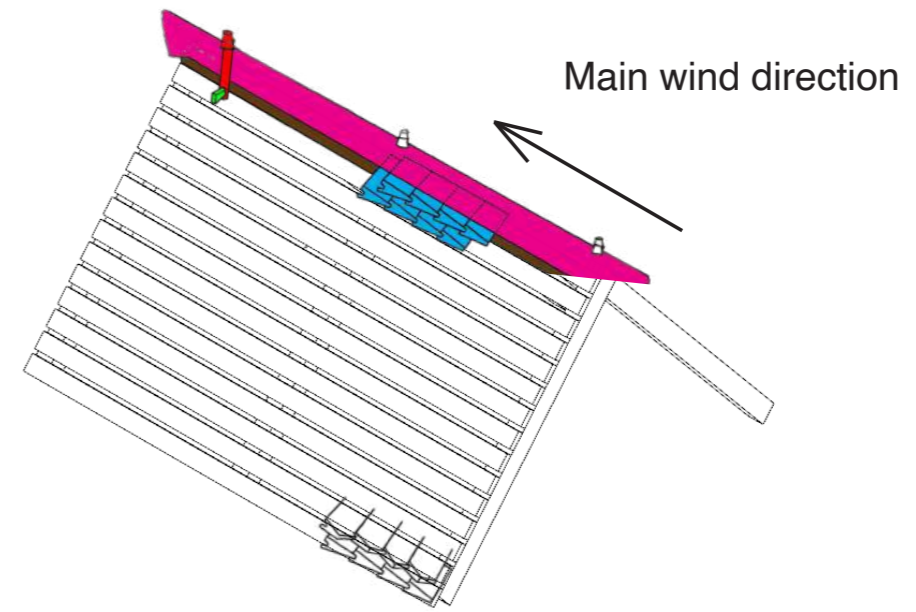
Own practise



Straw thatched roof, attached with willow branches



Wooden shakes attached with nails



Part 3: design for a bio-based workshop

Natural resources

Sand: ingredient cob, glass

Water: cob

Cow dung: cob

Clay: cob

Willow branches: facades, roof fastening

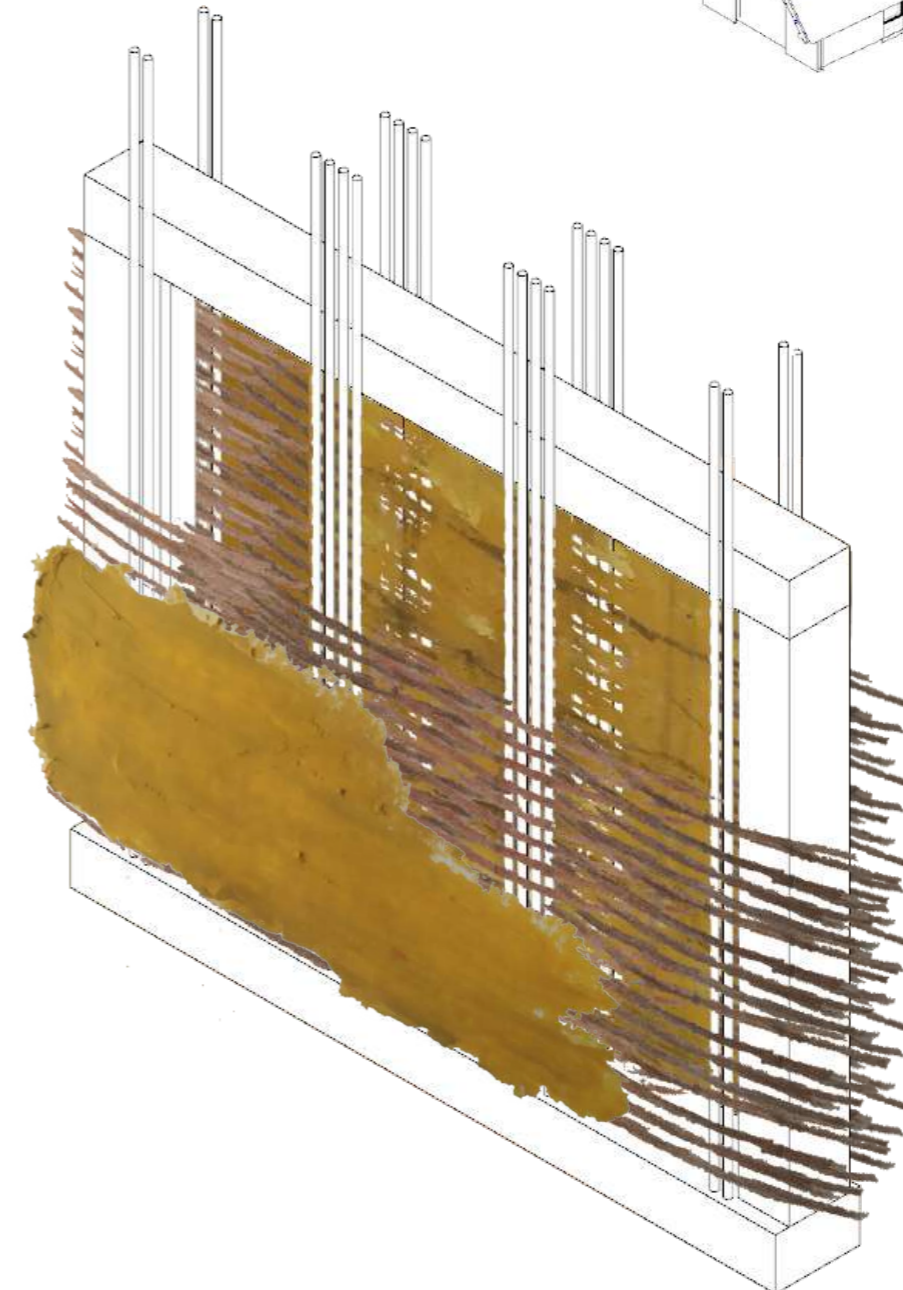
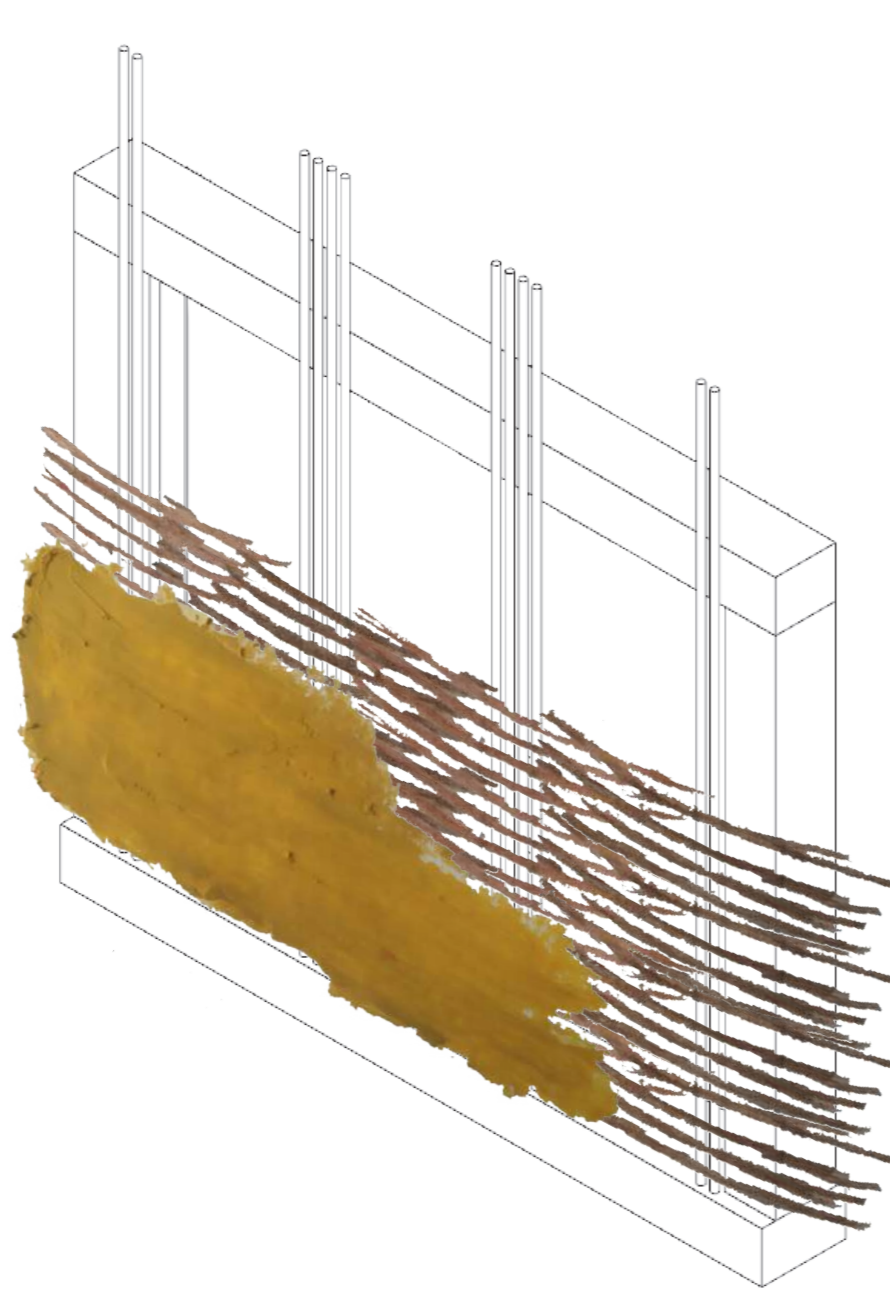
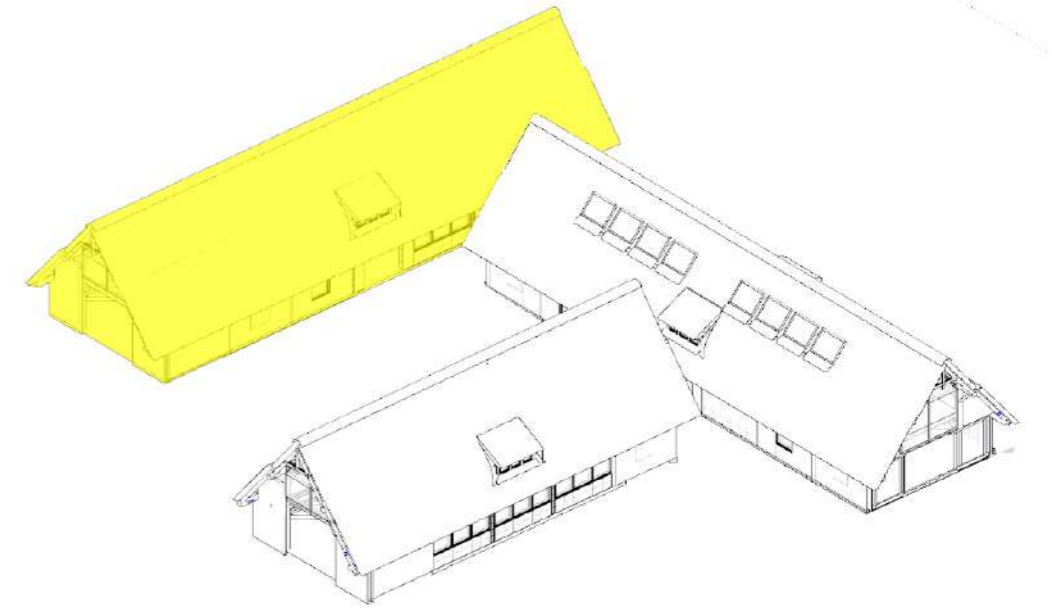
Wood: building structure, interior walls, window frames

Straw: cob, insulation, roof



Shed facade: wattle and daub

Wattle and daub: strong, durable, with the possibility to add insulation afterwards.

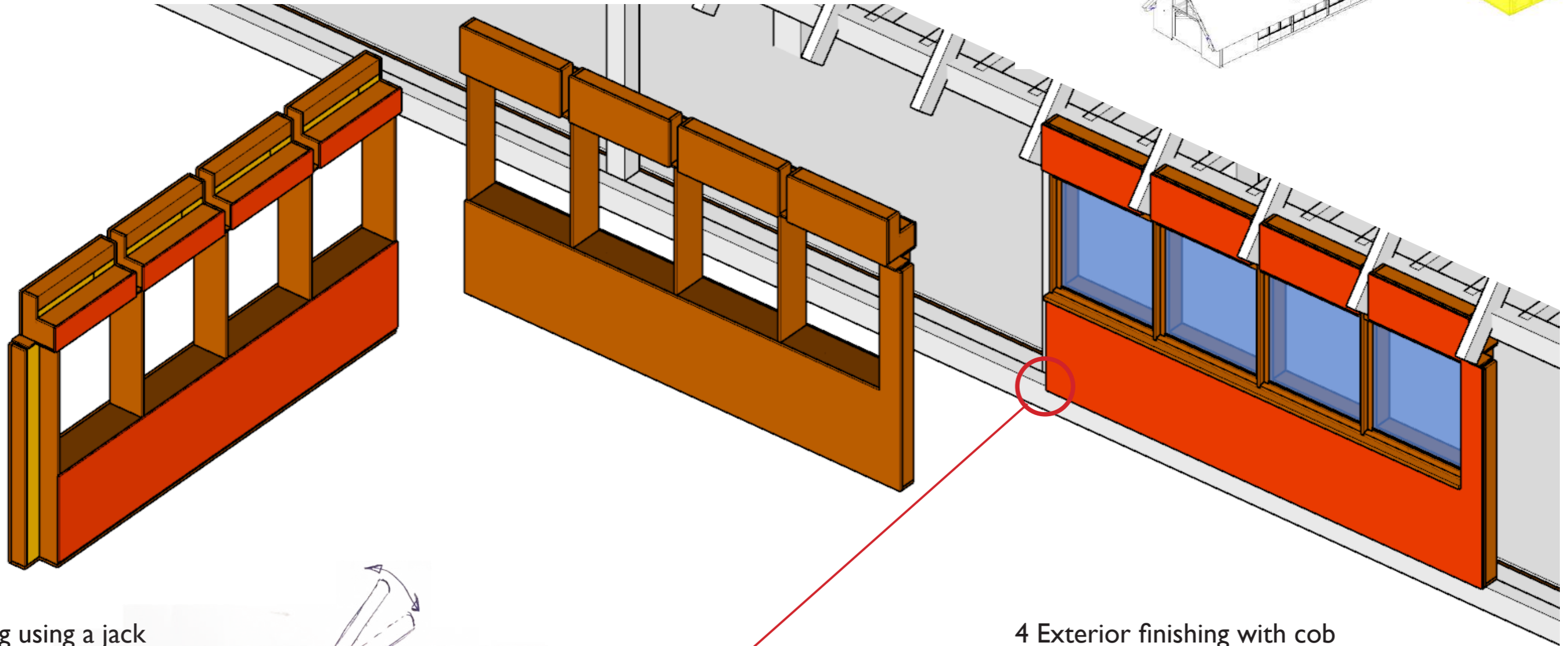
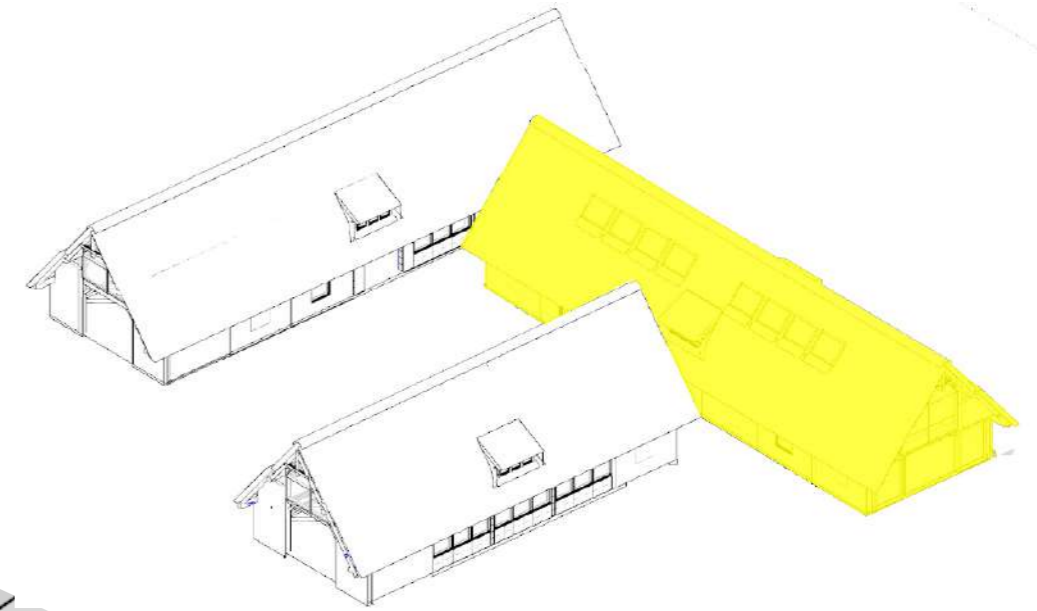


Main building facade: wood, straw and clay

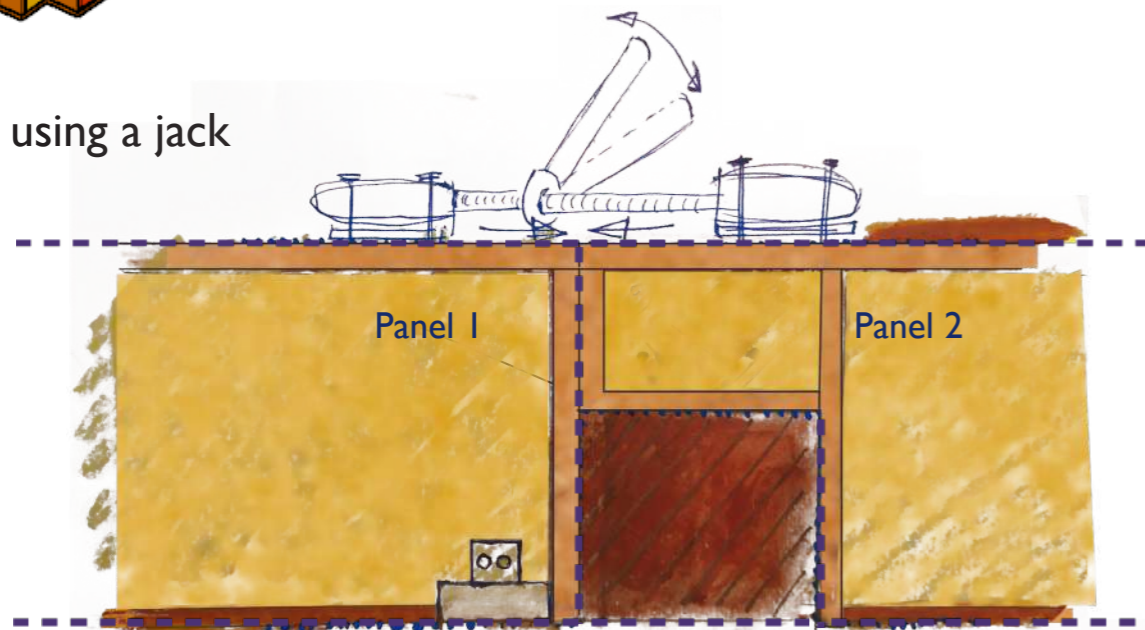
1 Prefabrication in the workshop

Wooden panel on the exterior side
Cob on the interior side

2 Mounting the panel

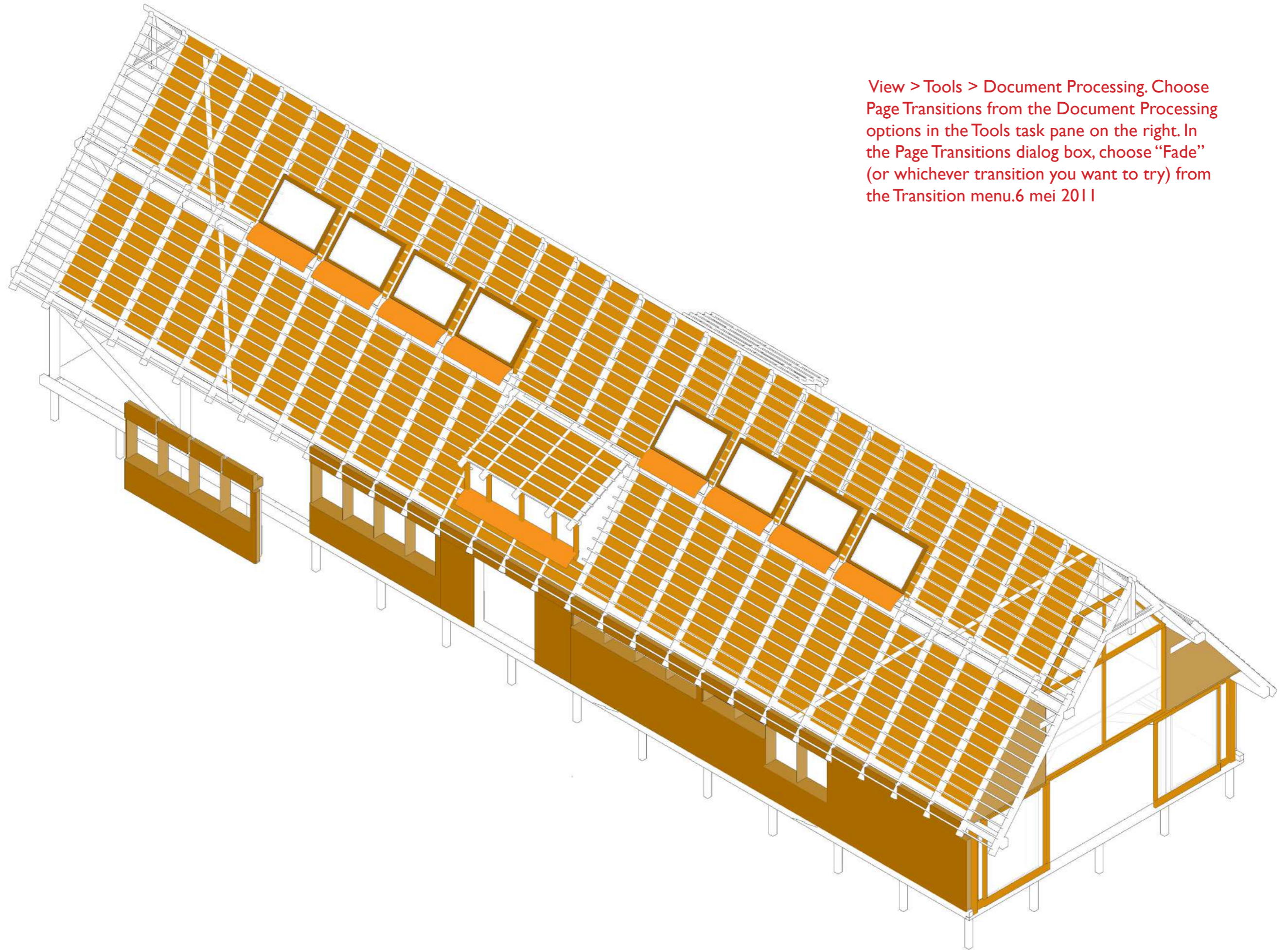


3 Fastening using a jack



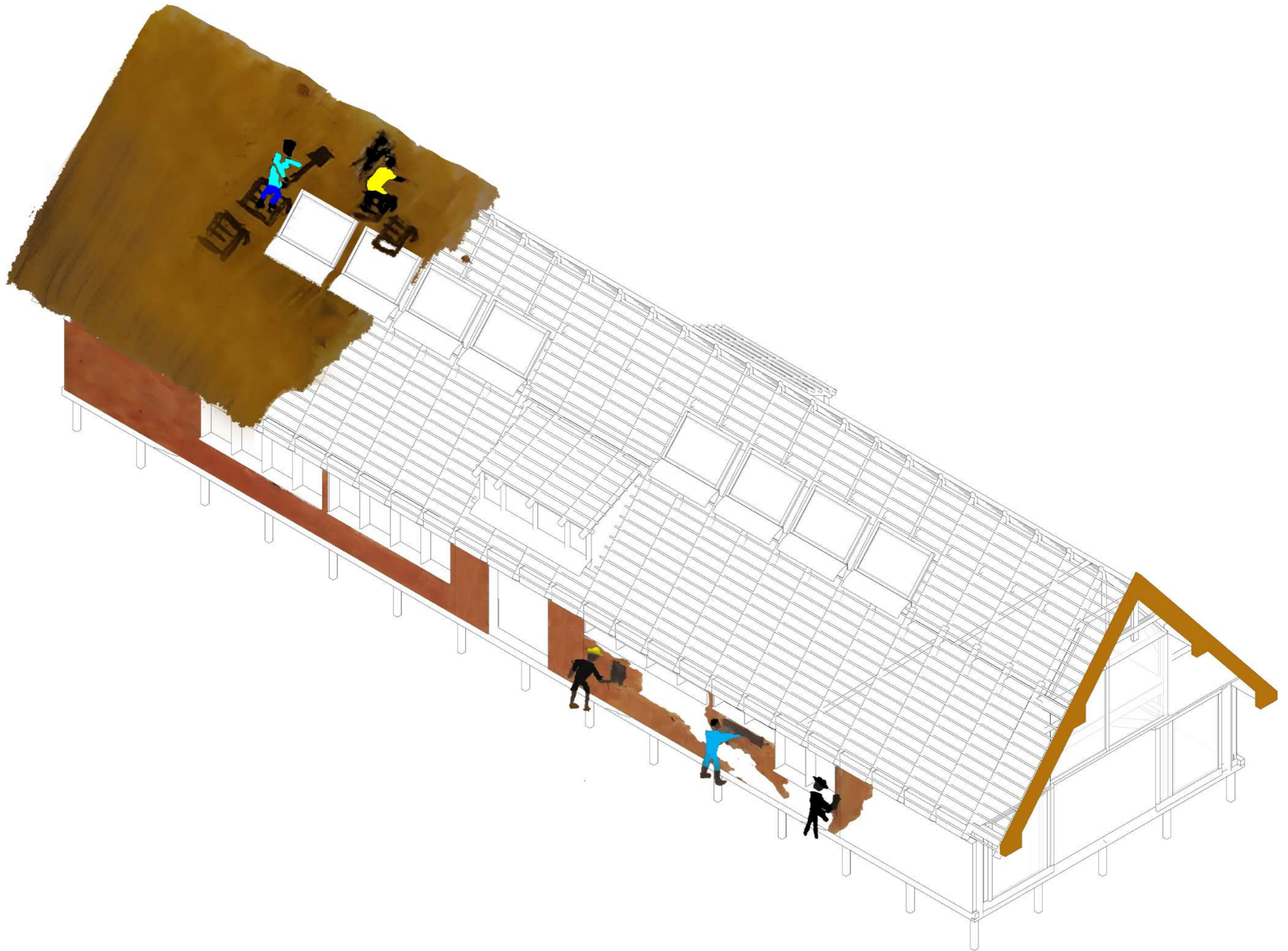
4 Exterior finishing with cob

Floors, facade, roof panels

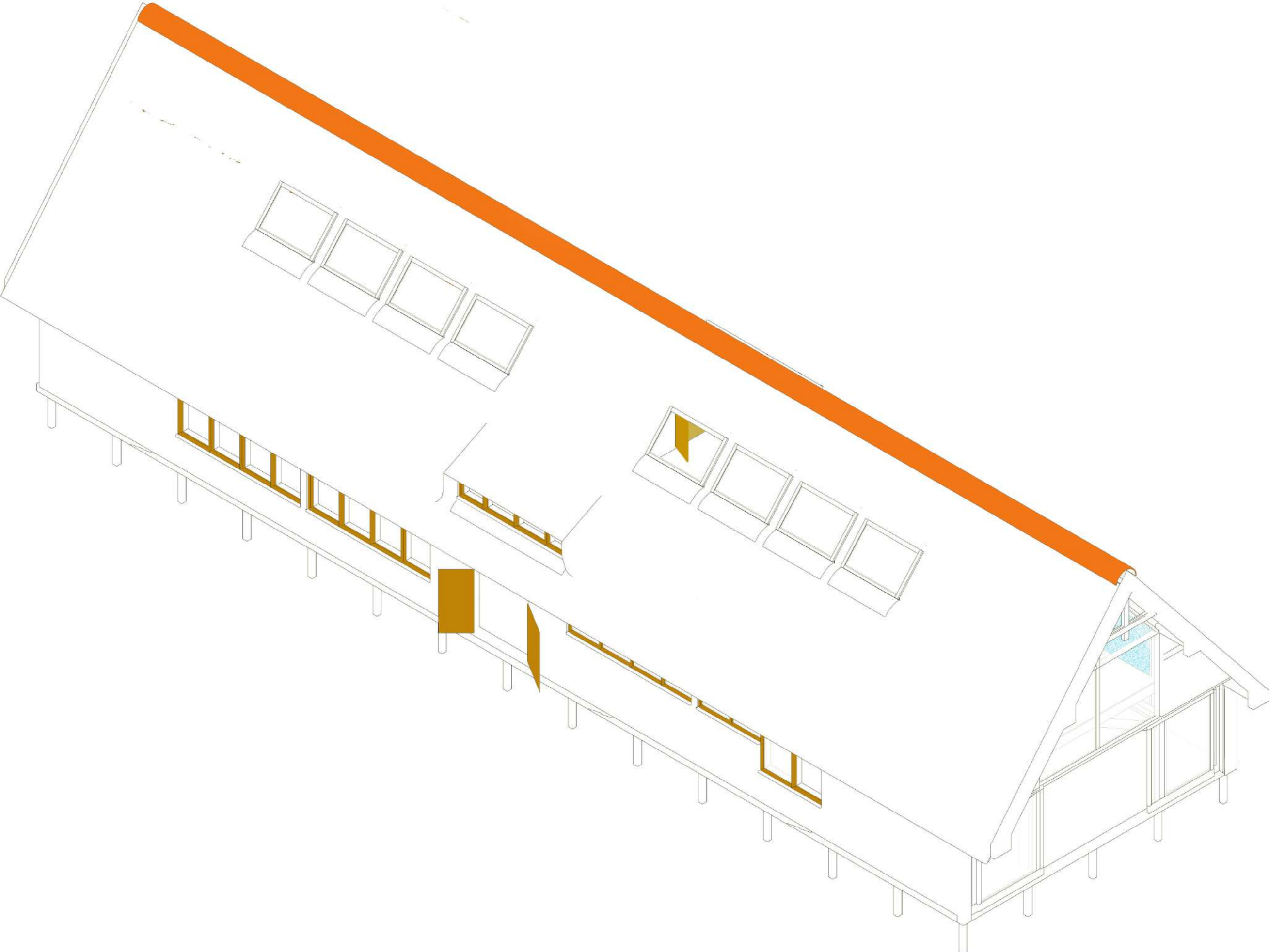


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Reed thatching and facade finishing

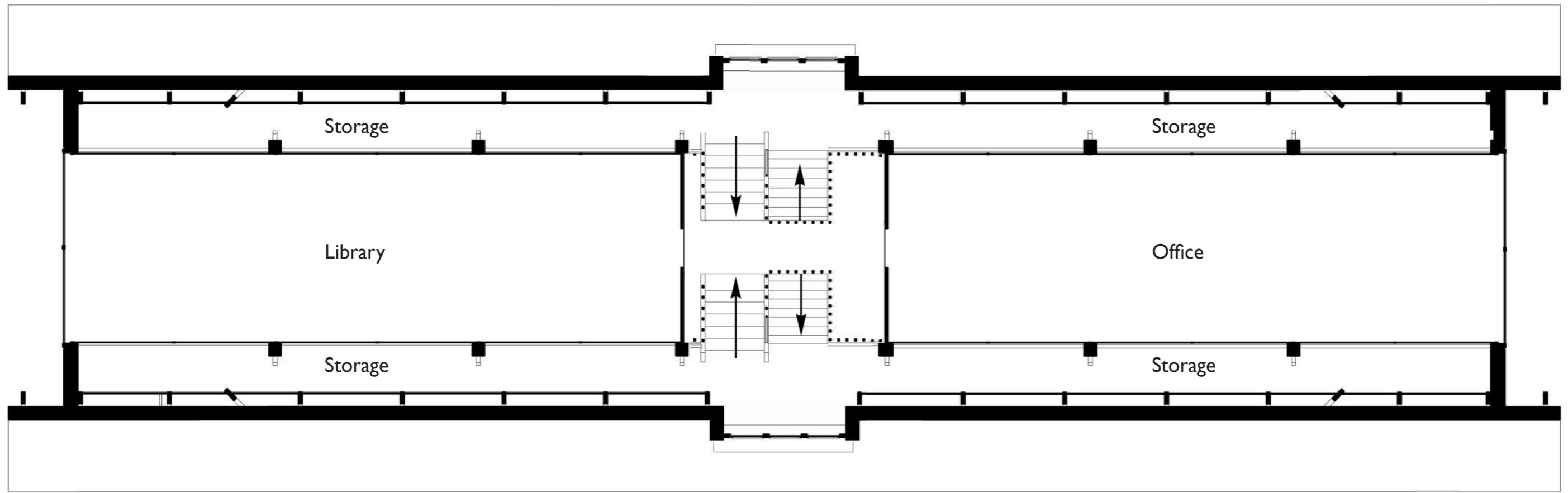


Interior walls, window frames



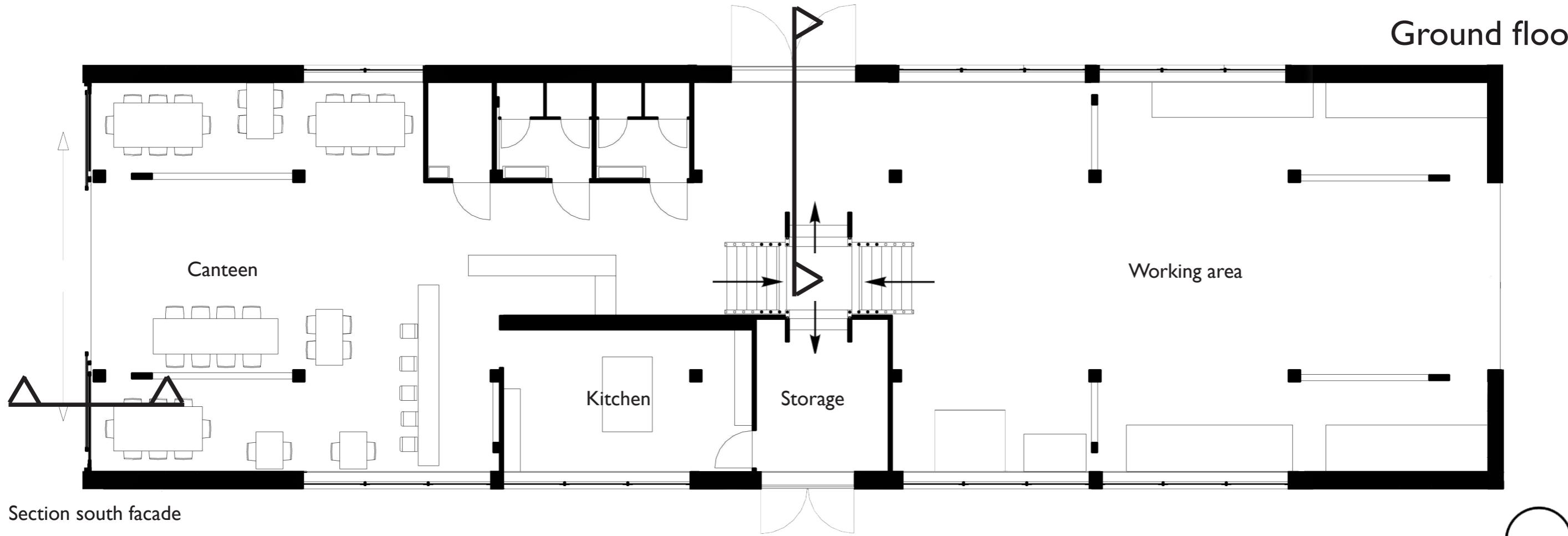
Floor plans

First floor



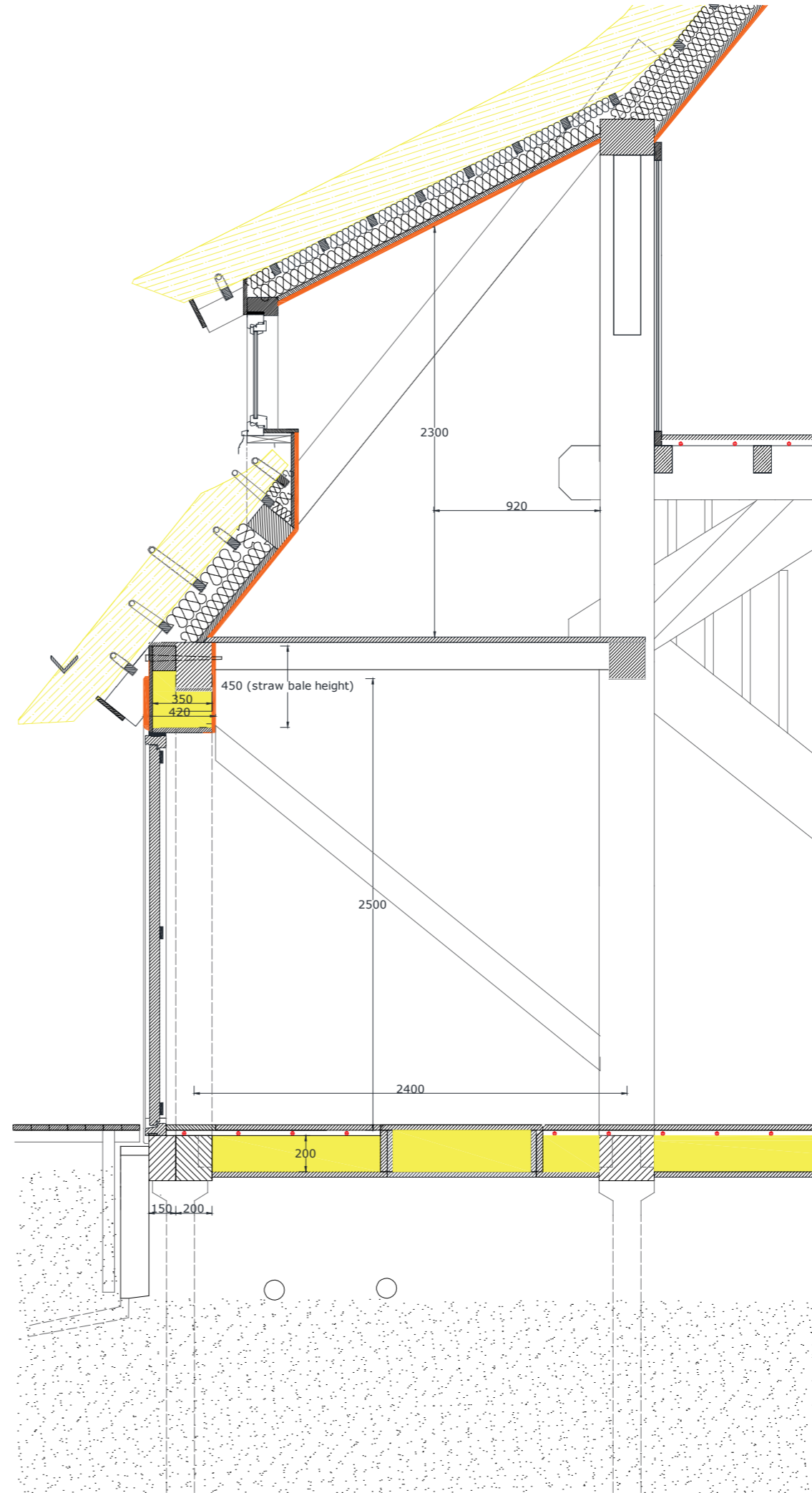
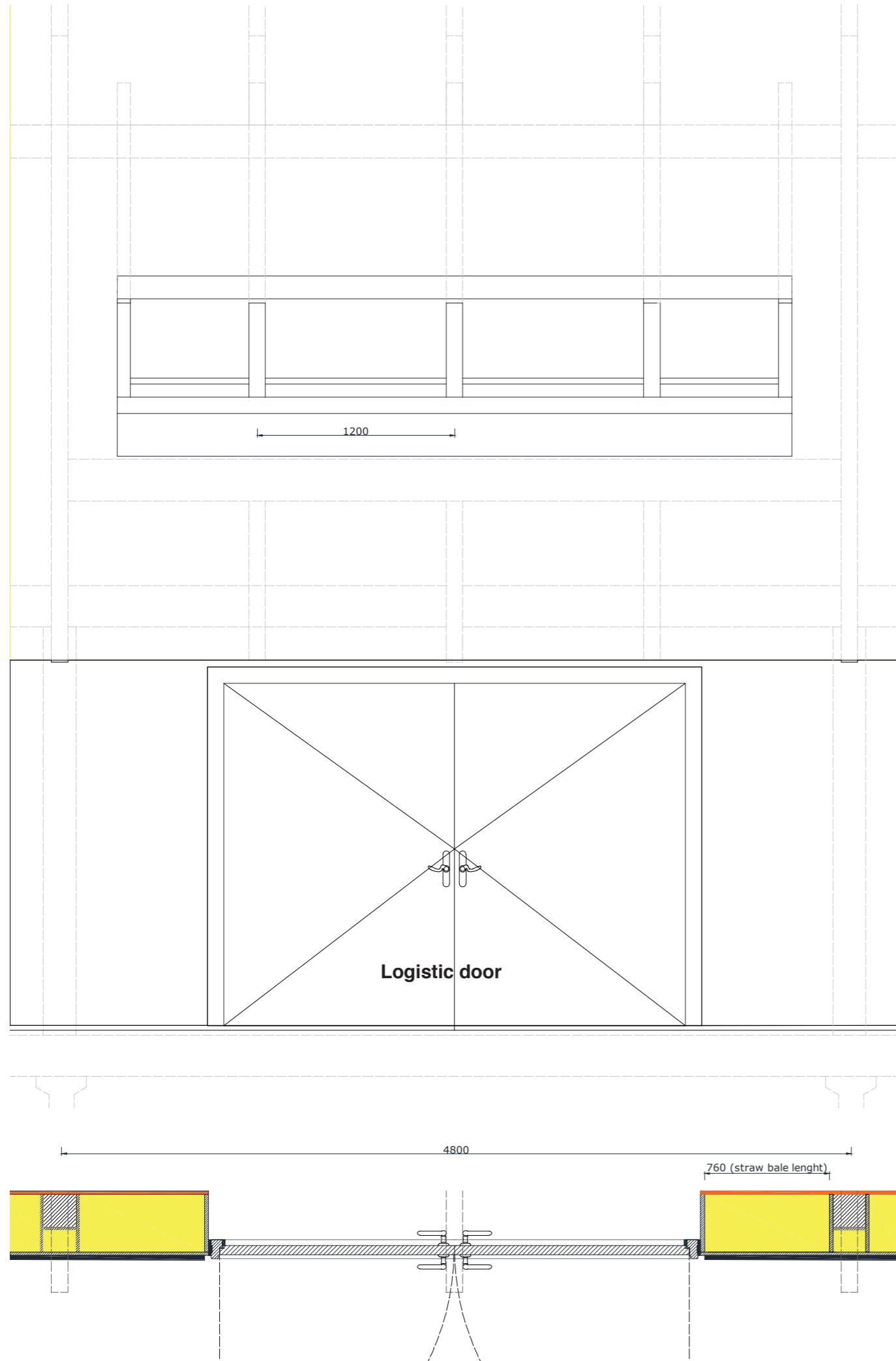
Section west facade

Ground floor



Section south facade

West facade



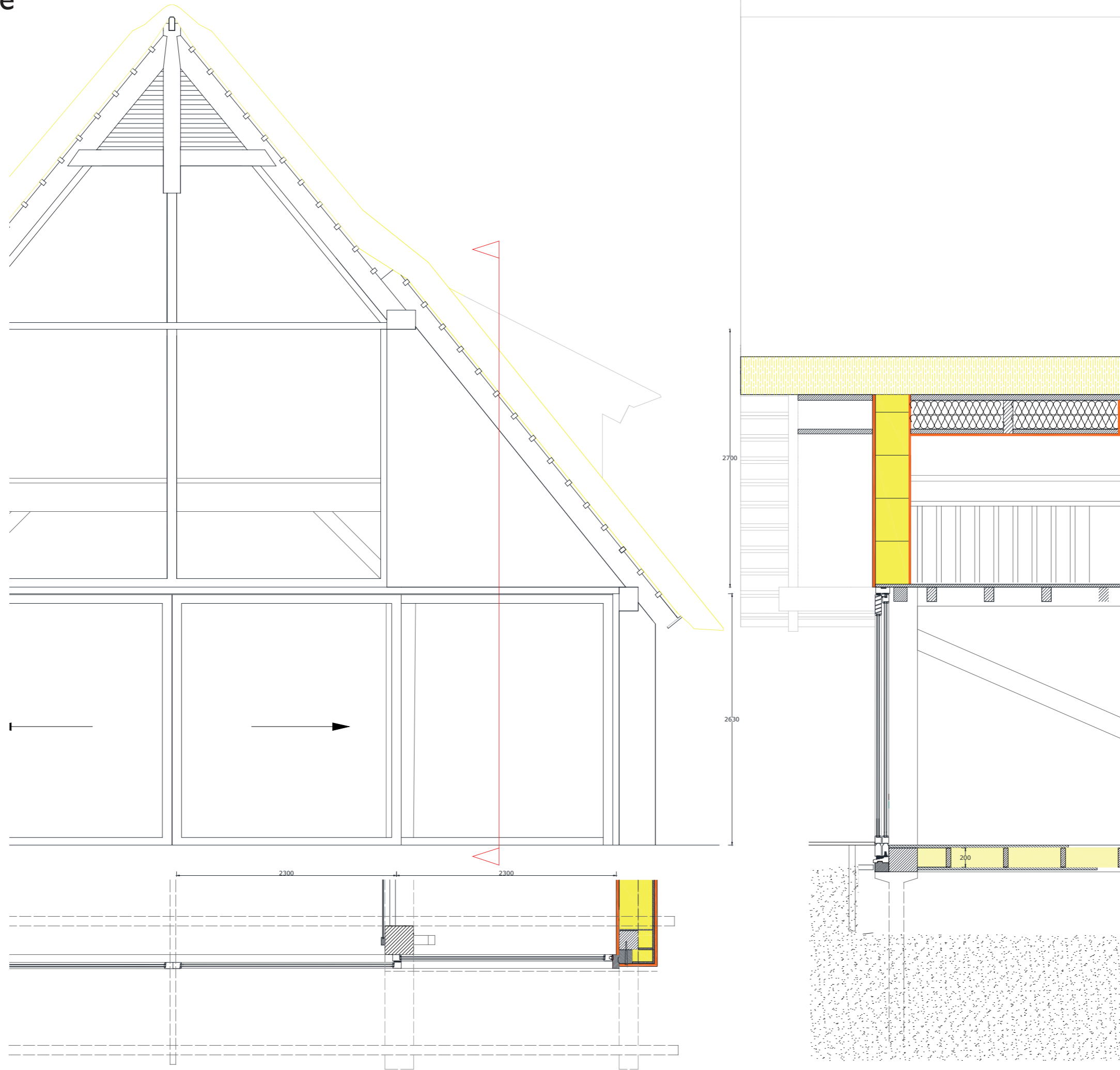
Roof (from outside to inside)

- Reed
- Wooden purlins
- Sheep wool insulation
- Wooden planks
- Clay cover

Floor (top down)

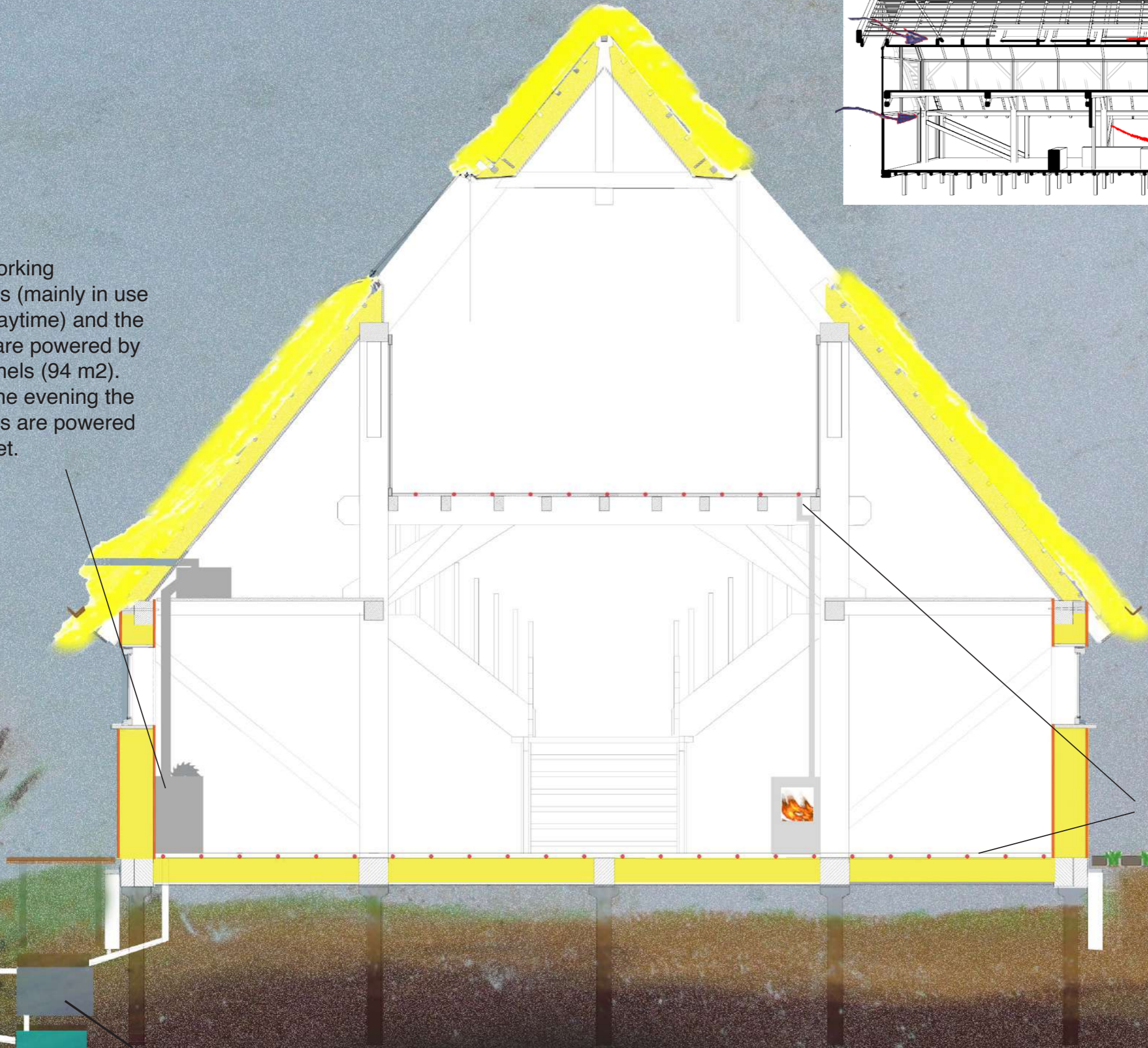
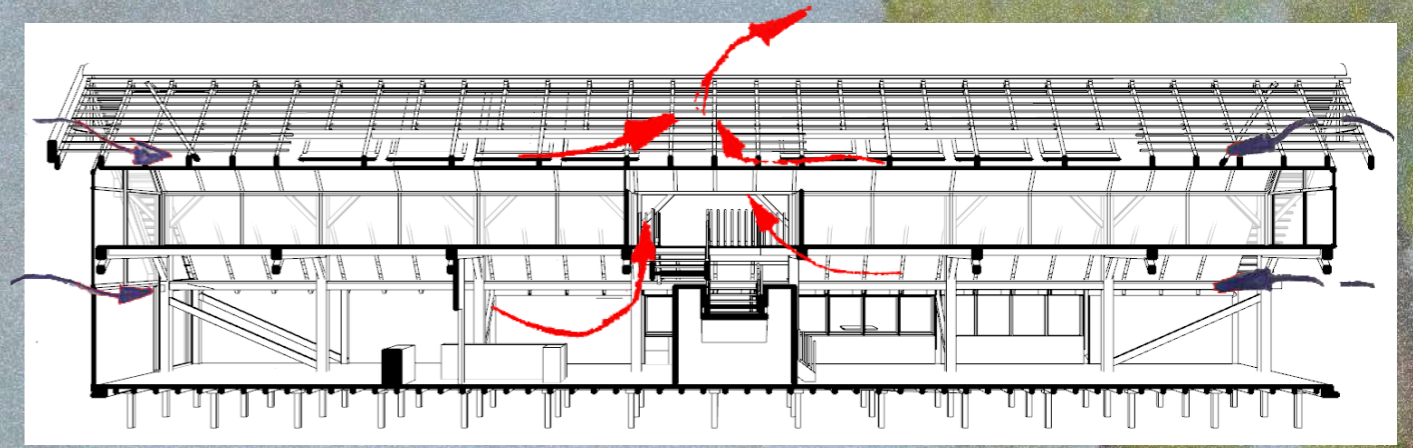
- Wooden planks
- Floor heating
- Floor panels (wooden planks, straw infill)
- Shutter
- Crawl space (water, electricity)

South facade



Climate section

Wood working machines (mainly in use during daytime) and the kitchen are powered by solar panels (94 m²). During the evening the machines are powered by the net.

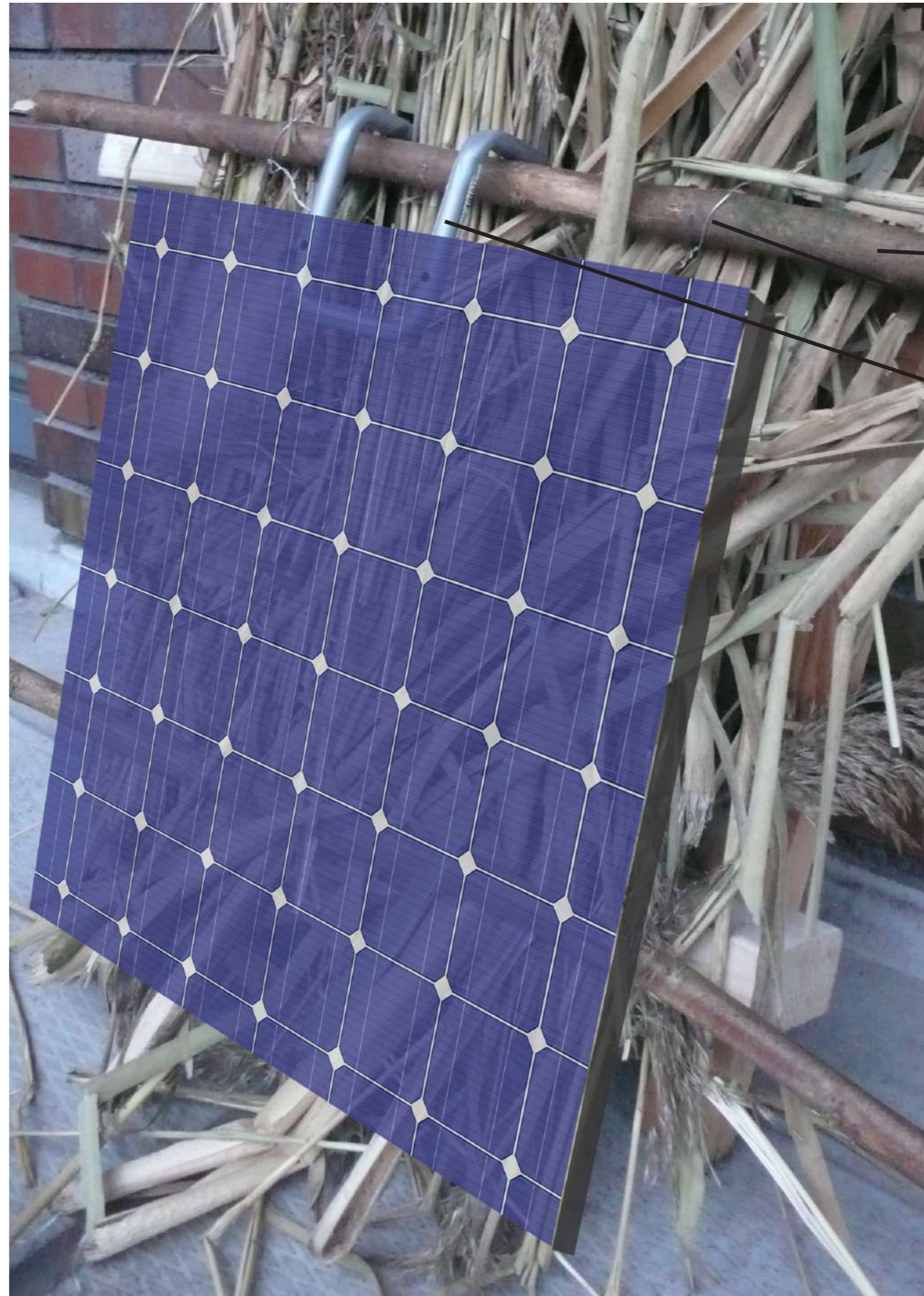
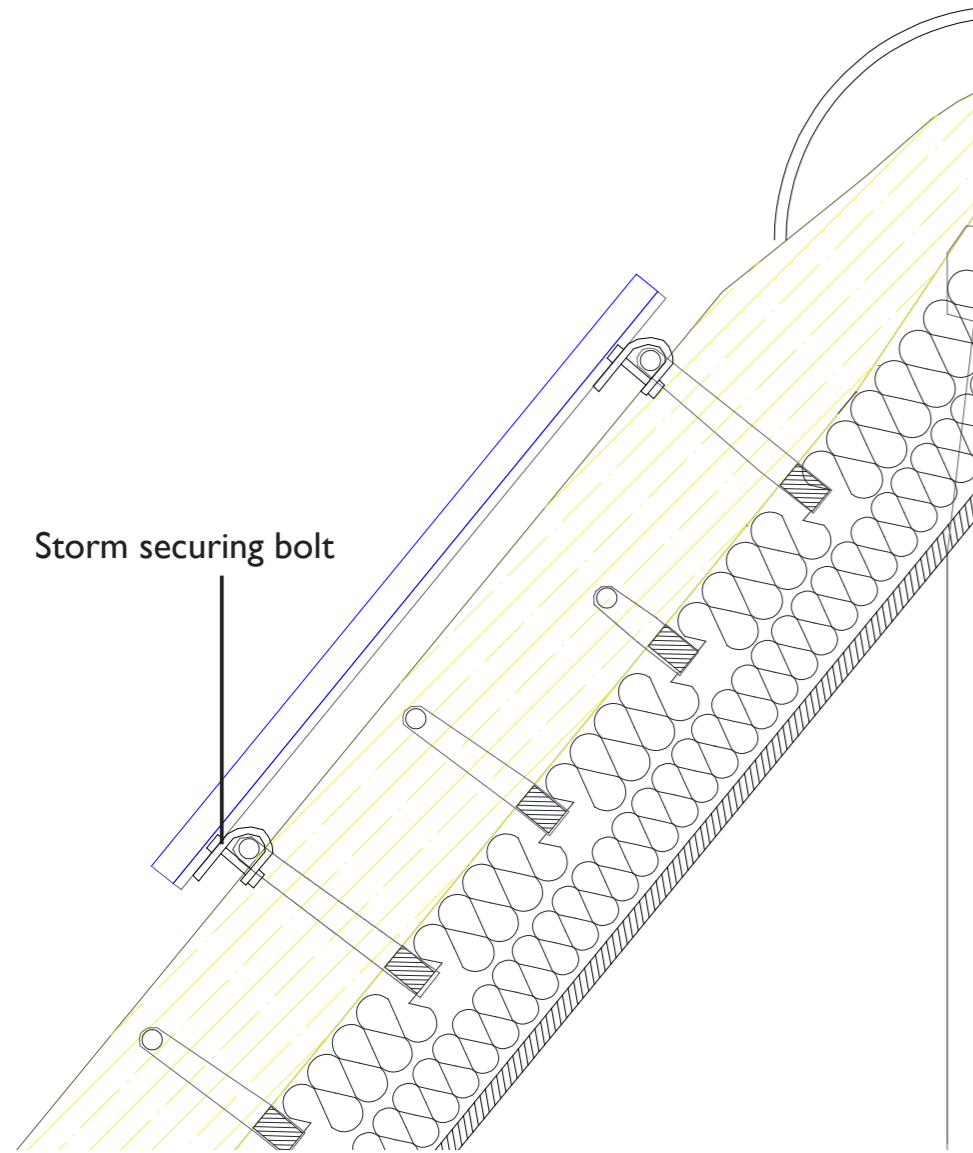


Floor heating is driven by a wood stove (30kW) that makes use of waste wood of the workplace.

Wastewater is stored beneath the building to infiltrate in the ground. Too much water can be disposed into a helofytes filter. Toilet water is harvested from this system.

Integration of solar panels

Solar panels are fastened using a demountable securing system. Water is disposed in the same way as the rest of the roof.



Willow branch

Steel wire

Steel profile

Use of building materials



Wood

- **Heartwood** is used for all structural parts in the building, floors, stairs, the bottom part of the facade, and window frames.
- **Sapwood** is used for non-structural purposes: interior walls and roof finishing panels.

Earth

- **Cob** is a mixture of clay, sand, water and reed. It is spread over floors of the usage spaces (integrating floor heating) as well as used for finishing the roof panels and interior walls. Before application the mixture needs to be tested. For making facade exterior finishings cow dung is added for better cohesion.

Straw

- **Reed** is harvested once a year and is on the roof and facades. Harvested reed on the building site is sufficient to supply maintenance to the roofs. Reed is also used for facade and ground floor insulation. Roof insulation can be made from rolls of reused cotton which are easier to apply, but if not available straw packed in wooden boxes can be used as well.

Material use wooden frame vs CLT (m3)

	Wood	Straw	Clay
Frame	210	654	15
CLT	431	400	15

Overview



Straw storage

Builder's workplace

Workplace

Library

Public workplace

Main building

Wood storage

Office

Storage building

Canteen

Impression plot use



Impression south facade



Conclusion

Producing the buildings on the site itself,
With materials very close by,
And a fast production by using machines and making prefab panels

